

Acrylitex®

Paint and Texture System

Acrylitex. . . the Final Finish

- One process
- One day
- One contractor



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 **GRABBER®**
CONSTRUCTION PRODUCTS



Acrylitex Interior Texture and Coating Submittal Documentation

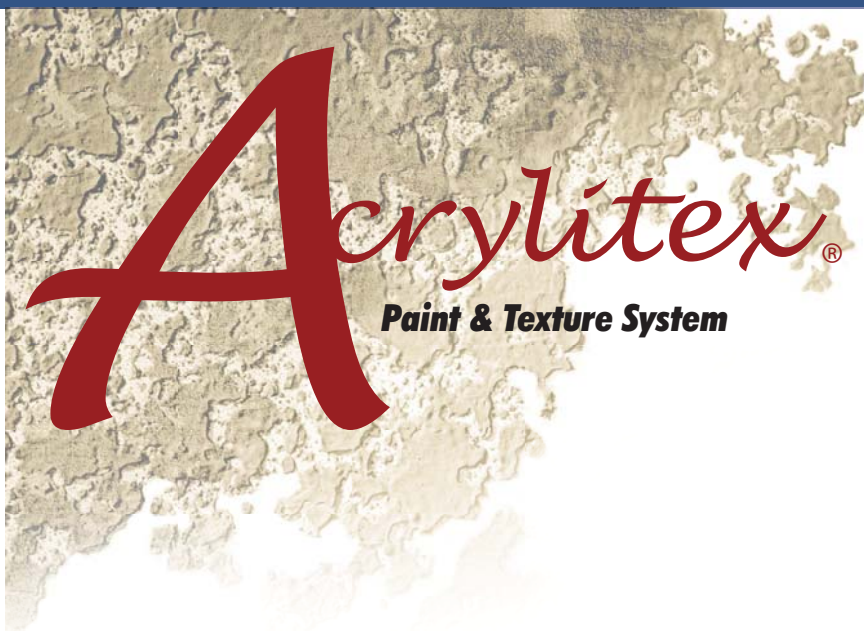
Project: _____

Contractor: _____

Installer: _____

Supplier: John Wagner & Associates dba
Grabber Construction Products
866-237-GRAB(4722)

Distributor: _____



Acrylitex Paint & Texture system creates a highly durable interior finished wall while offering a competitive price and a considerable savings in time

- ▶ Washable
- ▶ Mold & Mildew Resistant
- ▶ Vapor Permeable
- ▶ Flame Resistant



Paint & Texture System

- ▶ Produces a completely finished interior wall surface
- ▶ A proven system that saves time and money
- ▶ Focused on quality and production
- ▶ Eliminates flashing and surface imperfections
- ▶ Reduces the need for touch-up
- ▶ Replaces conventional texture & paint

Acrylitex vs. conventional method on a 2500 square foot house

Day 1 Conventional Method	Day 2 Apply Texture Mud	Day 3 Apply Primer	Day 4 Apply Paint-Spray & Backroll
Apply Precoat Sealer Application Time: 2-4 hours Dry Time: 5-8 hours	Application Time Hopper: 6-8 hours Spray rig: 2 hours Dry Time: 6-8 hours	Application Time: 2-4 hours Dry Time: 6-8 hours	Application Time: 6-8 hours Dry Time: 6-8 hours Conventional Method Completed

Day 1 The Acrylitex System

Apply Acrylitex Basecoat & Texture Coat
Application Time: 4 hours
(2 hours basecoat, 2 hours Texture Coat)
Dry Time: Allow to dry 1 hour after Basecoat
1-4 hours after Texture Coat

Acrylitex System Completed

A Savings of Time and Money!

"If it's worth building, it's worth *GRABBER*"

205 Mason Circle, Concord CA 94520

1.800.477.8876

www.grabberman.com

Acrylitex Basecoat and Texture Coat

Frequently Asked Questions



1. Description and Use of Acrylitex Interior Texture Coatings:
Acrylitex Basecoat and Texture Coat products are an acrylic textured coating used for application on interior walls and ceilings. The products are applied as a two-step system, exhibiting rapid drying characteristics. It creates a durable, mildew-resistant and flame resistant finish used in a variety of textures. The product is colorfast and does not support combustion.
2. What are the recommended uses of Acrylitex Basecoat and Texture Coat products?
These products are suited for use on interior wall and ceiling surfaces. Recommended substrates include gypsum wallboard properly finished to Gypsum Association Level 3 or higher, concrete masonry and cast in place concrete.
3. What types of finishes are available?
Finishes include light, medium and heavy orange peel; light, medium and heavy knockdown; and a variety of hand textures.
4. Is priming necessary?
Priming is not necessary over new drywall. Acrylitex Qwik Prep is required over skim or putty coated surfaces. Acrylitex Qwik Prep is necessary if choice of color is very light or off white.
5. How much time should be allowed before application of the Texture Coat?
Allow Basecoat to completely dry before application of Texture Coat. Drying time will vary dependent on mil thickness and type of texture. Other factors which influence drying time are air temperature, ventilation and relative humidity.
6. Does the Basecoat or Texture Coat need to be diluted prior to use?
No. Acrylitex products are bucket ready and do not require additives.
7. What type of equipment is recommended for a production application?
For Basecoat: a commercial grade airless sprayer is recommended that sprays at least 1 gallon per minute, 3300 psig. For Texture Coat: a portable texture sprayer such as the Kodiak New Generation M2 setup for Acrylitex.
8. Can other equipment be used?
Acrylitex may be sprayed through a large spray rig but the clean up requires more time. The product may also be sprayed through a hopper for very small projects. Hawk and trowel or pan and knife are used for hand textures.
9. After the Texture Coat is applied, is there any need to apply regular paint?
No, the application of the Texture Coat completes the interior wall finish.
10. What kind of maintenance is involved?
Protect the applied wall finish material from damage due to subsequent construction activity. Wash as needed with a mild cleaning solution or soap and water. Allow at least 7 days to cure after application prior to scrubbing.
11. If heat is needed during and after application, what type of heat is recommended?
Utilize forced air heating units installed in the structure and maintain ambient temperature of at least 50 degrees. Propane heat should not be used as it emits additional moisture into the air.
12. Can the product be applied to a substrate that is not completely dry?
Product should not be applied to a substrate that has a moisture content exceeding 18%. Use of a moisture meter is recommended to determine moisture content. Product may be applied over a wet substrate for minor touch up areas.
13. Do Acrylitex Basecoat and Texture Coat products have a warranty?
Yes, Manufacturer warrants the finished surface under normal conditions of exposure and wear when the materials are applied according to manufacturer's instructions. The warranty period is five years commencing with date of substantial completion.
14. What are the storage recommendations and shelf life?
Product should be stored in a dry area with a temperature above 40 degrees; and protected from direct sunlight. The shelf life is one year when properly stored and sealed.
15. What type of sheen does the product have on the finished surface?
Acrylitex Basecoat and Texture Coat dry to a low luster finish for cleanability and easier touch up.
16. Does the product touch up similar to paint?
Acrylitex Basecoat and Texture Coat do touch up similar to paint. These products also reduce the need for touch-up because of its durability; and it helps to eliminate flashing and surface imperfections.
17. Have Acrylitex products been tested?
Yes, Acrylitex products have been independently tested by the American Society of Testing and Materials.

For Technical Support call (541) 617-9494.
For Sales and Service call (800) 477-8876 Fax: (407) 295-9305
Grabber Construction Products 205 Mason Circle, Concord CA 94520

Applicator Tips

Acrylitex Basecoat/Texture Coat



Preparation:

1. Product is bucket ready. No need to dilute. Product may need to be mixed if it has been stored for a long period.
2. Walls need to be dust free, dry and ready for paint.
3. You must mask the same as you would for paint. Cover all areas that you do not want product to adhere to such as concrete and wood, etc.
4. Remove heavy dust residue from bottom of wall so dust doesn't blow upward on the wall. May use a pump up sprayer filled with water to spray a fine mist or sweep to keep the sanding dust from becoming airborne while spraying product. Stairwells are critical areas for dirt and dust kickback.

Application of Basecoat:

1. Commercial grade airless is recommended which can spray at least 1 gallon per minute or larger, 3300 psig.
2. Tip sizes can vary depending upon the area that you are spraying. You can use a 519 for skylights and tight areas, all the way up to an 831 (whatever you are comfortable with and what tip your pump will support). We recommend a 627 for most applications.
3. Use a 30 mesh filter for your airless and REMOVE THE GUN FILTER.
4. Spray gun should be a minimum of two feet from the wall.
5. Material line should be 3/8 inch diameter for the first 50 feet. Then you can reduce to 1/4.
6. Create at least an 8-10 inch overlap when spraying product. You want to have a 50% overlap when spraying product.
7. Product should be applied to walls first to avoid fallout hanging up on the sanding fuzz.
8. The application of the Basecoat is comparable to spraying regular paint or primer.
9. The Basecoat seals the surface of the sheetrock in the color of choice.

Application of Texture Coat:

1. Kodiak portable texture sprayer is the recommended equipment for spraying the Texture Coat. It is a rotor, stator driven progressive cavity pump just like the big rigs, except that it is electric and portable. Product may also be applied with large spray rig or other equipment comparable to the Kodiak.
2. Make sure the Basecoat is dry to the touch. Non paper-faced bullnose will require longer drying time.
3. Spraying Texture Coat is comparable to spraying regular texture mud. Tip sizes vary according to type of texture and applicator preference.
4. You will need to cross off all walls and ceilings when texturing.
5. The mil thickness will vary depending on the type of texture. Refer to Acrylitex Product Data Sheet.
6. When you are knocking the texture down, open time will depend upon humidity, temperature and ventilation. Same as regular texture.

Equipment Tips



Airless:

1. After spraying product, flush with soapy water. Clean filter.

Specific instructions are enclosed for the Kodiak as the best option for application. The Texture Coat may also be applied with a large spray rig or other comparable equipment.

Kodiak:

1. Before you begin to spray, there are some steps you need to take to assure the machine will operate correctly. These steps apply for every use.
 - a. Take the stator off of the machine. Turn rotor clockwise and it will back out of stator.
 - b. Lube the rotor and the stator with Palmolive Dishwashing Liquid or similar. Put the rotor in the stator. Leave it sticking out about 3 inches. Put the connecting driveshaft (square drive on both ends) in the end of the rotor. Line up the square drive with the female receiver inside the pump cavity.
 - c. New Generation M2 that is set up for Acrylitex comes with a 2L3 rotor stator with a $\frac{3}{4}$ hex on the end of the rotor, which you can place a socket on and turn counterclockwise to break the rotor free. You can do this even when leaving the material in for days; it is designed to not have to relube the stator for a easy start.
 - d. Connect the hose set and all the electric and air connectors.
 - e. Make sure the Kodiak is now plugged in to the proper 110 outlet (15 amp).
 - f. The New M2 is also setup with a safety relay. Turn the gun switch on and off twice to start. This prevents a dry start.
 - g. Turn the switch on the control panel on. Turn your material feed up to 50%. Before pouring material into the hopper, look down inside hopper to where the shaft connects the rotor to the motor. Turn the gun switch on and off and then back on. Wait to see the shaft turning. Turn gun switch off. Be sure not to run but for a brief second or two to just make sure the shaft is turning.
 - h. Now you are ready to pour material.
 - i. Turn gun switch on and you are ready for material to flow. Cycle material for a few minutes back into the hopper before spraying.
2. These next steps will promote an efficient clean up.
 - a. After you are done spraying, run material down to the neck of the pump housing. Do not run pump dry.
 - b. Then pour *soapy* water in the hopper on top of the little bit of material that is left. You will then flush approximately 3 to 5 gallons of *soapy* water. This will push all the material out of the line.
 - c. Cap your material bucket. Now you are ready to clean.
 - d. Disconnect your hose. Take your tip off the gun. Flush tap water through the hose until running clean. Usually takes about 2 to 3 minutes.
 - e. Take stator off by releasing camlock. Slide hopper off. Rinse pump cavity and all parts thoroughly.

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Instructions for Touch Up and Patchwork For Acrylitex Basecoat & Texture Coat

Acrylitex is resistant to many common soils and stains. Cleaning of the surface can be achieved after the product dries to a full cure which is generally within 7 days. Most stains can be cleaned with mild soapy water or, if necessary, Fantastic or Formula 409. Abrasive or chlorine based cleaners should be avoided as they may alter the sheen or color in the location used.

Touch up for Acrylitex is no different than for regular paint.

For Patchwork

- Skim the patch with the Texture Coat just like you would with drywall mud. Sponge the edge when done.
- Spray Acrylitex Texture Coat with spraying mantis hopper or equivalent.
- Size of tip will depend upon size of texture

Mix product very well for consistency of color. Preferably, use product for touch up or patchwork from same batch that was used to spray the project.

For more information regarding touch up and repair, contact technical support at (541) 617-9494.

Storage: Product must be stored above 40 degrees F. DO NOT FREEZE. PRODUCT WILL NOT RECOVER.

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Grabber Construction Products 205 Mason Circle, Concord CA 94520

Acrylitex Product Data Sheet – Revised June 19, 2003

Acrylic Technologies, Inc.
P.O. Box 8359
Bend, Oregon 97708
Telephone (541) 617-9494
Fax: (541) 617-9595
E-mail: ati@bendnet.com
Website: www.acrylitex.com

1. PRODUCT NAME

ACRYLITEX BASE COAT
ACRYLITEX TEXTURE COAT
ACRYLITEX HAND TEXTURE

2. DESCRIPTION AND USES

System Description:

Acrylic-textured coating. The coating is applied as a two-step system, exhibiting rapid drying characteristics. It creates a durable, mildew-resistant finish used in orange peel, splatter, splatter knockdown textures and hand textures. The product is colorfast and does not support combustion.

Recommended Uses:

ACRYLITEX is suited for use on interior wall and ceiling surfaces. Recommended substrates include new gypsum wallboard properly finished to Gypsum Association Level 3 or higher, or new concrete masonry and cast in place concrete. It does not behave as a vapor retarder.

Limitations and Excluded Uses:

ACRYLITEX is not suitable for exterior applications. Acrylitex is not suitable for application over non-porous substrates. Acrylitex should not be applied over substrates having moisture content exceeding 18%. Cool, damp conditions retard drying and may require extended periods of protection. Final appearance is affected by applications technique, surface conditions, drying conditions and lighting.

Manufacturer's Warranty:

Manufacturer warrants that finished surfaces will not exhibit peeling or flaking under normal conditions of exposure and wear when the materials are applied according to manufacturer's instructions. The warranty period is five years commencing with date of substantial completion

Acrylitex Product Data Sheet – Revised June 19, 2003

3. TECHNICAL DATA

Reference Standards:

American Society for Testing and Materials (ASTM).
ASTM D1653 - Standard Test Methods for Water Vapor Transmission of Organic Coating Films
ASTM D2486 - Standard Test Methods for Scrub Resistance of Wall Paints
ASTM D3273 - Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials

Finish:

Texture dependent on application technique. Options include orange peel, splatter, splatter knockdown textures and hand textures.

Sheen:

Dries to a low luster finish.

Coverage:

Approximate nominal coverage is 180-200 square feet per gallon as a base coat. Finish coat coverage will vary according to type of texture desired:
Light orange peel: 180-200 sq ft / gallon
Medium orange peel: 180 sq ft / gallon
Medium knockdown: 150 sq ft / gallon
Heavy knockdown: 125 sq feet / gallon
Hand Texture: 140-200 square feet / gallon
Note: For lighter colors, you may need to use additional Basecoat for optimum hide.

System Performance Criteria:

Vapor Transmission: Permeability: 15.4 applied at specified mils.
Scrub Resistance: Exceeded 5200 cycles with no failure
Mold Growth Resistance: Rating of 10
Surface Burning Characteristics: Class A/Class I

Shelf Life:

One year when properly stored and sealed.

4. INSTALLATION AND MAINTENANCE

Acrylitex Product Data Sheet – Revised June 19, 2003

Storage and Protection:

Store materials in a dry area. Protect materials from direct sunlight. Store materials at a temperature between 40 degrees F (4 degrees C) and 120 degrees F (49 degrees C). Do not freeze. Product will not recover.

Environmental Requirements:

Do not apply product to substrates having a moisture content exceeding 18%. Apply product when ambient temperature is between 50 degrees F (10 degrees C) and 90 degrees F (32 degrees C), in a relative humidity range of 20% to 80%. Maintain required temperature 48 hours prior to application through completion of structure.

Surface Preparation:

Mask all adjacent areas not specifically intended to receive coating system application.

Product is recommended for application to new substrates only.

Preparation for All Surfaces:

1. Surfaces must be clean, dry, sound and properly cured.
2. Surfaces must be free of sanding dust, dirt, oil, grease, or other contaminants.
3. Surfaces must be free of chalking, blistering, peeling, cracking and delamination.

Additional Preparation for Gypsum Wallboard Surfaces:

1. Finish new gypsum wallboard in compliance with Gypsum Association Finish Level 3 or higher.
4. Product is recommended for new gypsum substrates. Where drywall is not new, apply drywall primer. Allow primer to completely dry before wall finish application.

Additional Preparation for New Concrete Surfaces:

1. Finish or grind concrete joints flat and level with adjacent surfaces.
2. Fill concrete and masonry surface imperfections such as cracks and honeycomb with a non-shrinking cementitious patching compound such as Sonoborn GelPatch or a comparable product.
4. Prepare new concrete and masonry surfaces by washing with a cleaning solution of two pounds of trisodium phosphate (TSP) mixed with one gallon of hot water. Allow 72 hours drying time before wall finish application.
6. Prime rust-stained areas with a sealing primer such as Kilz or a comparable product.

Acrylitex Product Data Sheet – Revised June 19, 2003

Installation:

For Base Coat: Commercial grade sprayer equivalent to Speeflo 8900, Graco 7900 or large enough to spray a minimum of 2 gallons per minute.

For Texture Coat: Specially designed texture sprayer that combines variable speed control and high pressure.

Accessories: Pole guns and sprayer tip size will vary with preference and type of texture.

For Hand Texture: Hawk, trowel, pan and knife for hand textures.

Allow basecoat to completely dry before application of texture coat. Drying time will vary dependent on air temperature, ventilation and relative humidity.

Apply wall finish material at the following nominal coverage rates and wet mil thickness:

Base Coat - 200 sq. ft per gallon applied at 4-6 wet mils (0.004 to 0.006 inch).

Finish Coat - Light orange peel texture: 200 sq. ft. per gallon applied at 8-10 wet mils (0.008 to 0.010 inch).

Finish Coat - Medium orange peel texture: 180 sq. ft. per gallon applied at 12-14 wet mils (0.012 to 0.014 inch).

Finish Coat - Medium knockdown texture: 150 sq. ft. per gallon applied at 12-14 wet mils (0.012 to 0.014 inch).

Finish Coat - Heavy knockdown texture: 125 sq. ft. per gallon applied at 14-16 wet mils (0.014 to 0.016 inch).

Finish Coat – Hand Texture: 140-200 sq. ft. per gallon. Mil rate depends upon style of texture.

Maintenance:

Protect applied wall finish material from damage due to subsequent construction activity. Wash as needed with a mild cleaning solution or soap and water. Do not scrub until at least 7 days after application.

Extra Materials: Provide additional material for use by owner in building maintenance and repair. Deliver extra touch-up materials to owner in original packaging with appropriate labeling. Provide ½ gallon from the same batch number for every 5,000 square feet applied on the project.



MATERIAL SAFETY DATA SHEET

MSDS Name: ACRYLITEX BASECOAT/ ACRYLITEX TEXTURE COAT
MSDS Number: PF4501-98 / PF 4502-98
Version Number: 0009
MSDS Date: 03/21/02
Page Number: 1 of 5

SECTION I - PRODUCT AND COMPANY INFORMATION

Product Name: ACRYLITEX BASECOAT / ACRYLITEX TEXTURE COAT
CAS Number: MIXTURE
Hazard Rating: Health: 1 Fire: 1 Reactivity: 0 PPI: E
EPA Registration: NA

Company Identification: Acrylic Technologies, Inc.
P.O. Box 8359
Bend OR 97708
Contact: CUSTOMER SERVICE
Telephone/Fax: (541) 617-9494 / (541) 617-9595
Preparer: ROBERTA M. DECHERT

Product Class: WATERBASE PAINT
Trade Name: ACRYLITEX BASECOAT / ACRYLITEX TEXTURE COAT
Product Code: PF4501-98 / PF4502-98

SECTION II - INGREDIENT AND HAZARD INFORMATION

Hazardous Ingredients	CAS Number	%	TSCA	Health	Fire	React	PP
(No hazardous ingredients known at this time.)							

SECTION III - HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:
Ingestion and/or inhalation.

CARCINOGENICITY:

This product does not contain any substance(s) listed as a carcinogen by NTP, IARC, or OSHA.

ACUTE (SHORT TERM) FOR PRODUCT:

EYES: Causes irritation.

SKIN: May cause skin irritation upon prolonged or repeated contact.

BREATHING: Causes slight irritation to nose and throat.

SWALLOWING: Ingestion may cause nausea, vomiting, diarrhea.

CHRONIC (LONG TERM) FOR PRODUCT OR COMPONENTS:

Prolonged or repeated breathing of sprays, mists, or dusts in excess of the suggested TLV may cause nasal and respiratory irritations.

PERMISSIBLE EXPOSURE LEVEL FOR PRODUCT:

No Threshold Limit Value (TLV) has been established for the product. Current Adopted Values listed by ACGIH suggests a TLV of 10 mg/m³ as Inhalable Particulates Not Otherwise Classified for sprays, mists or dust particulates generated during application or handling exposures.

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SECTION IV - FIRST AID MEASURES

IF IN EYES: Immediately flush eyes with plenty of water for at least 15 minutes. If irritation continues, see a physician.

IF ON SKIN: Flush skin with water.

IF SWALLOWED: Induce vomiting. Call a physician immediately. Give large amounts of water or milk.

Never give anything by mouth to an unconscious or convulsing person.

IF BREATHED: Remove person to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician.

SECTION V - FIRE-FIGHTING MEASURES

Flammability Class: IIIB

Flash Range: >200F

Explosive Range: Not Applicable

EXTINGUISHING MEDIA:

Extinguishing media: Product is non-combustible.

SPECIAL FIREFIGHTING PROCEDURES:

Use self-contained breathing apparatus with full face piece.

UNUSUAL FIRE & EXPLOSION HAZARDS:

None.

SECTION VI - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED

SMALL SPILLS: Contain spill immediately. Use inert material to absorb spilled material. Place absorbed spill into secure container for removal.

LARGE SPILLS: Use caution; spilled material may be extremely slippery. Contain spill immediately and prevent from entering the sewer system. Use an inert material to absorb spilled product.

NOTE: Rinsing this material down a sanitary sewer system can cause negative impact on monitoring systems. Contact local sewer authorities before attempting any discharges.

SECTION VII - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

PROTECT FROM FREEZING. Store above 40 deg. F. Frozen product may be irreversibly damaged. Keep container closed when not using. Agitate before using.

SECTION VIII - EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits

ACGIH TLV

ACGIH TLV-C

ACGIH STEL

OSHA STEL

OSHA PEL

MATERIAL SAFETY DATA SHEET

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RESPIRATORY PROTECTION:

Use an approved MSHA or NIOSH respirator for nuisance mists, dusts, or sprays.

VENTILATION:

Use adequate ventilation to keep airborne concentrations below the exposure standard listed in Section II and/or Section V.

PROTECTIVE GLOVES:

None normally required. Use is advisable.

EYE PROTECTION:

Wear approved splash proof chemical goggles. In a controlled environment where eye contact is minimal, Safety glasses with side shields may be sufficient protection.

OTHER PROTECTIVE EQUIPMENT:

Avoid contact with clothing, dried product may be irremovable.

SECTION IX - PHYSICAL AND CHEMICAL PROPERTIES

Form: LIQUID
Appearance/Color: WHITE
Odor: MILD
Solubility (in water): DISPERSIBLE
pH Value: 9.5-10.0
Boiling Range: (WATER) 212.F (100.C)
Vapor Pressure (mmHg): WATER) 17. @ 68.F (20.C)
Melting Point: Not Applicable
Evaporation Rate: Unavailable
Vapor Density: Non Volatile
Partition Coefficient: Not Available
% Volatile Volume: INCLUDING WATER 53.54% / 53.65%
Specific Gravity: 1.42642 / 1.42469
VOC: SEE SECTION XVI
Molecular Weight: MIXTURE

SECTION X - STABILITY AND REACTIVITY

Stability: This product is stable
Hazardous Polymerization: Hazardous polymerization will not occur

INCOMPATIBILITY:

None

CONDITIONS TO AVOID:

Acids, strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS

Thermal decomposition or burning may produce carbon monoxide and/or carbon dioxide.

MATERIAL SAFETY DATA SHEET

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SECTION XI - TOXICOLOGICAL INFORMATION

Lethal Dose Information (ppm)

ADDITIONAL TOXICOLOGICAL DATA FOR PRODUCT AND/OR INGREDIENTS:
None known for product.

SECTION XII - ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION FOR PRODUCT AND/OR INGREDIENTS:
Aquatic toxicity not available.

SECTION XIII - DISPOSAL CONSIDERATIONS

EPA Hazardous Waste Number NONE

WASTE DISPOSAL METHOD:

Product must be disposed of properly under Federal/State regulations for industrial waste. Disposal to a landfill may be permitted pending compliance with 40 CFR 264.314 & 265.314. This product when spilled or disposed of is a non-hazardous waste as defined in RCRA regulations (40 CFR 261).

SECTION XIV - TRANSPORT INFORMATION

UN Number: NONE
UN Pack Group: NA
UN Class: NA
ICAO/IATA Class: NONE
DOT Hazard Class: NOT HAZARDOUS

CANADIAN TDG/WHMIS INFORMATION:

PIN NUMBER: None
TDG: NA
TDG ACT CLASS: NA
WHMIS: NA
OTHER NAMES: None

SECTION XV - REGULATORY INFORMATION

-PROP 65 (BOTH CARCINOGEN AND TERATOGEN)

WARNING: This product may contain a chemical known to the state of California to cause cancer or birth defects or other reproductive harm.

MATERIAL SAFETY DATA SHEET

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Chemical Name	CAS Number	%
CHLOROTHALONIL	1897-45-6	< 0.1

EEC Classification Irritant

This product is not a listed hazardous substance.

SECTION XVI - OTHER INFORMATION

ADDITIONAL PRECAUTIONS AND NOTES:

Do not dilute or mix with other materials unless advised by supplier.

VOC INFORMATION

A Certified Product Data Sheet (CPDS) as outlined under Title 40 Part 63, Subpart JJ, Section 63.801 Definitions, detailing VOC content, will be available upon request.



TECHNICAL PRODUCT BULLETIN

PF4501-98 Acrylitex Basecoat / PF4502-98 Acrylitex Texture Coat

Physical Characteristics

Weight per Gallon: 12 ± 2 lb

pH: 9 ± 1

% Solids by Weight: $63 \pm 5\%$

Substrate: Gypsum wallboard,
concrete

% Solids by Volume: $47 \pm 5\%$

Pre-Treatment: None

Viscosity @ 78°F (25.5°C):

8500 ± 1000 cps / $23,000 \pm 6000$ cps

Form: Liquid, Ready-to-Use

Flash Point (Closed Cup): None

Color: White

Spreading Rate: 750 ± 50 ft² @ 1 wet mil

Odor: Mild Latex

Material VOC: < 50 g/ltr (< 0.4 lb/gal)

Carrier: Water-base

Coating VOC (minus water): < 85 g/ltr (0.8 lb/gal) / < 95 g/ltr (0.8 lb/gal)

Note: a certified product data sheet detailing VOC content will be available upon request from Acrylic Technologies, Inc. Environmental Department.

Application Specifications

Method: Product applied by spray application.

Drying Schedule: Ambient air, forced air **Reduction:** None

Special Notes

Effect on Freezing: DO NOT FREEZE; product will not recover

Shelf Life: 12 months - please rotate stock on a regular basis

Regulatory Status: This product is not considered a hazardous waste under current RCRA regulations. PF4502-98 does not contain, nor is it manufactured using ozone-depleting substances as listed under Section 611 of the Clean Air Act.

Before using this product, please read the Material Safety Data Sheet for PF4501/02-98 Acrylitex Basecoat & Texture Coat and follow the recommended safety instructions.

Rev. 3/21/02

WARRANTY – The information and recommendations contained on labels and in bulletins offered by this company are to the best of our knowledge, accurate and reliable. No guarantee of their accuracy is made, however, and the products discussed are sold upon condition that the purchaser shall make his own tests to determine the suitability of such products for his particular purposes and uses. Nothing in bulletins or on labels constitutes permission or a recommendation to practice or use any invention covered by any patent by any company or person. Our liability will be limited to replacement of merchandise found to be defective by company representatives. The manufacturer shall not be liable for any representations (express or implied) made by any of its agents, representatives, or employees regarding its merchandise or other warranties.