



2023 DOOR TECH MANUAL





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Our continuing program of product improvement makes specifications, design and product details subject to change without notice.

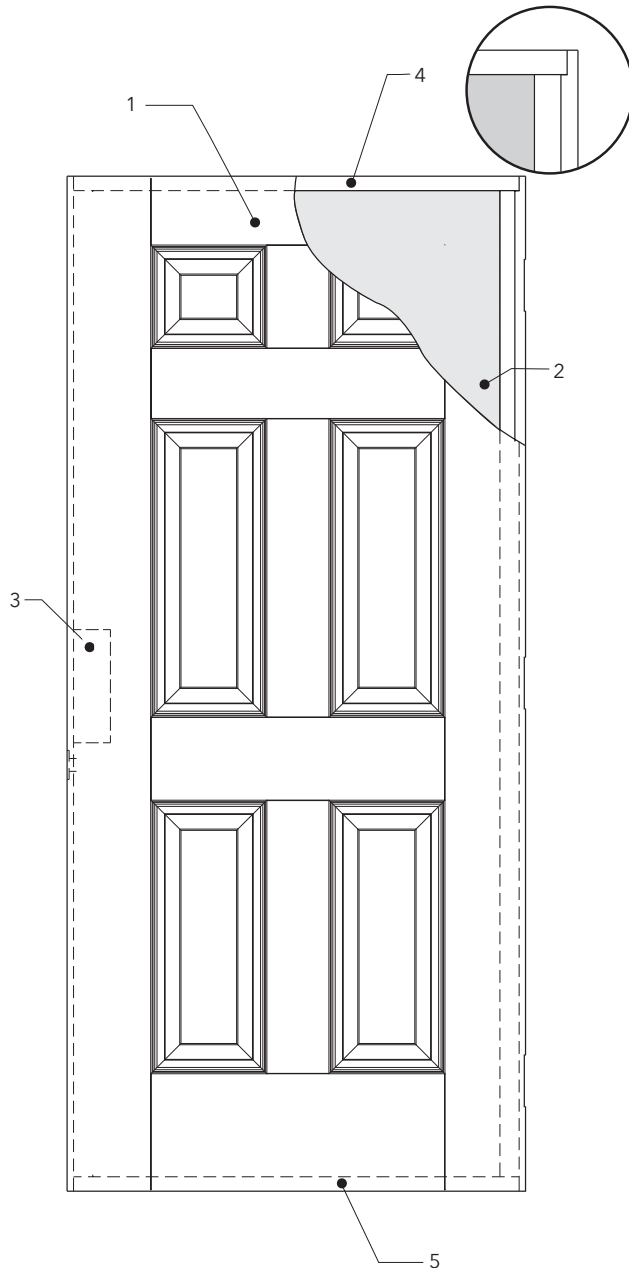
HARBOUR CRAFT® ESTATE

Fiberglass Doors



HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

SATIN SMOOTH, RIFT CUT & MAHOGANY FIBERGLASS FEATURES



1. FIBERGLASS SKINS

- a. Satin Smooth – White
- Rift Cut – Tan
- Mahogany – Tan

2. FOAM CORE

- a. Material – polyurethane
- b. Density – 2.2 lbs/cu.ft
- c. Ozone depletion potential – 0
- d. Global warming potential – 820
- e. Cellular structure – 95% closed
- f. Thermal conductivity – 0.012 (btu/hr.ft.f)

3. SIDE STILES

- a. Material – LVL w/ composite PVC cap
- b. Pine lock block

4. TOP RAIL

- a. Material – composite

5. BOTTOM RAIL

- a. Material – composite
- Kerfed for drive in sweep

6. PACKAGING

- a. Doors per pallet – 27
- b. Sidelites per pallet – 30
- c. Banding – metal (x2)
- d. Other – corner boards (x4)
- Polyfilm wrap
- e. Product identification four sides
- f. Four way access pallet

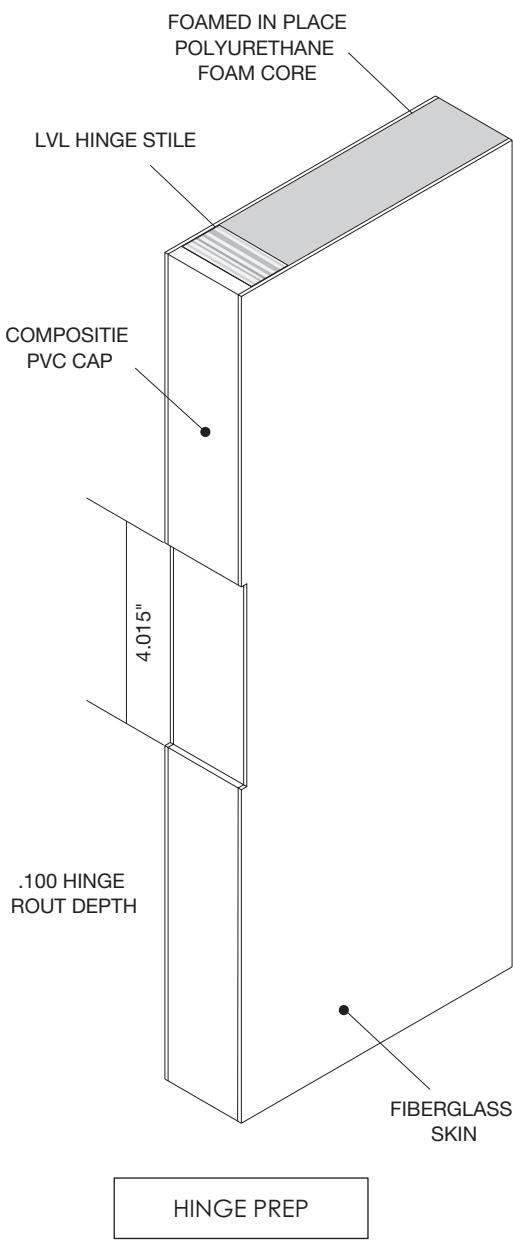
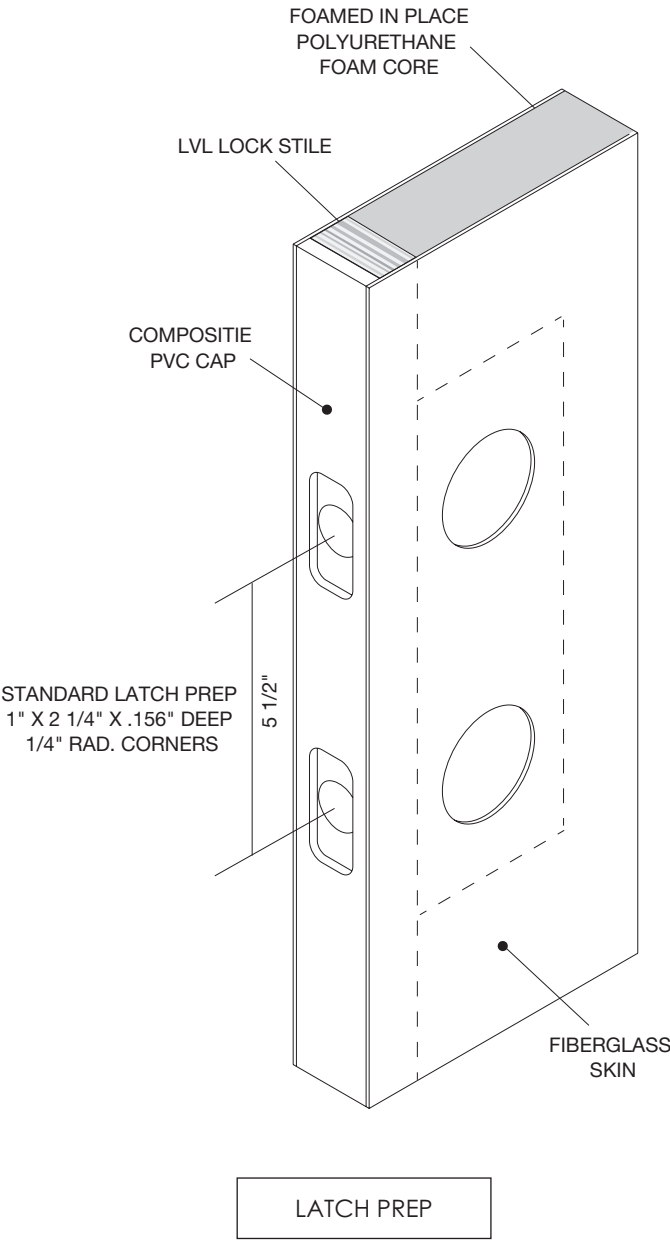
7. THERMAL CONDUCTIVITY

- a. "U" value – 0.18
- b. "R" value – 5.56
- c. S.H.G.C. – 0.01

8. STC RATING

- a. 22

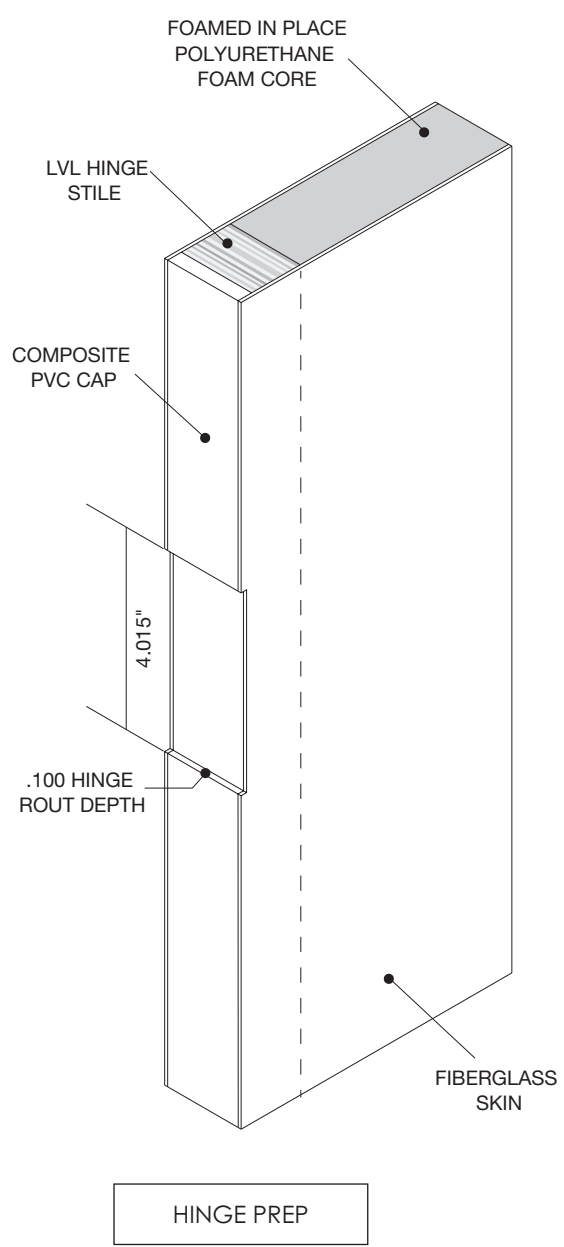
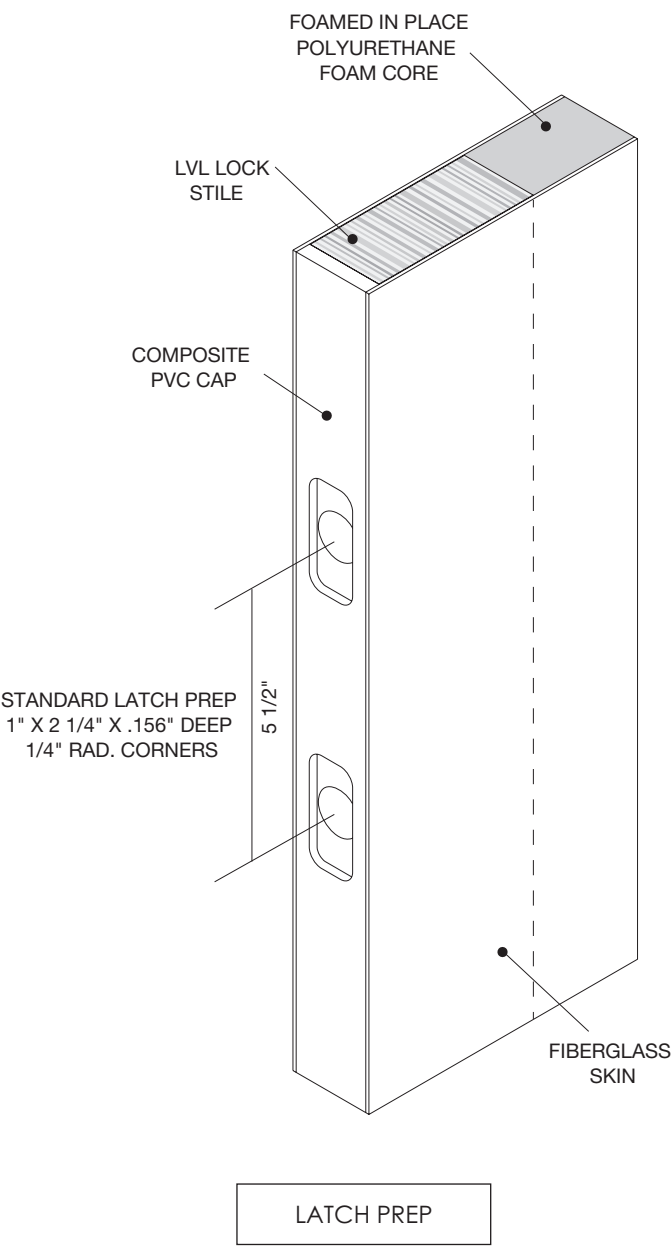
Edge Prep Detail Options



HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

8'0" EDGE PREP DETAIL

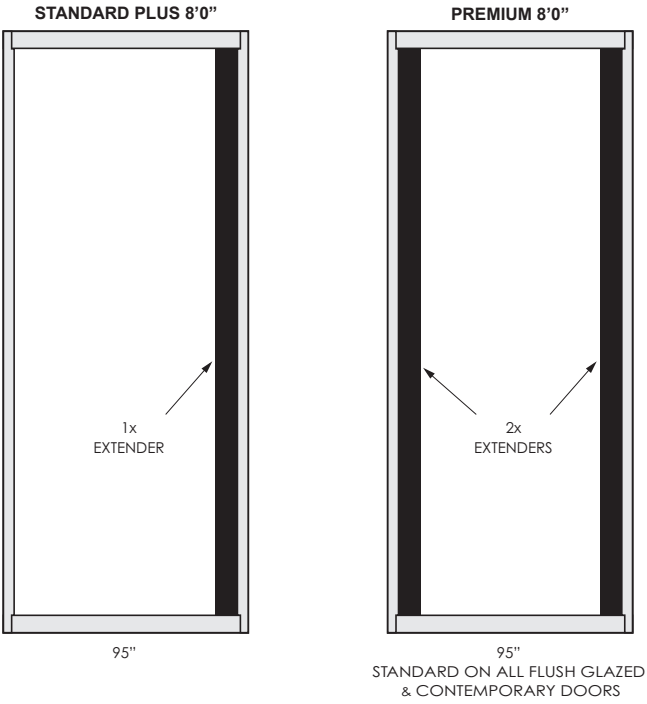
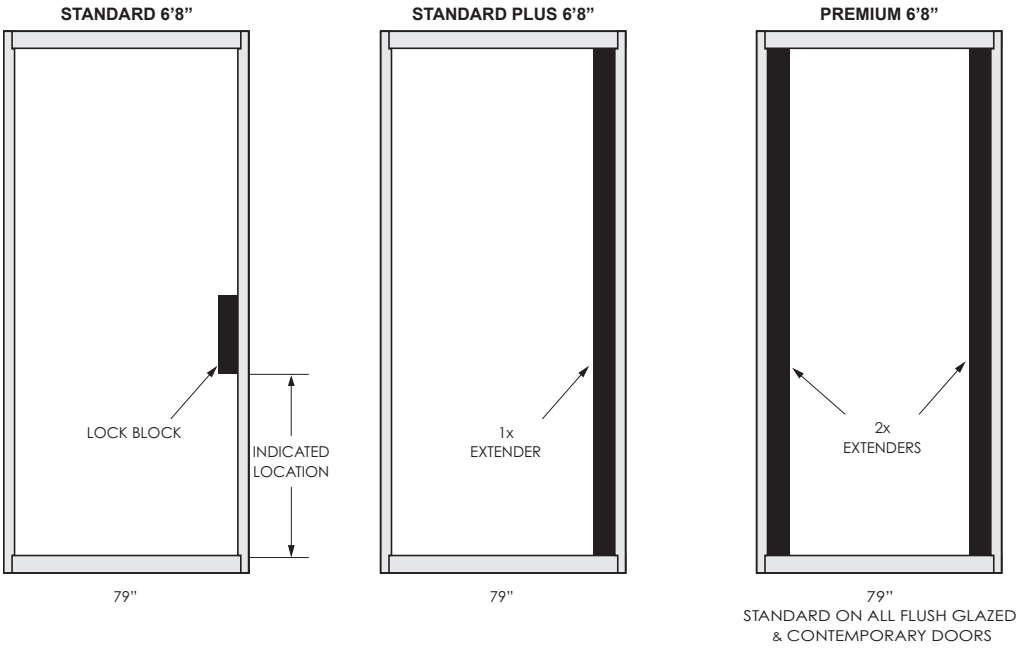
Edge Prep Detail Options



HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

DOOR STRUCTURE OPTIONS

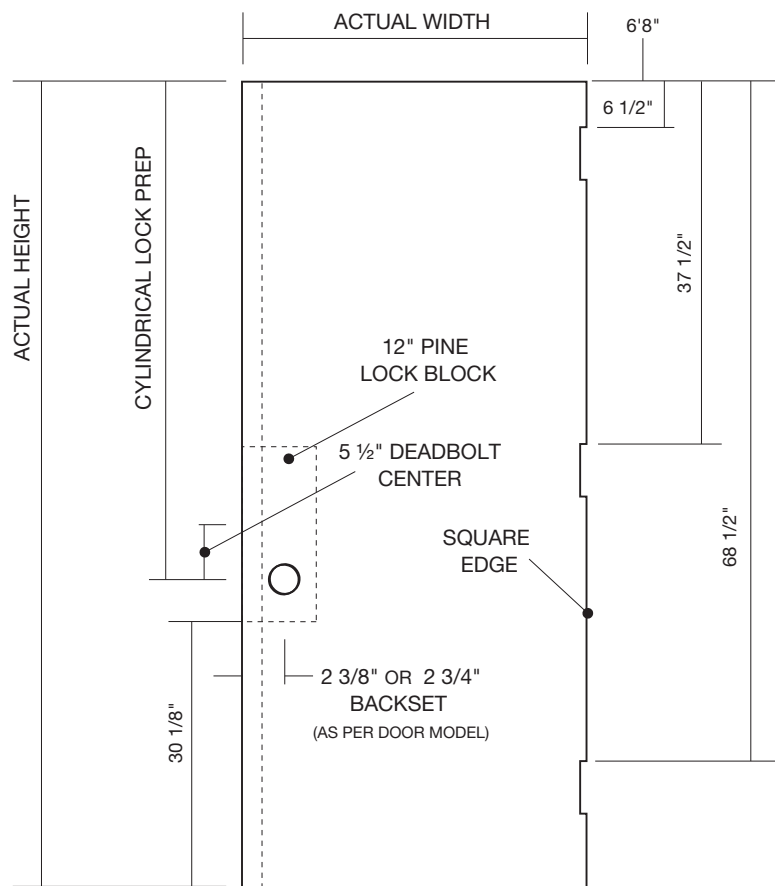
6'8" & 8'0" DOORS



HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

SMOOTH AND TEXTURED

6'8" FIBERGLASS STANDARD HARDWARE LOCATIONS



6'8" Harbour Craft Estate Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"

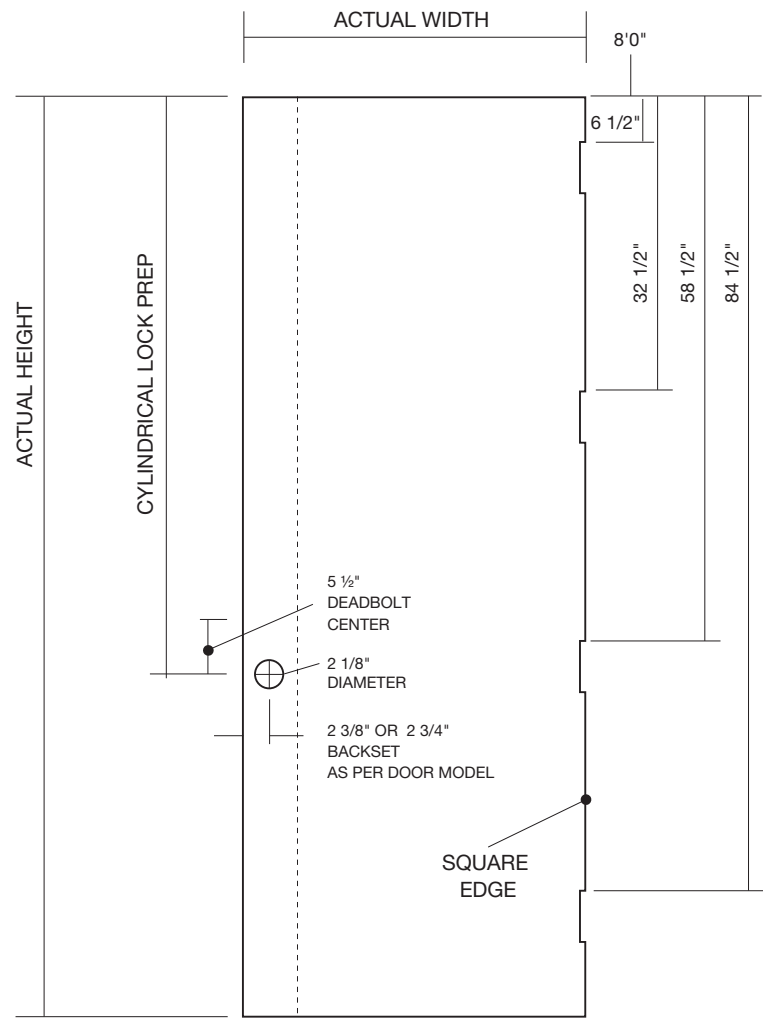
STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

SMOOTH AND TEXTURED

8'0" FIBERGLASS STANDARD HARDWARE LOCATIONS



8'0" Harbour Craft Estate Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
8-0	95"	59"

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

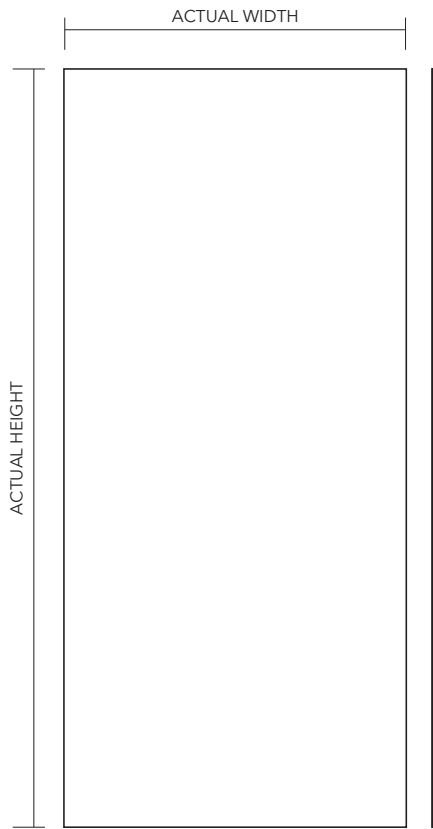
FLUSH (AA) - HS, HR, HM












6'8" FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN

MAHOGANY – TAN



GLASS OPTIONS		GLASS OPTIONS	
Size	Cutout	Size	Cutout
 8 x 6	9 x 7	 22 x 48	23 x 49
 8 x 36	9 x 37	 22 x 64	23 x 65
 7 x 64	8 x 65	 19 x 56 oval*	20 x 57
 8 x 64	9 x 65	 22 x 12	23 x 13
 22 x 10	23 x 11	 22 x 17	23 x 18
 22 x 36	23 x 37	* Lite frame required to verify cutout size	

6'8" Flush (AA) Harbour Craft Estate Fiberglass Doors – HS, HR, HM

DOOR WIDTH		DOOR HEIGHT	
Nominal	Actual	Nominal	Actual
2-6	29 3/4"	6-8	79"
2-8	31 3/4"		
2-10	33 3/4"		
3-0	35 3/4"		
3-6	41 3/4"		

STANDARD FEATURES:

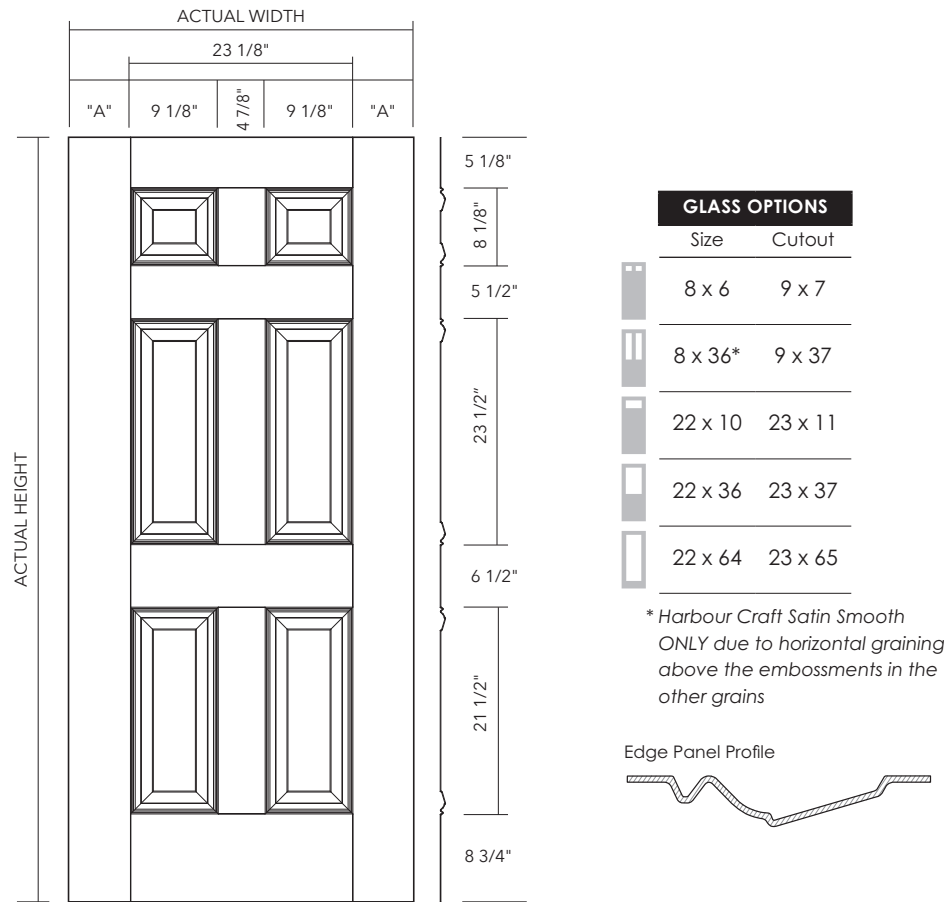
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

6 PANEL (BB) – HS, HR

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



6'8" 6 Panel (BB) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

6 PANEL NARROW (BN) – HS

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 6 Panel (BN) Harbour Craft Estate Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-6*	29 3/4"	4 5/16"	6-8	79"

* 2 3/8" Backset Only

STANDARD FEATURES:

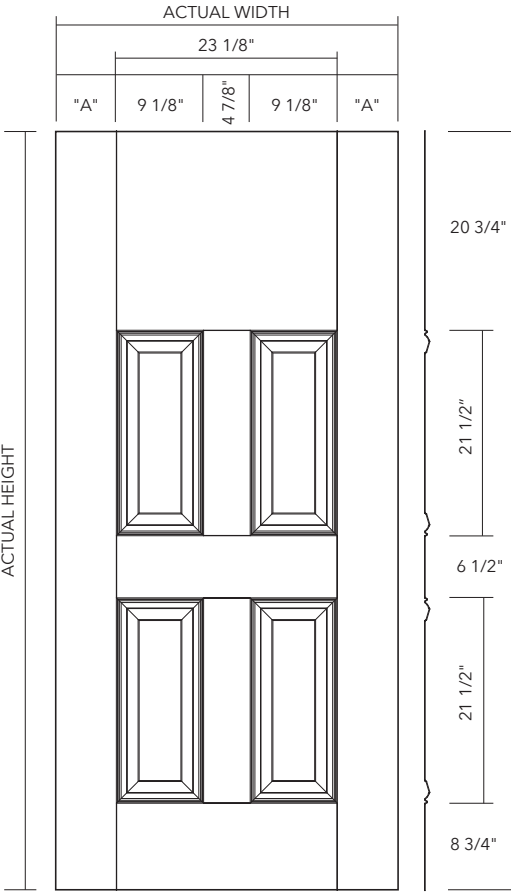
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

4 PANEL (LL) – HS

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



GLASS OPTIONS

Size Cutout

8 x 36 9 x 37

8 x 36 RT* 9 x 37 RT

22 x 10 HR* 23 x 11 HR

22 x 36 23 x 37

22 x 36 RT* 23 x 37 RT

22 x 64 23 x 65

* Lite frame required
to verify cutout size

Edge Panel Profile



6'8" 4 Panel (LL) Harbour Craft Estate Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

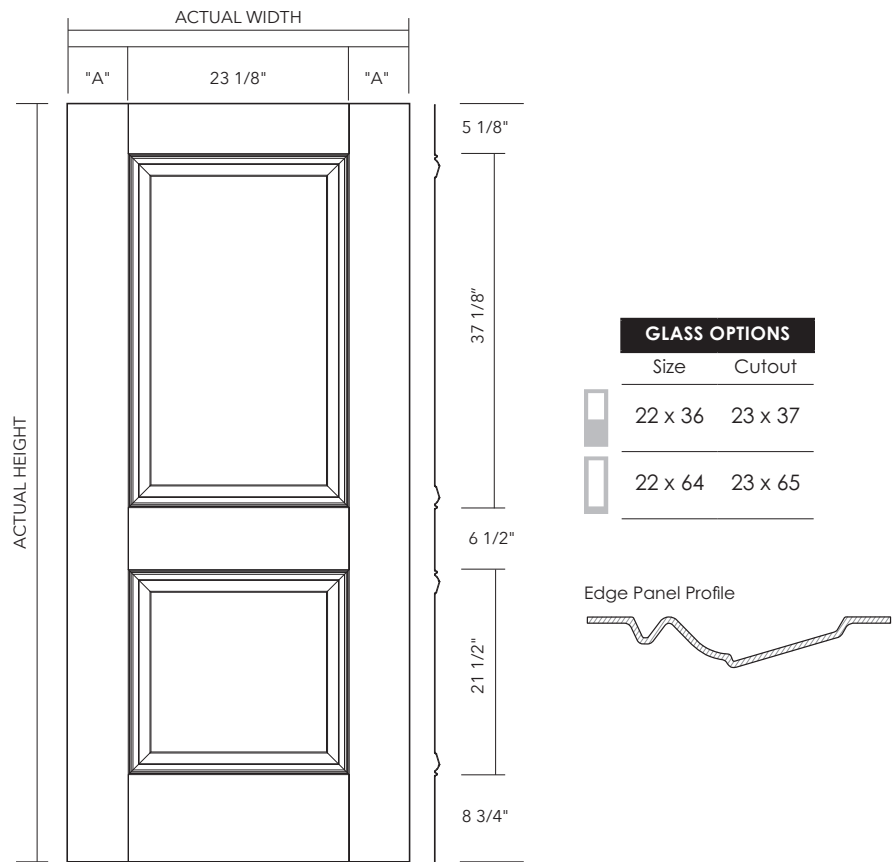
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL SQUARE (CH) – HS, HR

6'8" FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 RIFT CUT – TAN



6'8" 2 Panel Square (CH) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

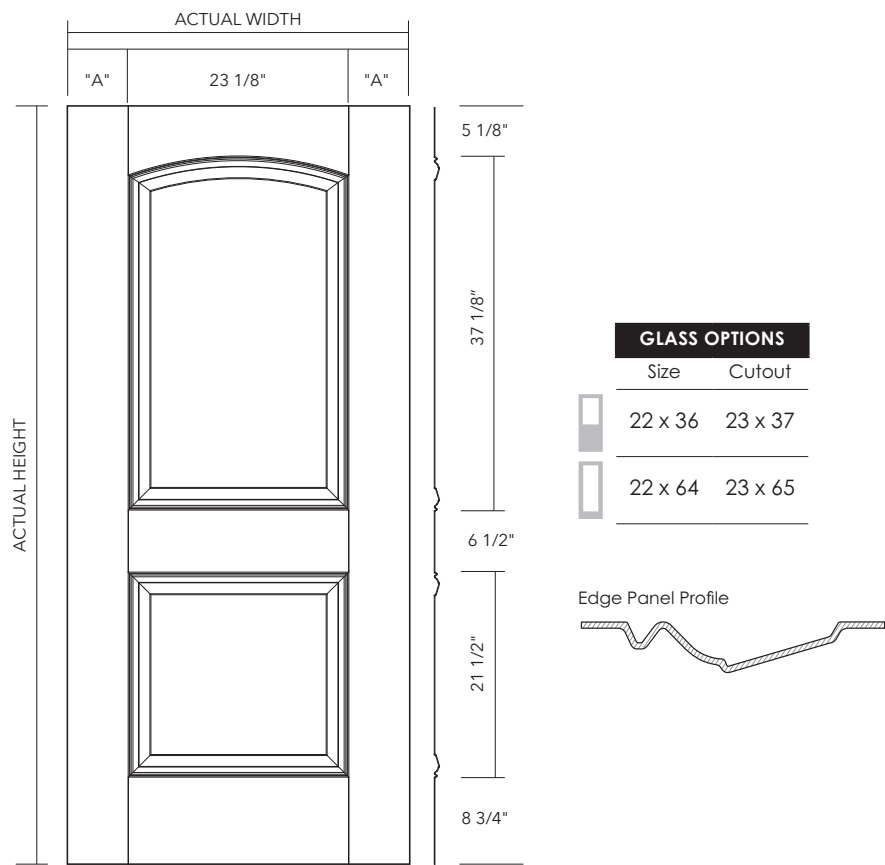
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL CAMBER (CC) – HS

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 2 Panel Camber (CC) Harbour Craft Estate Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

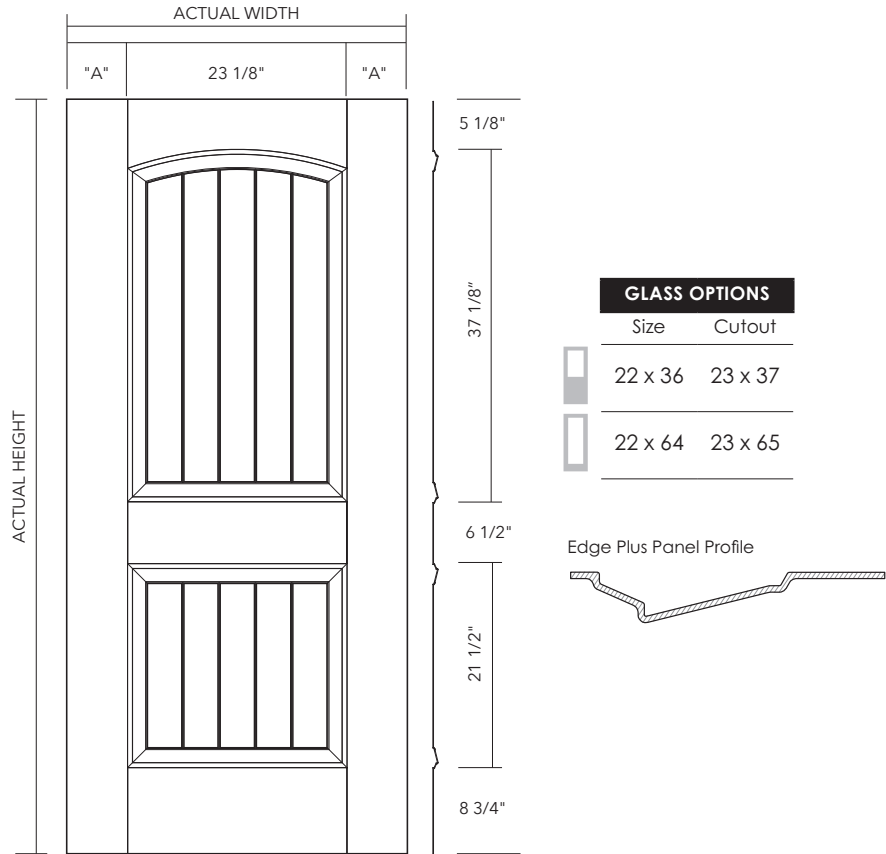
- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL CAMBER PLANK (KS) – HS

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 2 Panel Camber Plank (KS) Harbour Craft Estate Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

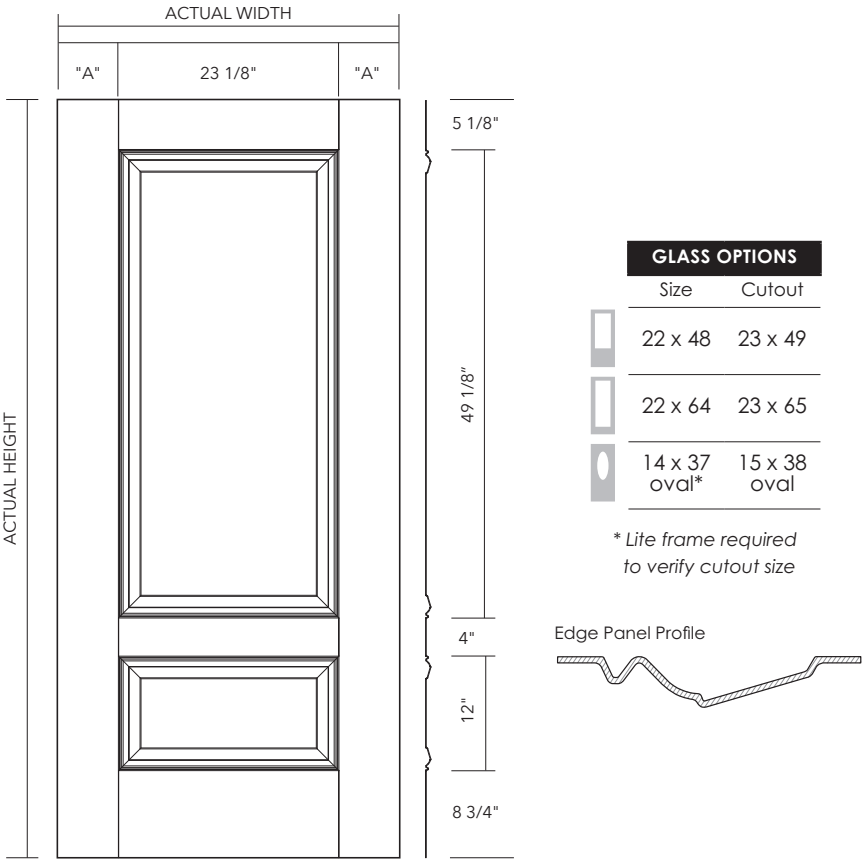
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL 3/4 TOP (TT) – HS, HR

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



6'8" 2 Panel 3/4 Top (TT) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

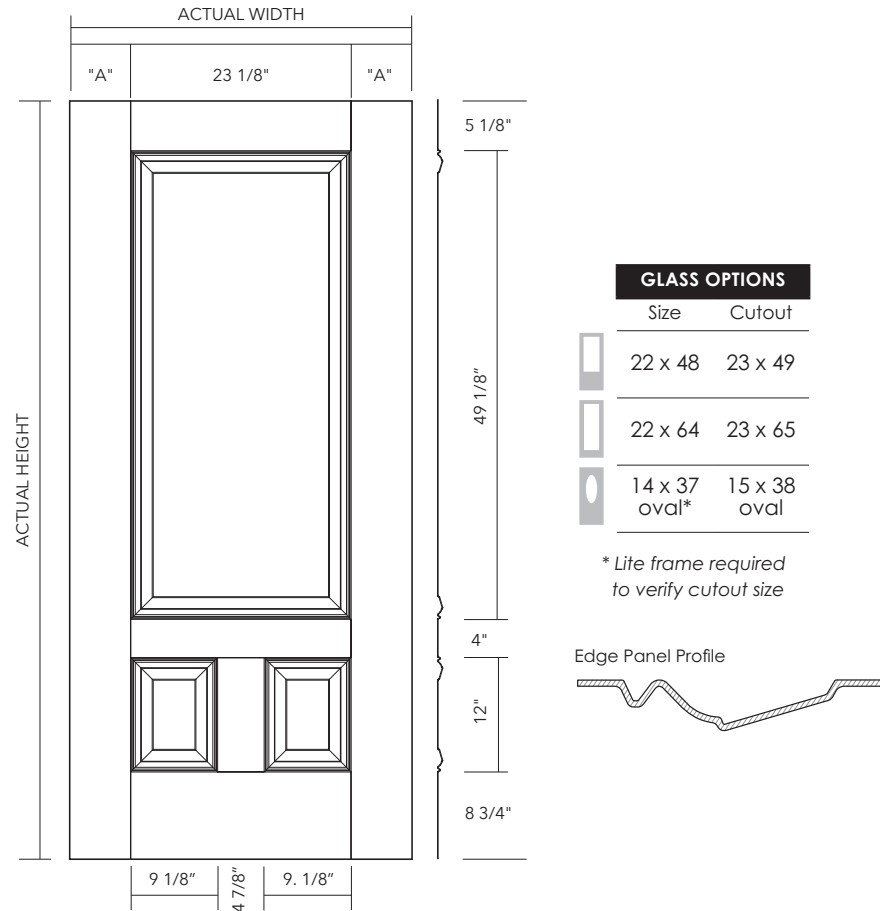
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

3 PANEL (QS) – HS

6'8" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 3 Panel (QS) Harbour Craft Estate Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

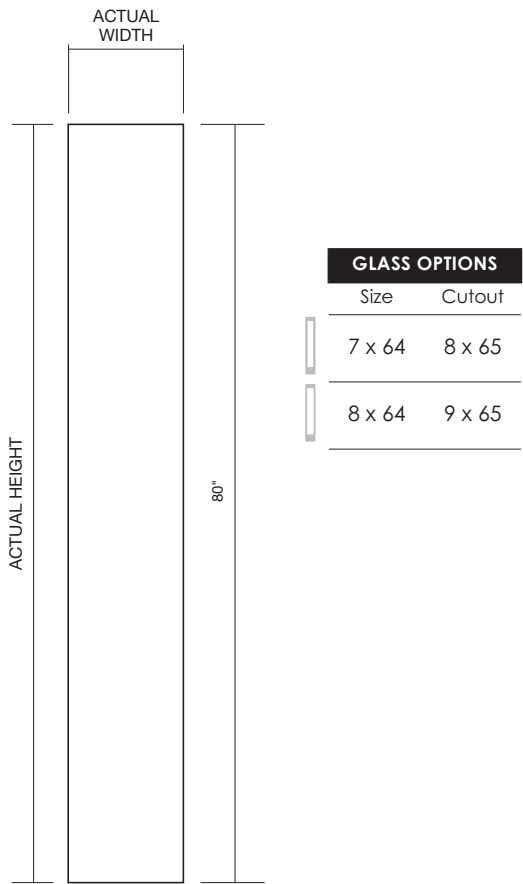
FLUSH (SS) – HS, HR, HM

6'8" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN

MAHOGANY – TAN



6'8" (SS) Harbour Craft Estate Fiberglass Sidelights – HS, HR, HM

SIDELIGHT WIDTH		SIDELIGHT HEIGHT	
Nominal	Actual	Nominal	Actual
1-0	11 7/8"	6-8	79"
1-2	13 7/8"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

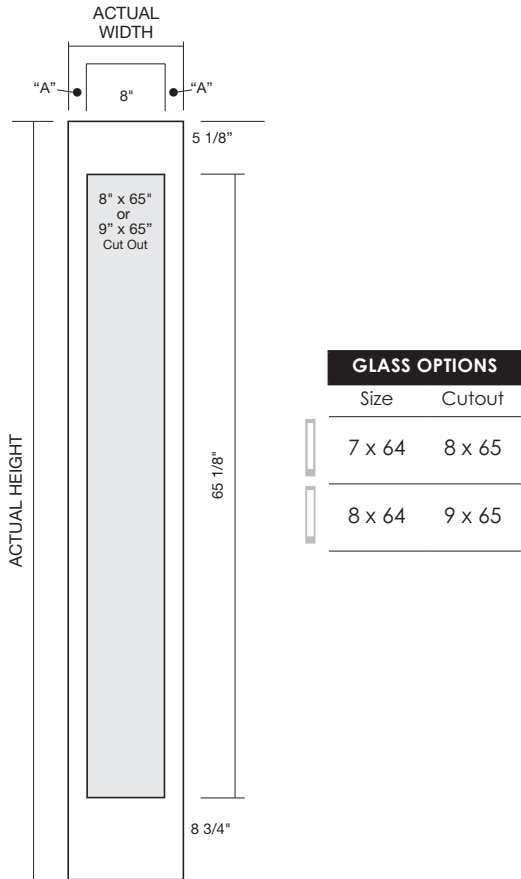
FLUSH w/ 8"x 65" OR 9"x 65" CUTOUT (SA) – HS, HR, HM

6'8" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN

MAHOGANY – TAN



6'8" Flush w/ 8"x 65" Cutout (SA) Harbour Craft Estate Fiberglass Sidelights – **HS, HR, HM**

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 15/16"	6-8	79"
1-2	13 7/8"	2 15/16"		

6'8" Flush w/ 9"x 65" Cutout (SA) Harbour Craft Estate Fiberglass Sidelights – **HS, HR, HM**

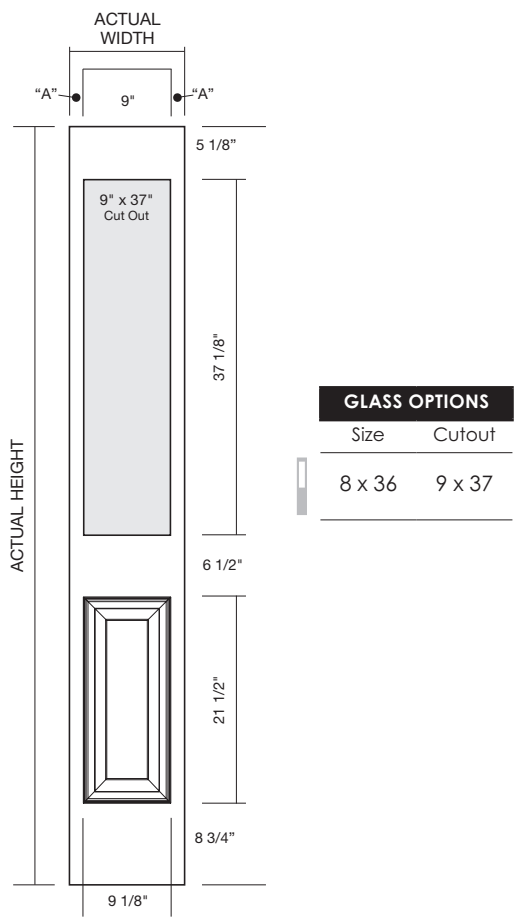
SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	6-8	79"
1-2	13 7/8"	2 7/16"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

1 PANEL w/ 9"x 37" CUTOUT (SB) – HS, HR

6'8" FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



6'8" & 7'0" 1 Panel w/ 9"x 37" Cutout (SB) Harbour Craft Fiberglass Sidelights – HS,

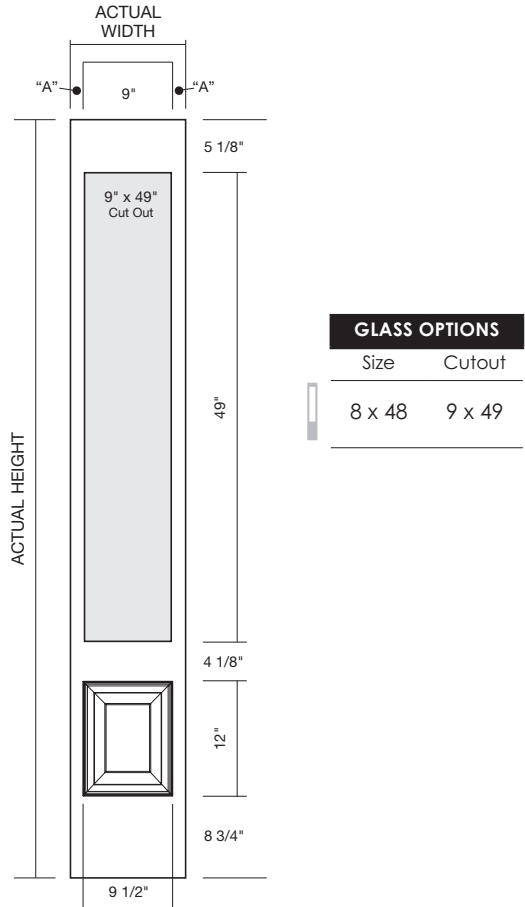
SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	6-8	79"
1-2	13 7/8"	2 7/16"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

1 PANEL w/ 9"x 49" CUTOUT (SD) – HS, HR

6'8" FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



6'8" 1 Panel w/ 9"x 49" Cutout (SD) Harbour Craft Fiberglass Sidelights – HS, HR

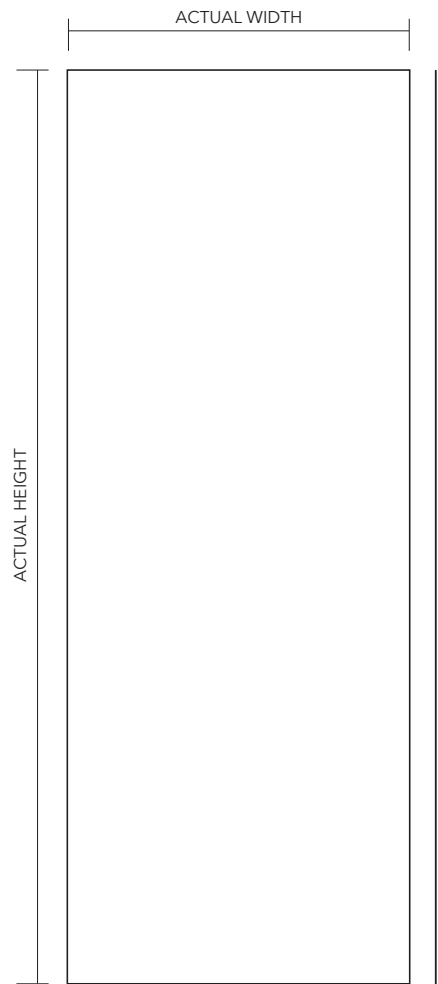
SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	6-8	79"
1-2	13 7/8"	2 7/16"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

FLUSH (AA) – HS, HM

8'0" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE
MAHOGANY – TAN



GLASS OPTIONS	
Size	Cutout
8 x 80	9 x 81
22 x 12 x 5	23 x 13
22 x 17 x 4	23 x 18
22 x 80	23 x 81

8'0" Flush (AA) Harbour Craft Estate Fiberglass Doors – HS, HM

DOOR WIDTH		DOOR HEIGHT	
Nominal	Actual	Nominal	Actual
2-6	29 3/4"	8-0	95"
2-8	31 3/4"		
2-10	33 3/4"		
3-0	35 3/4"		
3-6	41 3/4"		

STANDARD FEATURES:

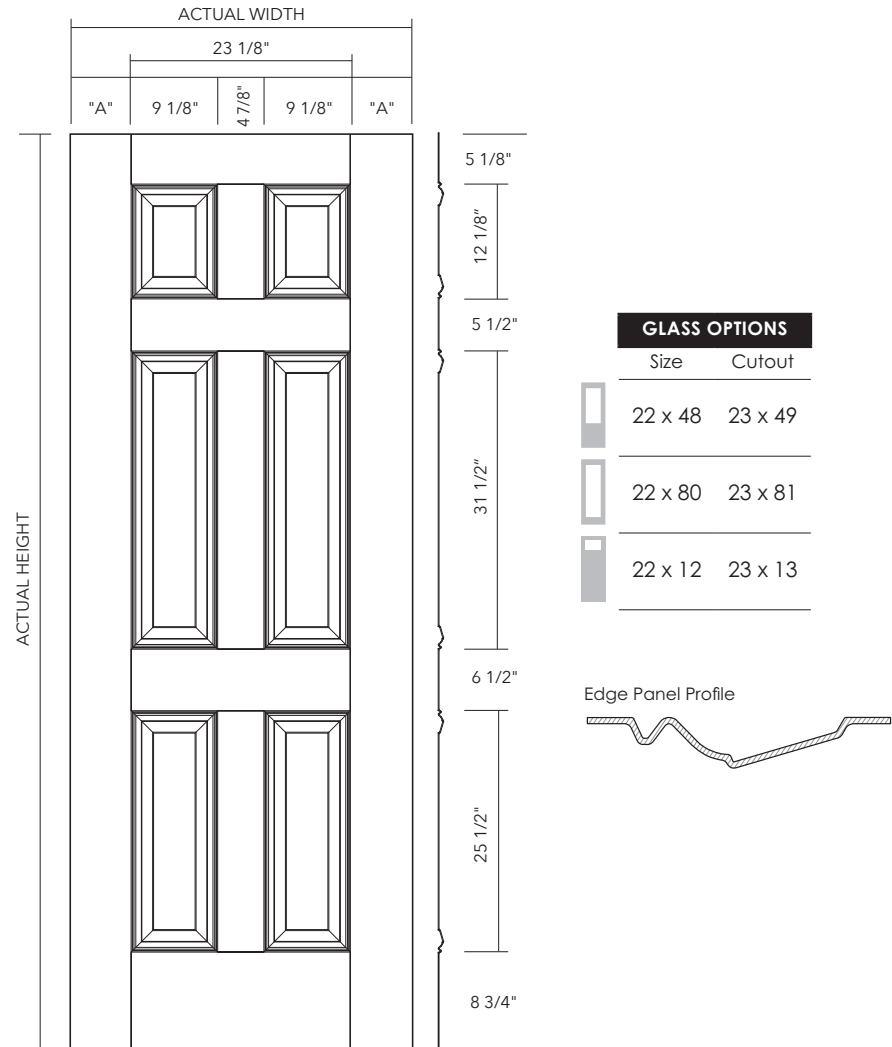
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

6 PANEL (BB) – HS, HR

8'0" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



8'0" 6 Panel (BB) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	8-0	95"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

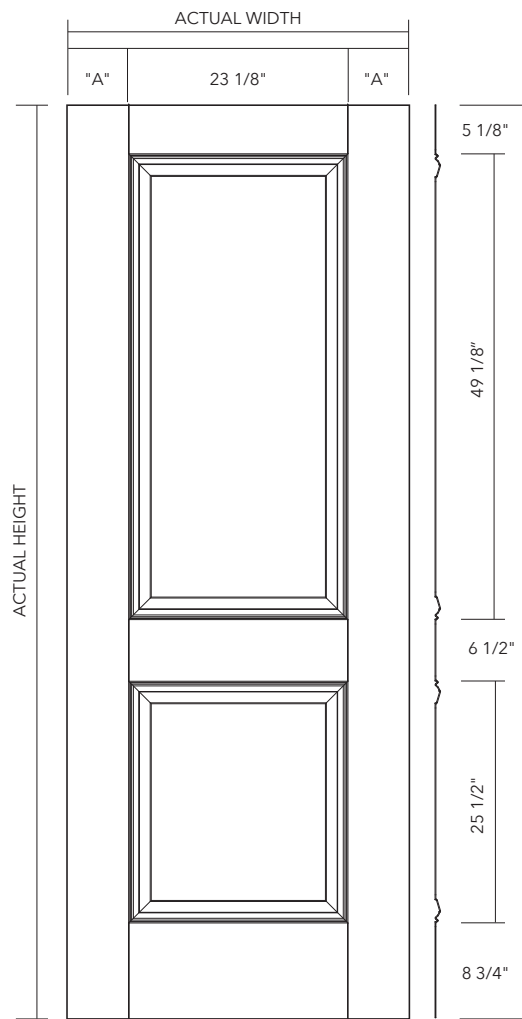
- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door



See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL SQUARE (CS) – HS, HR

8'0" FIBERGLASS DOORS:
SATIN SMOOTH – WHITE
RIFT CUT – TAN



GLASS OPTIONS		
	Size	Cutout
	22 x 48	23 x 49
	22 x 80	23 x 81



8'0" 2 Panel Square (CS) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	8-0	95"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

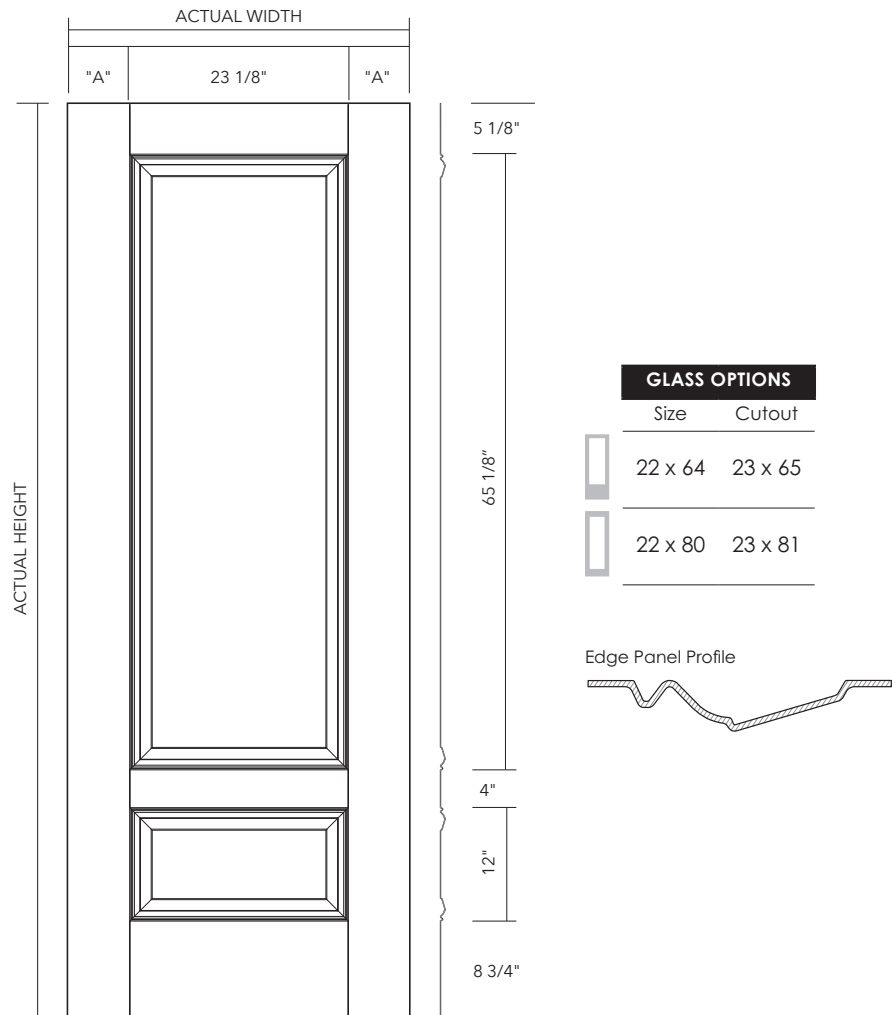
- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS DOORS

2 PANEL 3/4 TOP (TT) – HS, HR

8'0" FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 RIFT CUT – TAN



8'0" 2 Panel 3/4 Top (TT) Harbour Craft Estate Fiberglass Doors – HS, HR

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	8-0	95"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

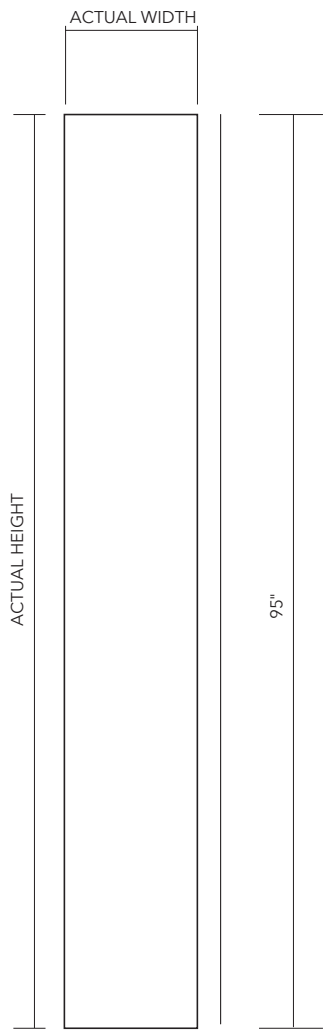
FLUSH (SS) – HS, HM

8'0" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN

MAHOGANY – TAN



GLASS OPTIONS	
Size	Cutout
8 x 80	9 x 81

8'0" Flush (SS) Harbour Craft Estate Fiberglass Sidelights – HS, HR, HM

SIDELIGHT WIDTH		SIDELIGHT HEIGHT	
Nominal	Actual	Nominal	Actual
1-0	11 7/8"	8'0"	95"
1-2	13 7/8"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

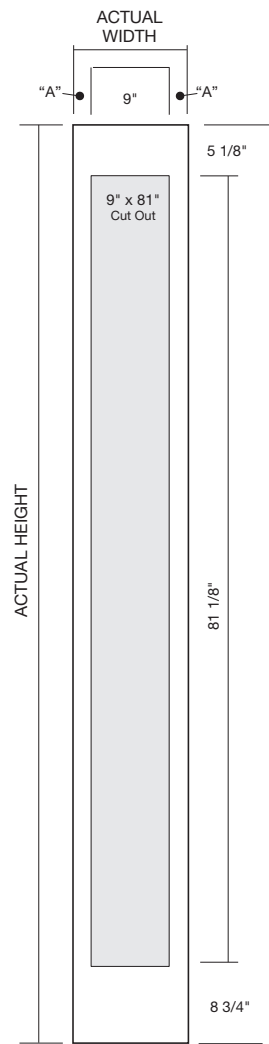
FLUSH w/ 9"x 81" CUTOUT (SA) – HS, HR, HM

8'0" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN

MAHOGANY – TAN



GLASS OPTIONS	
Size	Cutout
8 x 80	9 x 81

8'0" Flush w/ 9"x 81" Cutout (SA) Harbour Craft Estate Fiberglass Sidelights – **HS, HR, HM**

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	8'0"	95"
1-2	13 7/8"	2 7/16"		

See ODL Price Guide for availability and restrictions.

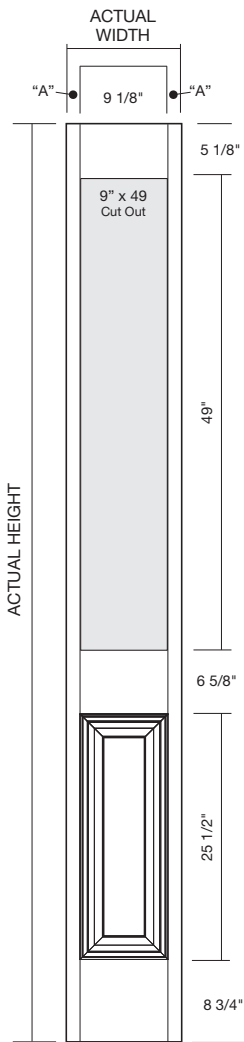
HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

1 PANEL w/ 9"x 49" CUTOUT (SB) – HS, HR

8'0" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN



GLASS OPTIONS	
Size	Cutout
8 x 48	9 x 49



8'0" 1 Panel w/ 9"x 49" Cutout (SB) Harbour Craft Estate Fiberglass Sidelights – HS, HR

SIDELIGHT WIDTH		
Nominal	Actual	"A"
1-0	11 7/8"	1 7/16"
1-2	13 7/8"	2 7/16"

SIDELIGHT HEIGHT	
Nominal	Actual
8'0"	95"

See ODL Price Guide for availability and restrictions.

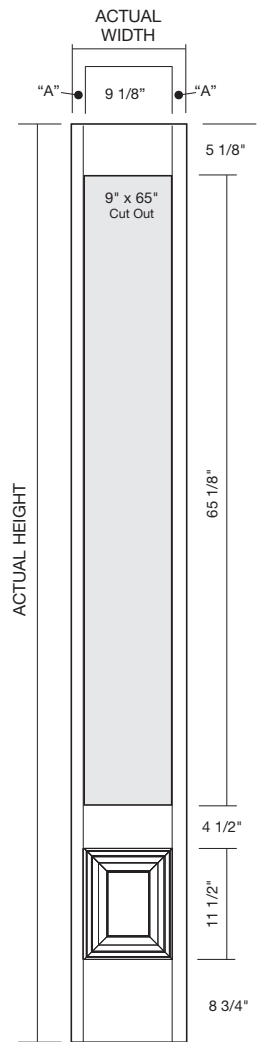
HARBOUR CRAFT® ESTATE FIBERGLASS SIDELIGHTS

1 PANEL w/ 9"x 65" CUTOUT (SD) – HS, HR

8'0" FIBERGLASS SIDELIGHTS:

SATIN SMOOTH – WHITE

RIFT CUT – TAN



GLASS OPTIONS	
Size	Cutout
8 x 64	9 x 65



8'0" 1 Panel w/ 8"x 65" Cutout (SB) Harbour Craft Estate Fiberglass Sidelights – HS, HR

SIDELIGHT WIDTH		
Nominal	Actual	"A"
1-0	11 7/8"	1 7/16"
1-2	13 7/8"	2 7/16"

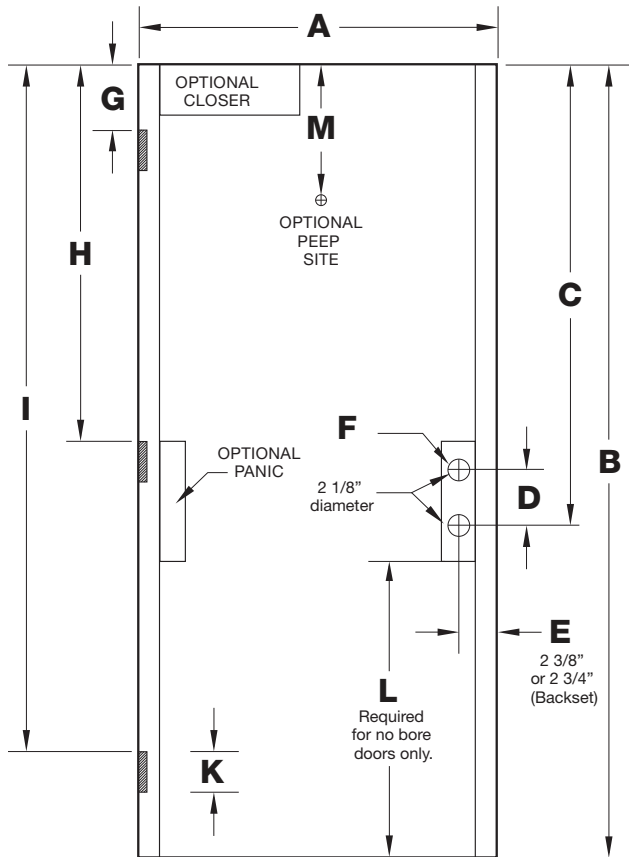
SIDELIGHT HEIGHT	
Nominal	Actual
8'0"	95"

See ODL Price Guide for availability and restrictions.

6'8" HARBOUR CRAFT® ESTATE FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



A _____

B _____

C _____

D _____

E _____

F _____

G _____

H _____

I _____

K _____

M _____

SURFACE

☐ SATIN SMOOTH – WHITE **HS**

☐ RIFT CUT – TAN **HR**

☐ MAHOGANY – TAN **HM**

PANEL DESIGN:

☐ FLUSH **AA**

☐ 6 PANEL **BB**

☐ 6 PANEL NARROW **BN**

☐ 4 PANEL **LL**

☐ 2 PANEL SQUARE **CH**

☐ 2 PANEL CAMBER **CC**

☐ 2 PANEL CAMBER PLANK **KS**

☐ 2 PANEL 3/4 TOP **TT**

☐ 3 PANEL **QS**

CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:

☐ PANIC BLOCK (4" hinge stile)

☐ 4" HINGE STILE

☐ 24" LOCK BLOCK

☐ CLOSER BLOCK

☐ NO HINGE PREP.

☐ OTHER: _____

☐ 4" LOCK STILE

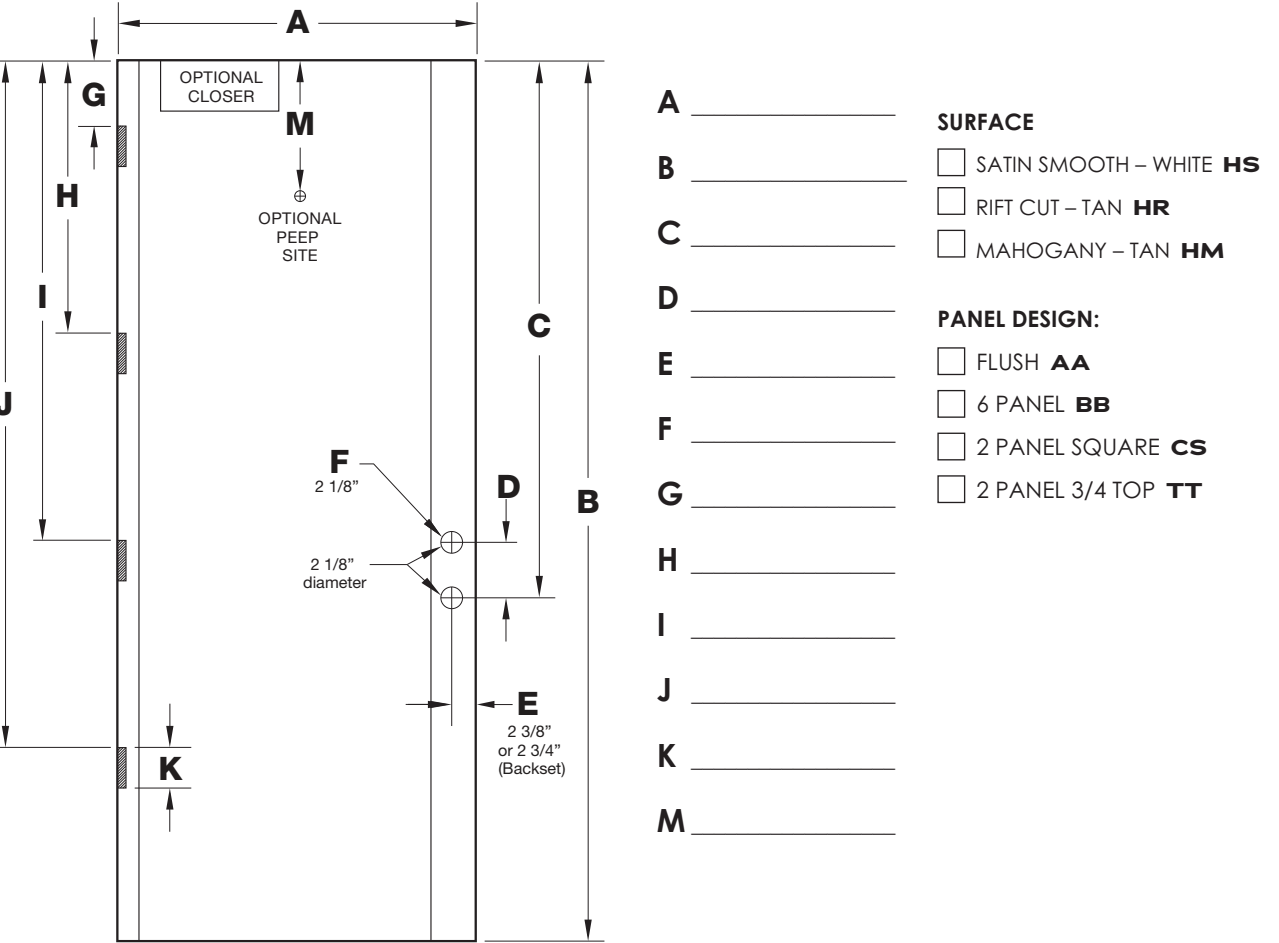
☐ PEEP SITE ☐ 1/2" ☐ 9/16"

NOTES: • Doors can be supplied: no bore, single bore or double bore only.

8'0" HARBOUR CRAFT® ESTATE FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:


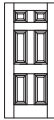
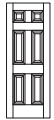

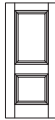
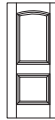



☐ CLOSER BLOCK ☐ PANIC BLOCK (4" HINGE STILE) ☐ PEEP SITE ☐ 1/2" ☐ 9/16"

☐ NO HINGE PREP. ☐ LATCH MORTISE (radius) ☐ OTHER: _____





NOTES: • Doors can be supplied: no bore, single bore or double bore only.

HARBOUR CRAFT® ESTATE FIBERGLASS DOOR SIZE CHART

HARBOUR CRAFT ESTATE FIBERGLASS DOOR SIZE CHART

										
		AA Flush	BB 6 Panel	BN 6 Panel Narrow	LL 4 Panel	CH 2 Panel Square	CC 2 Panel Camber	KS 2 Panel Camber Plank	TT 2 Panel 3/4 Top	QS 3 Panel
Width	Height	HS HR HM	-	HS	-	-	-	-	-	-
29 3/4"	79"	HS HR HM	HS HR	-	HS	HS HR	HS	HS	HS HR	HS
31 3/4"	79"	HS HR HM	HS HR	-	HS	HS HR	HS	HS	HS HR	HS
33 3/4"	79"	HS HR HM	HS HR	-	HS	HS HR	HS	HS	HS HR	HS
35 3/4"	79"	HS HR HM	HS HR	-	HS	HS HR	HS	HS	HS HR	HS
41 3/4"	79"	HS HR HM	-	-	-	-	-	-	-	-
Width	Height	HS HR HM	-	-	-	-	-	-	-	-
29 3/4"	95"	HS HM	-	-	-	-	-	-	-	-
31 3/4"	95"	HS HM	HS HR	-	-	HS HR	-	-	HS HR	-
33 3/4"	95"	HS HM	HS HR	-	-	HS HR	-	-	HS HR	-
35 3/4"	95"	HS HM	HS HR	-	-	HS HR	-	-	HS HR	-
41 3/4"	95"	HS HM	-	-	-	-	-	-	-	-

HARBOUR CRAFT ESTATE SIDELIGHT SIZE CHART

					
		SS	SA	SB	SD
Width	Height	HS HR HM	HS HR HM	HS HR	HS HR
11 7/8"	79"	HS HR HM	HS HR HM	HS HR	HS HR
13 7/8"	79"	HS HR HM	HS HR HM	HS HR	HS HR
Width	Height	HS HR HM	HS HR HM	HS HR	HS HR
11 7/8"	95"	HS HM	HS HR HM	HS HR	HS HR
13 7/8"	95"	HS HM	HS HR HM	HS HR	HS HR

HS Satin Smooth – White
 HR Rift Cut – Tan
 HM Mahogany – Tan

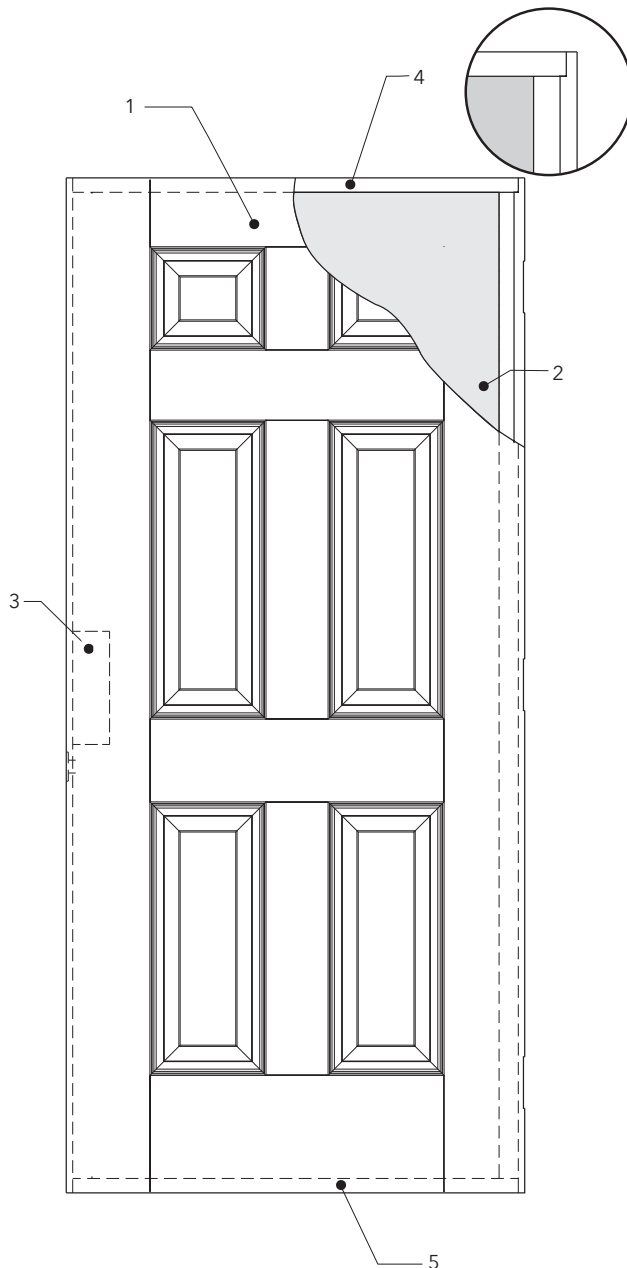
HARBOUR CRAFT® SHAKER

Fiberglass Doors



HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

SATIN SMOOTH & MAHOGANY FIBERGLASS FEATURES



1. FIBERGLASS SKINS

- a. Satin Smooth – White
- Mahogany – Tan

2. FOAM CORE

- a. Material – polyurethane
- b. Density – 2.2 lbs/cu.ft
- c. Ozone depletion potential – 0
- d. Global warming potential – 820
- e. Cellular structure – 95% closed
- f. Thermal conductivity – 0.012 (btu/hr.ft.f)

3. SIDE STILES

- a. Material – LVL w/ composite PVC cap
- b. Pine lock block

4. TOP RAIL

- a. Material – composite

5. BOTTOM RAIL

- a. Material – composite
- Kerfed for drive in sweep

6. PACKAGING

- a. Doors per pallet – 27
- b. Sidelites per pallet – 30
- c. Banding – metal (x2)
- d. Other – corner boards (x4)
- Polyfilm wrap
- e. Product identification four sides
- f. Four way access pallet

7. THERMAL CONDUCTIVITY

- a. "U" value – 0.18
- b. "R" value – 5.56
- c. S.H.G.C. – 0.01

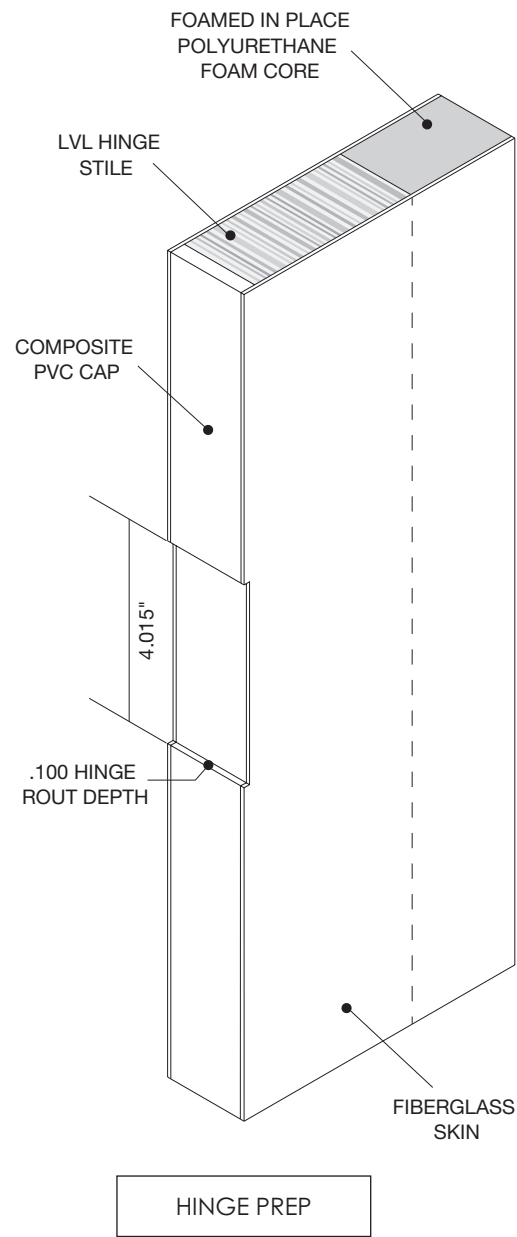
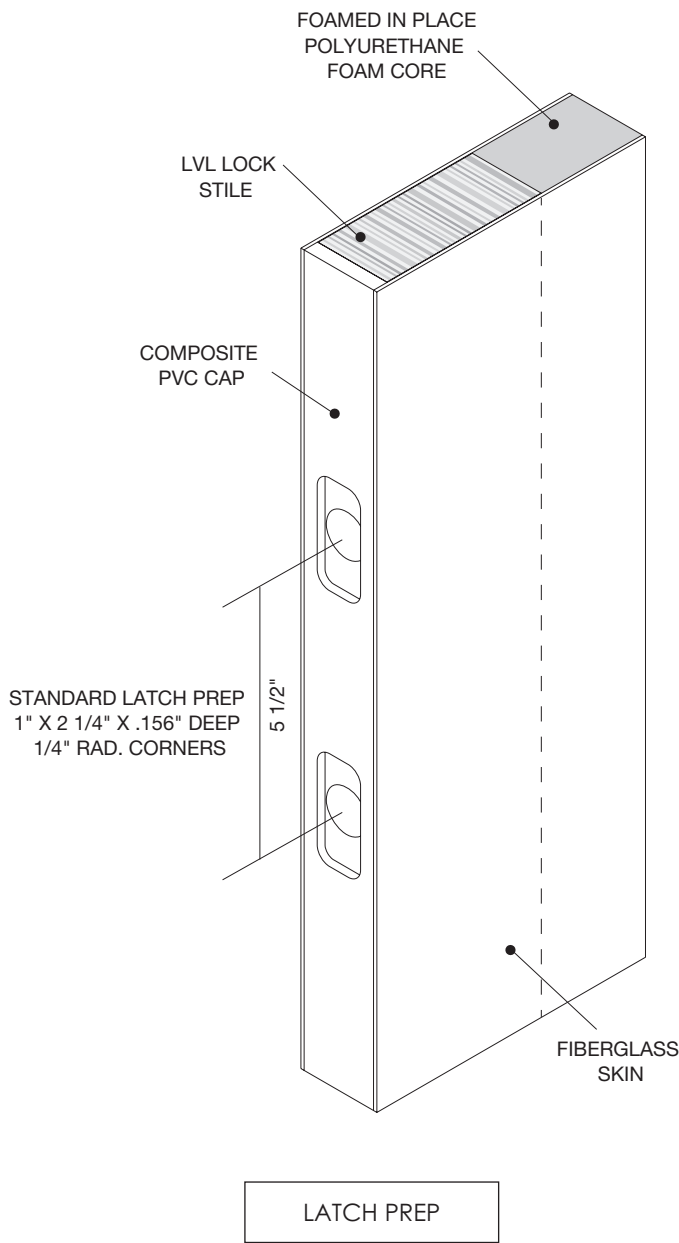
8. STC RATING

- a. 22

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

6'8" EDGE PREP DETAIL

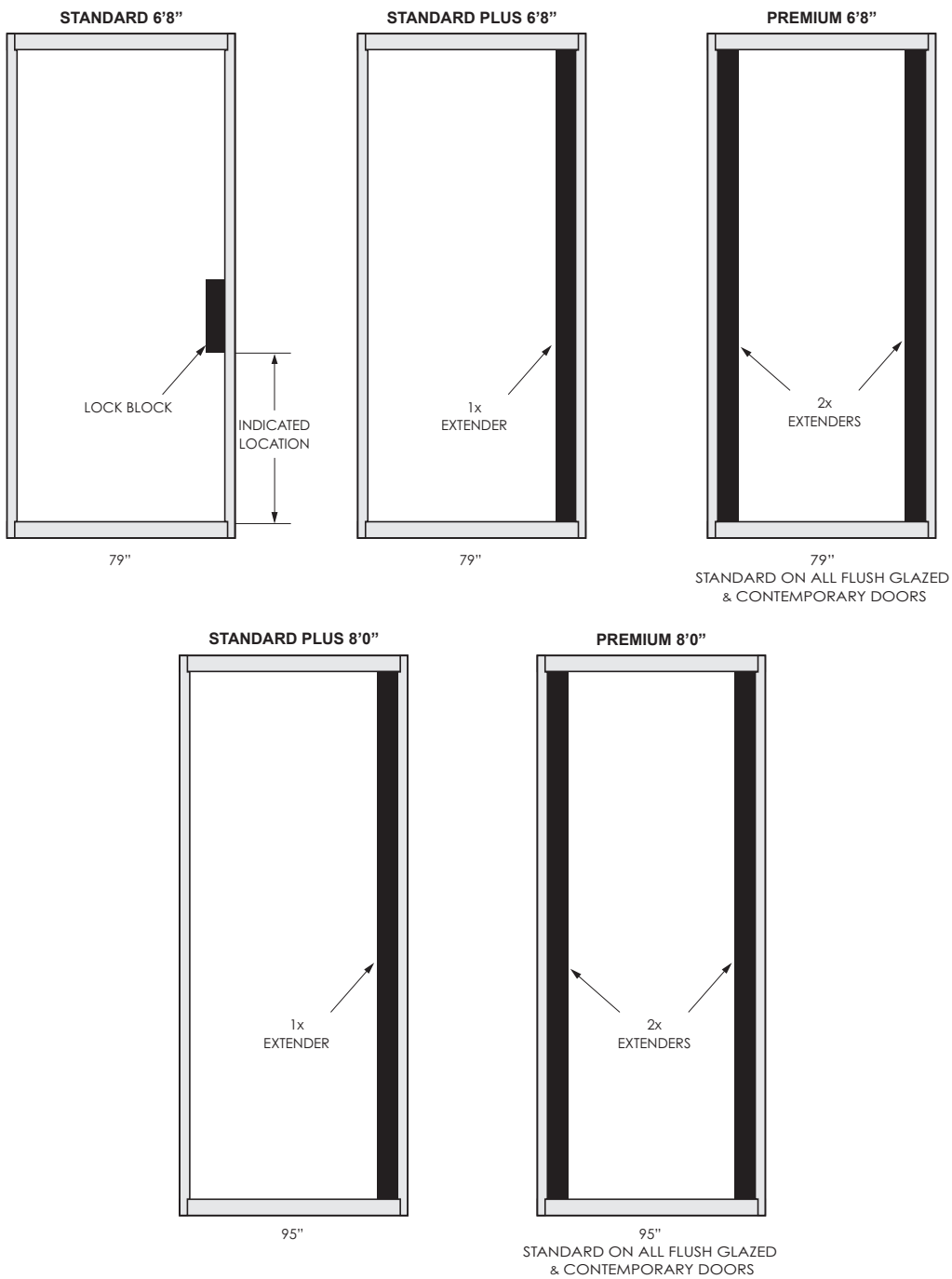
Edge Prep Detail Options



HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

DOOR STRUCTURE OPTIONS

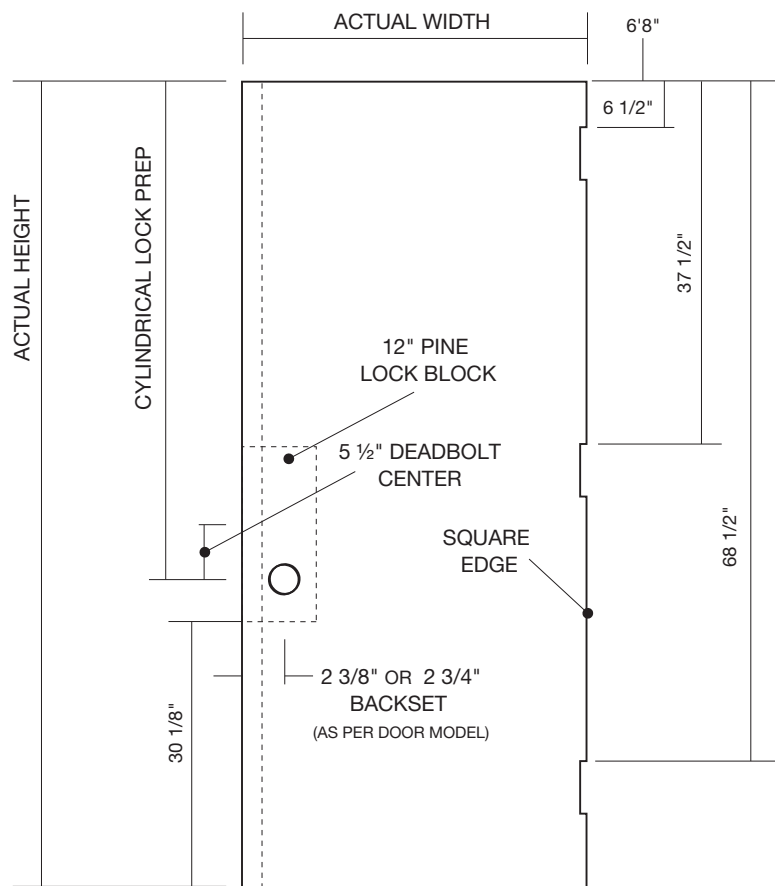
6'8" & 8'0" DOORS



HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

SATIN SMOOTH AND MAHOGANY

6'8" HARDWARE LOCATIONS



6'8" Harbour Craft Shaker Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"

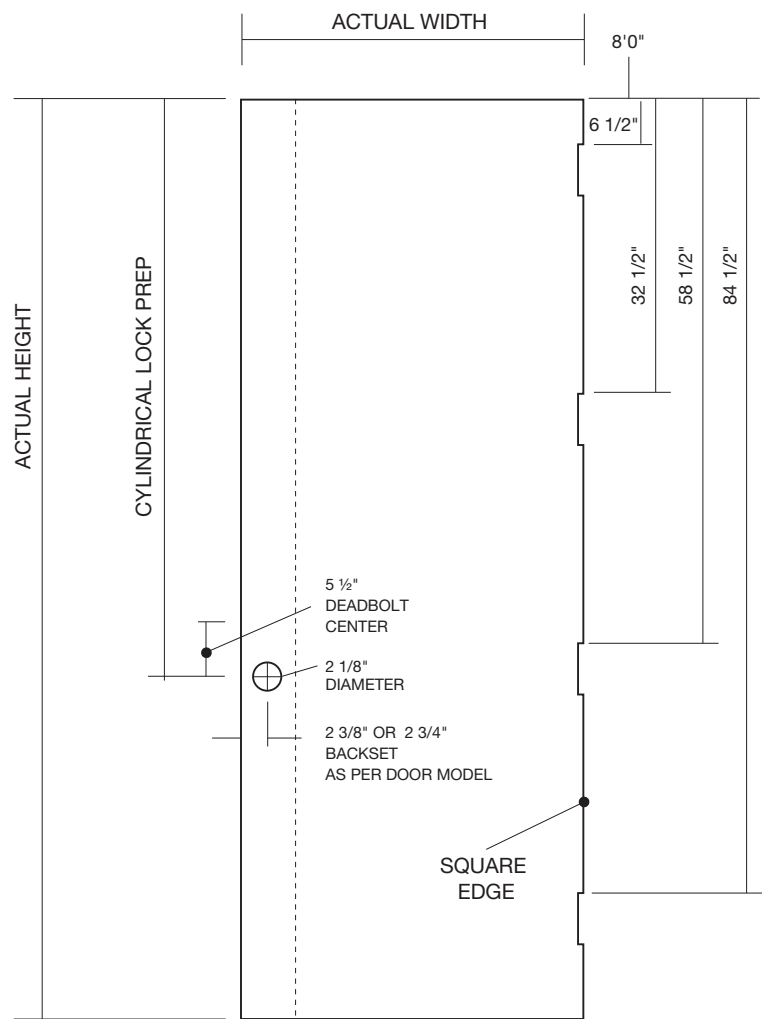
STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

SATIN SMOOTH AND MAHOGANY

8'0" HARDWARE LOCATIONS



8'0" Harbour Craft Shaker Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
8-0	95"	59"

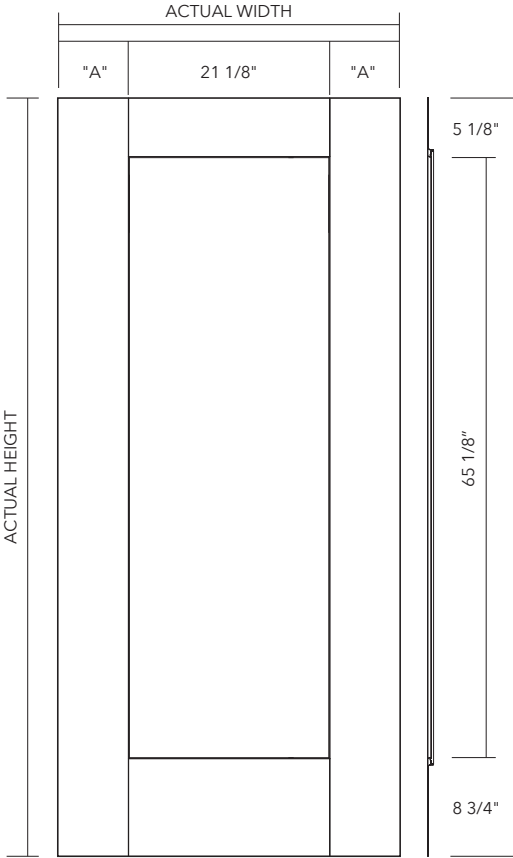
STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

1 PANEL SHAKER (AS) – HS

6'8" SHAKER FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 1 Panel Shaker (AS) Harbour Craft Shaker Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	5 5/16"	6-8	79"
2-10	33 3/4"	6 5/16"		
3-0	35 3/4"	7 5/16"		

NEW in 2023

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

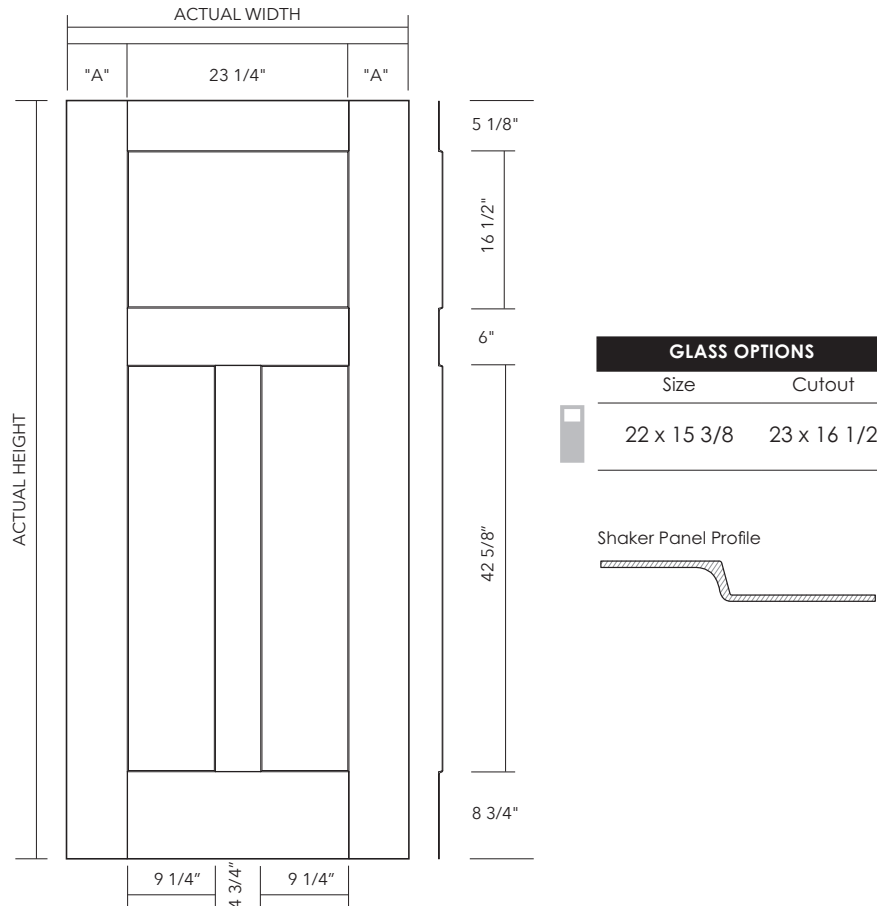
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

3 PANEL CRAFTSMAN (FS) – HS

6'8" FIBERGLASS DOORS:

SATIN SMOOTH – WHITE



6'8" 3 Panel Craftsman (FS) Harbour Craft Shaker Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 1/4"	6-8	79"
2-10	33 3/4"	5 1/4"		
3-0	35 3/4"	6 1/4"		

STANDARD FEATURES:

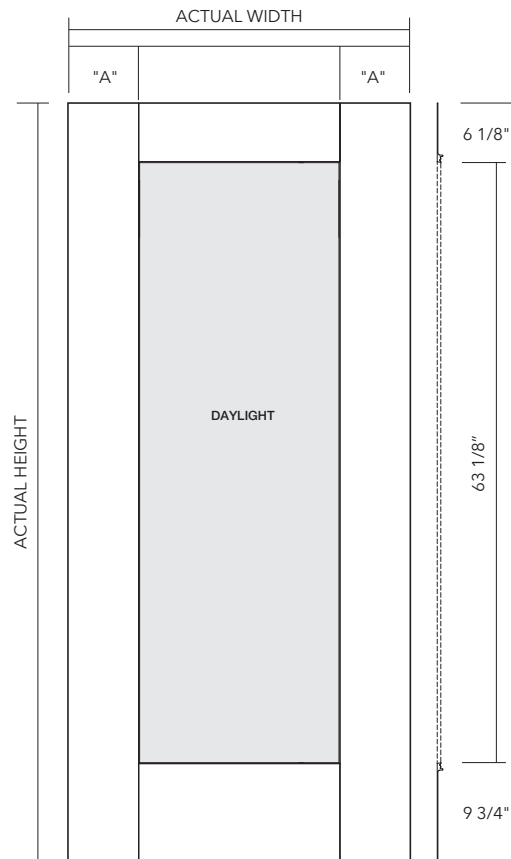
- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

1 LIGHT SHAKER – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



GLASS OPTIONS		
	Size	Daylight
DA2	22 x 64	20 7/8 x 62 7/8
DA1	25 x 64	23 7/8 x 62 7/8

Flush Glazed Glass Options

Calandra	Kaleo
Clear Low-E	Legacy
Cosmo	Pearl Frost
Echo	Prestige
High Point	Rosedale
Imperial	Sterling

Shaker Panel Profile



6'8" 1 Light Shaker (DA2) Harbour Craft Shaker Fiberglass Doors – HS

	DOOR WIDTH			
	Nominal	Actual	"A"	Daylight Width
DA2	2-8	31 3/4"	5 5/16"	20 7/8"
DA1	2-10	33 3/4"	4 13/16"	23 7/8"
DA1	3-0	35 3/4"	5 13/16"	23 7/8"

DOOR HEIGHT	
Nominal	Actual
6-8	79"

NEW in 2023

STANDARD FEATURES:

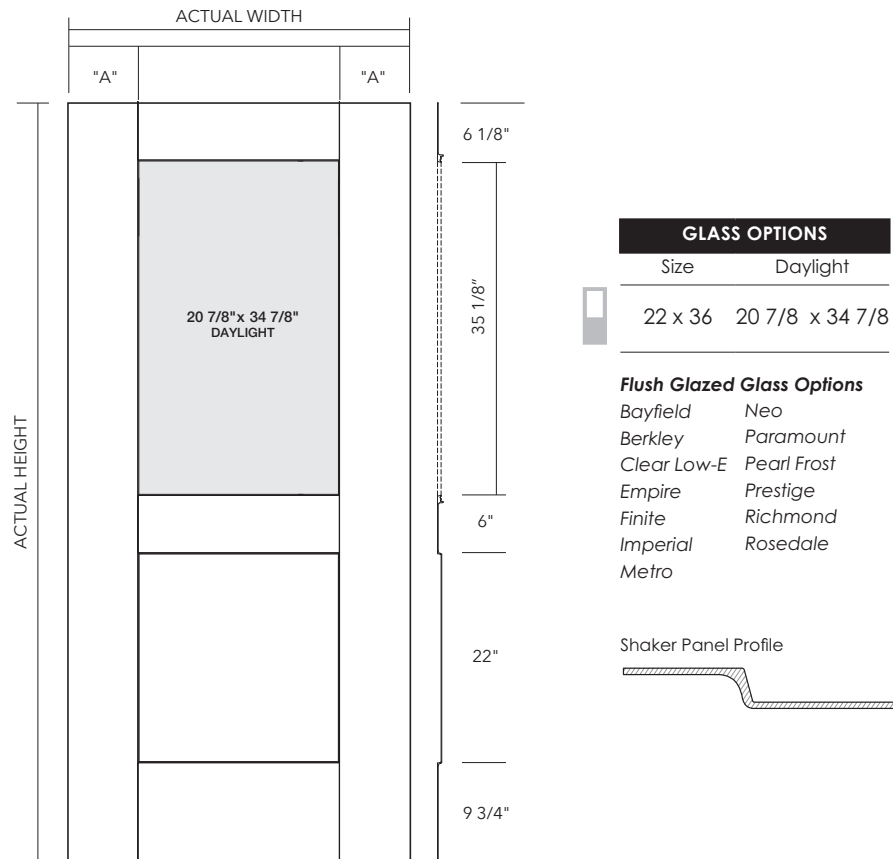
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

1/2 LIGHT SHAKER (DC2) – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 1 Light Shaker (DC2) Harbour Craft Shaker Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	5 5/16"	6-8	79"
2-10	33 3/4"	6 5/16"		
3-0	35 3/4"	7 5/16"		

NEW in 2023

STANDARD FEATURES:

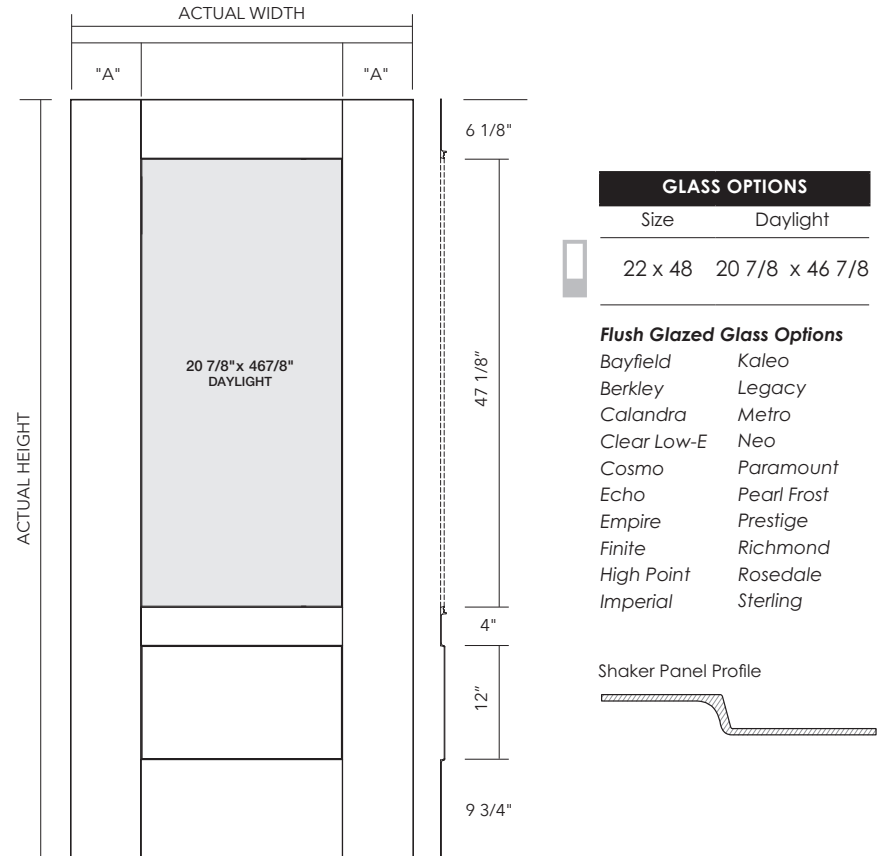
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

3/4 LIGHT SHAKER (DT2) – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" 1 Light Shaker (DT2) Harbour Craft Shaker Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	5 5/16"	6-8	79"
2-10	33 3/4"	6 5/16"		
3-0	35 3/4"	7 5/16"		

NEW in 2023

STANDARD FEATURES:

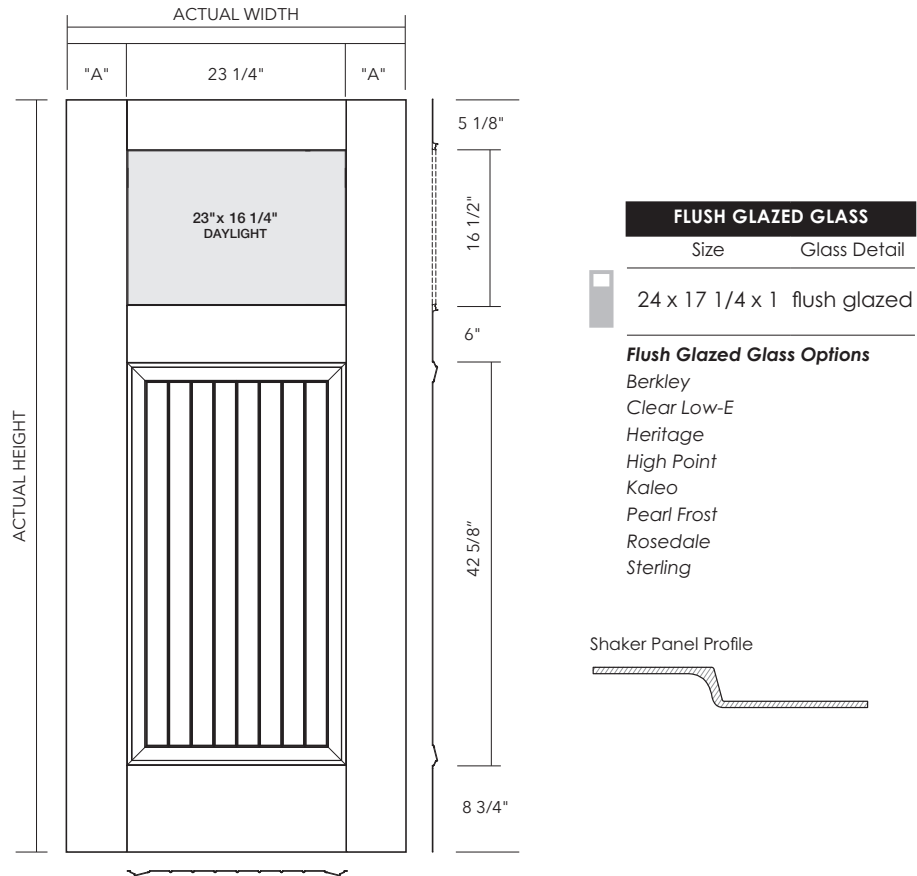
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

CRAFTSMAN PLANK (FP5) – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS DOORS:
SATIN SMOOTH – WHITE



6'8" Craftsman Plank (FP5) Harbour Craft Fiberglass Doors – HS

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 1/4"	6-8	79"
2-10	33 3/4"	5 1/4"		
3-0	35 3/4"	6 1/4"		

NEW in 2023

STANDARD FEATURES:

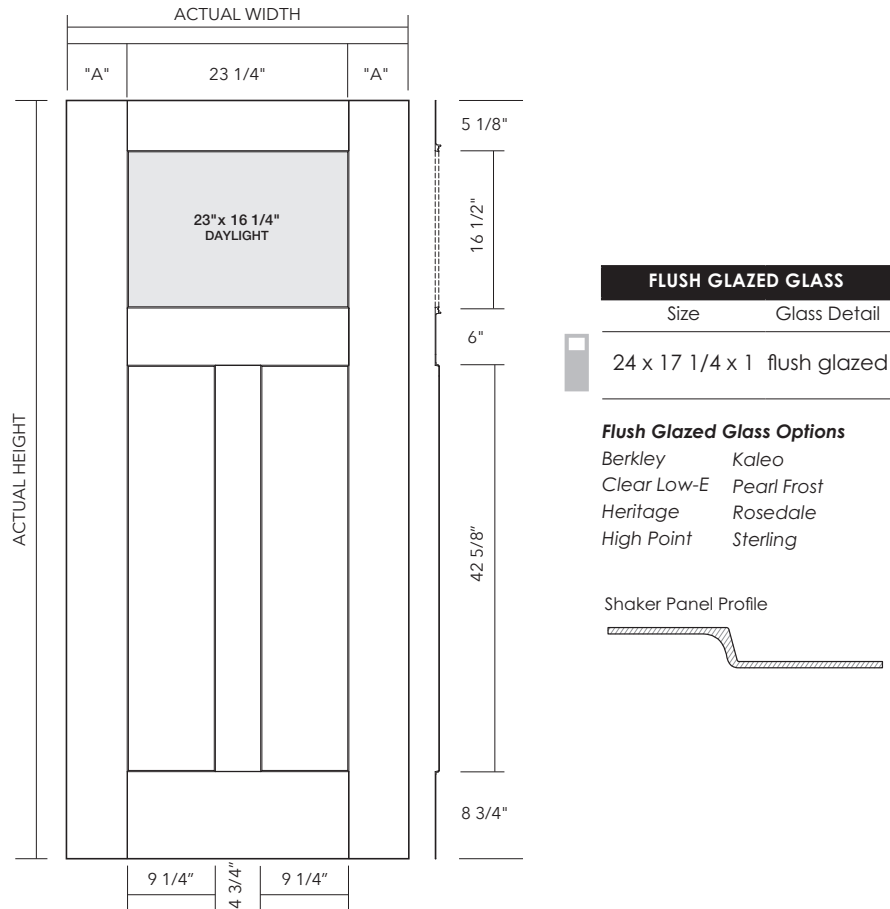
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS DOORS

2 PANEL CRAFTSMAN (F25) – HS, HM

6'8" FLUSH GLAZED FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



6'8" 2 Panel Craftsman (F25) Harbour Craft Shaker Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 1/4"	6-8	79"
2-10	33 3/4"	5 1/4"		
3-0	35 3/4"	6 1/4"		

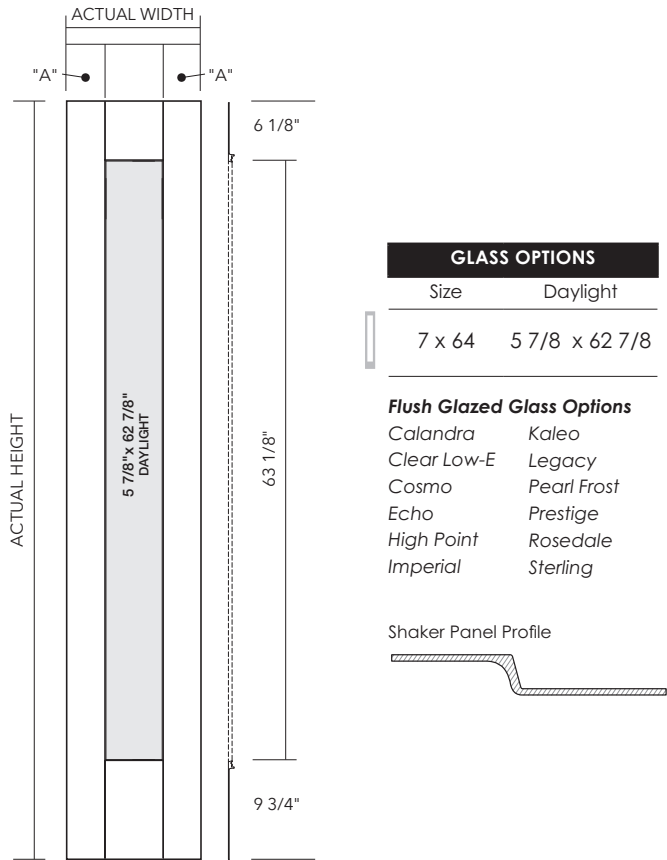
- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS SIDELIGHTS

1 LIGHT SHAKER (DA8) – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE



6'8" 1 Light Shaker (DA8) Harbour Craft Shaker Fiberglass Sidelights – HS

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	2 7/8"	6-8	79"
1-2	13 7/8"	3 7/8"		

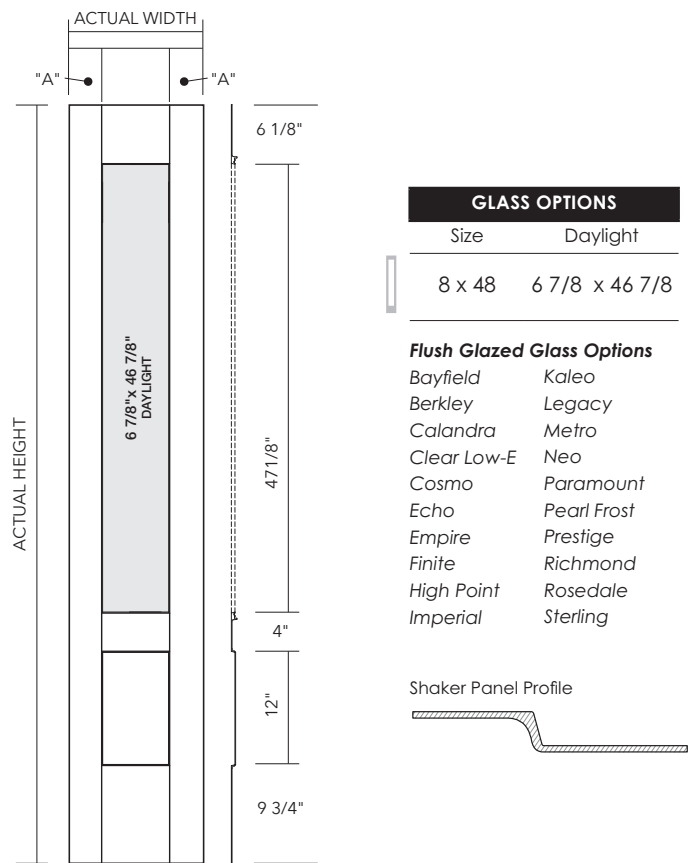
NEW in 2023

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS SIDELIGHTS

3/4 LIGHT SHAKER (DT7) – HS

6'8" FLUSH GLAZED SHAKER FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE



6'8" 3/4 Lite Shaker (DT7) Harbour Craft Shaker Fiberglass Sidelights – HS

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	2 7/8"	6-8	79"
1-2	13 7/8"	3 7/8"		

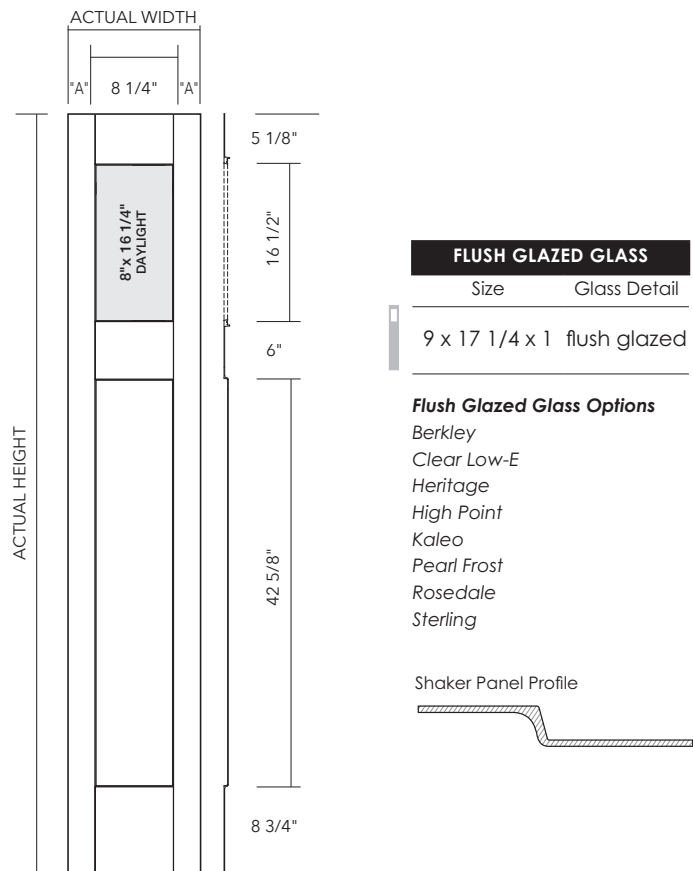
NEW in 2023

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS SIDELIGHTS

CRAFTSMAN 1 PANEL (F26) – HS, HM

6'8" FLUSH GLAZED FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE
MAHOGANY – TAN



6'8" Craftsman (F26) Harbour Craft Shaker Fiberglass Sidelights – HS, HM

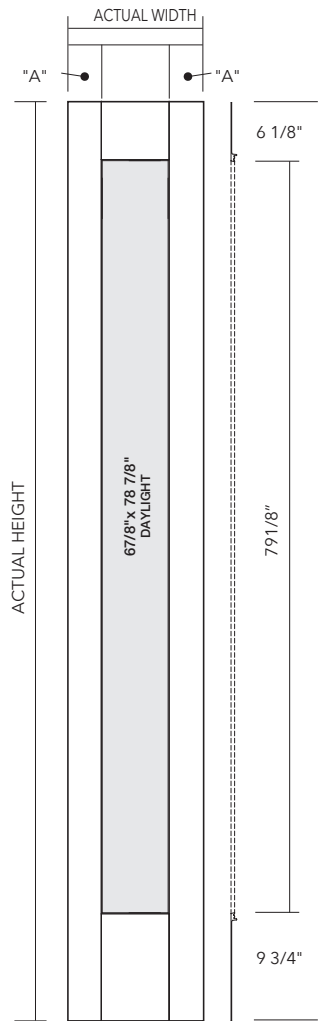
SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 13/16"	6-8	79"
1-2	13 7/8"	2 13/16"		

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT® SHAKER FIBERGLASS SIDELIGHTS

1 LIGHT SHAKER (DA7) – HS

8'0" FLUSH GLAZED SHAKER FIBERGLASS SIDELIGHTS:
SATIN SMOOTH – WHITE



GLASS OPTIONS	
Size	Daylight
8 x 80	6 7/8 x 78 7/8

Flush Glazed Glass Options
Clear Low-E



8'0" 1 Light Shaker (DA2) Harbour Craft Shaker Fiberglass Sidelights – HS

SIDELIGHT WIDTH		
Nominal	Actual	"A"
1-0	11 7/8"	2 3/8"
1-2	13 7/8"	3 3/8"

SIDELIGHT HEIGHT	
Nominal	Actual
8'0"	95"

NEW in 2023

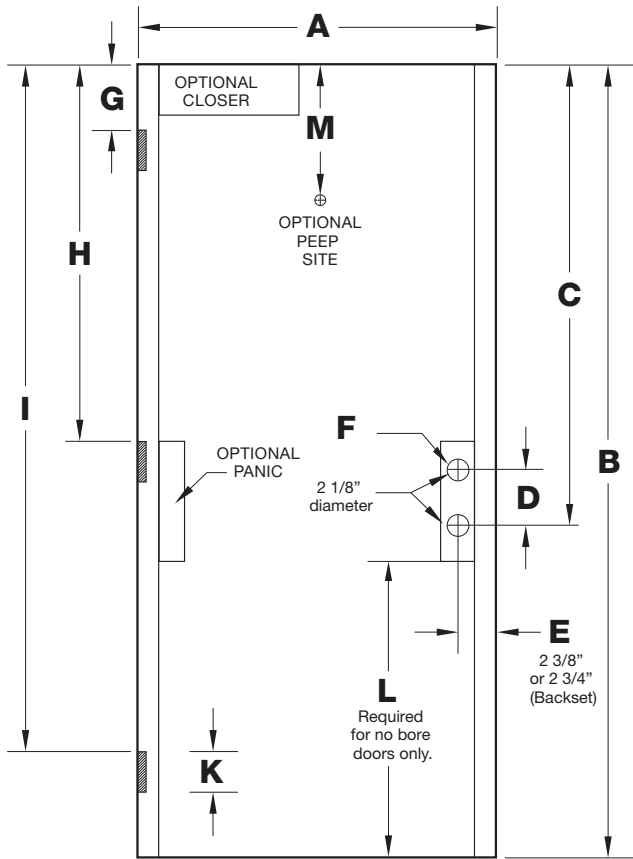
See ODL Price Guide for availability and restrictions.

6'8" HARBOUR CRAFT® SHAKER FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME:
P.O. #:

DATE:
QTY:

☐ CUSTOM ORDER
☐ STANDARD STOCK



A

B

C

D

E

F

G

H

I

K

M

- SURFACE

☐ SATIN SMOOTH – WHITE **HS**
☐ MAHOGANY – TAN **HM**

PANEL DESIGN:

☐ 1 PANEL SHAKER **AS**
☐ 3 PANEL CRAFTSMAN **FS**
☐ 1 LIGHT SHAKER **DA1**
(FLUSH GLAZE)
☐ 1 LIGHT SHAKER **DA2**
(FLUSH GLAZE)
☐ 1/2 LIGHT SHAKER **DC2**
(FLUSH GLAZE)
☐ 3/4 LIGHT SHAKER **DT2**
(FLUSH GLAZE)
☐ CRAFTSMAN PLANK **FP5**
☐ 2 PANEL CRAFTSMAN **F25**

CUTOUT SIZE:
HEAD DIMENSION:

EXTRA OPTIONS:

- ☐ PANIC BLOCK (4" hinge stile)
☐ CLOSER BLOCK
☐ 4" LOCK STILE

☐ 4" HINGE STILE
☐ NO HINGE PREP.
☐ PEEP SITE

☐ 1/2"
☐ 9/16"

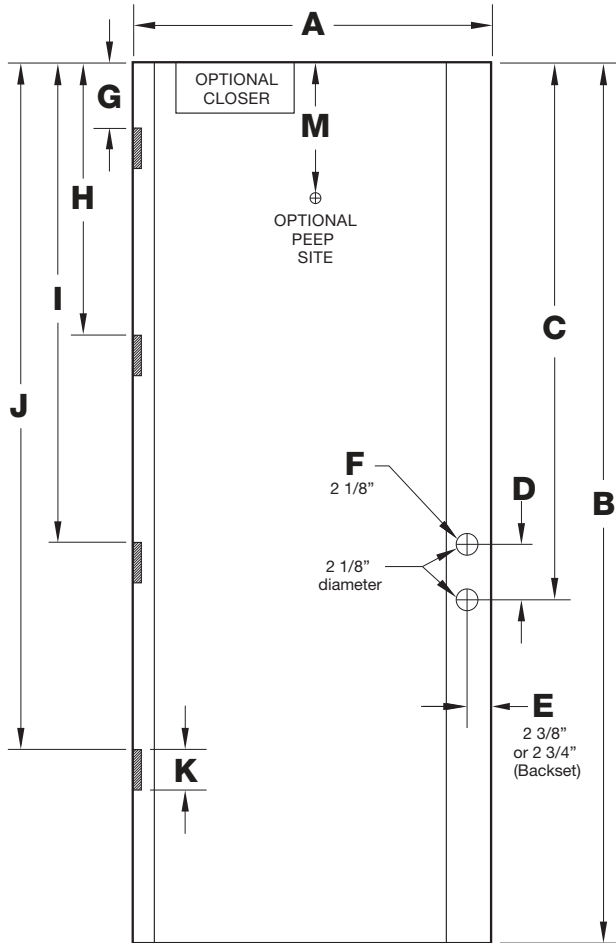
☐ 24" LOCK BLOCK
☐ OTHER:

NOTES: • Doors can be supplied: no bore, single bore or double bore only.

8'0" HARBOUR CRAFT® SHAKER FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



A _____
B _____
C _____
D _____
E _____
F _____
G _____
H _____
I _____
J _____
K _____
M _____

SURFACE

☐ SATIN SMOOTH – WHITE **HS**

PANEL DESIGN:

☐ 1 LIGHT SHAKER **DA2**
(FLUSH GLAZE)

CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:


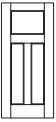
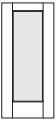

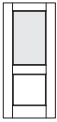
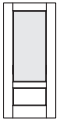
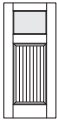

☐ CLOSER BLOCK ☐ PANIC BLOCK (4" HINGE STILE) ☐ PEEP SITE ☐ 1/2" ☐ 9/16"
☐ NO HINGE PREP. ☐ LATCH MORTISE (radius) ☐ OTHER: _____

NOTES: • Doors can be supplied: no bore, single bore or double bore only.





HARBOUR CRAFT® SHAKER

FIBERGLASS DOOR SIZE CHART

HARBOUR CRAFT SHAKER FIBERGLASS DOOR SIZE CHART

									
		AS 1 Panel Shaker	FS 3 Panel Craftsman	DA1 1 Lite Shaker	DA2 1 Lite Shaker	DC2 1/2 Lite Shaker	DT2 3/4 Lite Shaker	FP5 Craftsman Plank	F25 2 Panel Craftsman
Width	Height								
29 3/4"	79"	-	-	-	-	-	-	-	-
31 3/4"	79"	HS	HS	HS	HS	HS	HS	HS	HS HM
33 3/4"	79"	HS	HS	HS	HS	HS	HS	HS	HS HM
35 3/4"	79"	HS	HS	HS	HS	HS	HS	HS	HS HM
41 3/4"	79"	-	-	-	-	-	-	-	-
29 3/4"	95"	-	-	-	-	-	-	-	-
31 3/4"	95"	-	-	HS	HS	-	-	-	-
33 3/4"	95"	-	-	HS	HS	-	-	-	-
35 3/4"	95"	-	-	HS	HS	-	-	-	-
41 3/4"	95"	-	-	-	-	-	-	-	-

HARBOUR CRAFT ESTATE SIDELIGHT SIZE CHART

					
		DA8	DA7	DT7	F26 Craftsman
Width	Height				
11 7/8"	79"	HS	-	HS	HS HM
13 7/8"	79"	HS	-	HS	HS HM
11 7/8"	95"	HS	HS	-	-
13 7/8"	95"	HS	HS	-	-

HS Satin Smooth – White
HM Mahogany – Tan

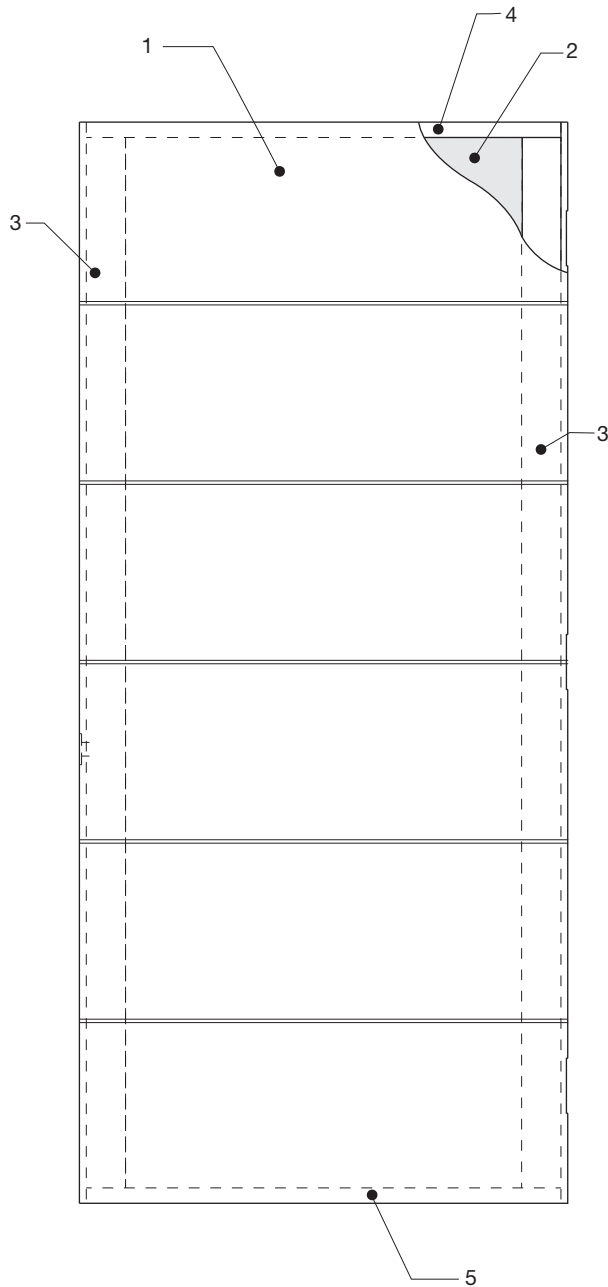
HARBOUR CRAFT® Contemporary Fiberglass Doors



HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

SATIN SMOOTH & MAHOGANY FIBERGLASS FEATURES



1. FIBERGLASS SKINS

- a. Paintable/Stainable
- Satin Smooth
- Mahogany – Tan

2. FOAM CORE

- a. Material – polyurethane
- b. Density – 2.2 lbs/cu.ft
- c. Ozone depletion potential – 0
- d. Global warming potential – 820
- e. Cellular structure – 95% closed
- f. Thermal conductivity – 0.012 (btu/hr.ft.f)

3. SIDE STILES

- a. Material – LVL w/ composite PVC cap.

4. TOP RAIL

- a. Material – composite

5. BOTTOM RAIL

- a. Material – composite
- Kerfed for drive in sweep

6. PACKAGING

- a. Doors per pallet – 27
- b. Banding – metal (x2)
- c. Other – corner boards (x4)
- Polyfilm wrap
- d. Product identification four sides
- e. Four way access pallet

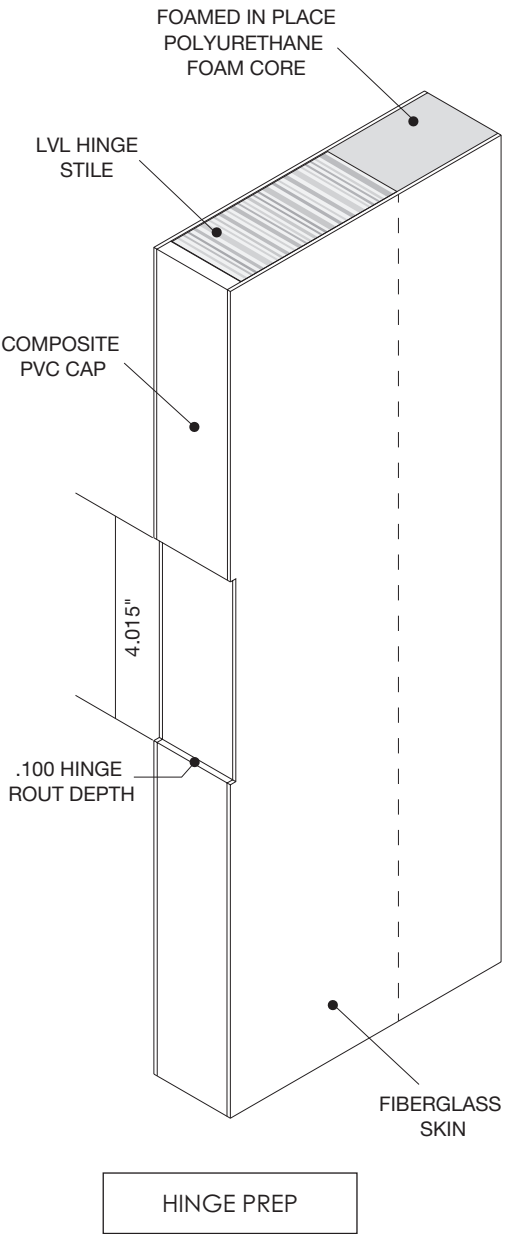
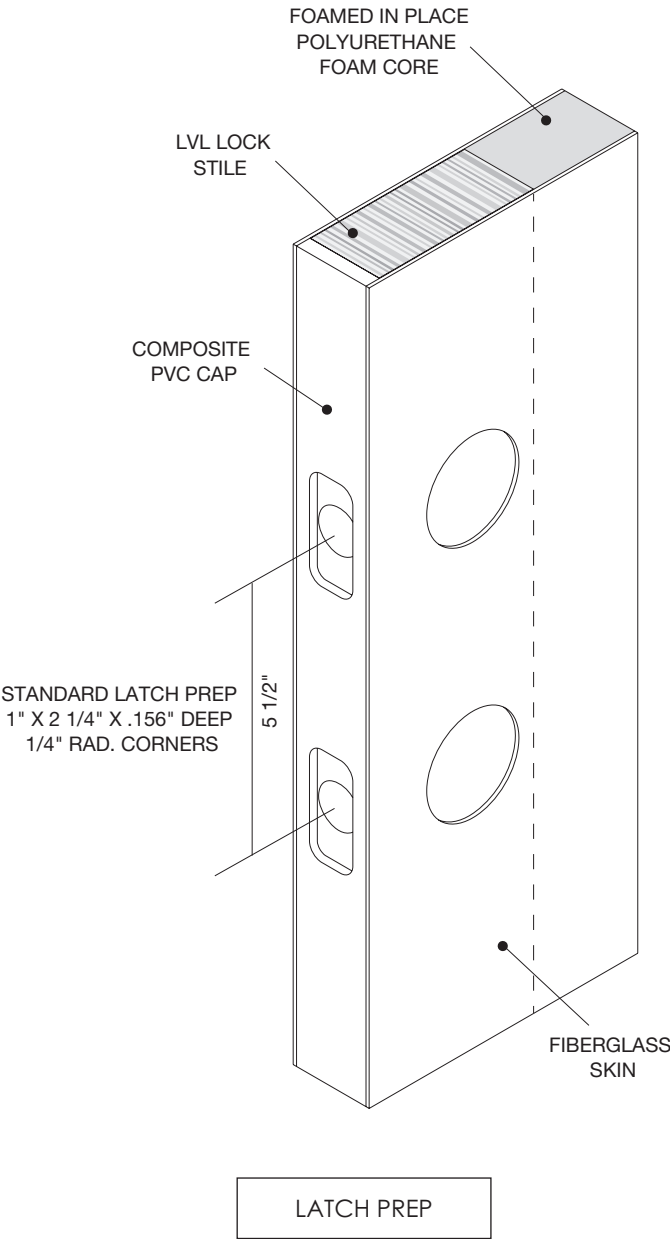
7. THERMAL CONDUCTIVITY

- a. "U" value – 0.18
- b. "R" value – 5.56
- c. S.H.G.C. – 0.01

8. STC RATING

- a. 22

Edge Prep Detail Options

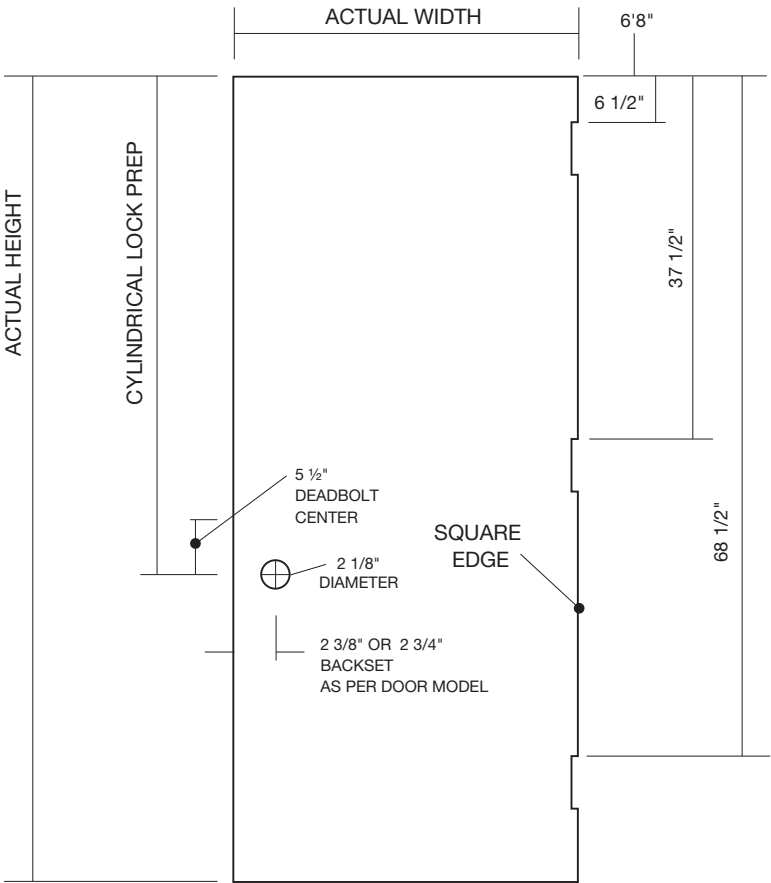


HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

SATIN SMOOTH & MAHOGANY

6'8" HARDWARE LOCATIONS



6'8" & 7'0" Harbour Craft Contemporary Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

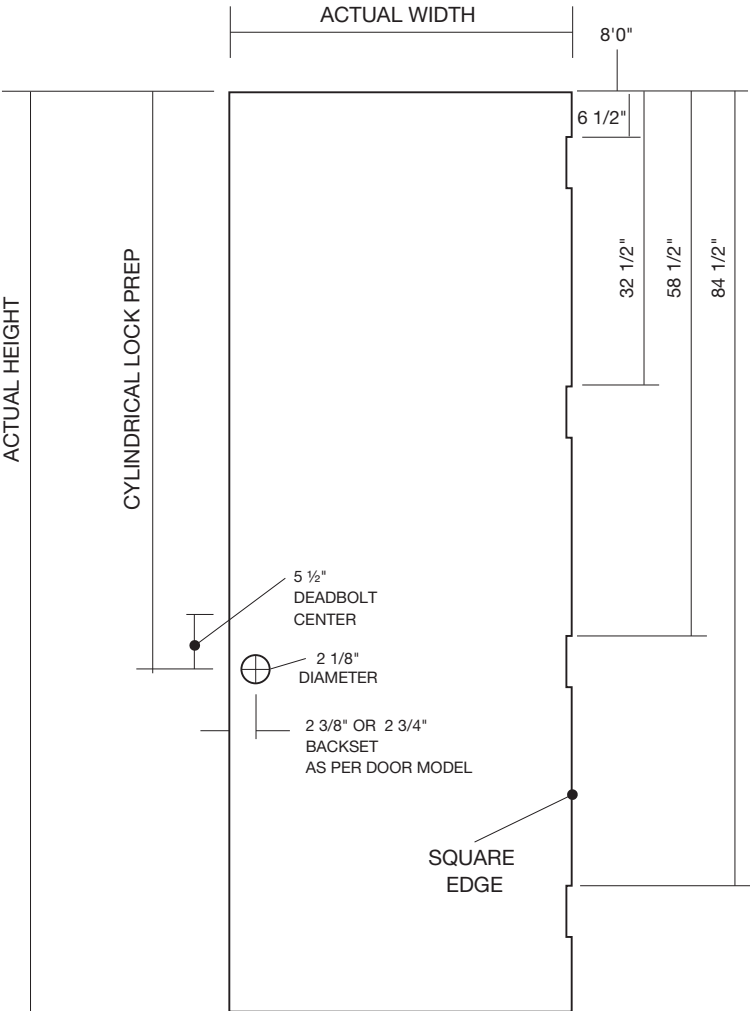
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

SATIN SMOOTH & MAHOGANY

8'0" HARDWARE LOCATIONS



8'0" Harbour Craft Contemporary Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
8-0	95"	59"

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

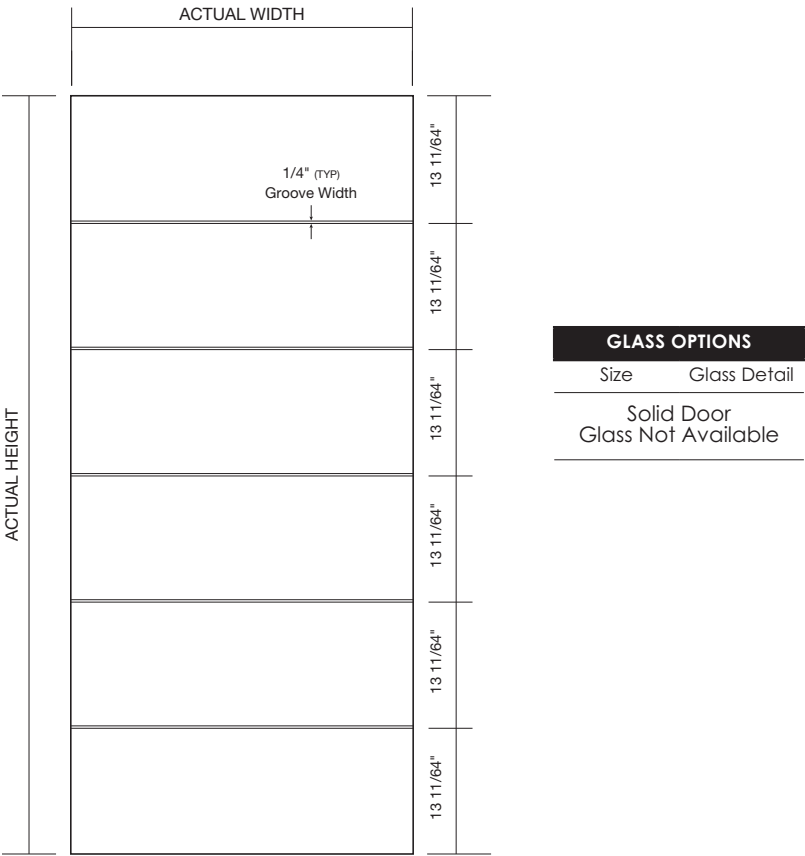
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 05 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



Contemporary 05 (05) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH		DOOR HEIGHT	
Nominal	Actual	Nominal	Actual
2-8	31 3/4"	6-8	79"
2-10	33 3/4"		
3-0	35 3/4"		
3-6	41 3/4"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

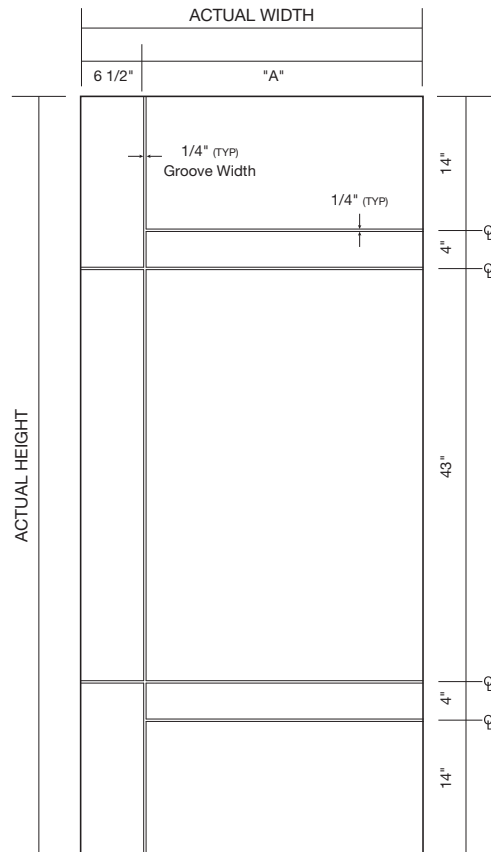
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 12 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS	
Size	Glass Detail
Solid Door	
Glass Not Available	

Contemporary 12 (12) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	6-8	79"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 14 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



Contemporary 14 (14) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	6-8	79"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

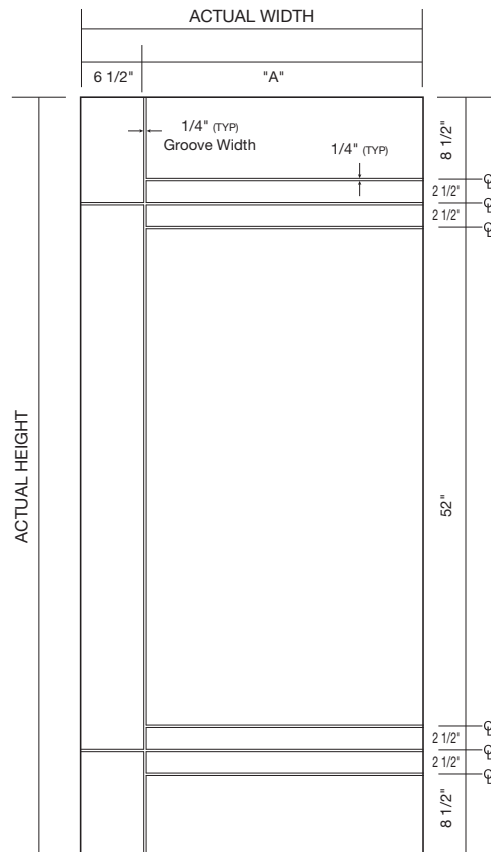
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 16 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS	
Size	Glass Detail
Solid Door	
Glass Not Available	

Contemporary 16 (16) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	6-8	79"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

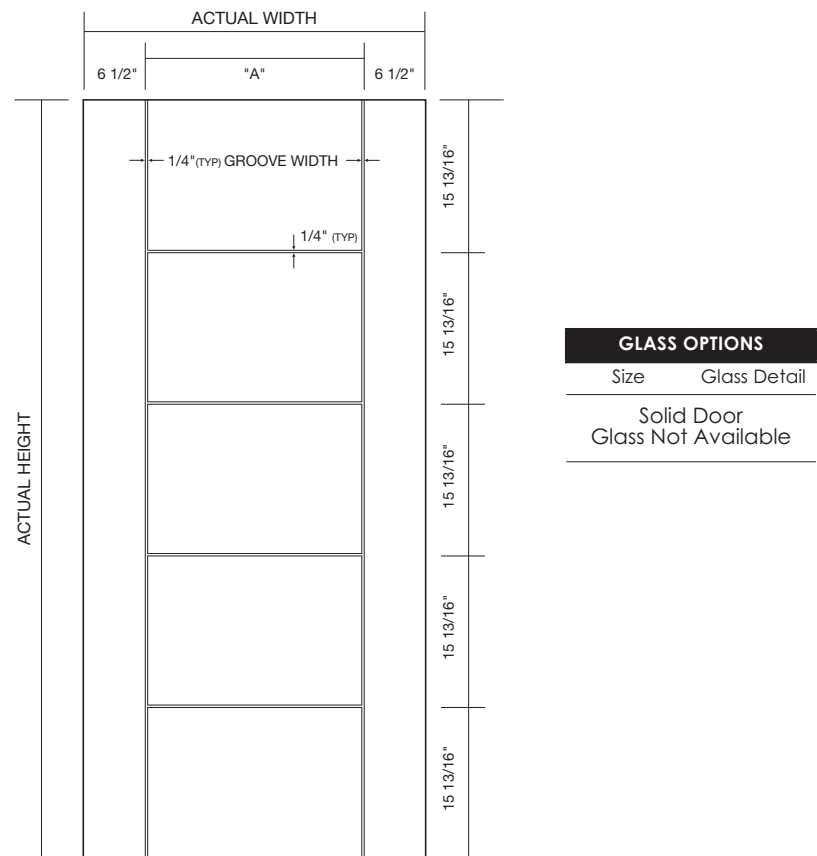
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 24 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



Contemporary 24 (24) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	18 3/4"	6-8	79"
2-10	33 3/4"	20 3/4"		
3-0	35 3/4"	22 3/4"		
3-6	41 3/4"	28 3/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

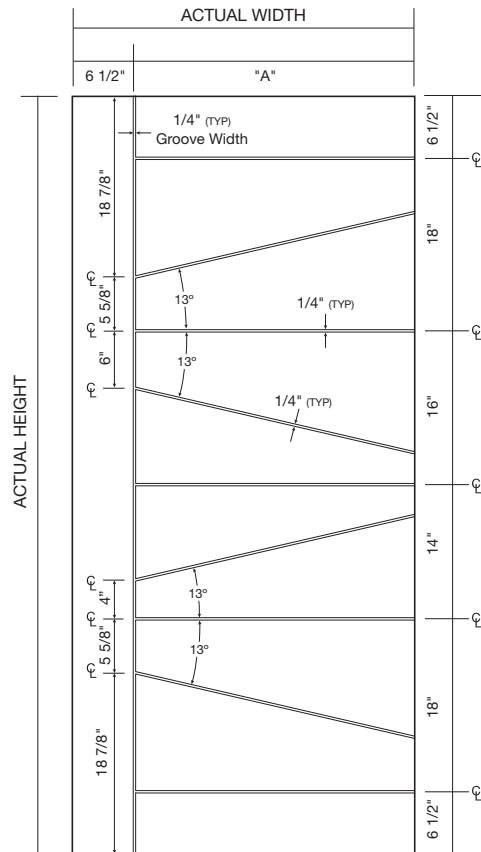
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 29 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



Contemporary 29 (29) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	6-8	79"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

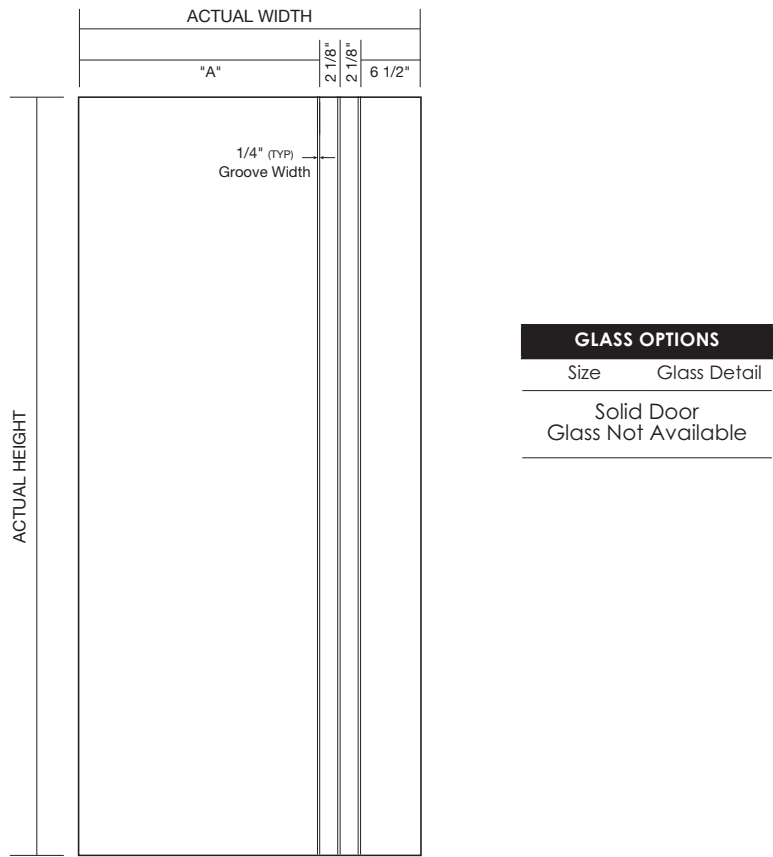
CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 30 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



Contemporary 30 (30) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	21"	6-8	79"
2-10	33 3/4"	23"		
3-0	35 3/4"	25"		
3-6	41 3/4"	31"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

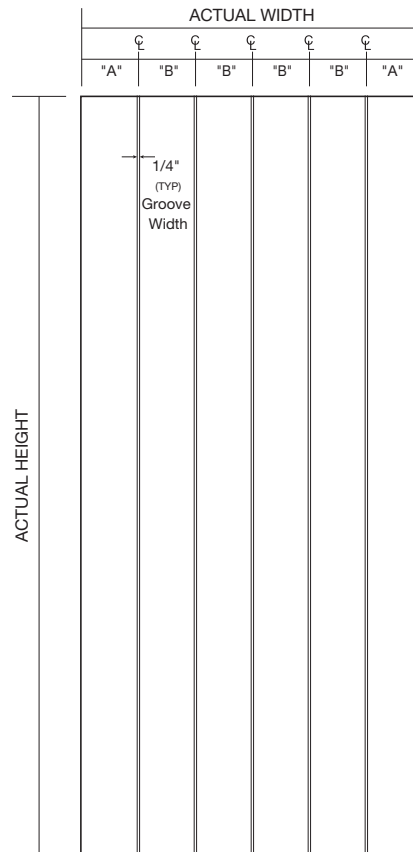
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 60 – HS, HM

6'8" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS

Size Glass Detail

Solid Door
Glass Not Available

Contemporary 60 (60) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			
Nominal	Actual	"A"	"B"
2-8	31 3/4"	6 1/2"	4 11/16"
2-10	33 3/4"	6 1/2"	5 3/16"
3-0	35 3/4"	6 1/2"	5 11/16"
3-6	41 3/4"	6 1/2"	7 3/16"

DOOR HEIGHT	
Nominal	Actual
6-8	79"

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

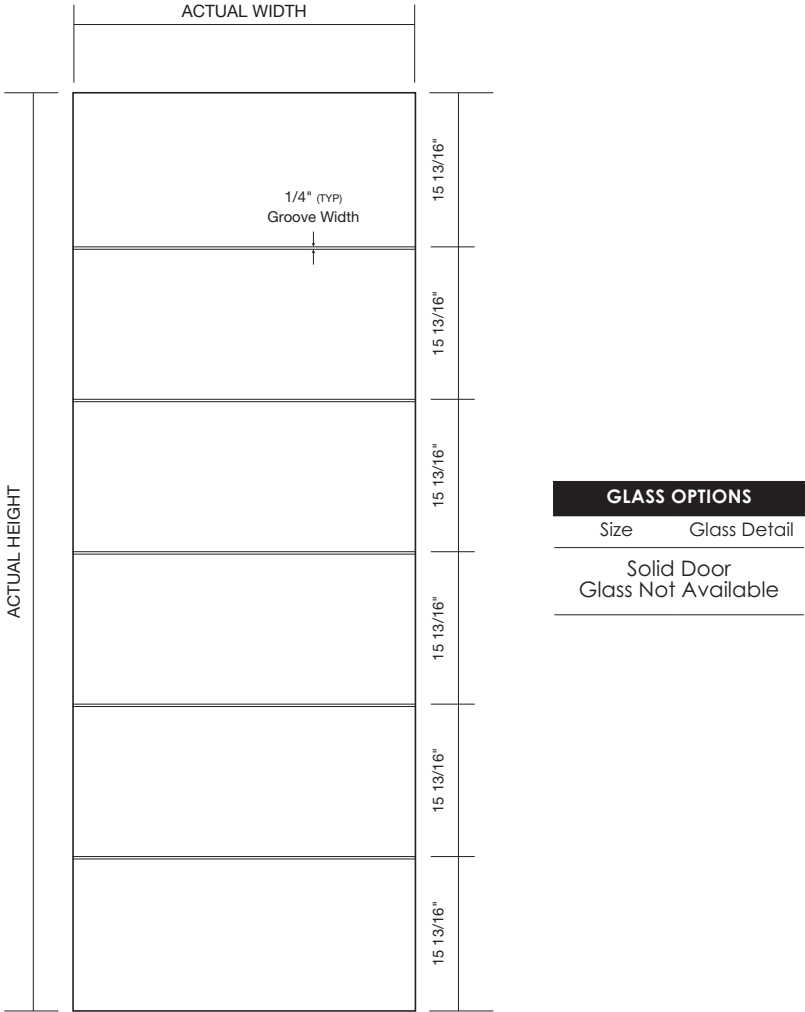
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 05 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



8'0" Contemporary 05 (05) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH		DOOR HEIGHT	
Nominal	Actual	Nominal	Actual
2-8	31 3/4"	8-0	95"
2-10	33 3/4"		
3-0	35 3/4"		
3-6	41 3/4"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

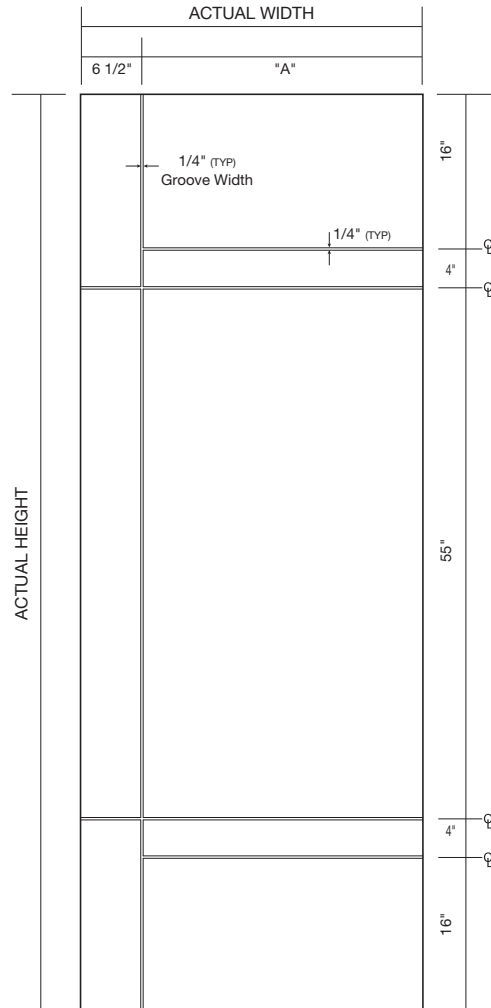
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 12 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS	
Size	Glass Detail
Solid Door	
Glass Not Available	

8'0" Contemporary 12 (12) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	8-0	95"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

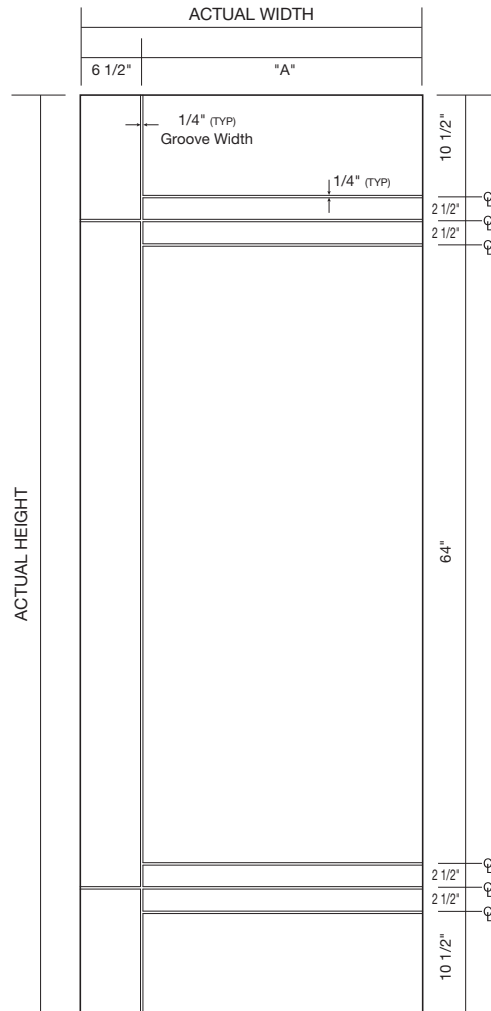
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 16 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS

Size Glass Detail

Solid Door
Glass Not Available

8'0" Contemporary 16 (16) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	8-0	95"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

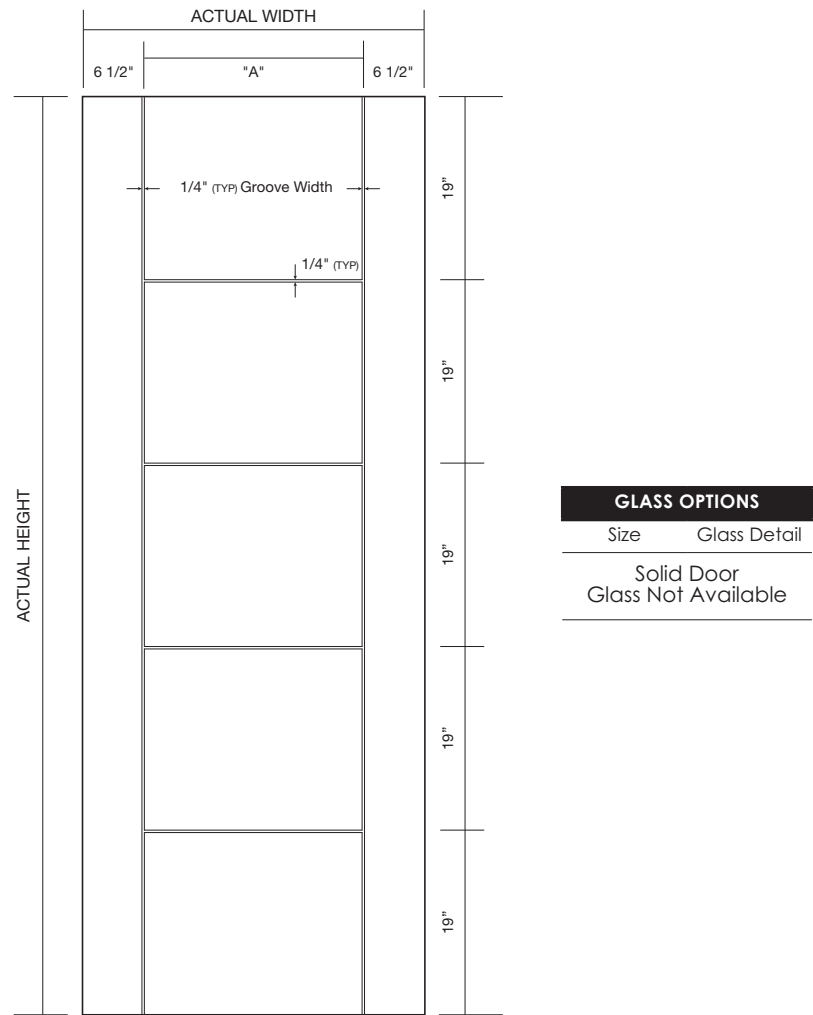
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 24 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



8'0" Contemporary 24 (24) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	18 3/4"	8-0	95"
2-10	33 3/4"	20 3/4"		
3-0	35 3/4"	22 3/4"		
3-6	41 3/4"	28 3/4"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

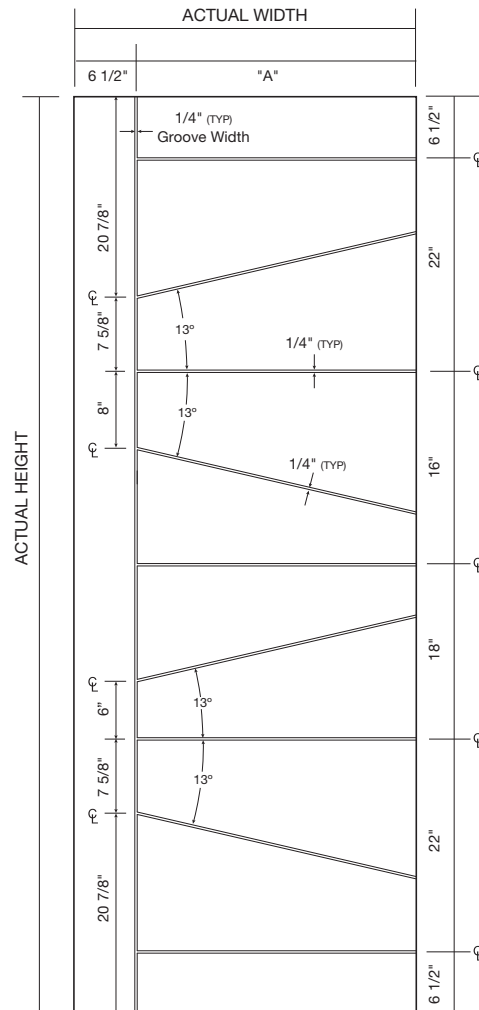
HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 29 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS

Size Glass Detail

Solid Door
Glass Not Available

8'0" Contemporary 29 (29) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	25 1/4"	8-0	95"
2-10	33 3/4"	27 1/4"		
3-0	35 3/4"	29 1/4"		
3-6	41 3/4"	35 1/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock & hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

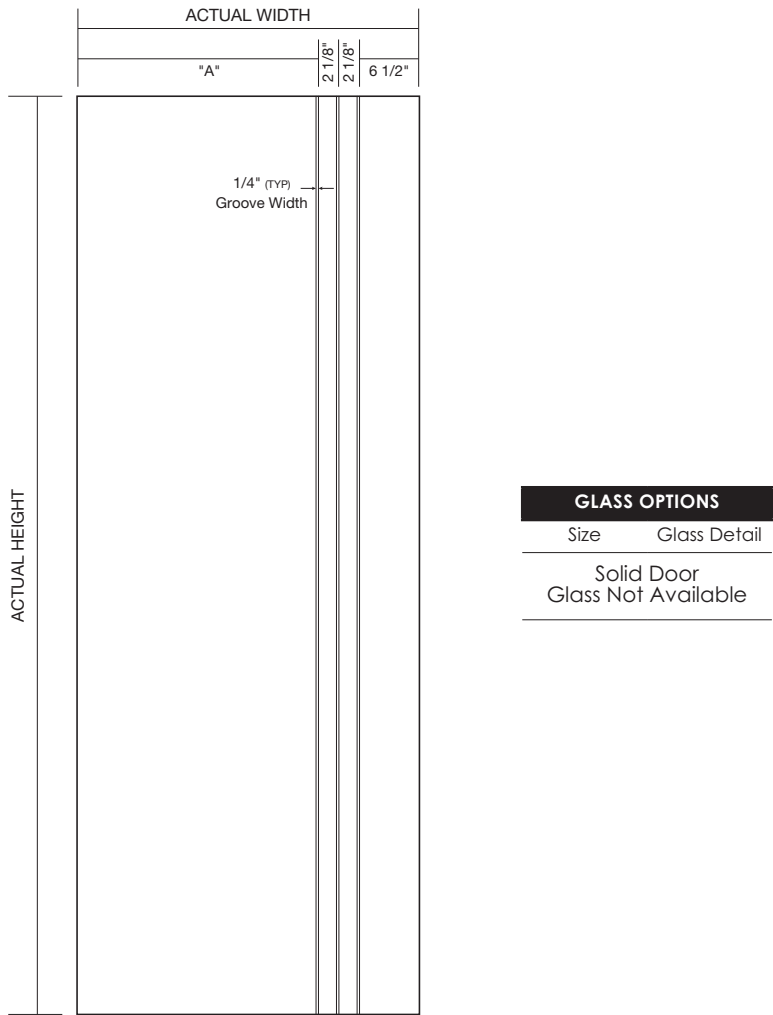
See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 30 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:
 SATIN SMOOTH – WHITE
 MAHOGANY – TAN



See ODL Price Guide

8'0" Contemporary 30 (30) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	21"	8-0	95"
2-10	33 3/4"	23"		
3-0	35 3/4"	25"		
3-6	41 3/4"	31"		

- STANDARD FEATURES:**
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

HARBOUR CRAFT®

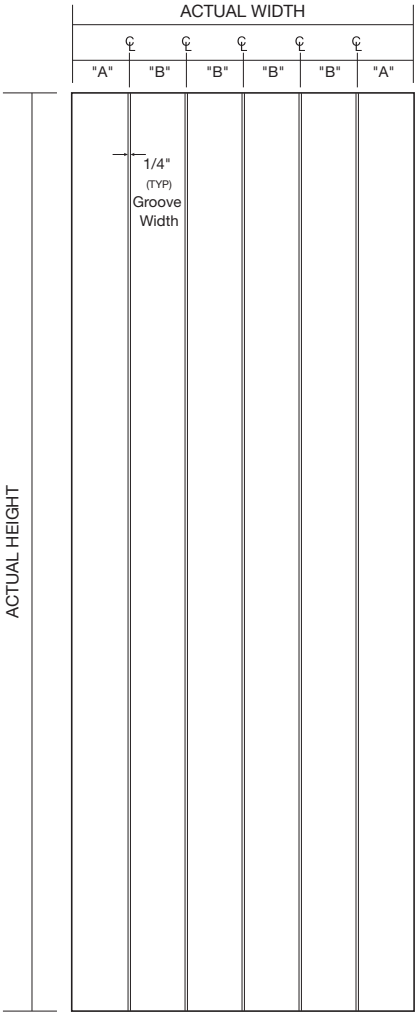
CONTEMPORARY FIBERGLASS DOORS

CONTEMPORARY 60 – HS, HM

8'0" HARBOUR CRAFT FIBERGLASS DOORS:

SATIN SMOOTH – WHITE

MAHOGANY – TAN



GLASS OPTIONS	
Size	Glass Detail
Solid Door	
Glass Not Available	

for availability and restrictions.

8'0" Contemporary 60 (60) Harbour Craft Fiberglass Doors – HS, HM

DOOR WIDTH				DOOR HEIGHT	
Nominal	Actual	"A"	"B"	Nominal	Actual
2-8	31 3/4"	6 1/2"	4 11/16"	8-0	95"
2-10	33 3/4"	6 1/2"	5 3/16"		
3-0	35 3/4"	6 1/2"	5 11/16"		
3-6	41 3/4"	6 1/2"	7 3/16"		

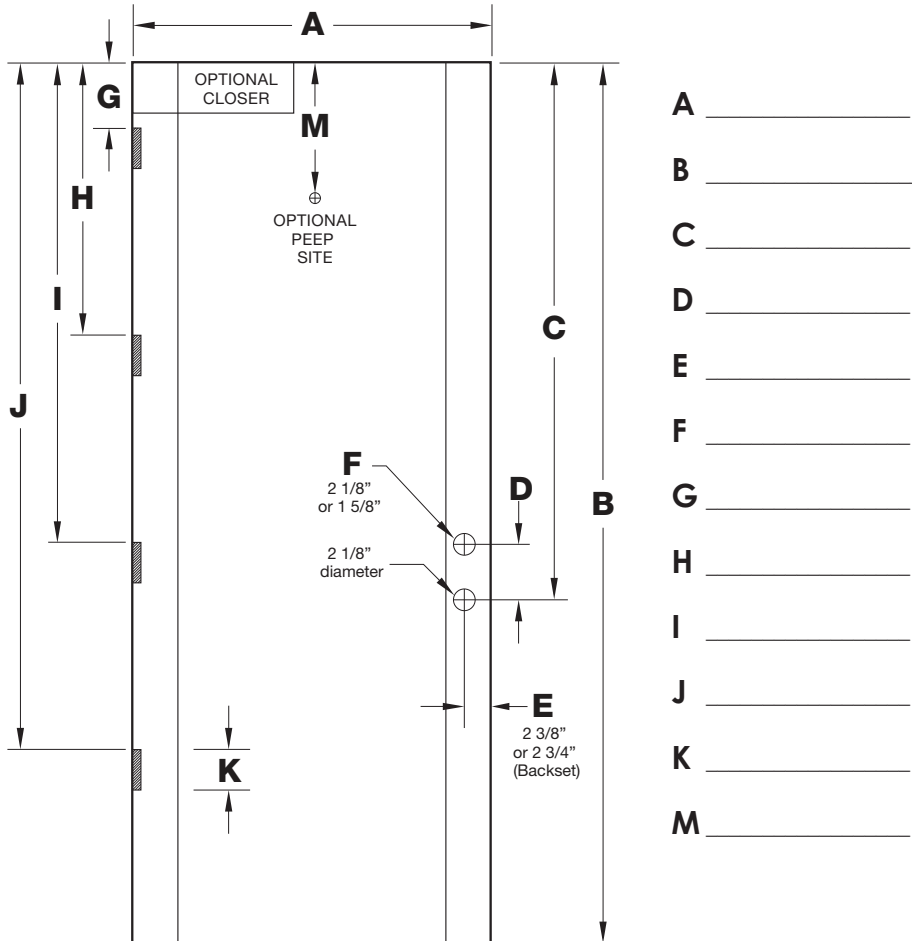
- STANDARD FEATURES:
- Hinge prep
 - Cylindrical lock locations
 - LVL lock & hinge stiles with composite PVC cap
 - Composite top and bottom rails
 - Square edge design
 - Polyurethane foam filled
 - 1-3/4" door

See ODL Price Guide for availability and restrictions.

8'0" HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



SURFACE

- ☐ SATIN SMOOTH – WHITE **HS**
☐ MAHOGANY – TAN **HM**

PANEL DESIGN:

- ☐ CONTEMPORARY 5 **05**
☐ CONTEMPORARY 12 **12**
☐ CONTEMPORARY 14 **14**
☐ CONTEMPORARY 16 **16**
☐ CONTEMPORARY 24 **24**
☐ CONTEMPORARY 29 **29**
☐ CONTEMPORARY 30 **30**
☐ CONTEMPORARY 60 **60**

CUTOUT SIZE: _____ HEAD DIMENSION: _____

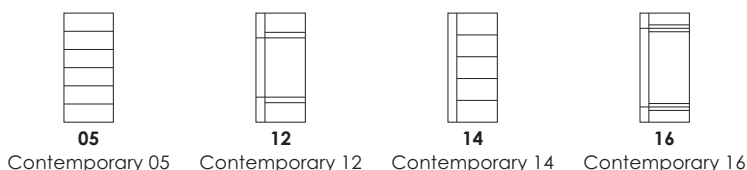
EXTRA OPTIONS:

- ☐ CLOSER BLOCK ☐ PEEP SITE ☐ 1/2" ☐ 9/16"
☐ NO HINGE PREP. ☐ CUSTOM GROOVE PATTERN (REQUIRES DRAWING)
☐ LATCH MORTISE (radius) ☐ OTHER: _____

NOTES: _____

HARBOUR CRAFT® CONTEMPORARY FIBERGLASS DOOR CUSTOM SIZE CHART

HARBOUR CRAFT CONTEMPORARY CUSTOM SIZE CHART



Width	Height	Doors Up to 79" in Height			
23 3/4" – 35 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
27 3/4" – 30 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
35 13/16" – 41 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM

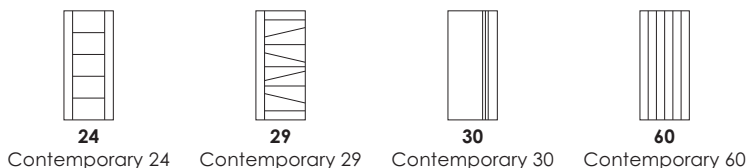
Doors Over 79" to 84" in Height

23 3/4" – 35 3/4"	79" – 84"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	79" – 84"	HS HM	HS HM	HS HM	HS HM

Doors Over 84" to 95" in Height

23 3/4" – 35 3/4"	84" – 95"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	91" – 95"	HS HM	HS HM	HS HM	HS HM

HARBOUR CRAFT CUSTOM SIZE CHART



Width	Height	Doors Up to 79" in Height			
23 3/4" – 35 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
27 3/4" – 30 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM
35 13/16" – 41 3/4"	72" – 79"	HS HM	HS HM	HS HM	HS HM

Doors Over 79" to 84" in Height

23 3/4" – 35 3/4"	79" – 84"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	79" – 84"	HS HM	HS HM	HS HM	HS HM

Doors Over 84" to 95" in Height

23 3/4" – 35 3/4"	84" – 95"	HS HM	HS HM	HS HM	HS HM
30 3/4" – 35 3/4"	91" – 95"	HS HM	HS HM	HS HM	HS HM

HS Satin Smooth – White
HM Mahogany – Tan

NOTES:

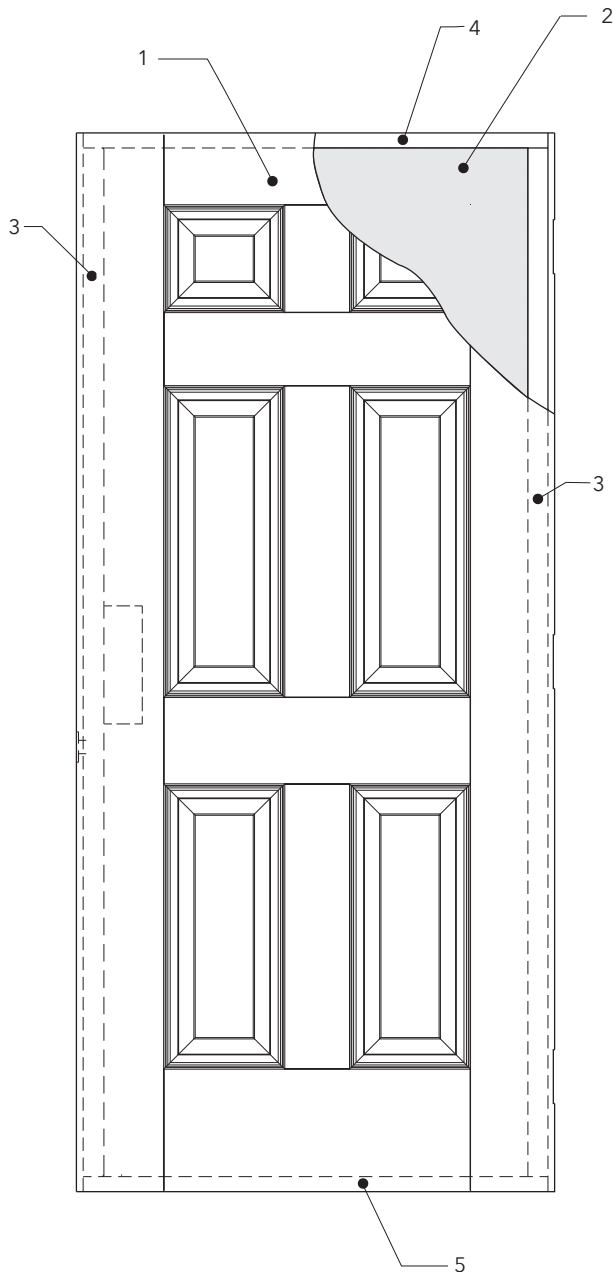
1. Please include special order specification sheet with each custom door order.
2. Contact service for quotation for quantities of 50 or more of the same size and style.

PRO OAK Fiberglass Doors



PRO OAK FIBERGLASS DOORS

WHITE OAK & TAN OAK FIBERGLASS FEATURES



1. FIBERGLASS SKINS

- a. White Oak
- b. Tan Oak

2. FOAM CORE

- a. Material – polyurethane
- b. Density – 2.2 lbs/cu.ft

3. SIDE STILES

- a. Material – LVL w/ composite PVC cap
- b. Pine lock block

4. TOP RAIL

- a. Material – composite

5. BOTTOM RAIL

- a. Material – composite
- Kerfed for drive in sweep

6. PACKAGING

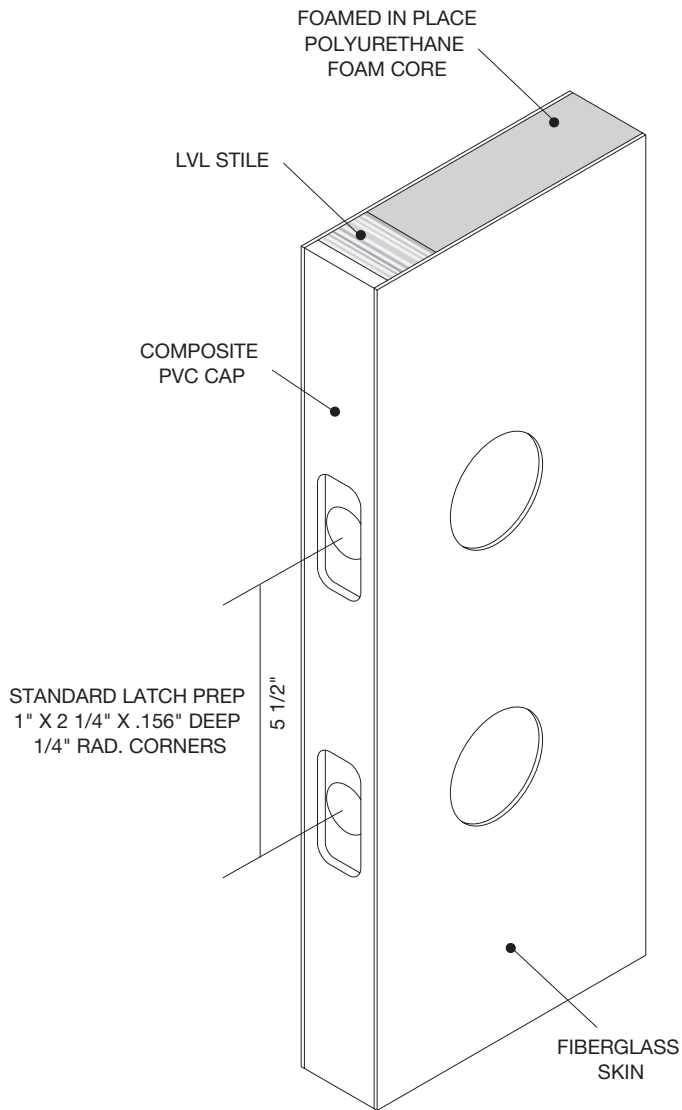
- a. Doors per pallet – 27
- b. Banding – metal (x2)
- c. Other – corner boards (x4)
Polyfilm wrap
- c. Product identification 4 sides
- d. Four way access pallet

7. THERMAL CONDUCTIVITY

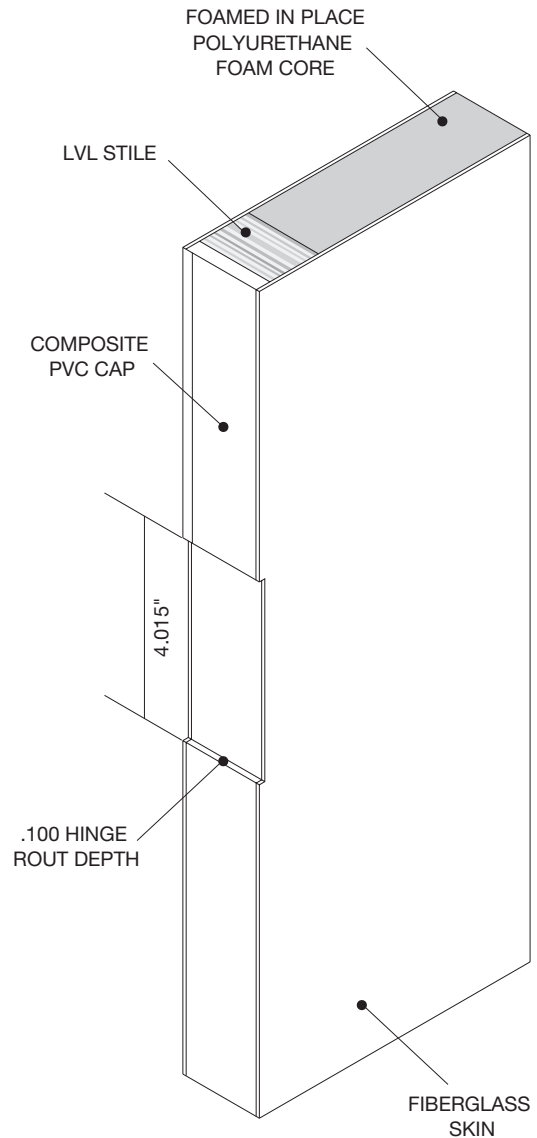
- a. "U" value – 0.18
- b. "R" value – 5.56
- c. S.H.G.C. – 0.01

8. STC RATING

Edge Prep Detail Options



LATCH PREP

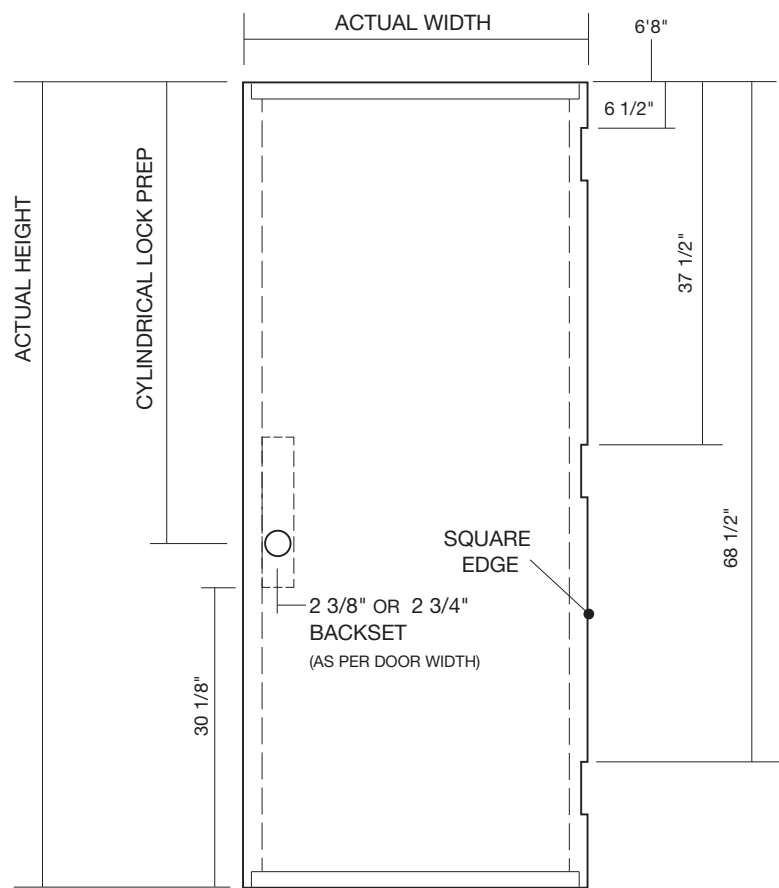


HINGE PREP

PRO OAK FIBERGLASS DOORS

WHITE OAK & TAN OAK

6'8" HARDWARE LOCATIONS



6'8" Pro Oak Fiberglass Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL lock stiles with composite PVC cap
- LVL hinge stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

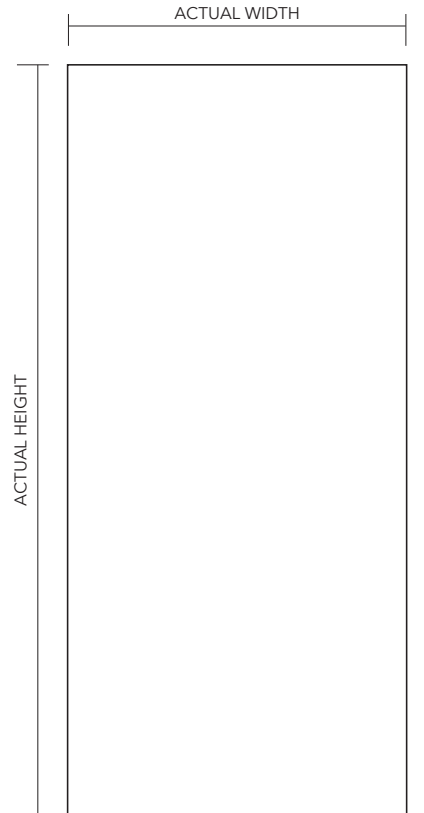
PRO OAK FIBERGLASS DOORS












FLUSH (AA) – PW, PT

6'8" FIBERGLASS DOORS:

WHITE OAK

TAN OAK



GLASS OPTIONS		GLASS OPTIONS	
Size	Cutout	Size	Cutout
 8 x 6	9 x 7	 22 x 48	23 x 49
 8 x 36	9 x 37	 22 x 64	23 x 65
 7 x 64	8 x 65	 19 x 56 oval*	20 x 57
 8 x 64	9 x 65	 22 x 12	23 x 13
 22 x 10	23 x 11	 22 x 17	23 x 18
 22 x 36	23 x 37	* Lite frame required to verify cutout size	

6'8" Flush (AA) Pro Oak Fiberglass Doors – PW, PT

DOOR WIDTH		DOOR HEIGHT	
Nominal	Actual	Nominal	Actual
2-6	29 3/4"	6-8	79"
2-8	31 3/4"		
2-10	33 3/4"		
3-0	35 3/4"		
3-6	41 3/4"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

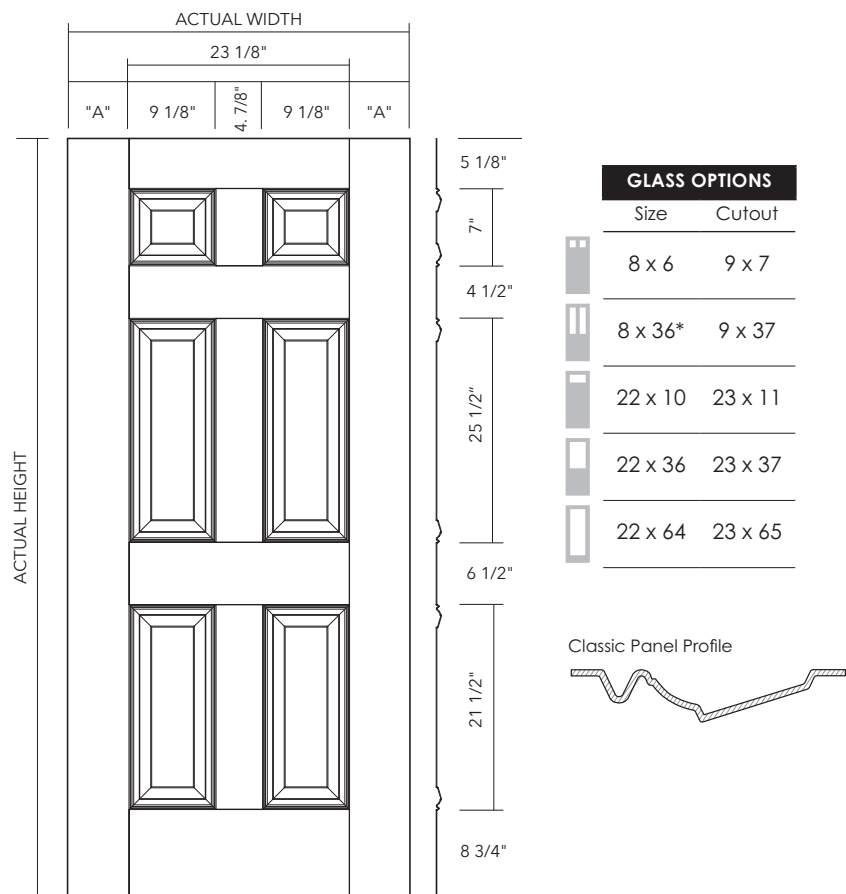
PRO OAK FIBERGLASS DOORS

6 PANEL (BB) – PW, PT

6'8" FIBERGLASS DOORS:

WHITE OAK

TAN OAK



6'8" 6 Panel (BB) Pro Oak Fiberglass Doors – PW, PT

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

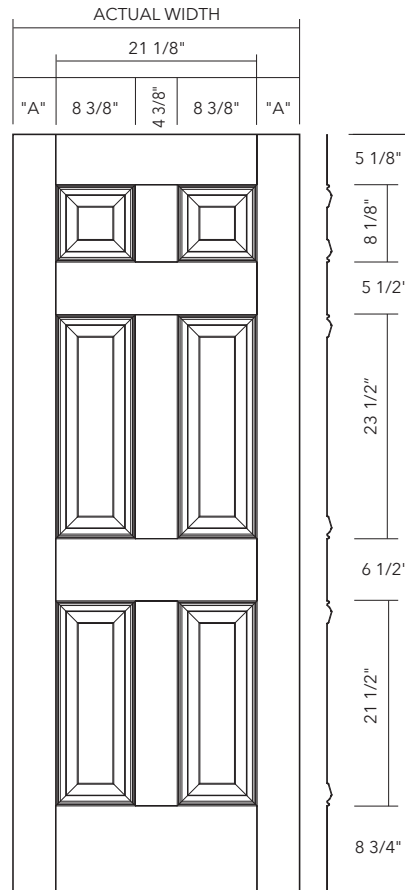
PRO OAK FIBERGLASS DOORS

6 PANEL NARROW (BN) – PW, PT

6'8" FIBERGLASS DOORS:

WHITE OAK

TAN OAK



GLASS OPTIONS

Size	Cutout
20 x 36	21 x 37
20 x 64	21 x 65

Classic Panel Profile



6'8" 6 Panel (BN) Pro Oak Fiberglass Doors – PW, PT

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-6*	29 3/4"	4 5/16"	6-8	79"

* 2 3/8" Backset Only

STANDARD FEATURES:

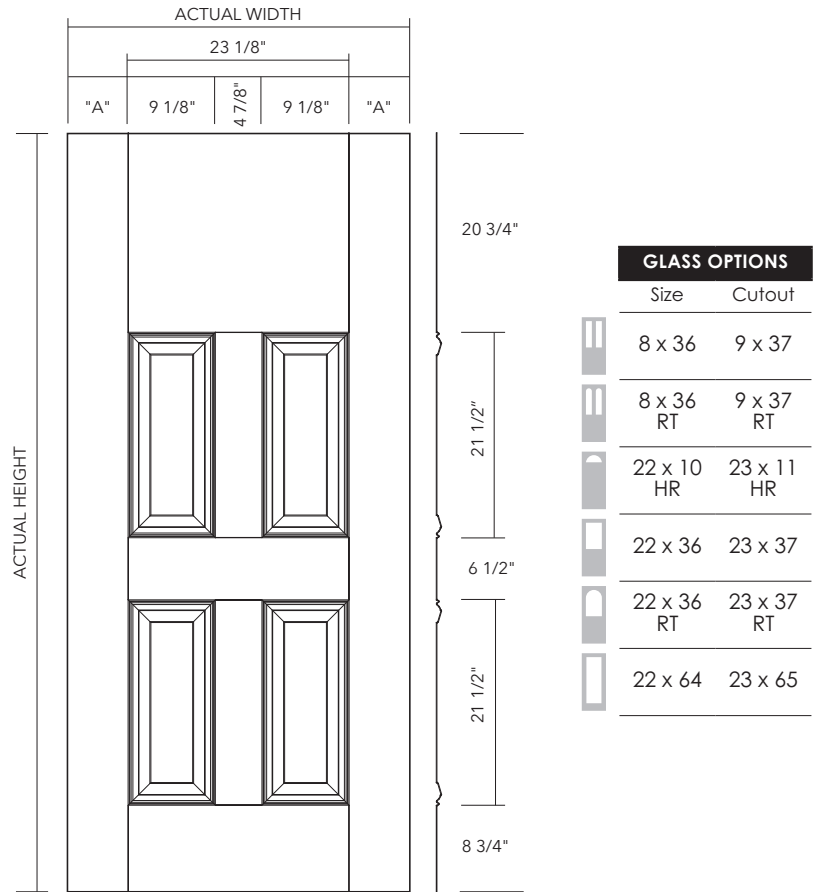
- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

PRO OAK FIBERGLASS DOORS

4 PANEL (LL) – PW, PT

6'8" FIBERGLASS DOORS:
 WHITE OAK TEXTURE
 TAN OAK TEXTURE



6'8" 4 Panel (LL) Pro Oak Fiberglass Doors – PW, PT

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

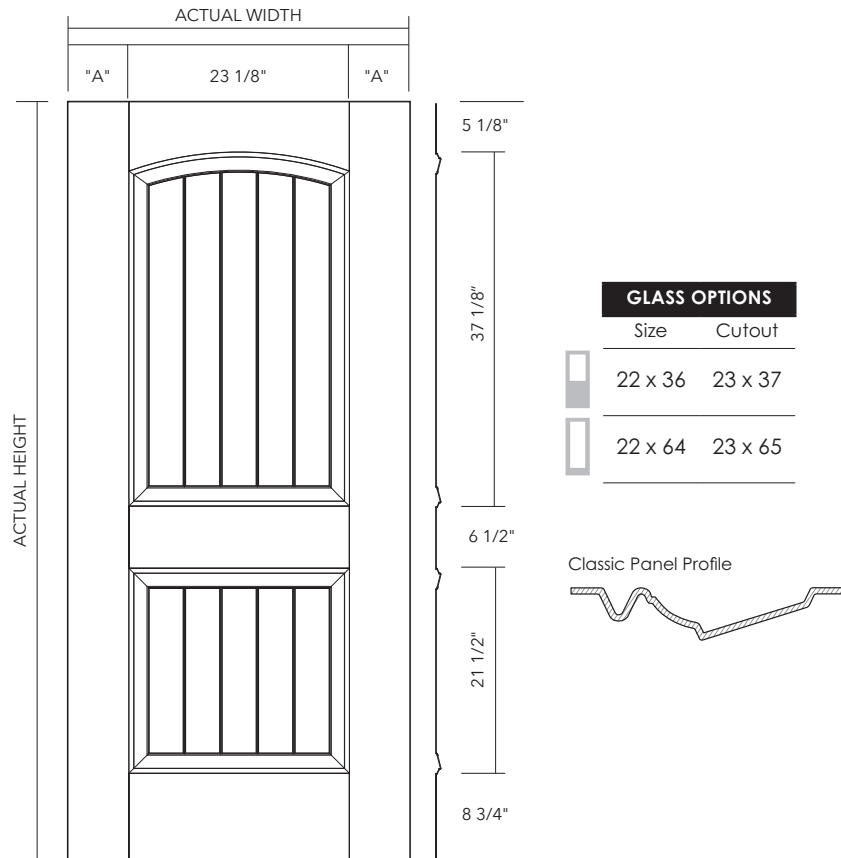
PRO OAK FIBERGLASS DOORS

2 PANEL CAMBER PLANK (KS) – PW, PT

6'8" FIBERGLASS DOORS:

WHITE OAK

TAN OAK



6'8" 2 Panel Camber Plank (KS) Pro Oak Fiberglass Doors – PW, PT

DOOR WIDTH			DOOR HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
2-8	31 3/4"	4 5/16"	6-8	79"
2-10	33 3/4"	5 5/16"		
3-0	35 3/4"	6 5/16"		

STANDARD FEATURES:

- Hinge prep
- Cylindrical lock locations
- LVL stiles with composite PVC cap
- Composite top and bottom rails
- Square edge design
- Polyurethane foam filled
- 1-3/4" door

See ODL Price Guide for availability and restrictions.

PRO OAK FIBERGLASS SIDELITES

FLUSH (SA) – PW, PT

6'8" FIBERGLASS SIDELIGHTS:
WHITE OAK
TAN OAK



6'8" Flush (SA) Pro Oak Fiberglass Sidelights – PW, PT

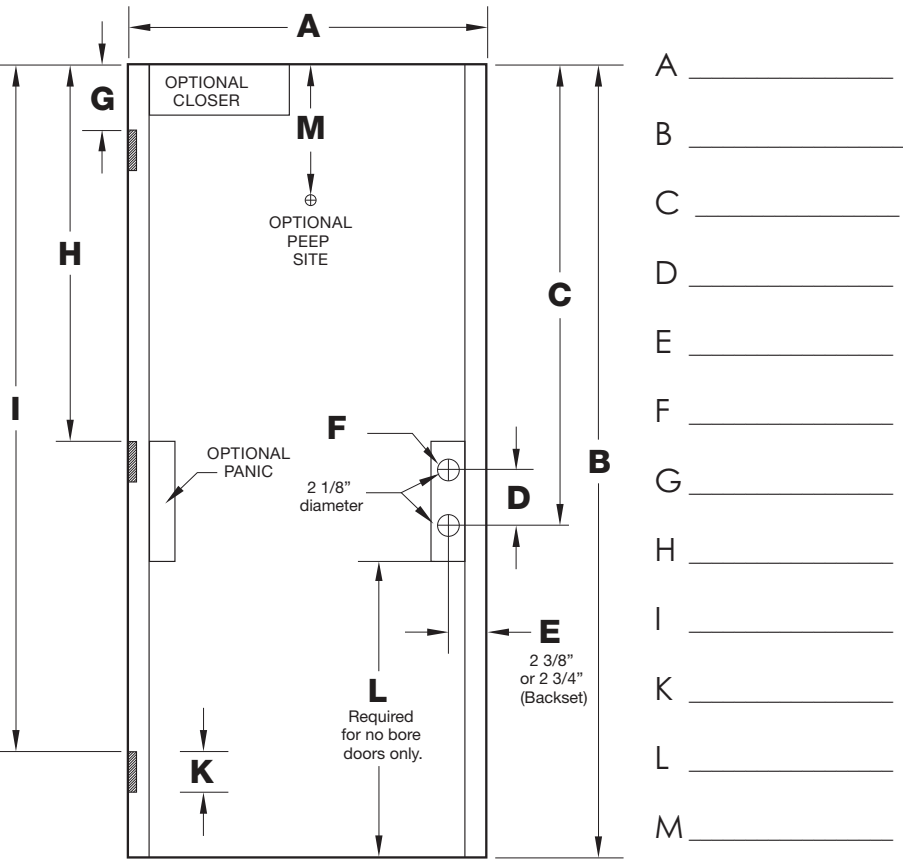
SIDELIGHT WIDTH		SIDELIGHT HEIGHT	
Nominal	Actual	Nominal	Actual
1-0	11 7/8"	6-8	79"
1-2	13 7/8"		

See ODL Price Guide for availability and restrictions.

6'8" PRO OAK FIBERGLASS DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



SURFACE

- ☐ WHITE OAK **PW**
☐ TAN OAK **PT**

PANEL DESIGN:

- ☐ FLUSH **AA**
☐ 6 PANEL **BB**
☐ 6 PANEL NARROW **BN**
☐ 4 PANEL **LL**
☐ 2 PANEL CAMBER PLANK **KS**

CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:

- ☐ PANIC BLOCK ☐ NO HINGE PREP.
☐ CLOSER BLOCK ☐ PEEP SITE ☐ 1/2" ☐ 9/16"
☐ 18" LOCK BLOCK ☐ OTHER: _____

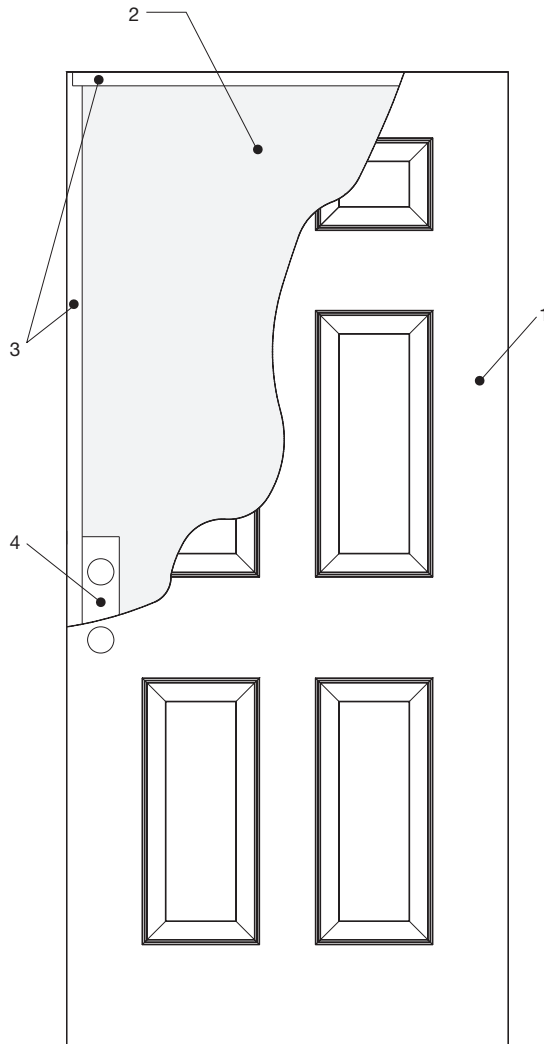
NOTES: • Doors can be supplied: no bore, single bore or double bore only.

WOOD-EDGE Steel Doors



WOOD-EDGE STEEL DOORS

STEEL PRO®, STEEL MARK® & STEEL MARK PLUS FEATURES



1. STEEL MARK, STEEL MARK PLUS & STEEL PRO SKINS

- a. Grade – G40 hot-dipped galvanized

2. FOAM CORE

- a. Material – polyurethane
- b. Density – 2.2 lbs/cu.ft

3. WOOD PERIMETER

- a. Material – spruce, pine, fir or equivalent
- b. Source – SFI 3rd party chain of custody certified

4. WOOD LOCK BLOCK

- a. 4" x 12" pine (includes stile thickness) 6'8" & 7'0"
- b. 4" x 24" pine (includes stile thickness) 8'0"

5. PRIMER / PAINT COATING

- a. Material – polyester based paint

6. PACKAGING

- a. Doors per pallet – 27
- b. Sidelights per pallet – 30
- c. Banding – metal (x2)
- d. Other – corner boards (x4) polyfilm wrap
- e. Product identification all four sides
- f. Four-way access pallet

7. THERMAL CONDUCTIVITY

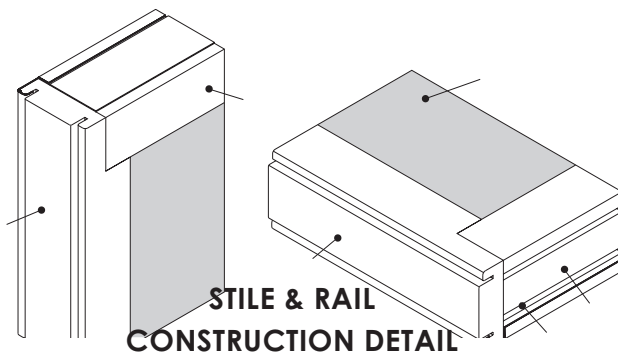
- a. "U" value – 0.12
- b. "R" value – 8.33
- c. S.H.G.C. – 0.01

8. SOUND TRANSMISSION RATING

- a. STC = 23
- b. STC = 28 with 1" IG full lite

9. FIRE RATING

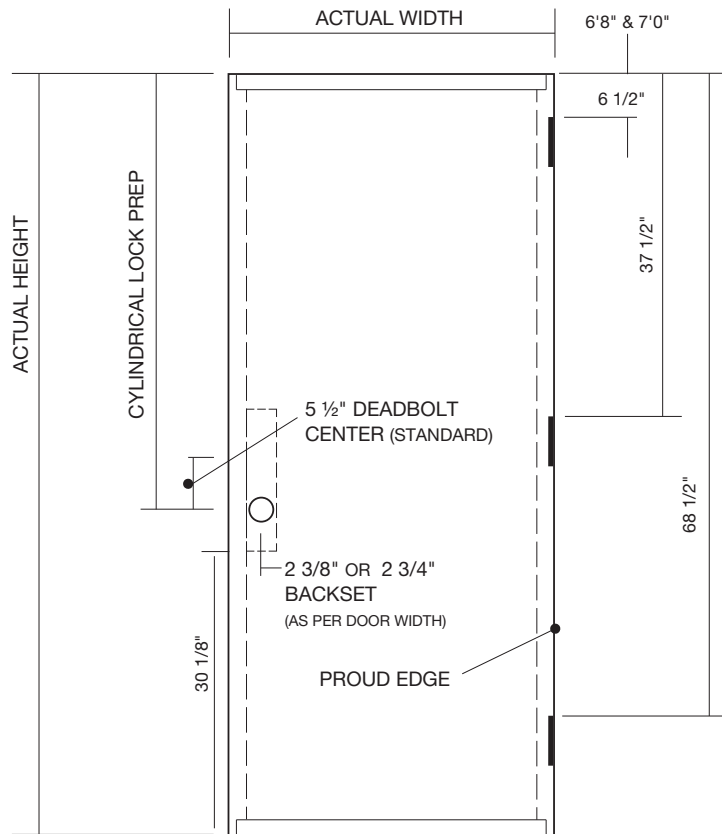
- a. 20 minute positive pressure up to 3'0 x 6'8



WOOD-EDGE STEEL DOORS

6'8" STEEL PRO®, STEEL MARK® & STEEL MARK PLUS HARDWARE LOCATIONS

7'0" STEEL MARK & STEEL MARK PLUS HARDWARE LOCATIONS



6'8" & 7'0" Wood-Edge Steel Doors

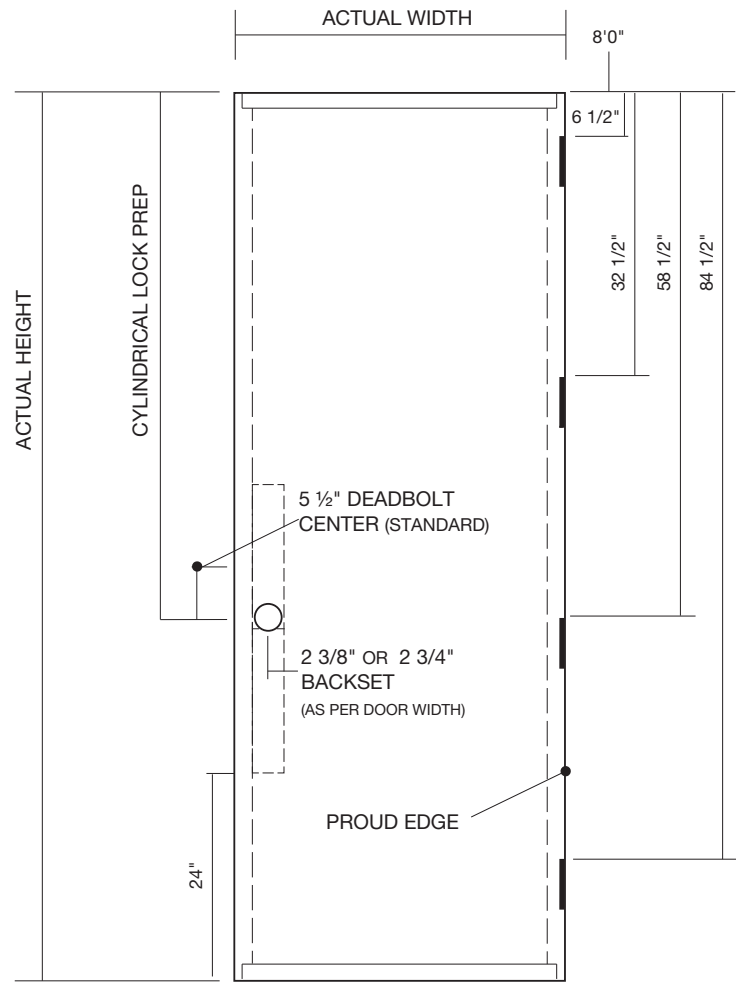
DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"
7-0	83"	49 7/8"

STANDARD FEATURES:

- 4" mortise hinge prep
- Cylindrical lock prep
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness

WOOD-EDGE STEEL DOORS

8'0" STEEL MARK® & STEEL MARK PLUS HARDWARE LOCATIONS



8'0" Wood-Edge Steel Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
8-0	95"	59"

STANDARD FEATURES:

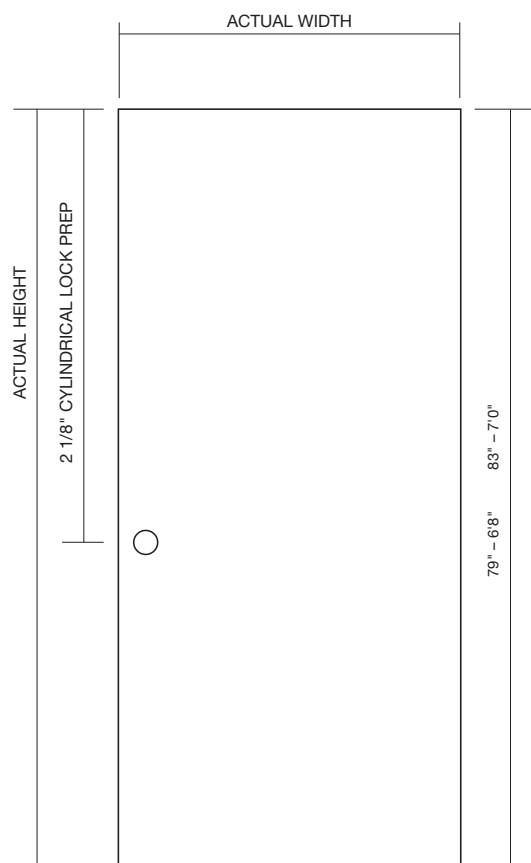
- 4" mortise hinge prep
- Cylindrical lock prep
- 4" x 24" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

WOOD-EDGE STEEL DOORS

FLUSH (AA) – SMWE, SPWE

6'8" STEEL PRO®, STEEL MARK® & STEEL MARK PLUS

7'0" STEEL MARK & STEEL MARK PLUS



GLASS OPTIONS	
Size	Cutout
8 x 6	9 x 7
8 x 36	9 x 37
22 x 10	23 x 11
22 x 10 RT*	23 x 11 RT*
22 x 36	23 x 37
22 x 64	23 x 65
19 x 56 Oval*	20 x 57

* Lite frame required to verify cutout size

6'8" & 7'0" Flush (AA) High Definition Wood-Edge Steel Doors

DOOR WIDTH		DOOR HEIGHT		
Nominal	Actual	Nominal	Actual	Cylindrical Prep
2-6	29 3/4"	6-8	79"	45 7/8"
2-8	31 3/4"	7-0	83"	49 7/8"
2-10	33 3/4"			
3-0	35 3/4"			
3-6	41 3/4"			

**GARDEN
DOOR SIZES
AVAILABLE**

STANDARD FEATURES:

- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

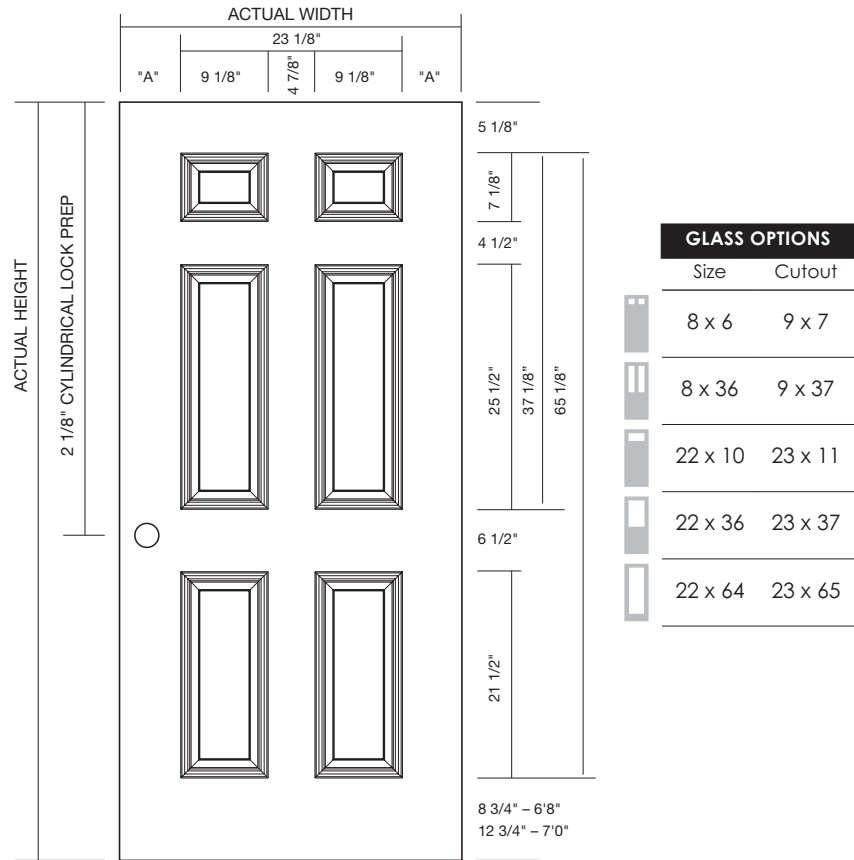
See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

6 PANEL (BB) HIGH DEFINITION EMBOSS – SMWE, SPWE

6'8" STEEL PRO®, STEEL MARK® & STEEL MARK PLUS

7'0" STEEL MARK® & STEEL MARK® PLUS



6'8" & 7'0" 6 Panel (BB) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 5/16"	6-8	79"	45 7/8"
2-10	33 3/4"	5 5/16"	7-0	83"	49 7/8"
3-0	35 3/4"	6 5/16"			

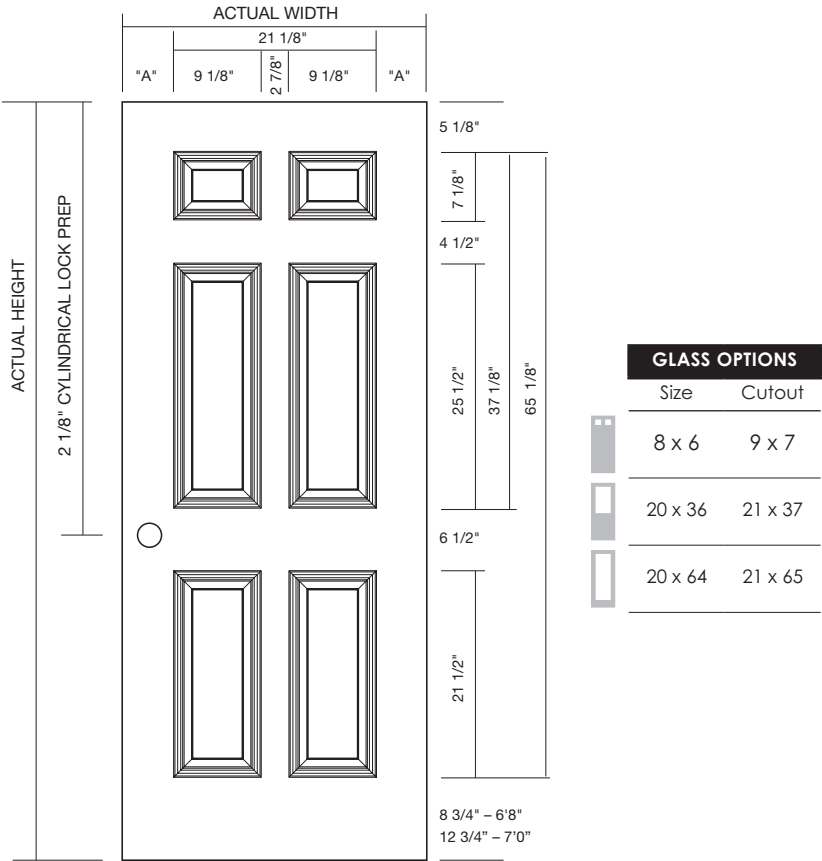
- STANDARD FEATURES:**
- 4" mortise hinge prep
 - Cylindrical lock prep
 - Wood lock block
 - Proud edge design
 - Polyurethane foam filled
 - 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

6 PANEL (BN) HIGH DEFINITION NARROW EMBOSS – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 6 Panel High Definition Narrow (BN) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-6	29 3/4"	4 5/16"	6-8	79"	45 7/8"

- STANDARD FEATURES:**
- 4" mortise hinge prep
 - Cylindrical lock prep
 - Wood lock block
 - Proud edge design
 - Polyurethane foam filled
 - 1-3/4" door width

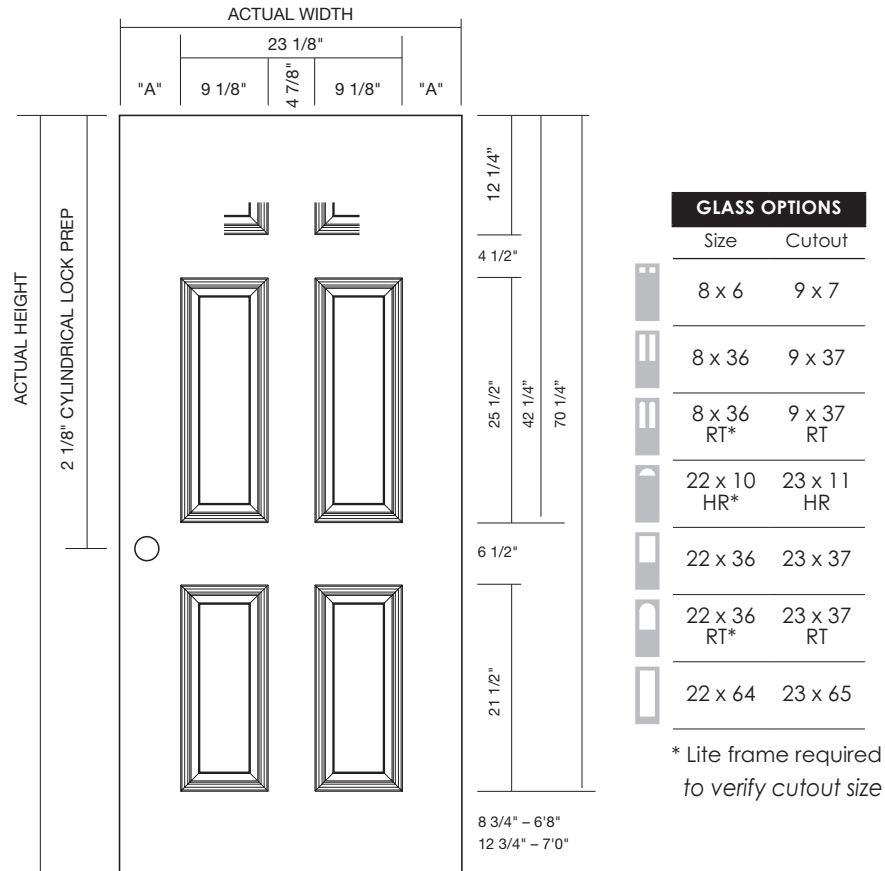
See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

4 PANEL (LL) HIGH DEFINITION EMBOSS – SMWE, SPWE

6'8" STEEL PRO®, STEEL MARK® & STEEL MARK PLUS

7'0" STEEL MARK® & STEEL MARK® PLUS



6'8" & 7'0" 4 Panel (LL) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 5/16"	6-8	79"	45 7/8"
2-10	33 3/4"	5 5/16"	7-0	83"	49 7/8"
3-0	35 3/4"	6 5/16"			

STANDARD FEATURES:

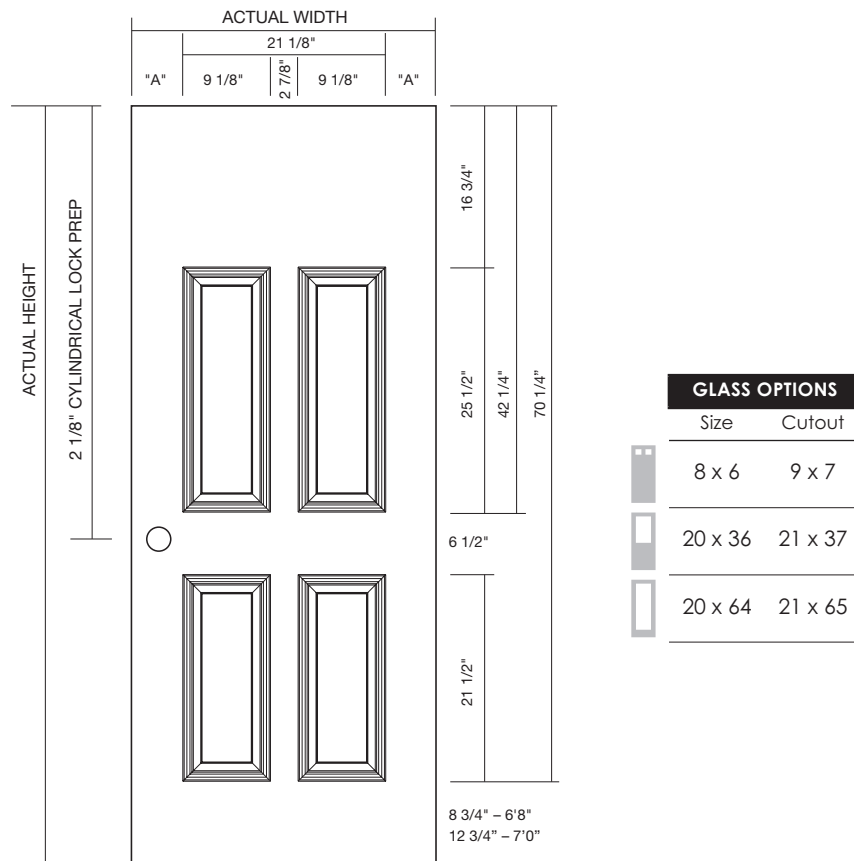
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

4 PANEL (LN) HIGH DEFINITION NARROW EMBOSS – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel High Definition Narrow (LN) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-6	29 3/4"	4 5/16"	6-8	79"	45 7/8"

STANDARD FEATURES:

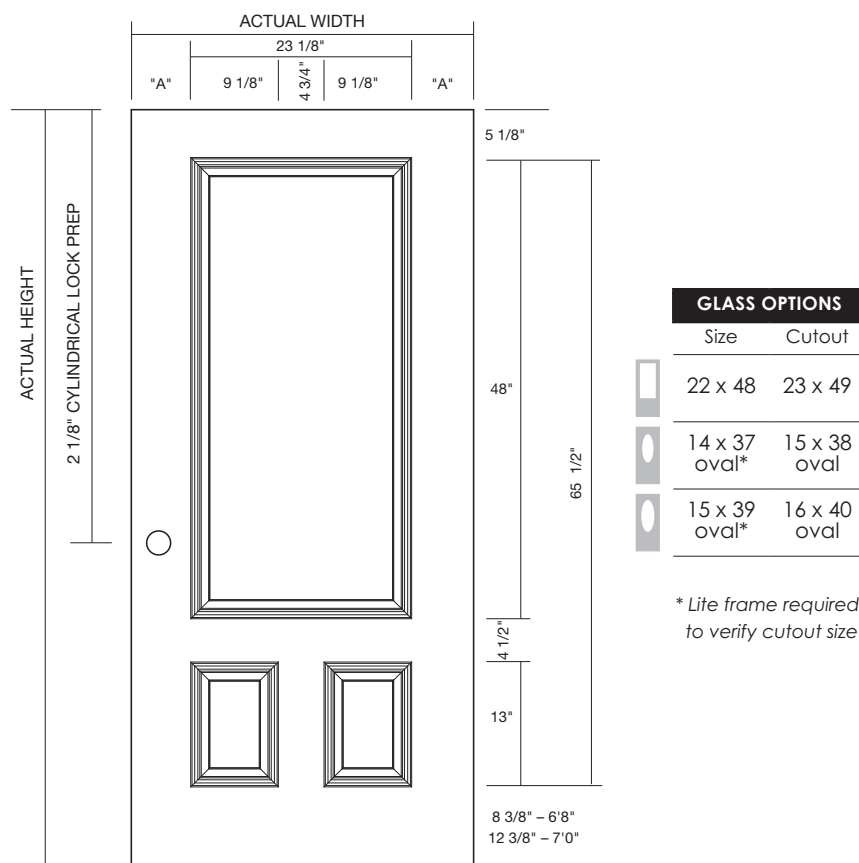
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

Contact your sales representative for availability and restrictions.

WOOD-EDGE STEEL DOORS

3 PANEL 3/4 TOP (QS) HIGH DEFINITION EMOSS – SMWE

6'8" & 7'0" STEEL MARK® & STEEL MARK PLUS



6'8" & 7'0" 3 Panel 3/4 Top (QS) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"	7-0	83"	49 7/8"
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

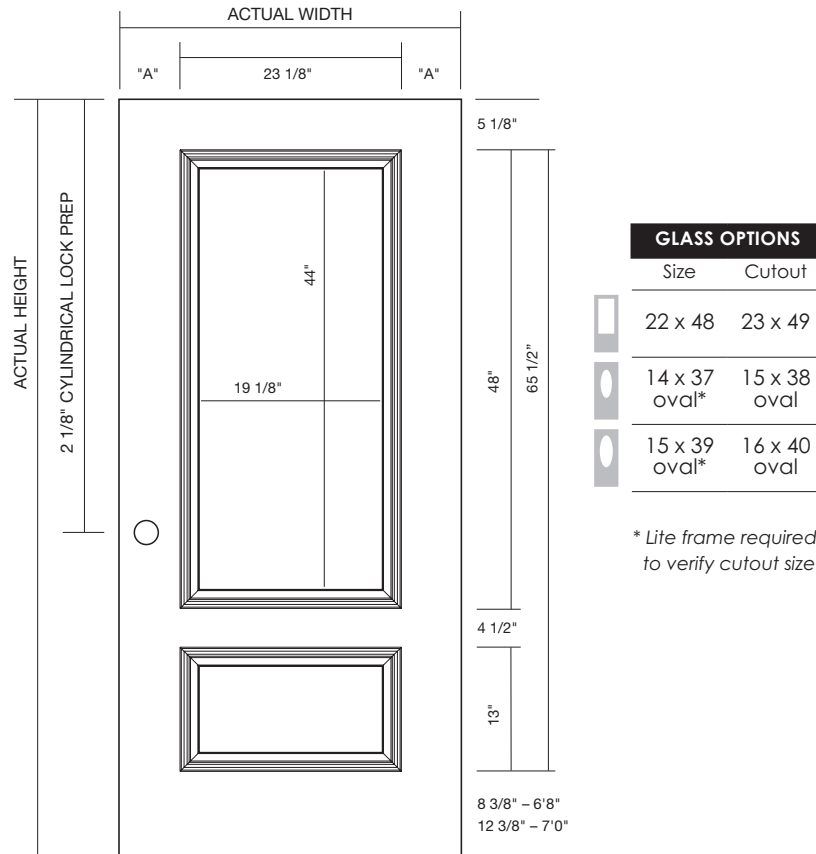
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

2 PANEL 3/4 TOP (TT) HIGH DEFINITION EMBOSS – SMWE

6'8" & 7'0" STEEL MARK® & STEEL MARK PLUS



6'8" & 7'0" 2 Panel 3/4 Top (TT) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 5/16"	6-8	79"	45 7/8"
2-10	33 3/4"	5 5/16"	7-0	83"	49 7/8"
3-0	35 3/4"	6 5/16"			

STANDARD FEATURES:

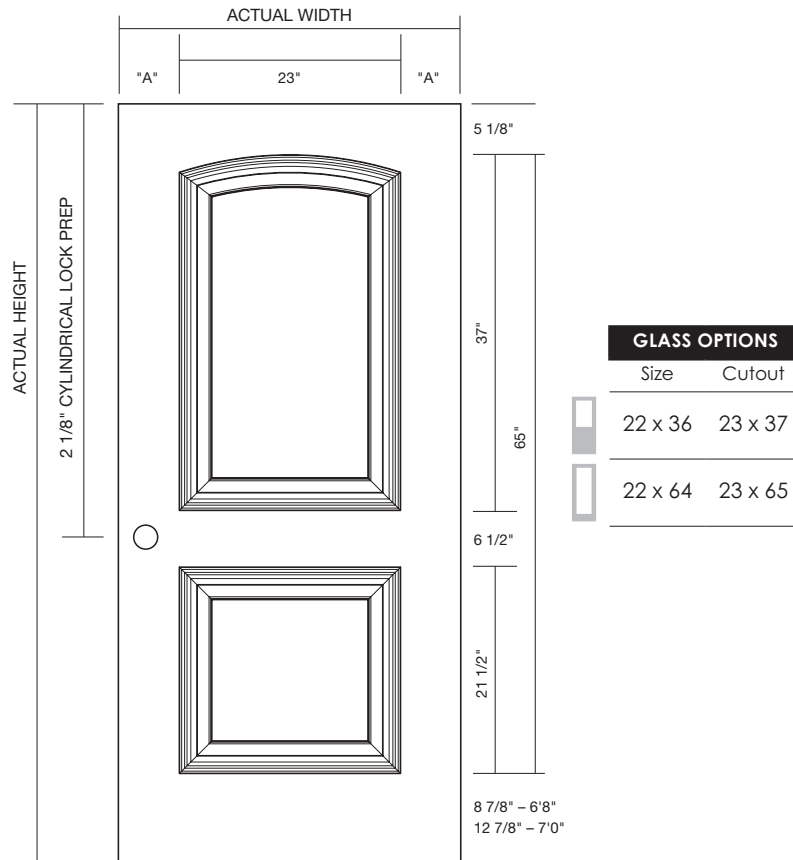
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

2 PANEL CAMBER (CC) DETAILS EMBOSS – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Camber (CC) Details Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

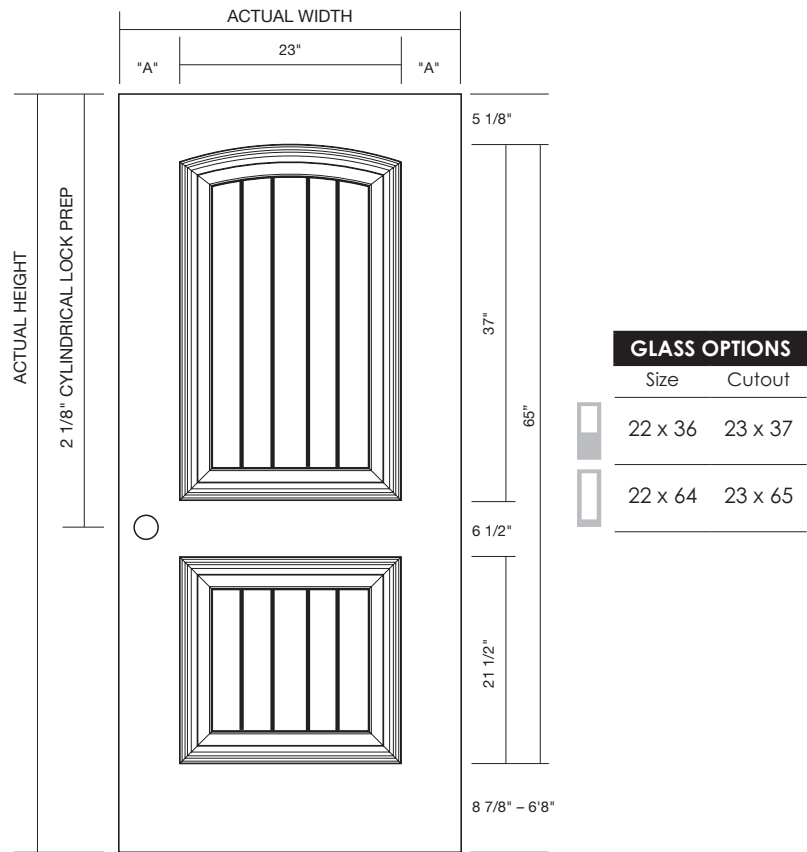
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

2 PANEL CAMBER PLANK (KS) DETAILS EMBOSS – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Camber Plank (KS) Details Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

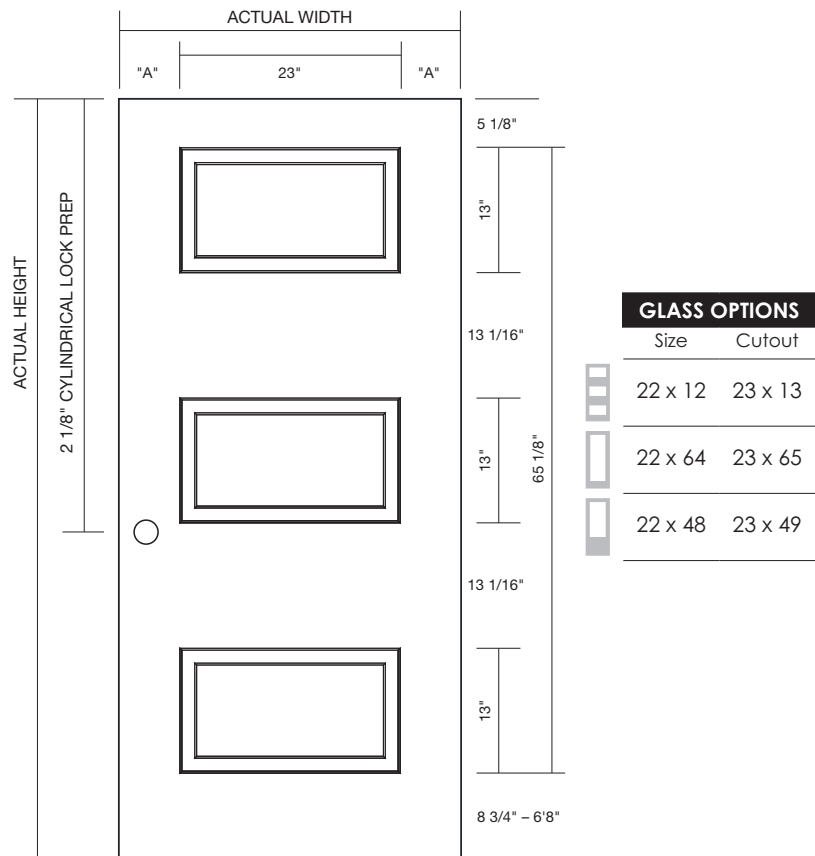
STANDARD FEATURES:

- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

3 PANEL URBAN (QM) – SMWE
6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 3 Panel Urban (QM) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

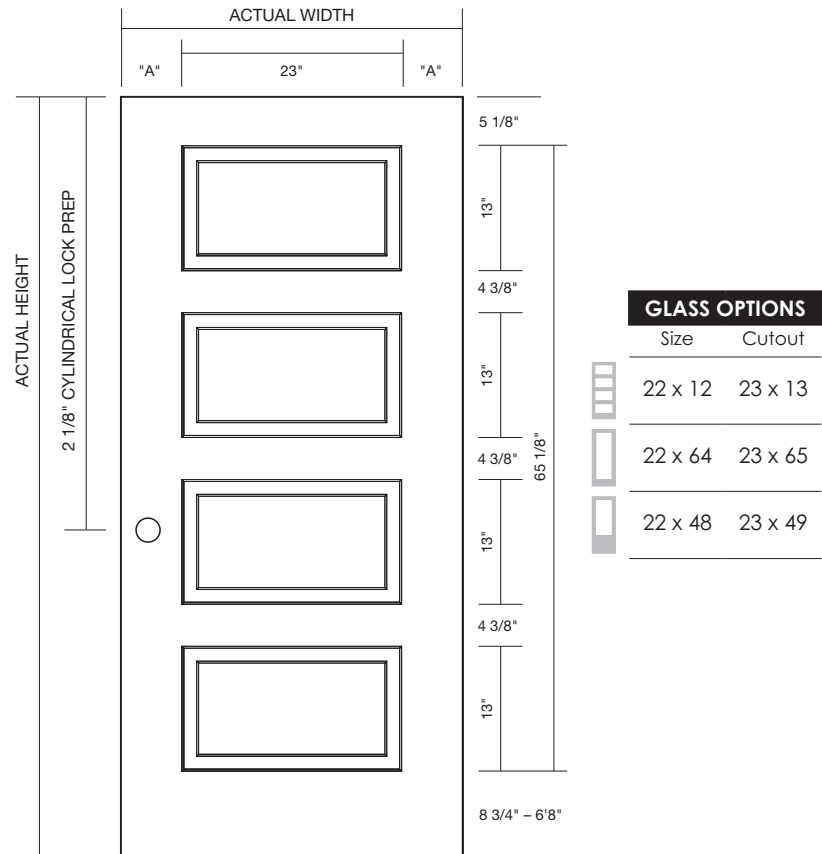
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

4 PANEL URBAN (LM) – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel Urban (LM) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

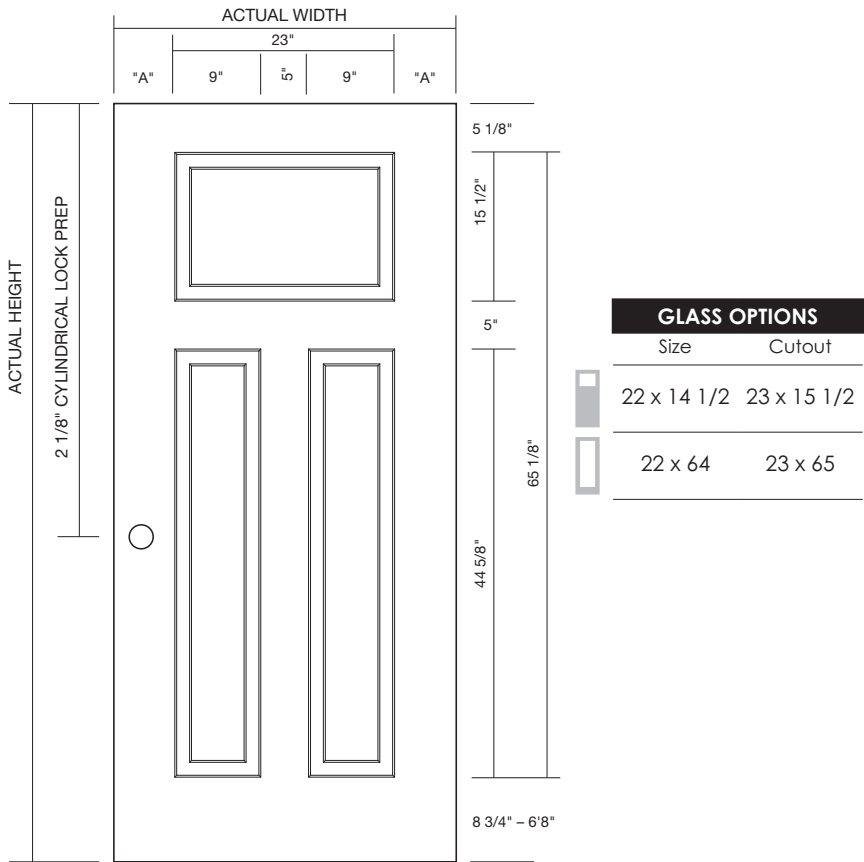
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

3 PANEL CRAFTSMAN URBAN (FM) – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel True Urban (FM) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

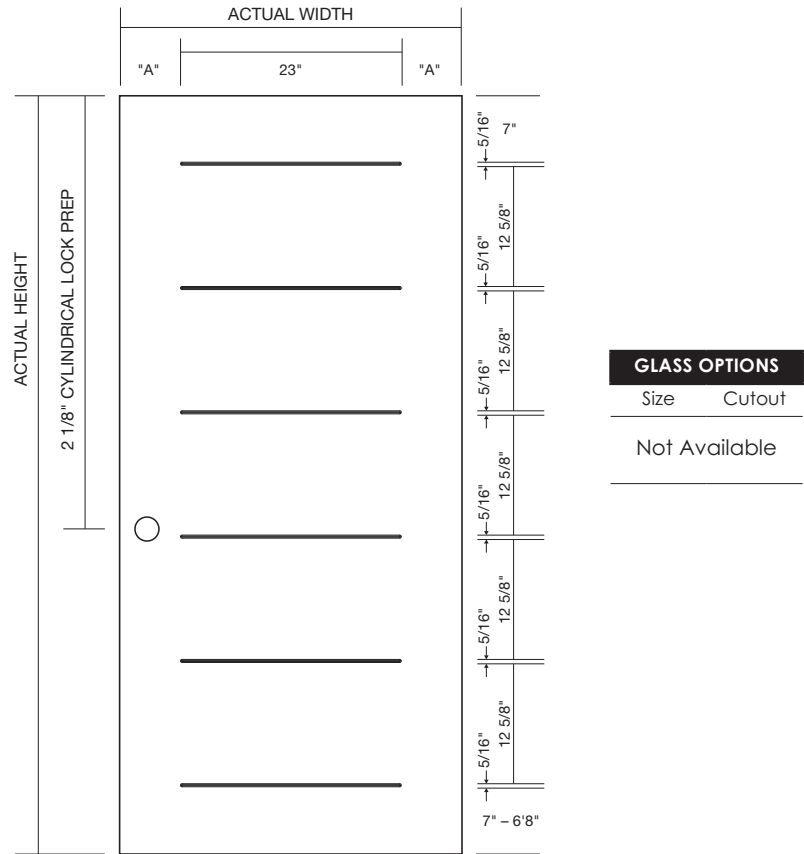
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

EUROLINE 6 (E6) – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 6 Line Euroline (E6) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	6-8	79"	45 7/8"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

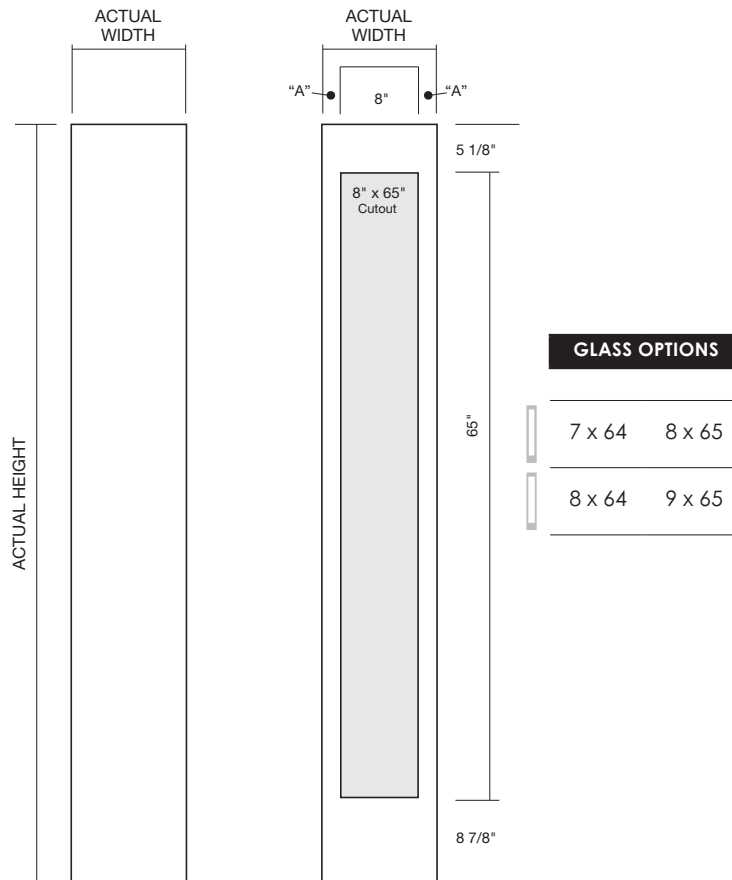
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL SIDELIGHTS

FLUSH (SS) • FLUSH w/ 8"x 65" CUTOUT (SA) – SMWE

6'8" & 7'0" STEEL MARK® & STEEL MARK PLUS



6'8" & 7'0" Flush (SS) • Flush w/ 8"x 65" Cutout (SA) Wood-Edge Steel Sidelights

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	6-8	79"
1-2	13 7/8"	2 7/16"	7-0	83"
1-6	17 7/8"	4 7/16"		

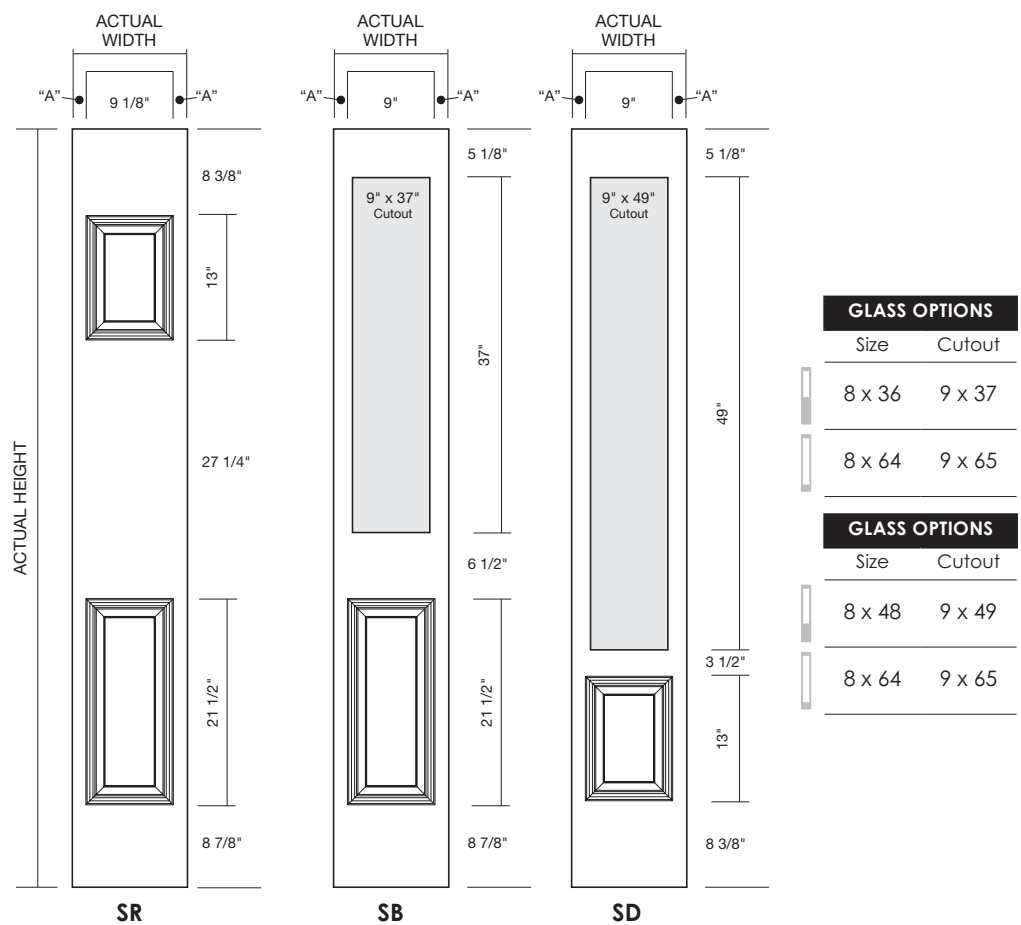
STANDARD FEATURES:

- 1-0 and 1-2 are also available in 11 3/4" and 13-3/4"

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL SIDELIGHTS

2 PANEL REVERSE (SR)
1 PANEL w/ 9"x 37" CUTOUT (SB) • 1 PANEL w/ 9"x 49" CUTOUT (SD)
HIGH DEFINITION EMBOSS – SMWE
 6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Reverse (SR) • 1 Panel w/ 9"x 37" (SB) & 1 Panel w/ 9"x 49" (SD)
 Cutout Wood-Edge Steel Sidelights

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	6-8	79"
1-2	13 7/8"	2 7/16"		
1-6	17 7/8"	4 7/16"		

STANDARD FEATURES:

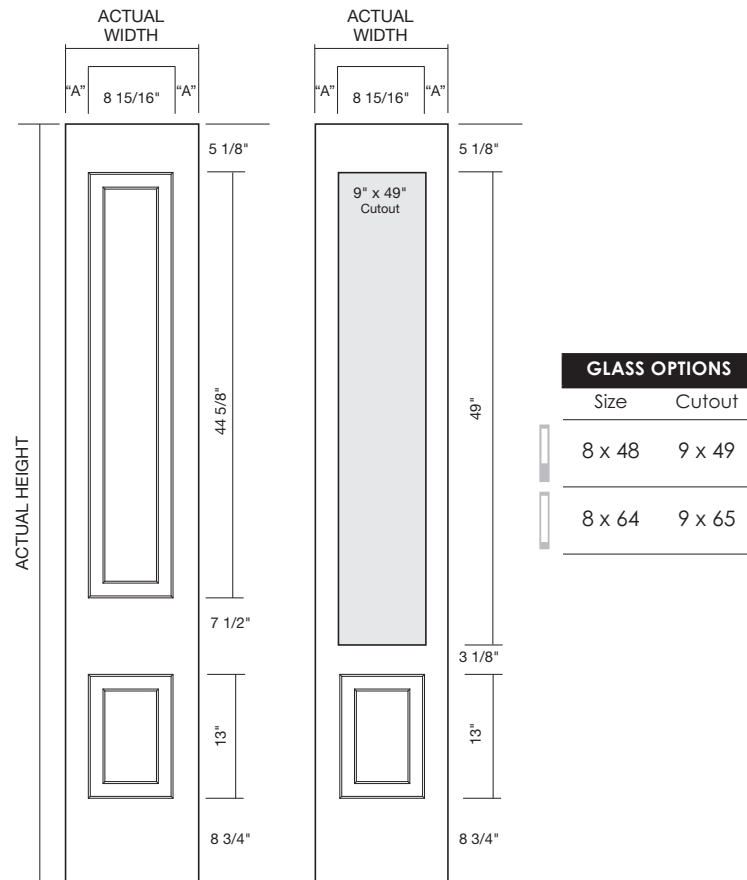
- Flip 2 Panel Reverse Sidelite for 3/4 Glass Insert
- 1-0 and 1-2 are also available in 11 3/4" and 13-3/4"

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL SIDELIGHTS

3/4 URBAN w/ 9"x 49" CUTOUT (SJ) – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 1 Panel w/ 9"x 49" Cutout (SJ) Wood-Edge Steel Sidelights

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 15/32"	6-8	79"
1-2	13 7/8"	2 15/32"		
1-6	17 7/8"	4 15/32"		

STANDARD FEATURES:

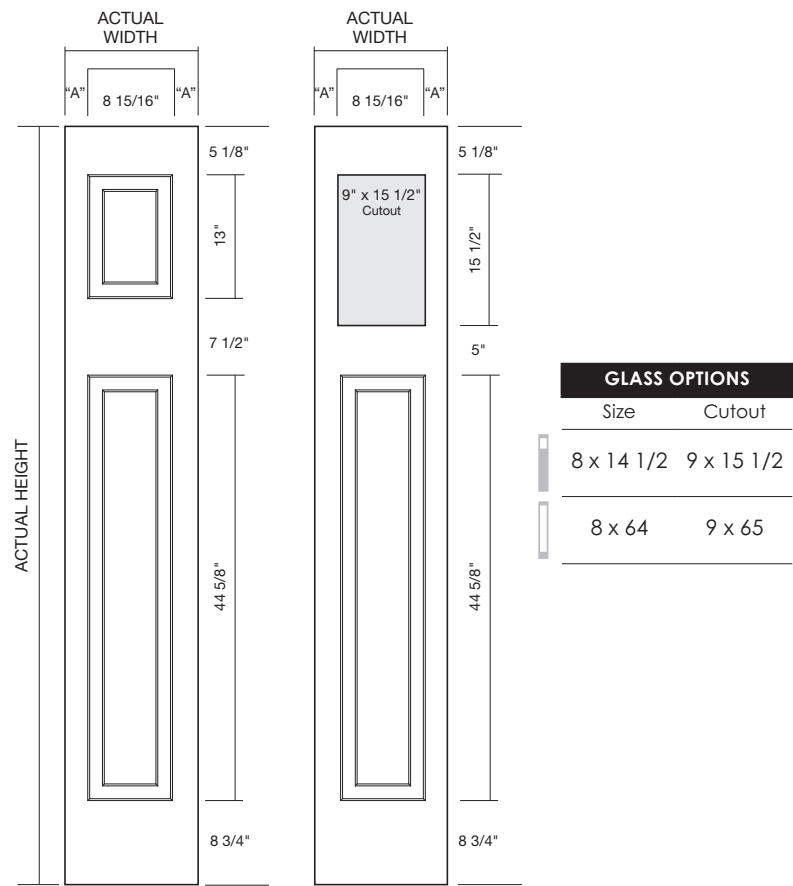
- Flip 2 Panel Reverse Sidelite for 3/4 Glass Insert
- 1-0 and 1-2 are also available in 11 3/4" & 12" and 13-3/4" & 14"

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL SIDELIGHTS

CRAFTSMAN URBAN w/ 9"x 15 1/2" CUTOUT (SK) – SMWE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" Craftsman Urban w/ 9"x 15 1/2" Cutout (SK) Wood-Edge Steel Sidelights

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 15/32"	6-8	79"
1-2	13 7/8"	2 15/32"		
1-6	17 7/8"	4 15/32"		

STANDARD FEATURES:

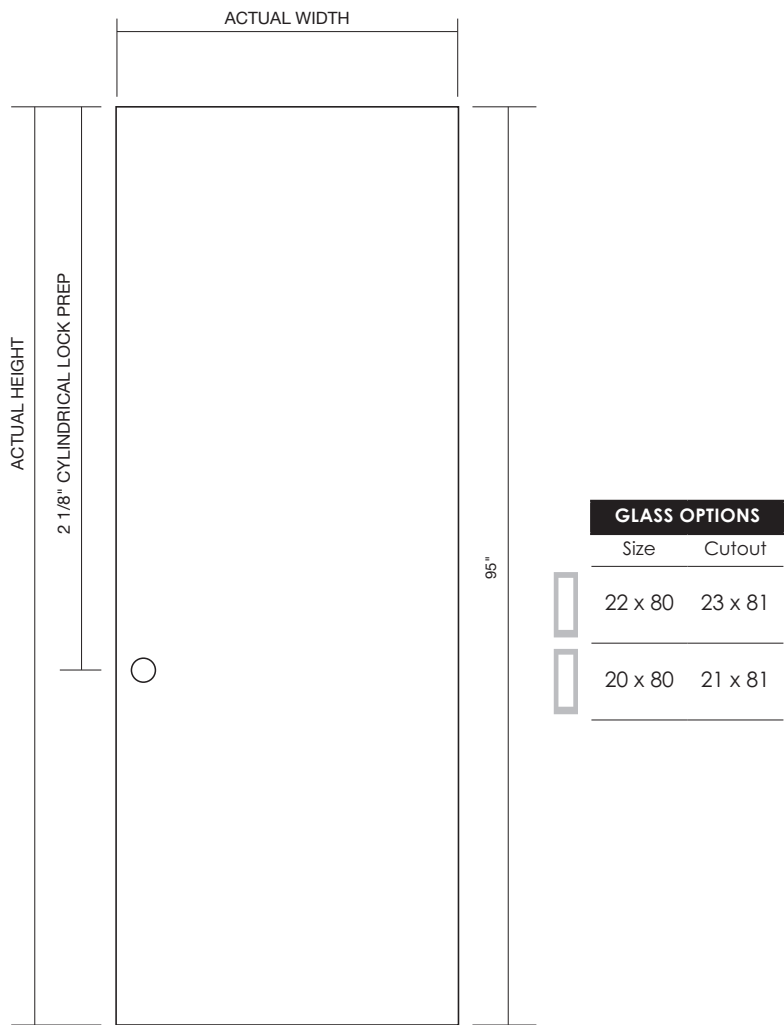
- Flip 2 Panel Reverse Sidelite for 3/4 Glass Insert
- 1-0 and 1-2 are also available in 11 3/4" and 13-3/4"

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

FLUSH (AA) – SMWE

8'0" STEEL MARK® & STEEL MARK PLUS



8'0" Flush (AA) Wood-Edge Steel Doors

DOOR WIDTH		DOOR HEIGHT		
Nominal	Actual	Nominal	Actual	Cylindrical Prep
2-6	29 3/4"	8-0	95"	59"
2-8	31 3/4"			
2-10	33 3/4"			
3-0	35 3/4"			

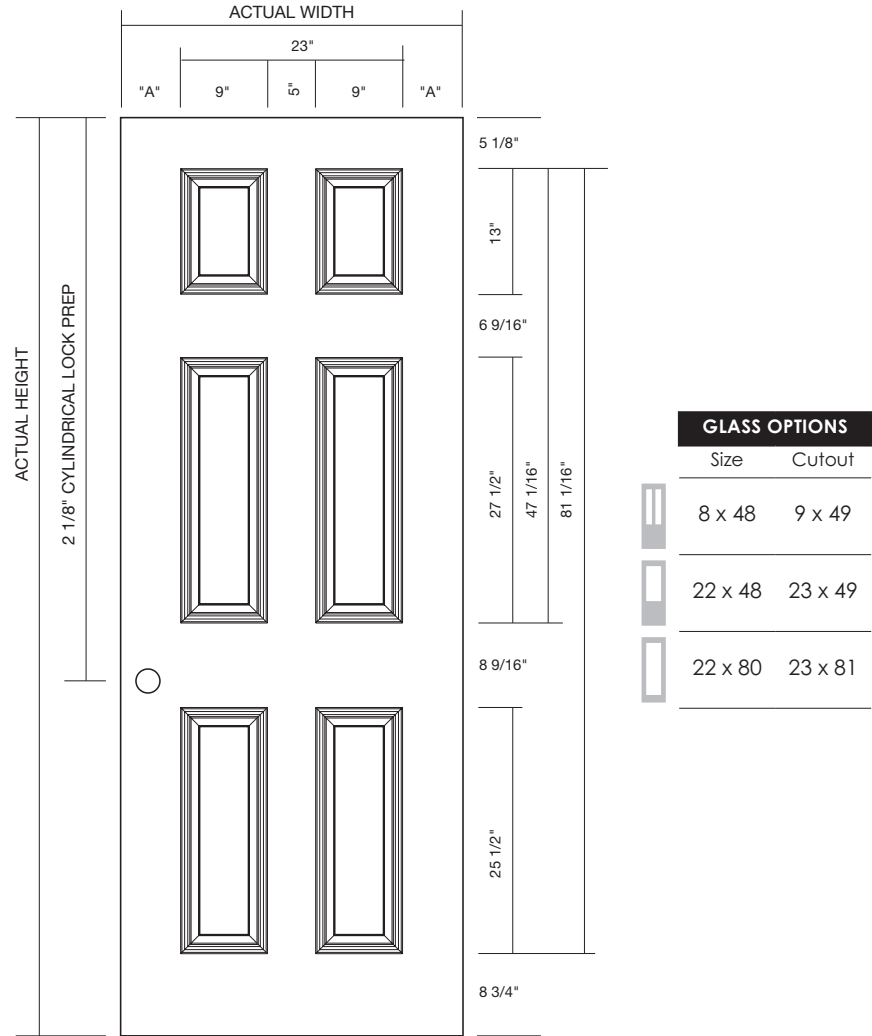
- STANDARD FEATURES:**
- 4" mortise hinge prep
 - Cylindrical lock prep
 - Wood lock block
 - Proud edge design
 - Polyurethane foam filled
 - 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

6 PANEL (BB) STANDARD DEFINITION EMBOSS – SMWE

8'0" STEEL MARK® & STEEL MARK PLUS



8'0" 6 Panel (BB) Standard Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	8-0	95"	59"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

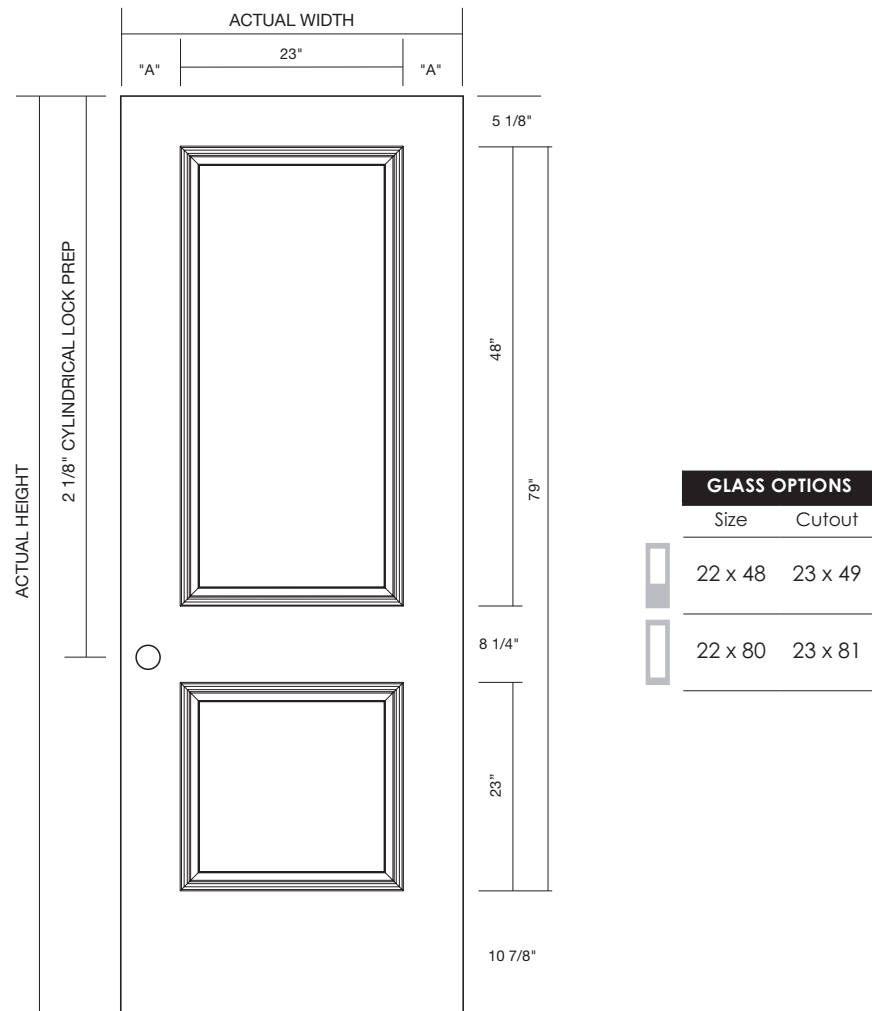
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

2 PANEL SQUARE (CH) HIGH DEFINITION EMBOSS – SMWE

8'0" STEEL MARK® & STEEL MARK PLUS



8'0" 2 Panel Square (CH) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	8-0	95"	59"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

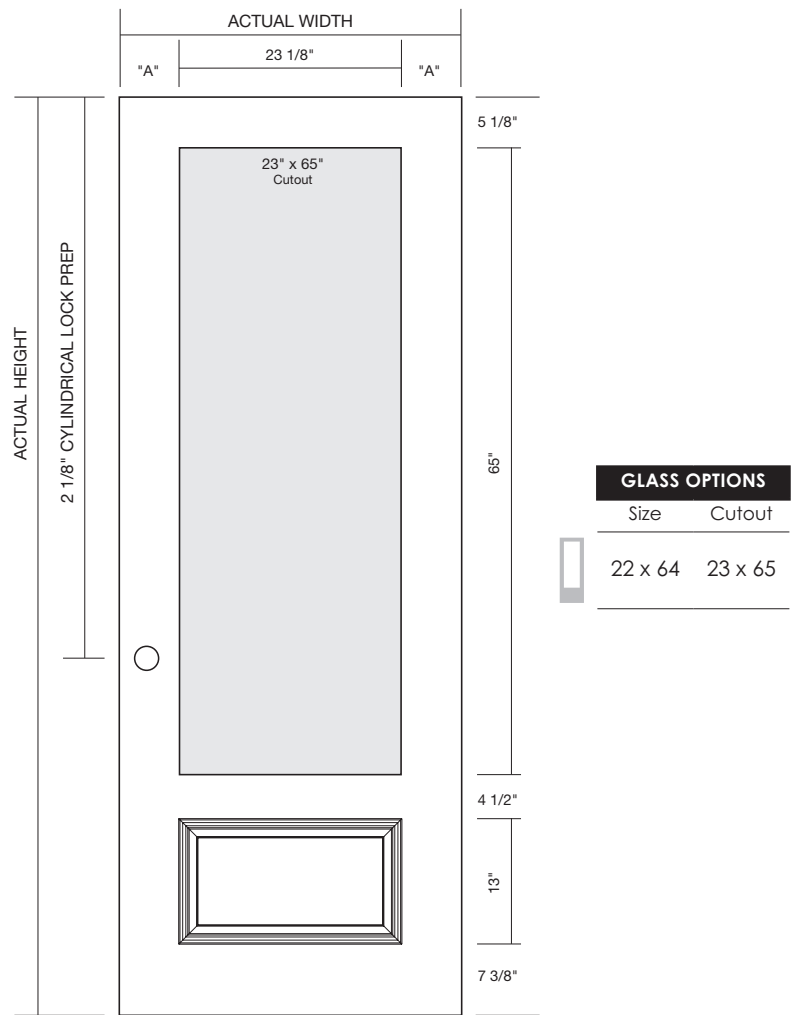
STANDARD FEATURES:

- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

2 PANEL 3/4 OPEN w/ 23"x 65" CUTOUT (TT) HIGH DEFINITION EMBOSS- SMWE 8'0" STEEL MARK® & STEEL MARK PLUS



8'0" 2 Panel 3/4 Open w/ 23"x 65" cutout (TT) High Definition Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 5/16"	8-0	95"	59"
2-10	33 3/4"	5 5/16"			
3-0	35 3/4"	6 5/16"			

STANDARD FEATURES:

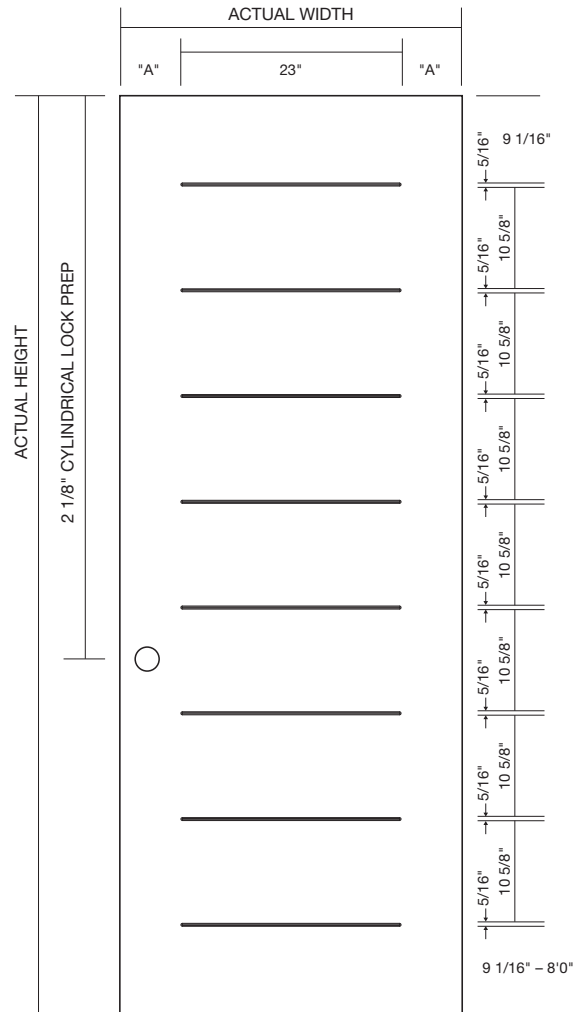
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL DOORS

EUROLINE 8 (E8)- SMWE

8'0" STEEL MARK® & STEEL MARK PLUS



8'0" Euroline 8 (E8) Wood-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 3/4"	4 3/8"	8-0	95"	59"
2-10	33 3/4"	5 3/8"			
3-0	35 3/4"	6 3/8"			

STANDARD FEATURES:

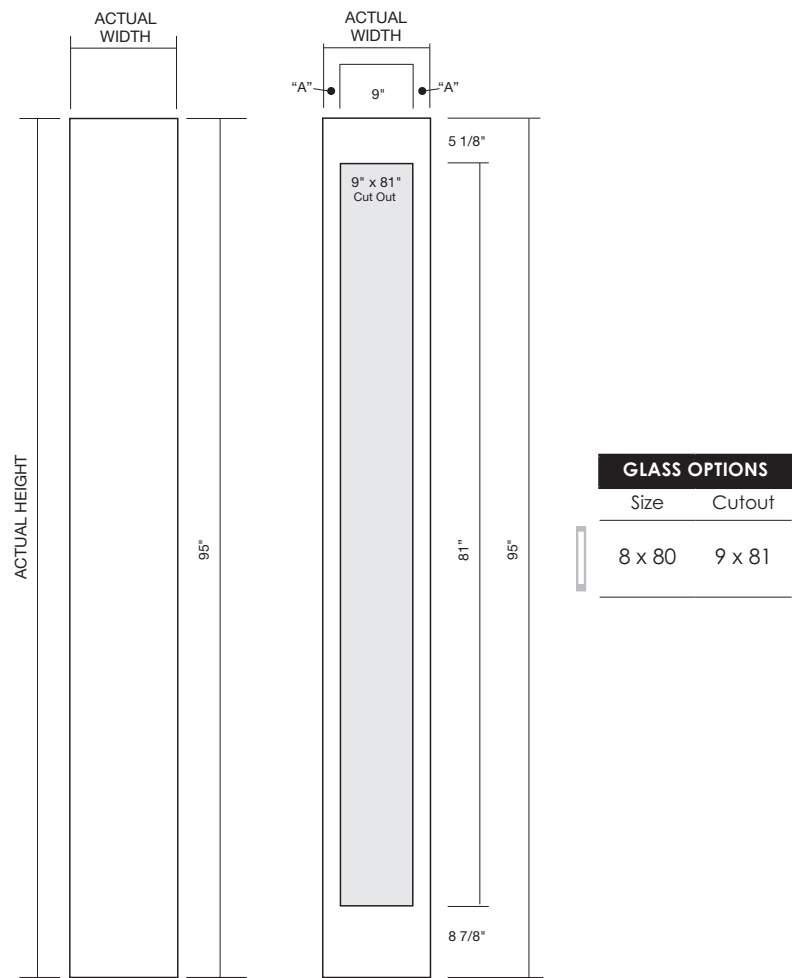
- 4" mortise hinge prep
- Cylindrical lock prep
- Wood lock block
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door width

See ODL Price Guide for availability and restrictions.

WOOD-EDGE STEEL SIDELIGHTS

FLUSH (SS) • FLUSH w/ 9"x 81" CUTOUT (SA) – SMWE

8'0" STEEL MARK® & STEEL MARK PLUS



8'0" Flush (SS) • 8'0" Flush w/ 9" x 81" Cutout (SA) Wood-Edge Steel Side-

SIDELIGHT WIDTH			SIDELIGHT HEIGHT	
Nominal	Actual	"A"	Nominal	Actual
1-0	11 7/8"	1 7/16"	8-0	95"
1-2	13 7/8"	2 7/16"		
1-6	17 7/8"	4 7/16"		

STANDARD FEATURES:

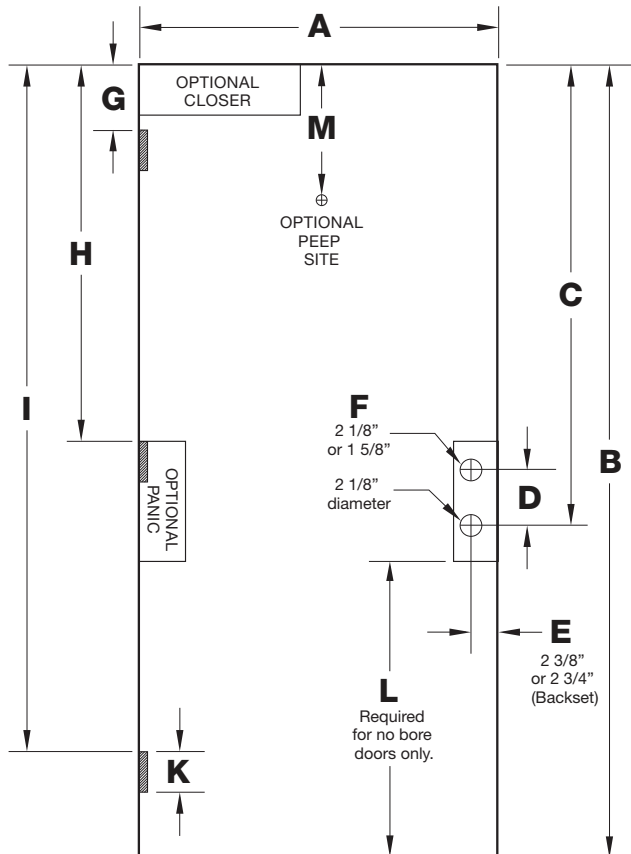
- 1-0 and 1-2 are also available in 11 3/4" & 12" and 13-3/4" & 14"

See ODL Price Guide for availability and restrictions.

6'8" STEEL PRO®, STEEL MARK & STEEL MARK PLUS WOOD-EDGE STEEL DOOR & SIDELIGHT SPECIFICATION

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



A _____
B _____
C _____
D _____
E _____
F _____
G _____
H _____
I _____
K _____
L _____
M _____

SERIES:

- ☐ STEEL PRO (NO CUSTOM ORDERS)
☐ STEEL MARK
☐ STEEL MARK PLUS

PANEL DESIGN:

- ☐ FLUSH **AA**
☐ 6 PANEL **BB**
☐ 4 PANEL **LL**
☐ 2 PANEL SQUARE **CH**
☐ 2 PANEL CAMBER **CC**
☐ 2 PANEL CAMBER PLANK **KS**
☐ 2 PANEL 3/4 TOP **TT**
☐ 3 PANEL SQUARE **QS**
☐ EUROLINE 6 **E6**
☐ 3 PANEL URBAN **QM**
☐ 4 PANEL URBAN **LM**
☐ 3 PANEL CRAFTSMAN URBAN **FM**
☐ 2 PANEL REVERSE SIDELIGHT **SR**
☐ FLUSH SIDELIGHT **SA**
☐ 3/4 URBAN SIDELIGHT **SJ**
☐ CRAFTSMAN SIDELIGHT **SK**

CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:

- ☐ PANIC BLOCK
☐ CLOSER BLOCK
☐ 24" LOCK BLOCK
☐ 20 MIN. FIRE RATED
☐ NO HINGE PREP.
☐ LATCH MORTISE (radius)
☐ PEEP SITE ☐ 1/2" ☐ 9/16"
☐ 1/2 BORE (handing required)
☐ RIGHT HAND BORE ☐ LEFT HAND BORE
☐ OTHER: _____

NOTES: _____

7'0" STEEL MARK® & STEEL MARK PLUS WOOD-EDGE STEEL DOOR & SIDELIGHT SPECIFICATION

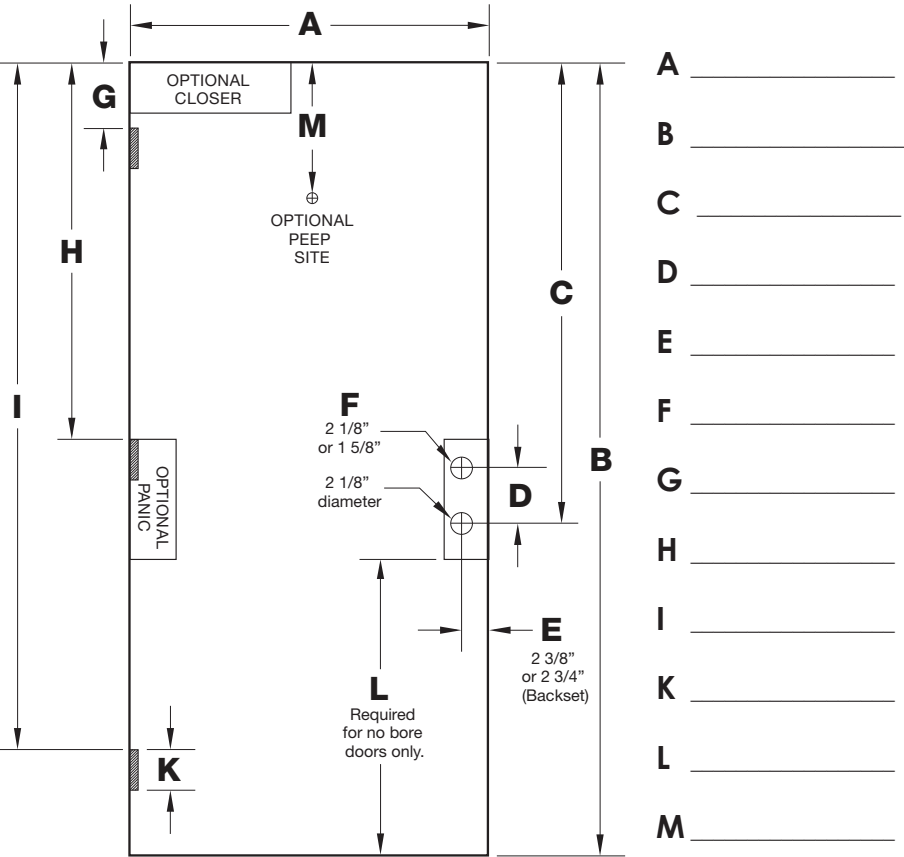
CUSTOMER NAME: _____

P.O. #: _____

DATE: _____

QTY: _____

☐ CUSTOM ORDER
☐ STANDARD STOCK



- SERIES:
- ☐ STEEL MARK
☐ STEEL MARK PLUS
- PANEL DESIGN:
- ☐ FLUSH **AA**
☐ 6 PANEL **BB**
☐ 4 PANEL **LL**
☐ 2 PANEL 3/4 TOP **TT**
☐ 3 PANEL SQUARE **QS**
☐ FLUSH SIDELIGHT **SA**

CUTOUT SIZE: _____

HEAD DIMENSION: _____

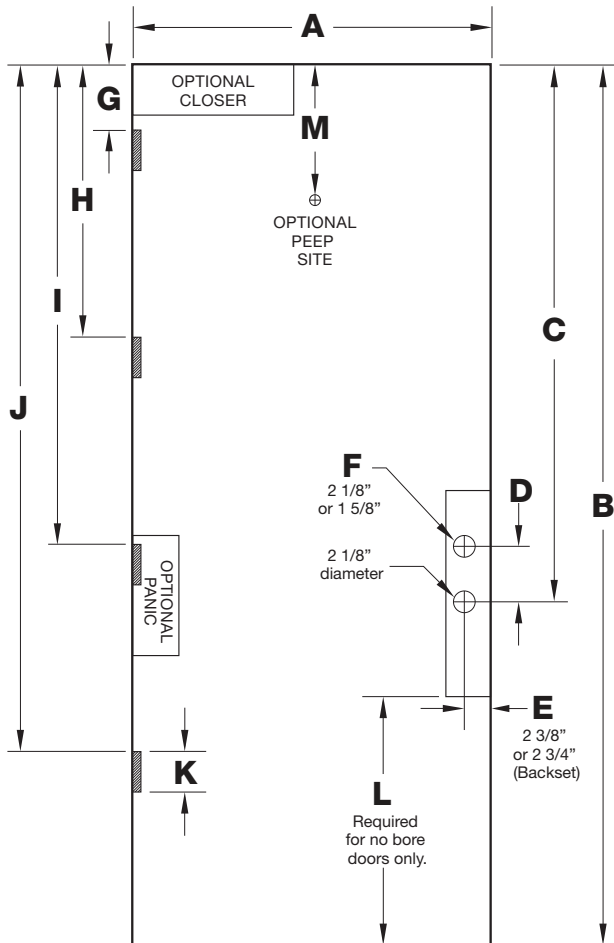
- EXTRA OPTIONS:
- ☐ PANIC BLOCK
☐ PEEP SITE
☐ 1/2"
☐ 9/16"
☐ CLOSER BLOCK
☐ 1/2 BORE (handing required)
☐ RIGHT HAND BORE
☐ LEFT HAND BORE
☐ 24" LOCK BLOCK
☐ NO HINGE PREP.
☐ OTHER: _____
☐ LATCH MORTISE (radius)

NOTES: _____

8'0" OR 4 HINGE STEEL MARK & STEEL MARK PLUS WOOD-EDGE STEEL DOOR & SIDELIGHT SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



A _____
B _____
C _____
D _____
E _____
F _____
G _____
H _____
I _____
J _____
K _____
L _____
M _____

SERIES:

- ☐ STEEL MARK
☐ STEEL MARK PLUS

PANEL DESIGN:

- ☐ 8'0" FLUSH **AA**
☐ 8'0" 6 PANEL **BB**
☐ 8'0" 2 PANEL SQUARE **CH**
☐ 8'0" 2 PANEL
w/ 23" X 65" CUTOUT **TT**
☐ 8'0" EUROLINE 8 **EB**
☐ 8'0" FLUSH SIDELIGHT **SA**
☐ OTHER

CUTOUT SIZE: _____ HEAD DIMENSION: _____

NOTE: 24" Lock Block is standard
on all 8'0" doors.

EXTRA OPTIONS:

- ☐ PANIC BLOCK ☐ LATCH MORTISE (radius) ☐ RIGHT HAND BORE ☐ LEFT HAND BORE
☐ CLOSER BLOCK ☐ PEEP SITE ☐ 1/2" ☐ 9/16" ☐ OTHER: _____
☐ NO HINGE PREP. ☐ 1/2 BORE (handing required)

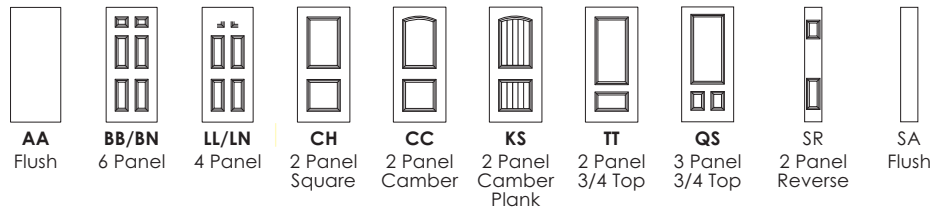
NOTES: _____

STEEL MARK® & STEEL MARK PLUS

WOOD-EDGE STEEL DOOR CUSTOM SIZE CHART

WOOD-EDGE STEEL DOOR & SIDELIGHT CUSTOM SIZE CHART

B Steel Mark
P Steel Mark Plus

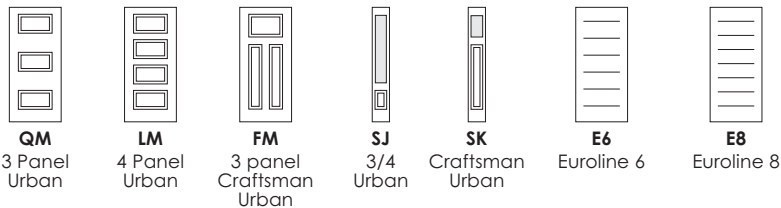


Width	Height	Doors Up to 79" in Height									
23 3/4" – 35 3/4"	72" – 79"	B P	-	-	-	-	-	-	-	-	-
27 3/4" – 30 3/4"	72" – 79"	B P	B P	P	-	-	-	-	-	-	-
30 3/4" – 35 3/4"	72" – 79"	B P	B P	B P	B P	B P	B P	B P	B P	-	-
35 13/16" – 41 3/4"	72" – 79"	B P	-	-	-	-	-	-	-	-	-
Doors Over 79" to 84" in Height											
23 3/4" – 35 3/4"	79" – 84"	B P	-	-	-	-	-	-	-	-	-
30 3/4" – 35 3/4"	79" – 84"	B P	B P	B P	B P	-	B P	B P	-	-	-
Doors Over 84" to 95" in Height											
23 3/4" – 35 3/4"	84" – 95"	B P	-	-	-	-	-	-	-	-	-
30 3/4" – 35 3/4"	91" – 95"	B P	B	-	-	-	-	B P	-	-	-
Sidelights Up to 79" in Height											
9 7/8" – 23 3/4"	60" to 79"	-	-	-	-	-	-	-	-	-	B P
11 7/8" – 17 3/4"	72" to 79"	-	-	-	-	-	-	-	-	B P	B P
Sidelights Over 79" to 84" in Height											
9 7/8" – 23 3/4"	79" – 84"	-	-	-	-	-	-	-	-	-	B P
11 7/8" – 17 3/4"	79" – 84"	-	-	-	-	-	-	-	-	-	B P
Sidelights Over 84" to 95" in Height											
9 7/8" – 23 3/4"	84" – 95"	-	-	-	-	-	-	-	-	-	B P

URBAN WOOD-EDGE STEEL DOOR & SIDELIGHT CUSTOM SIZE CHART

EUROLINE WOOD-EDGE STEEL DOOR & SIDELIGHT CUSTOM SIZE CHART

B Steel Mark
P Steel Mark Plus



Width	Height	Doors Up to 79" in Height					
23 3/4" – 35 3/4"	72" – 79"	-	-	-	-	-	-
27 3/4" – 30 3/4"	72" – 79"	-	-	-	-	-	-
30 3/4" – 35 3/4"	72" – 79"	P	B P	B P	-	P	-
35 13/16" – 41 3/4"	72" – 79"	-	-	-	-	-	-
Doors Over 79" to 84" in Height							
23 3/4" – 35 3/4"	79" – 84"	-	-	-	-	-	-
30 3/4" – 35 3/4"	79" – 84"	-	-	-	-	-	-
Doors Over 84" to 95" in Height							
23 3/4" – 35 3/4"	84" – 95"	-	-	-	-	-	-
30 3/4" – 35 3/4"	91" – 95"	-	-	-	-	-	P
Sidelights Up to 79" in Height							
9 7/8" – 23 3/4"	60" to 79"	-	-	-	-	-	-
11 7/8" – 17 3/4"	72" to 79"	-	-	-	B P	B P	-
Sidelights Over 79" to 84" in Height							
9 7/8" – 23 3/4"	79" – 84"	-	-	-	-	-	-
11 7/8" – 17 3/4"	79" – 84"	-	-	-	-	-	-
Sidelights Over 84" to 95" in Height							
9 7/8" – 23 3/4"	84" – 95"	-	-	-	-	-	-

NOTES:

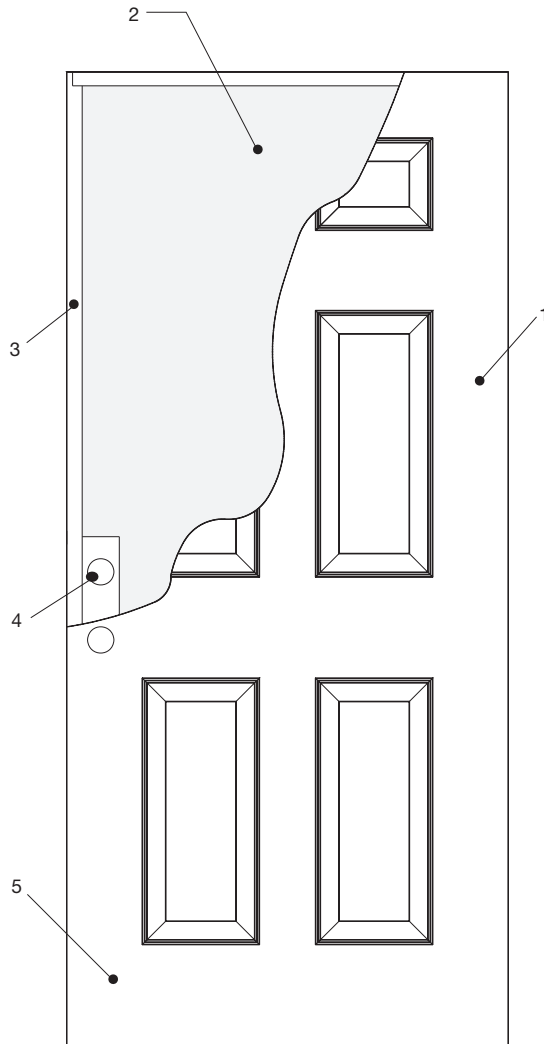
1. Please include special order specification sheet with each custom door order.
2. Contact service for quotation for quantities of 50 or more of the same size and style.
3. 2 panel doors 91" to 95" are only available with a 2365 cutout.

STEEL-EDGE Steel Doors

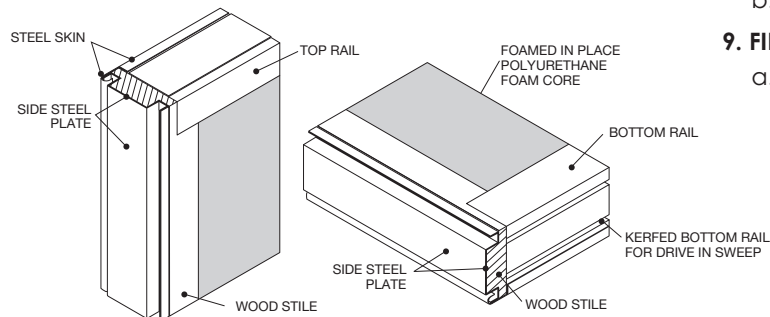


STEEL-EDGE STEEL DOORS

STEEL MARK® & STEEL MARK PLUS FEATURES



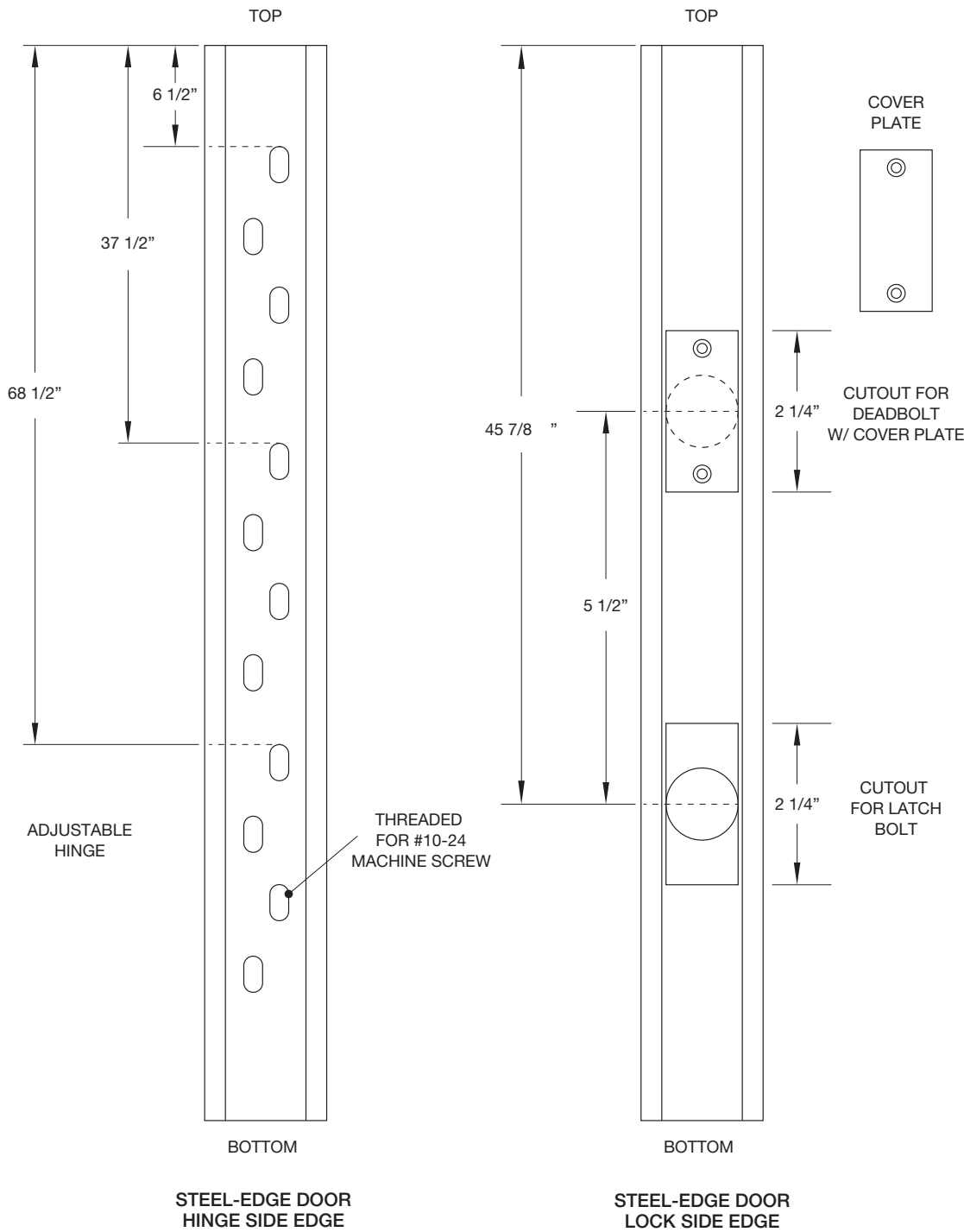
- 1. STEEL MARK & STEEL MARK PLUS SKINS**
 - a. Grade – G40 hot-dipped galvanized
- 2. FOAM CORE**
 - a. Material – polyurethane
 - b. Density – 2.2 lbs/cu.ft
- 3. STEEL STILES**
 - a. Adjustable hinge stile prepunched
 - b. Lock Stile prepped for passage and deadbolt
- 4. WOOD LOCK BLOCK**
 - a. 4" x 12" pine (includes stile thickness) 6'8"
- 5. PRIMER / PAINT COATING**
 - a. Material – polyester based paint
- 6. PACKAGING**
 - a. Doors per pallet – 27
 - b. Banding – metal (x2)
 - c. Other – corner boards (x4) polyfilm wrap
 - d. Product identification all four sides
 - e. Four-way access pallet
- 7. THERMAL CONDUCTIVITY**
 - a. "U" value – 0.16
 - b. "R" value – 6.25
 - c. S.H.G.C. – 0.01
- 8. SOUND TRANSMISSION RATING**
 - a. STC = 23
 - b. STC = 22
- 9. FIRE RATING**
 - a. 20 minute positive pressure up to 3'0 x 6'8



**STILE & RAIL
CONSTRUCTION DETAIL**

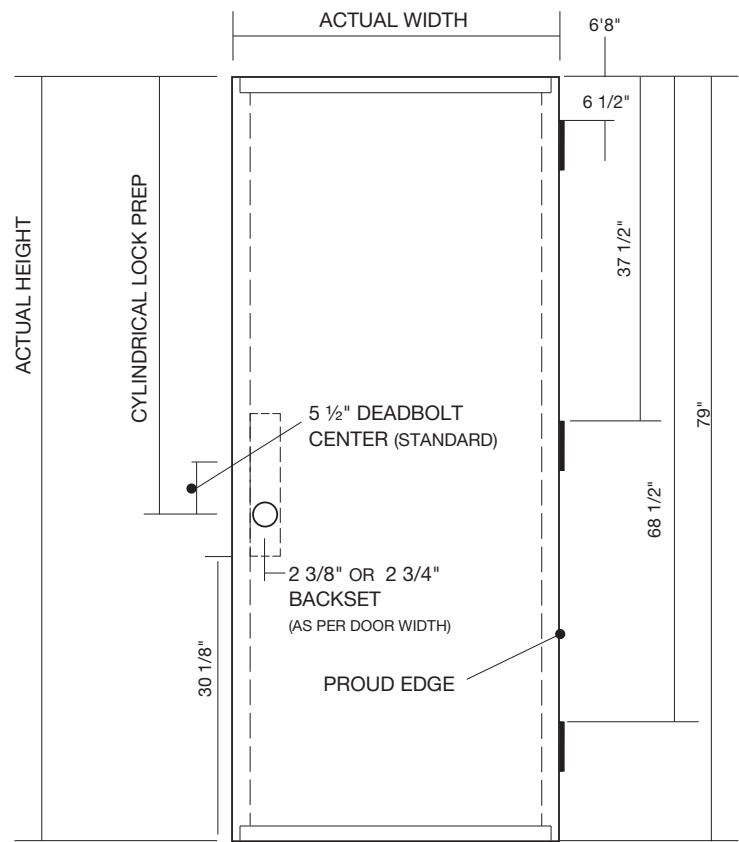
STEEL-EDGE STEEL DOORS

EDGE PREP DETAIL



STEEL-EDGE STEEL DOORS

6'8" STEEL MARK® & STEEL MARK PLUS HARDWARE LOCATIONS



6'8" Steel-Edge Steel Doors

DOOR HEIGHT		
Nominal	Actual	Cylindrical Prep
6-8	79"	45 7/8"

STANDARD FEATURES:

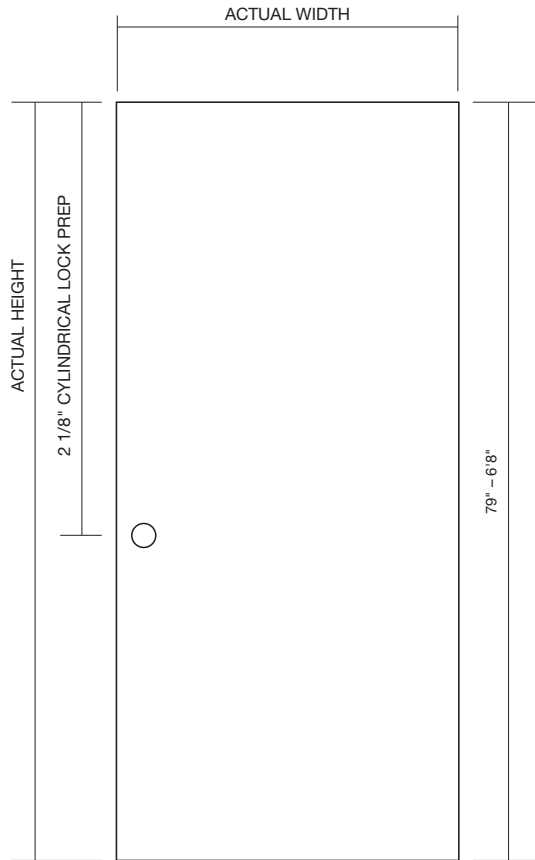
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge








See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

FLUSH (AA) – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



GLASS OPTIONS	
Size	Cutout
 8 x 6	9 x 7
 8 x 36	9 x 37
 22 x 10	23 x 11
 22 x 10 RT*	23 x 11 RT*
 22 x 36	23 x 37
 22 x 64	23 x 65
 19 x 56 Oval*	20 x 57

* Lite frame required to verify cutout size

6'8" Flush (AA) Steel-Edge Steel Doors

DOOR WIDTH		DOOR HEIGHT		
Nominal	Actual	Nominal	Actual	Cylindrical Prep
2-6	29 11/16"	6-8	79"	45 7/8"
2-8	31 11/16"			
2-10	33 11/16"			
3-0	35 11/16"			
3-6	41 11/16"			

STANDARD FEATURES:

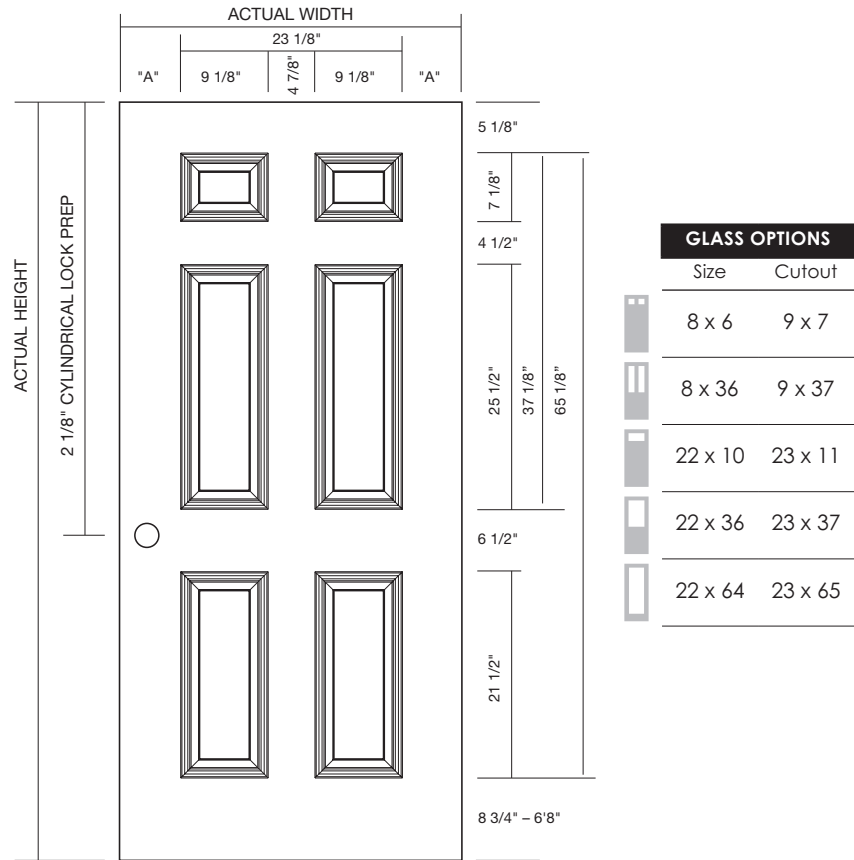
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

6 PANEL (BB) HIGH DEFINITION EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 6 Panel (BB) High Definition Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 9/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 9/32"			
3-0	35 11/16"	6 9/32"			

STANDARD FEATURES:

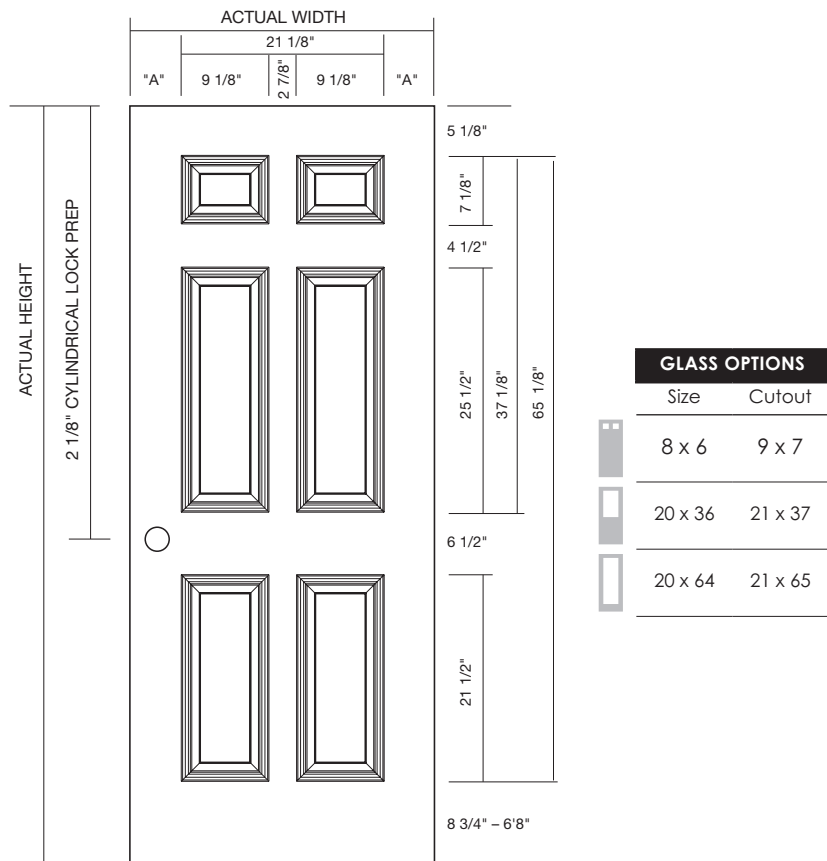
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

6 PANEL (BN) HIGH DEFINITION NARROW EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 6 Panel High Definition Narrow (BN) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-6	29 11/16"	4 9/32"	6-8	79"	45 7/8"

STANDARD FEATURES:

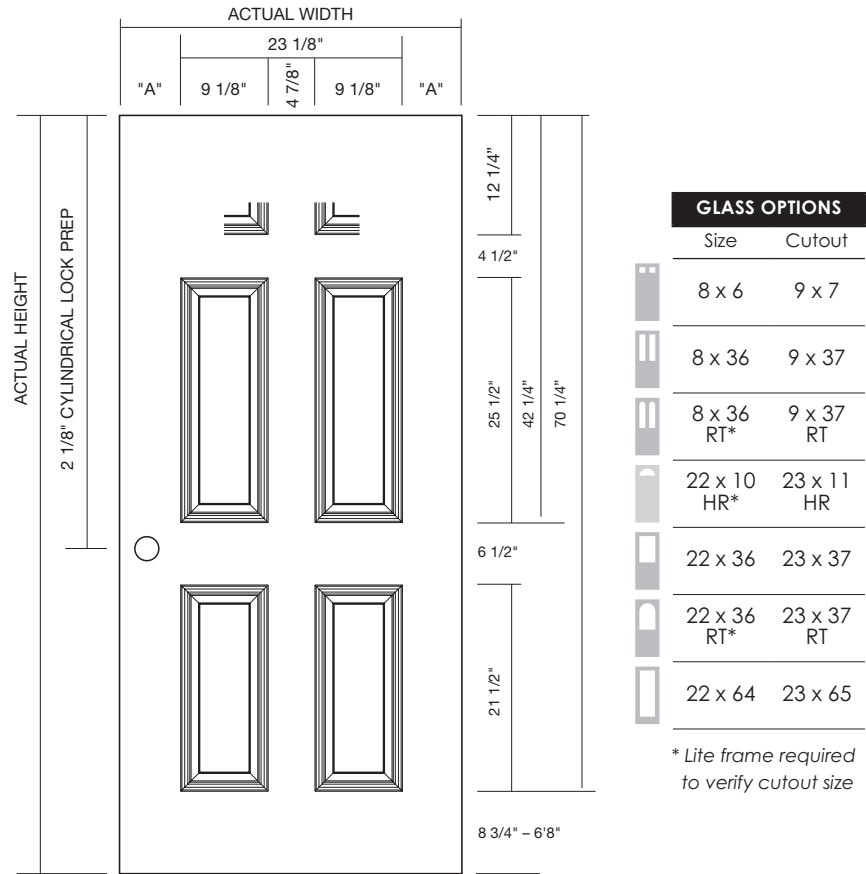
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

4 PANEL (LL) HIGH DEFINITION EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel (LL) High Definition Steel-Edge Steel Doors

TABLE HEADING 2 WHT			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 9/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 9/32"			
3-0	35 11/16"	6 9/32"			

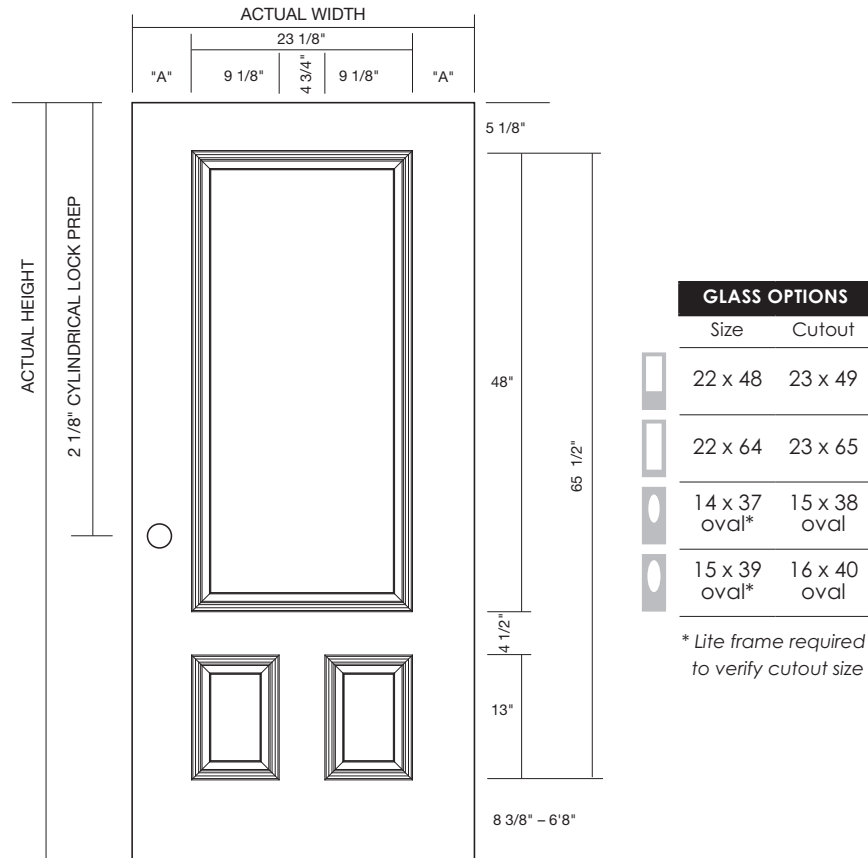
- STANDARD FEATURES:**
- Hinge stile prepunched for 4" flush mount hinge placements (3)
 - Cylindrical lock prep
 - Latch side edge prepped for latch deadbolt (cover plate supplied)
 - 4" x 12" wood lock block (includes stile thickness)
 - Proud edge design
 - Polyurethane foam filled
 - 1-3/4" door thickness
 - Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

3 PANEL 3/4 TOP HIGH (QS) DEFINITION EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 3 Panel 3/4 Top (QS) High Definition Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 9/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 9/32"			
3-0	35 11/16"	6 9/32"			

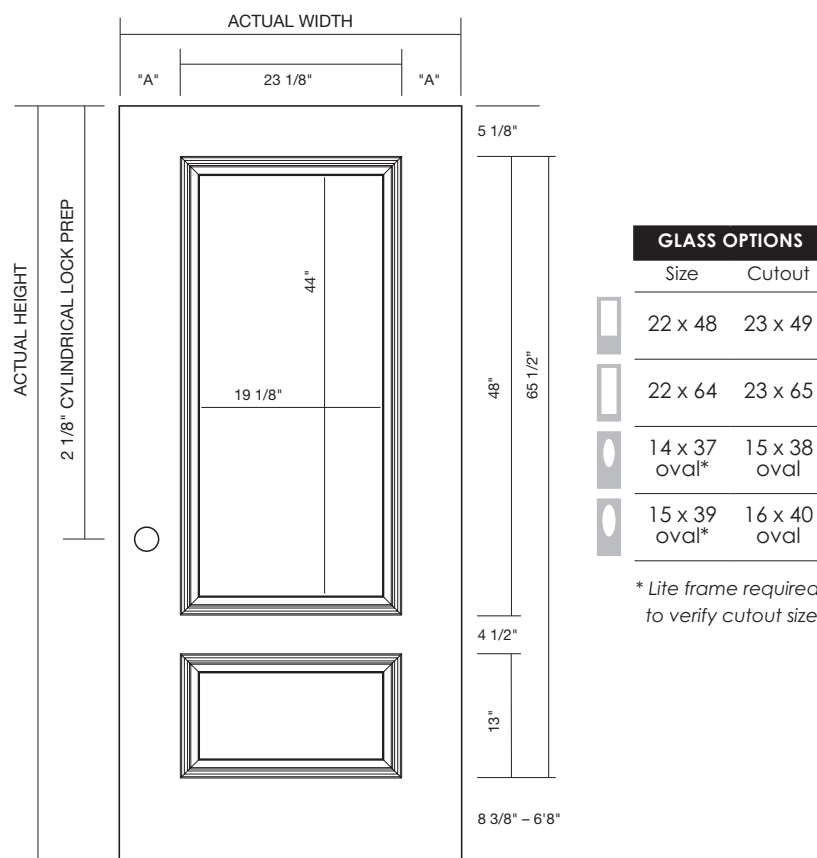
STANDARD FEATURES:

- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

2 PANEL 3/4 TOP (TT) HIGH DEFINITION EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel 3/4 Top (TT) High Definition Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 9/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 9/32"			
3-0	35 11/16"	6 9/32"			

STANDARD FEATURES:

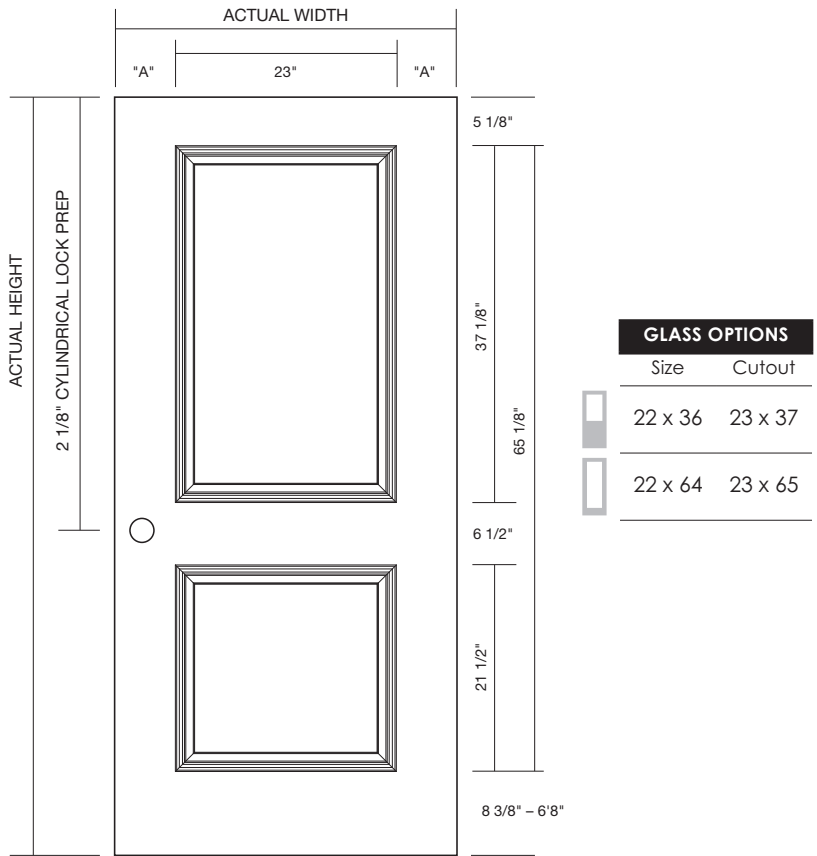
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

2 PANEL SQUARE (CH) HIGH DEFINITION EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Square (CH) High Definition Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			
3-6	41 11/16"	9 11/32"			

STANDARD FEATURES:

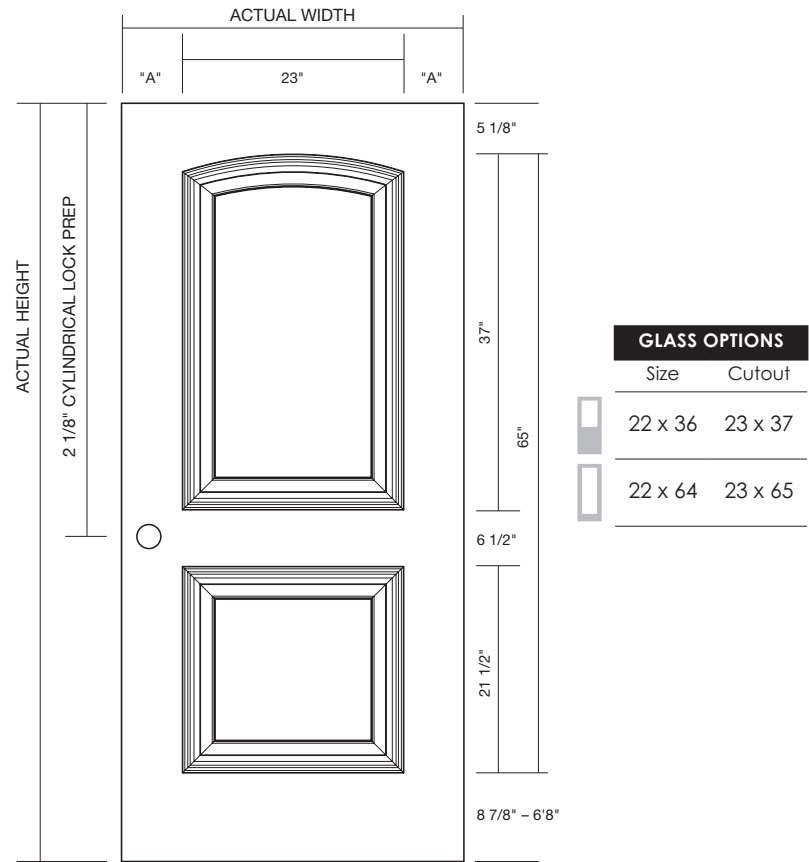
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

2 PANEL CAMBER (CC) DETAILS EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Camber (CC) Details Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

STANDARD FEATURES:

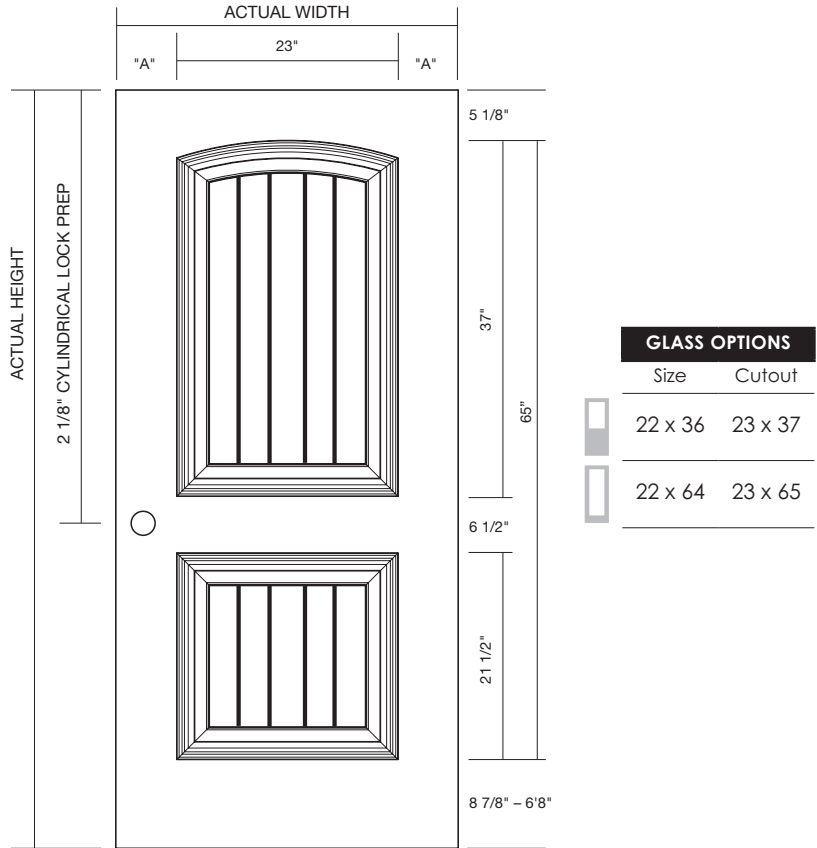
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

2 PANEL CAMBER PLANK (KS) DETAILS EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Camber Plank (KS) Details Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

STANDARD FEATURES:

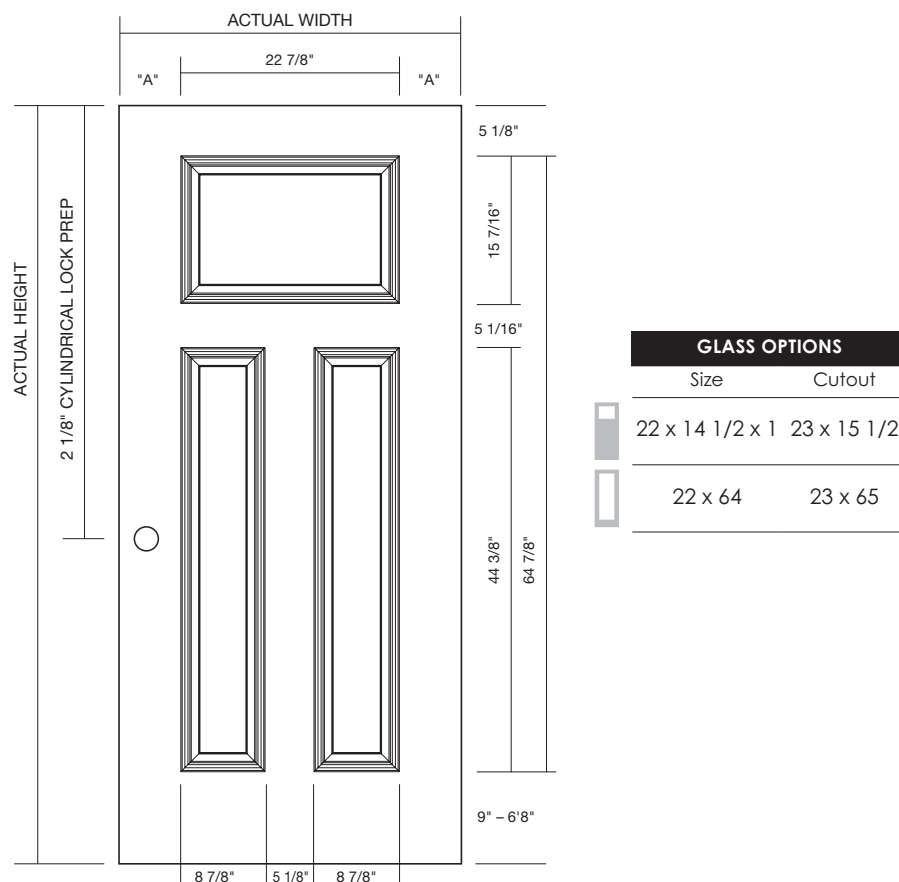
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

3 PANEL CRAFTSMAN (F2) CRAFTSMAN EMBOSS – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 2 Panel Craftsman (F2) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 13/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 13/32"	DISCONTINUED 2020		
3-0	35 11/16"	6 13/32"			

STANDARD FEATURES:

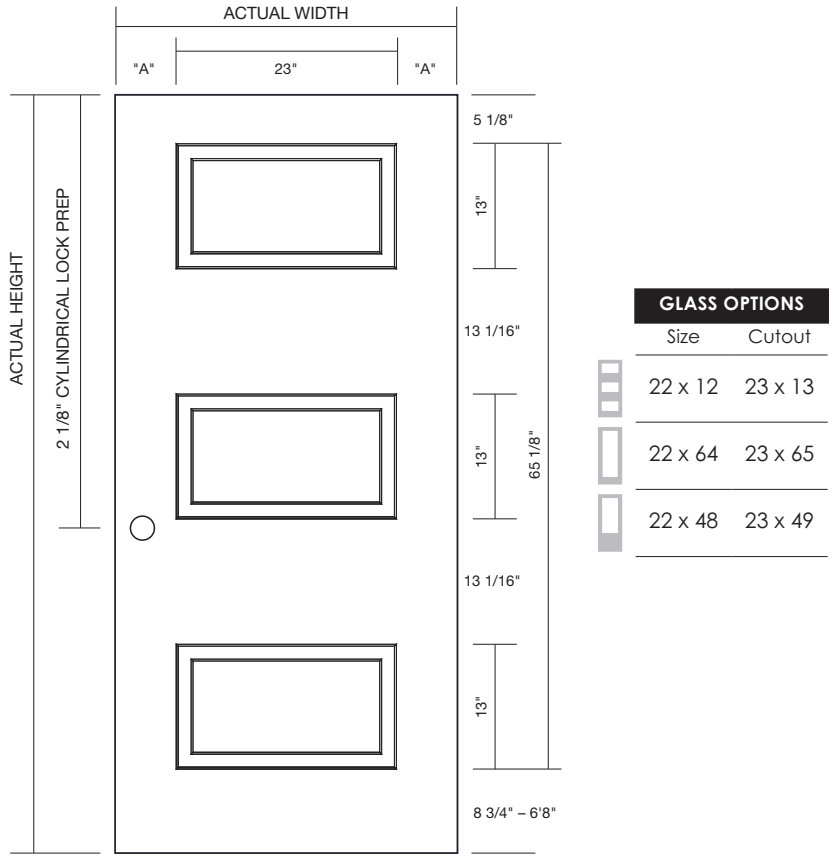
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

3 PANEL URBAN (QM) – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 3 Panel Urban (QM) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

STANDARD FEATURES:

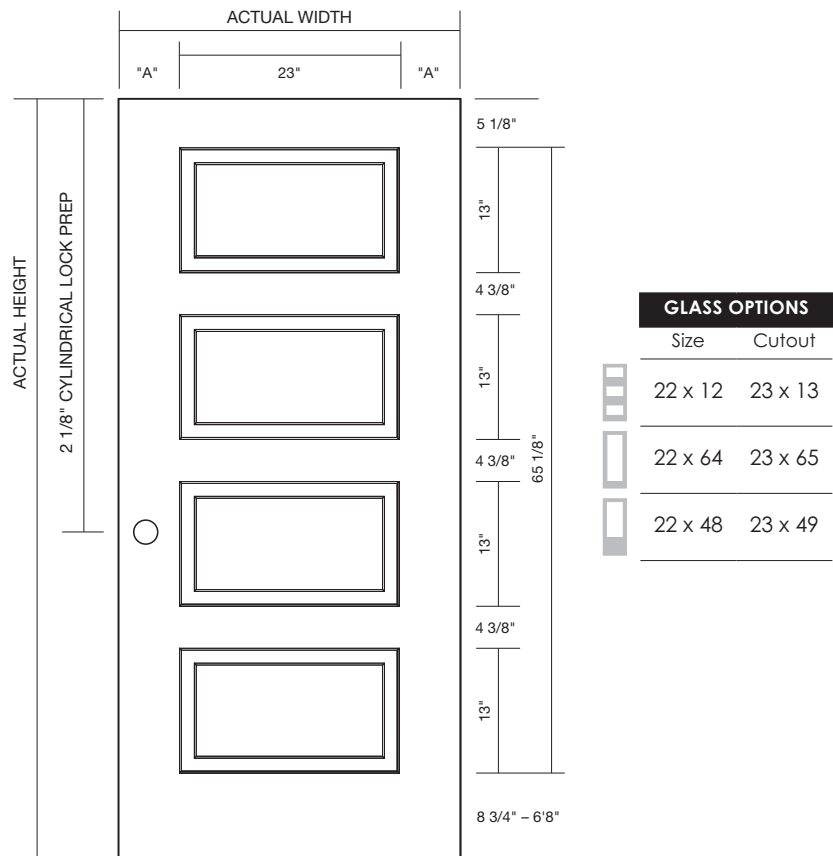
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

4 PANEL URBAN (LM) – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel Urban (LM) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

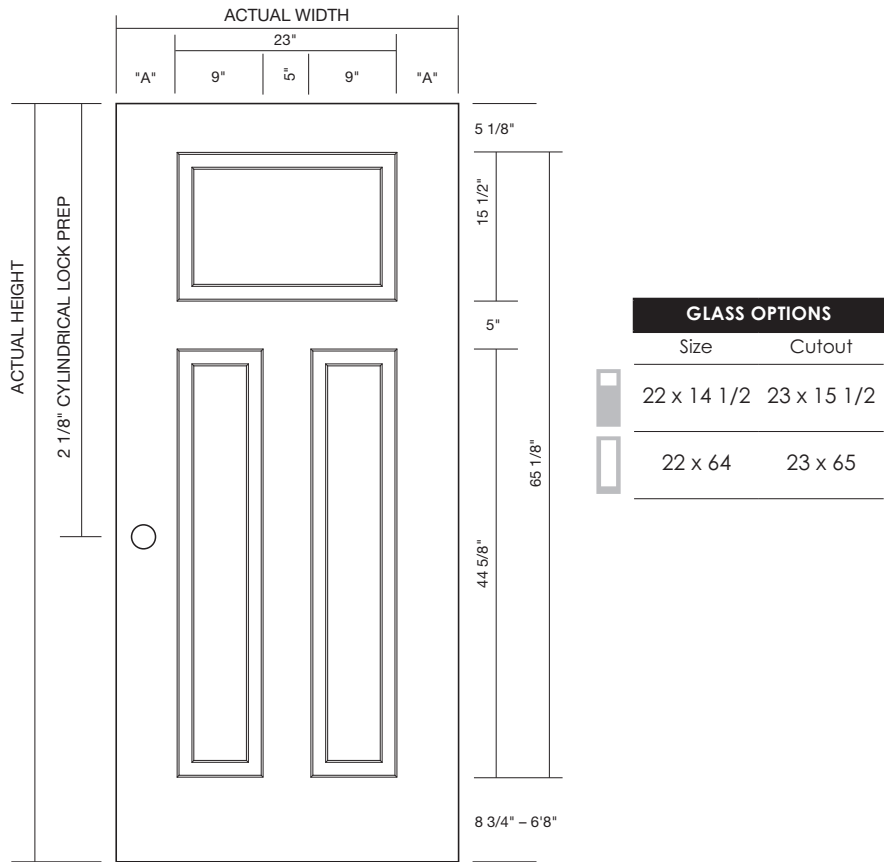
- STANDARD FEATURES:**
- Hinge stile prepunched for 4" flush mount hinge placements (3)
 - Cylindrical lock prep
 - Latch side edge prepped for latch deadbolt (cover plate supplied)
 - 4" x 12" wood lock block (includes stile thickness)
 - Proud edge design
 - Polyurethane foam filled
 - 1-3/4" door thickness
 - Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

3 PANEL CRAFTSMAN URBAN (FM) – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 4 Panel True Urban (FM) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

STANDARD FEATURES:

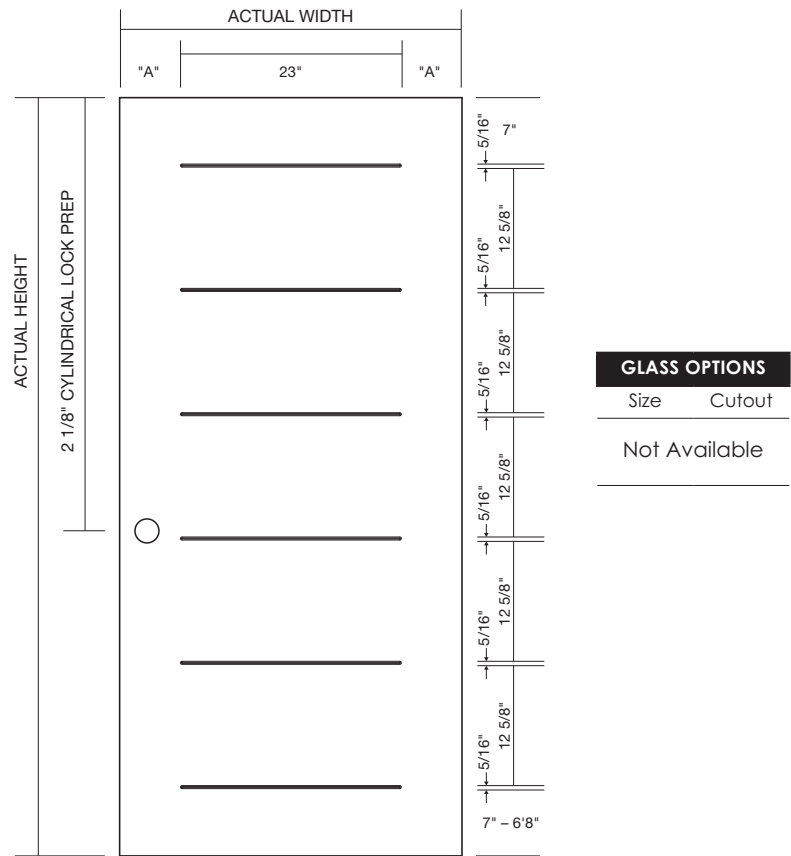
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

STEEL-EDGE STEEL DOORS

EUROLINE 6 (E6) – SMSE

6'8" STEEL MARK® & STEEL MARK PLUS



6'8" 6 Line Euroline (E6) Steel-Edge Steel Doors

DOOR WIDTH			DOOR HEIGHT		
Nominal	Actual	"A"	Nominal	Actual	Cylindrical Prep
2-8	31 11/16"	4 11/32"	6-8	79"	45 7/8"
2-10	33 11/16"	5 11/32"			
3-0	35 11/16"	6 11/32"			

STANDARD FEATURES:

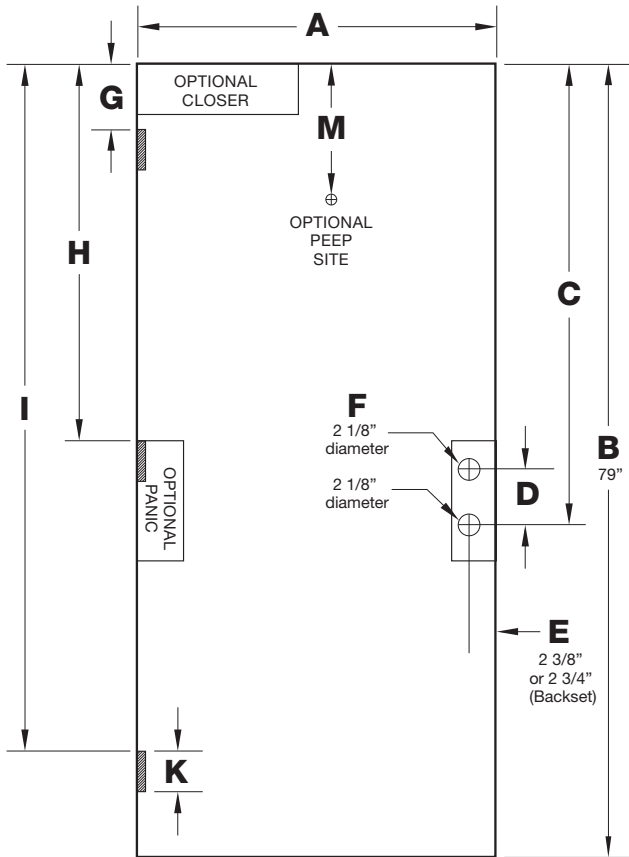
- Hinge stile prepunched for 4" flush mount hinge placements (3)
- Cylindrical lock prep
- Latch side edge prepped for latch deadbolt (cover plate supplied)
- 4" x 12" wood lock block (includes stile thickness)
- Proud edge design
- Polyurethane foam filled
- 1-3/4" door thickness
- Adjustable hinge

See ODL Price Guide for availability and restrictions.

6'8" STEEL MARK® & STEEL MARK PLUS STEEL-EDGE STEEL DOOR SPECIFICATION SHEET

CUSTOMER NAME: _____ P.O. #: _____

DATE: _____ QTY: _____ ☐ CUSTOM ORDER ☐ STANDARD STOCK



A _____

B † _____

C 45 7/8"

D 5 1/2"

E *

F *

G 6 1/2"

H 37 1/2"

I 68 1/2"

K 4"

M _____

† MAXIMUM HEIGHT 79"

SERIES:

- ☐ STEEL MARK
☐ STEEL MARK PLUS

PANEL DESIGN:

- ☐ FLUSH **AA**
☐ 6 PANEL **BB**
☐ 4 PANEL **LL**
☐ 2 PANEL SQUARE **CH**
☐ 2 PANEL CAMBER **CC**
☐ 2 PANEL CAMBER PLANK **KS**
☐ 2 PANEL 3/4 TOP **TT**
☐ 3 PANEL SQUARE **QS**
☐ EUROLINE 6 **E6**
☐ 3 PANEL URBAN **QM**
☐ 4 PANEL URBAN **LM**
☐ 3 PANEL CRAFTSMAN URBAN **FM**

CUTOUT SIZE: _____ HEAD DIMENSION: _____

EXTRA OPTIONS:

- ☐ PANIC BLOCK ☐ 24" LOCK BLOCK ☐ PEEP SITE ☐ 1/2" ☐ 9/16"
☐ CLOSER BLOCK ☐ 20 MIN. FIRE RATED (US) ☐ OTHER: _____

NOTES: • All doors supplied – edge prepped for latch and deadbolt.
* If measurement left blank – doors will be supplied without bore.

STEEL MARK® & STEEL MARK PLUS STEEL-EDGE STEEL DOOR CUSTOM SIZE CHART

B Steel Mark

P Steel Mark Plus

AA

Flush

BB

6 Panel

LL

4 Panel

CH

2 Panel Square

CC

2 Panel Camber

KS

2 Panel Camber Plank

TT

2 Panel 3/4 Top

QS

3 Panel 3/4 Top

Width	Height	Doors Up to 79" in Height							
23 3/4" – 35 3/4"	79"	B P	-	-	-	-	-	-	-
27 3/4" – 30 3/4"	79"	B P	B P	-	-	-	-	-	-
30 3/4" – 35 3/4"	79"	B P	B P	B P	B P	B P	B P	B P	B P
35 13/16" – 41 3/4"	79"	B P	-	-	-	-	-	-	-

		URBAN STEEL-EDGE DOOR CUSTOM SIZE CHART			EUROLINE STEEL-EDGE DOOR CUSTOM SIZE CHART	
		<div> <div> <div>B Steel Mark</div> <div>P Steel Mark Plus</div> </div> <div> <div>QM</div> <div>3 Panel Urban</div> </div> <div> <div>LM</div> <div>4 Panel Urban</div> </div> <div> <div>FM</div> <div>3 panel Craftsman Urban</div> </div> <div> <div>E6</div> <div>Euroline 6</div> </div> </div>				
Width	Height	-	-	-	-	-
23 3/4" – 35 3/4"	79"	-	-	-	-	-
27 3/4" – 30 3/4"	79"	P	B P	B P	P	-
30 3/4" – 35 3/4"	79"	-	-	-	-	-
35 13/16" – 41 3/4"	79"	-	-	-	-	-

NOTES:

1. Please include special order specification sheet with each custom door order.
2. Contact service for quotation for quantities of 50 or more of the same size and style.
3. 2 panel doors 91" to 95" are only available with a 2365 cutout.

TECHNICAL Information



FIRE RATINGS: WOOD-EDGE & STEEL-EDGE HD STEEL DOORS

AFFIDAVIT: PAPER LABEL – MAX. 20 MINUTE POSITIVE PRESSURE



Manufacturer stipulates wood-edge steel doors compliance with:

Static Air Pressure Test:
ASTM E330
DP +/- 65 psf
Structural Load
+/- 97.5 psf

Fire Resistance Test:
UBC 7-2 97
UL 10(b)
UL 10(c)
NFPA 252
CAN 4-S104
20 min.
3'0" x 6'8"

Finishing:
For Door to be warranted, door must be painted or stained and top coated within 30 days. All doors are to be assembled in accordance with CGSB 82 - 5 - M - 88 AAMA 1702.2 - 1995
MADE IN CANADA



WARNOCK HERSEY: METAL LABEL – MAX. 20 MINUTE POSITIVE PRESSURE



PRODUCT:

ODL wood-edge steel foam filled door.

FIRE CLASS RATING:

Category "B" – Additional edge sealing system required.

FIRE RESISTANCE:

20 min. positive pressure and 20 min. with hose negative pressure.

PRODUCT DESCRIPTION:

Steel skin 24ga foam core type. Swinging flush or embossed door for installation up to 20 minutes fire, smoke and draft control rated locations. Used in any "category C – standard" frame. A field applied edge system is required.

SIZES:

Max size opening: 3'-0" wide x 6'-8" high.

Door thickness 1 11/16" min – 1 3/4" max.

LIMITATIONS:

Cylindrical latches / deadbolts with maximum 2 3/4" backset / viewer / surface mounted closers / single units only.

FEATURES AND BENEFITS: Better quality, 24ga steel security, metal label.

FIRE RATINGS: FIBERGLASS DOORS

WARNOCK HERSEY: METAL LABEL – MAX. 20 MINUTE POSITIVE PRESSURE

**PRODUCT:**

ODL Fiberglass residential door series

FIRE CLASS RATING:

Category "B": (20 minutes) Requires the use of an additional intumescent edge seal.

CONDITIONS FOR USE:

For use in openings requiring a 20 minute or less positive pressure rating.

TESTING AND CERTIFICATION AGENCIES:

Fire Label – Warnock Hersey International

CERTIFICATION LISTING:

Fiberglass face, foamed filled door. For use in 20 minute positive pressure locations without hose stream.

SIZES:

Max size opening: 3'0" wide x 6'8" high, door thickness: 1 11/16" min/1 3/4" max.

LIMITATIONS:

Single units only. Approved for cylindrical locks and surface mounted hardware.

FEATURES AND BENEFITS:

4" LSL stiles with maple caps for added stability.
Fire-resistant urethane core – energy-efficient.



20 Vaughan Valley Blvd. | Vaughan, ON | L4H 0B1
Tel : 905.856.0096 | Toll Free Tel : 1.888.760.0099
Fax: 905.856.2096 | Toll Free Fax : 1.877.760.9811

MANUFACTURER'S CERTIFICATE STATEMENT

Tru Tech Doors-Canada and USA, manufacturer of exterior steel and fiberglass doors stipulates that; The products listed below, will achieve U-factor [Btu/h-ft²-F], and Solar Heat Gain Coefficient (SHGC) as indicated for each separate product line. The actual performance numbers for these products are reflected on each unit's NFRC label, and the specific numbers may vary by series, style or if other glass options are presented.

- A. Exterior Steel Door-Wood Edge-Wood Frame-Polyurethane Foam Core-Solid Panel (No Glass).
U-factor= 0.12 Btu/h-ft²-F; SHGC= 0.01; U-factor of 0.12 Btu/h-ft²-F will represent R-value= 8.33
- B. Exterior Steel Door-Steel Edge-Wood Frame-Polyurethane Foam Core-Solid Panel (No Glass).
U-factor= 0.18 Btu/h-ft²-F; SHGC= 0.01; U-factor of 0.17 Btu/h-ft²-F will represent R-value= 5.56
- C. Exterior Steel Door-Steel Edge-Steel Frame-Polyurethane Foam Core-Solid Panel (No Glass).
U-factor= 0.29 Btu/h-ft²-F; SHGC= 0.01; U-factor of 0.23 Btu/h-ft²-F will represent R-value= 4.35
- D. Exterior Fiberglass Door-Wood Frame-Polyurethane Foam Core-Solid Panel (No Glass).
U-factor= 0.18 Btu/h-ft²-F; SHGC= 0.01; U-factor of 0.18 Btu/h-ft²-F will represent R-value= 5.56

More detailed information for all glazing options covered can be found at <http://www.nfrc.org> under The Certified Products Database and Tru Tech Corporation/Doors.

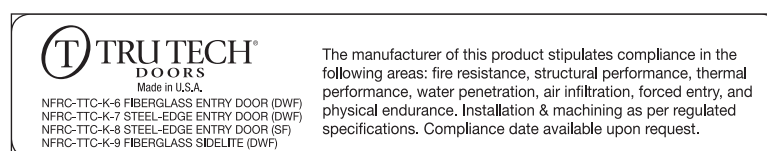
To whomever it may concern, in case there are any questions please don't hesitate to contact me.

For R & D Engineering,

George Dimitrov
Product Development Engineer

December 13th, 2010
Revised: April 15th, 2014

20 AHR002 0307

NFRC DOOR LABEL

“U” FACTORS

RESIDENTIAL
STEEL-EDGE STEEL DOORS

“U” Values as Determined by NFRC 100-2010

STEEL MARK® – STEEL MARK PLUS – STEEL PRO®		
GLASS	“U” VALUE	S.H.G.C.
Flush	0.18	0.01
Embossed	0.18	0.01

1” I.G.

1/4 Lite	0.25	0.10
1/2 Lite	0.29	0.18
3/4 Lite	0.33	0.24
Full Lite	0.38	0.31

1” Low-E Argon

1/4 Lite	0.22	0.07
1/2 Lite	0.24	0.12
3/4 Lite	0.26	0.15
Full Lite	0.29	0.20

1” Decorative

1/4 Lite	0.23	0.09
1/2 Lite	0.26	0.17
3/4 Lite	0.29	0.22
Full Lite	0.33	0.28

1” Mini Blinds

1/2 Lite	0.32	0.17
3/4 Lite	0.36	0.24
Full Lite	0.41	0.32

Note: Values shown were tested with N.F.R.C. default wood frame and default door lite frame. All values are in Imperial.

“U” FACTORS

RESIDENTIAL

WOOD-EDGE STEEL DOORS

“U” Values as Determined by NFRC 100-2010

STEEL MARK® – STEEL MARK PLUS – STEEL PRO® – WOOD-EDGE BUILDER SERIES		
GLASS	“U” VALUE	S.H.G.C.
Flush	0.12	0.01
Embossed	0.13	0.01

1" I.G.

1/4 Lite	0.19	0.09
1/2 Lite	0.24	0.18
3/4 Lite	0.28	0.24
Full Lite	0.33	0.31

1" Low-E Argon

1/4 Lite	0.16	0.06
1/2 Lite	0.19	0.11
3/4 Lite	0.21	0.15
Full Lite	0.23	0.20

1" Decorative

1/4 Lite	0.18	0.09
1/2 Lite	0.21	0.16
3/4 Lite	0.24	0.21
Full Lite	0.27	0.28

1" Mini Blinds

1/2 Lite	0.27	0.17
3/4 Lite	0.31	0.23
Full Lite	0.36	0.31

Note: Values shown were tested with N.F.R.C. default wood frame and default door lite frame. All values are in Imperial.

“U” FACTORS

RESIDENTIAL FIBERGLASS DOORS

“U” Values as Determined by NFRC 100-2010

FIBERGLASS DOORS		
GLASS	“U” VALUE	S.H.G.C.
Flush	0.18	0.01
Embossed	0.19	0.01

1” I.G.

1/4 Lite	0.25	0.07
1/2 Lite	0.29	0.13
3/4 Lite	0.33	0.19
Full Lite	0.36	0.24

1” Low-E Argon

1/4 Lite	0.24	0.05
1/2 Lite	0.25	0.09
3/4 Lite	0.27	0.12
Full Lite	0.28	0.15

1” Decorative

1/4 Lite	0.24	0.09
1/2 Lite	0.26	0.10
3/4 Lite	0.29	0.20
Full Lite	0.31	0.26

1” Mini Blinds

1/2 Lite	0.30	0.17
3/4 Lite	0.35	0.15
Full Lite	0.39	0.31

Note: Values shown were tested with N.F.R.C. default wood frame and default door lite frame. All values are in Imperial.

CLEANING & PAINTING INSTRUCTIONS

STEEL DOORS

CLEANING

In most cases, simply washing the door with plain water using a garden hose or pressure spray will be adequate. However, in areas where dirt collection is heavier or mildew has occurred, the following solution is recommended to remove these build-ups:

- 1/3 cup dry powered detergent (such as Tide®)
- 2/3 cup trisodium phosphate (such as Soilax®)
- 1 quart sodium hypochlorite 5% solution (such as Clorox®)
- 3 quarts water

Note: It is advisable to use rubber gloves when handling this solution.

A stiff bristle brush may be useful for an embossed door. To minimize streaking, always wash from the bottom to the top. A clean water rinse should follow immediately.

Strong solvents and abrasive type cleaners should be avoided to prevent any permanent damage to the finish. Remove caulk compounds, oil, grease, tars, wax and similar substances with mineral spirits only to those affected areas.

Follow with detergent cleaning and clear water rinsing. Be sure to rinse thoroughly.

PAINTING

Clean the door as outlined in the cleaning section. Wipe dry with a clean cloth before the mineral spirits dries. Detergent cleaning is not necessary at this point.

To achieve maximum paint adhesion, you should lightly scuff the door with 400 grit sandpaper or fine steel wool. Be sure to remove dust particulate by wiping with a damp cloth. Allow to dry completely.

It is recommended that you use high quality acrylic latex products to paint your door. Apply paint only when both air and door temperatures are above 50° F. Paint can be spray applied, brushed or roll applied. Spray application is recommended for large surface areas to achieve optimum appearance.

CLEANING & PAINTING INSTRUCTIONS

FIBERGLASS DOORS

CLEANING

Clean the door with a clean, lint-free cloth, removing all dust and foreign debris. For light cleaning, a one part vinegar to ten parts water mixture can be used. For tough dirt removal, use denatured alcohol or mineral spirits making sure all residue is removed by turning the cloth often while cleaning. Allow the door to dry thoroughly.

DO NOT USE SANDPAPER OR LACQUER THINNER AS IT MAY DAMAGE THE FIBERGLASS SURFACE.

PAINTING

Clean the door as outlined in the cleaning section. Wipe dry with a clean cloth before the denatured alcohol or mineral spirits dries. Be sure surface is completely clean and dry before proceeding.

It is recommended that you use high quality exterior grade acrylic latex products to paint your door. Apply paint only when both air and door temperatures are above 50° F. Paint can be spray applied, brushed or roll applied. Spray application is recommended for large surface areas to achieve optimum appearance. Be sure to paint all six sides of the door. If glass is installed in the door, follow painting instructions for the doorlite frame provided on the glasslite. Allow to completely dry before installing any hardware.

STAINING

Clean the door as outlined in the cleaning section. Wipe dry with a clean cloth before the denatured alcohol or mineral spirits dries. Be sure surface is completely clean and dry before proceeding.

Apply an even amount of good quality exterior solvent-based stain, or a gel stain recommended for fiberglass doors. For best results, apply stain with a foam brush or lint free cloth, one section of the door at a time, starting with the embossed panels first and then the flat sections.

Work the stain into the grain using a circular motion. Before stain dries completely, wipe the surface in the direction of the grain with a clean cheesecloth or rag to remove any excess stain. Tip: Use a dry, soft china bristle brush to feather out lap marks and to blend the stain. Remove any excess stain on the brush by wiping on a dry cloth. Then feather the stain until desired color is reached.

If a darker appearance is desired, apply a second coat after the first coat dries. Follow the stain manufacturer's instructions to apply and wipe the stain with a brush or rag. Repeat the staining process on the remaining unstained sides of the door after one side is stained and has completely dried.

Allow stain to dry per manufacturer's recommendations (may take up to 48 hours).

Spray on at least one coat of clear exterior grade polyurethane with UV inhibitors.

THE FIRST COAT MUST BE SPRAYED ON. Additional coats may be sprayed or brushed on.

Repeat process on the remaining unfinished sides of the door. Allow to completely dry before installing any hardware.

DENTIL SHELF INSTALLATION

FIBERGLASS AND HD STEEL CRAFTSMAN DOORS

DENTIL SHELF INSTALLATION

- STEP 1.** Lay the door on a clean flat surface with the exterior of the door facing up.
Clean the door to remove all dirt and debris using a mild soap and water solution.
Thoroughly rinse the door with clean water to remove any soap residue. Door must be completely dry prior to dentil shelf installation.
- STEP 2.** Before applying the adhesive tape, place the dentil shelf at the desired location on the door panel. The shelf should be centered on the width of the door and parallel to the glass opening. The shelf should also be centered between the glass opening (flush glazed doors), or door lite frame and the vertical embossments on the panel. Once located lightly mark the position on the door with a graphite pencil along the top and sides of the shelf. **See Fig. 1.**
- STEP 3.** Lightly sand ONLY the backside of the dentil shelf where the adhesive strip will be applied. Ensure the surface is dry and free of all dust, dirt and debris. Without removing the adhesive liner place the adhesive strip against the shelf to determine correct fit. Any protruding portions of the adhesive strip should be trimmed prior to installation.
- STEP 4.** Remove the protective liner on one side only of the adhesive strip and carefully align the adhesive strip with the dentil shelf. Ensure good contact of the adhesive strip and the dentil shelf by applying pressure.
- STEP 5.** Remove the other side of the protective liner and using the pencil marks, locate the shelf on the door panel. Apply firm pressure to the dentil shelf to ensure proper adhesion.
See Fig. 2.

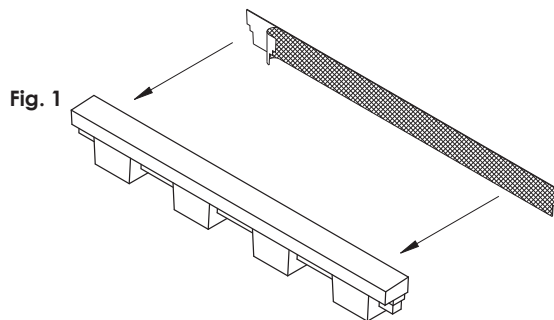


Fig. 1

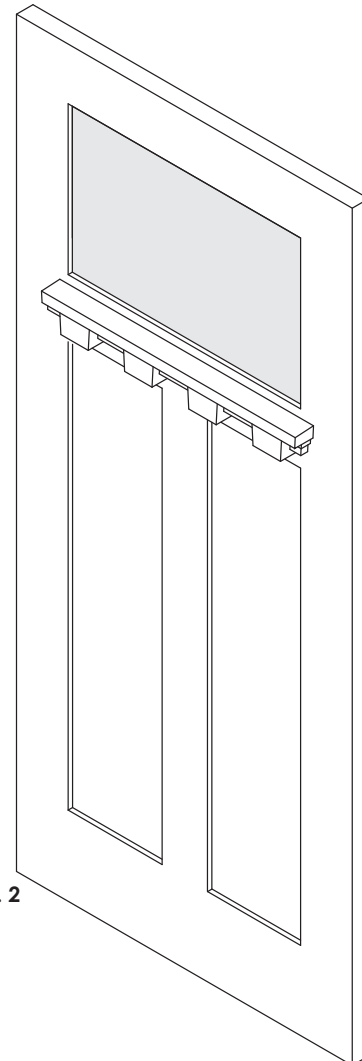


Fig. 2

STEEL DOOR ADJUSTABLE HINGE INSTRUCTIONS

STEEL EDGE DOORS WITH ADJUSTABLE HINGE FEATURE

STEP 1. TOOLS AND MATERIALS NEEDED

- Pencil
- Phillips Head Screwdriver
- Pry Bar
- Measuring Tape
- Safety Glasses

STEP 2. ADD REFERENCE MARKS

Determine proper fit and use a pencil to make reference marks between the door and top and side of hinge. **See Fig. 1.**



Fig. 1

STEP 3. LOOSEN HINGE SCREWS

Loosen hinge screws using a Phillips head screwdriver (**do not completely remove screws**).

STEP 4. BREAK TEMPORARY BOND

The door is prepped for hinges using factory preset locations that are temporarily bonded in place.

To adjust your door it is necessary to break the temporary bond by using a pry bar at the bottom **hinge side** of the door. Apply force upwards. Use caution to avoid damage to the door sweep. Once the bond is broken the hinge reinforcement plates in the door will move freely. **See Fig. 2.**



Fig. 2

Factory Preset



Fig. 3

Up Adjustment



Fig. 4

Down Adjustment



Fig. 5

In Adjustment



Fig. 6

Out Adjustment

STEP 5. ADJUSTMENT DETAILS

The door can be vertically adjusted 5/8" and 1/8" in or out.

STEP 6. UP/DOWN ADJUSTMENTS

To adjust up or down use the pry bar to lift the door to desired height then tighten the screws on all three hinges.

See Fig. 3 & 4.

STEP 7. TOP IN/OUT ADJUSTMENTS

For top in/out adjustment, use the pry bar to lift the door to desired height then tighten all screws on the bottom hinge. Adjust door in/out as needed then tighten screws on remaining hinges.

See Fig. 5 & 6.

STEP 8. BOTTOM IN/OUT ADJUSTMENTS

For bottom in/out adjustment, use the pry bar to lift the door to desired height then tighten all screws on the top hinge. Adjust door in/out as needed then tighten screws on remaining hinges.

See Fig. 5 & 6.

STEP 9. FINAL STEP

When complete, double check that all hinge screws are sufficiently secure.

STEEL DOORS

FLORIDA PRODUCT APPROVALS

**DOOR SPECIFICATIONS FOR FLORIDA
BUILDING CODE PRODUCT APPROVALS
ARE FOUND ON THE FLORIDA BUILDING
WEBSITE LISTED BELOW:**

https://www.floridabuilding.org/pr/pr_app_srch.aspx

Under "Search Criteria"– Select "ODL Doors USA"
as the Product Manufacturer

PRODUCT Warranties



WARRANTIES

HARBOUR CRAFT® FIBERGLASS DOORS



HARBOUR CRAFT FIBERGLASS DOOR WARRANTY

Subject to the limitations and conditions established below, ODL® Doors warrants that from the date of the original installation, its door panel, when used in residential application will be free of manufacturing defects in the material and workmanship for a period of:

HARBOUR CRAFT SATIN SMOOTH FIBERGLASS DOORS 25 YEARS HARBOUR CRAFT RIFT CUT & MAHOGANY FIBERGLASS DOORS LIMITED LIFETIME

ODL grants these warranties only to the original purchaser of the door and the original purchaser of the building where the door was installed.

THIS WARRANTY IS NOT TRANSFERABLE.

This warranty excludes any defects in applied coatings, any glass inserts (where a glass insert is factory installed please refer to the appropriate glass warranty) or other accessories. Also excluded from this warranty are defects resulting from:

- (a) minor scratches or minor visual imperfections
- (b) exposure to air pollutants
- (c) exposure to chemicals, acid or fumes
- (d) improper handling, storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions or other casualties
- (e) installation or maintenance not conducted in strict adherence to the manufacturer's written instructions (including failure to maintain the finish, see note below)
- (f) air and water infiltration during severe weather conditions
- (g) any failure of the structure/building/foundation into which the door was installed
- (h) damage caused by exposure to excessive heat (e.g. installed behind a non-ventilated storm door that is exposed to the sun)
- (i) modification and/or the installation of hardware, locks, door lites or any other component must not cause any infiltration of water
- (j) damage caused by freight carriers, common carriers, private transportation or any other means of transportation or handling occurring after shipping from ODL
- (k) any other cause beyond the manufacturer's control and not related to the actual manufacturing process.

NOTE: All ODL Harbour Craft fiberglass doors must be finished within six (6) months of the installation date for continued warranty coverage. All doors must have all six (6) sides finished and on out swing doors, the sides, top and bottom must be inspected and maintained as regularly as all other surfaces.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, MOREOVER, IN NO EVENT WILL ODL BE LIABLE OR RESPONSIBLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This warranty gives you specific legal rights. Other rights vary from province/state to province/state and may apply to you. Some provinces/states and federal laws do not allow the exclusion of implied warranties. In the event these laws apply, then the length of any implied warranty shall be one (1) year of the shortest time, in excess of one year permitted under applicable law. Similarly, some provinces or states do not allow the exclusion or limitation of consequential damages and if applicable, this limitation will not apply.

If a defect occurs, ODL, at its sole discretion, will furnish a replacement door, repair the door or refund the original purchase price. If ODL chooses to provide a replacement, the Limited Warranty of the replacement will extend only for the balance of the original warranty period. **MAXIMUM LIABILITY IS LIMITED TO THE AMOUNT OF THE ORIGINAL PURCHASE PRICE.**

ODL will not pay for the costs of labor, installation or finishing for any replacement door. No representative of ODL or any other person has any authority whatsoever to assume for ODL any other liability or responsibility in connection with the door warranted herein.

If you have a warranty claim, please notify ODL within 30 days of discovering the defect. Include in the claim, a description of the door, the name and address of owner and installer, proof of purchase and a detailed explanation of the defect.

WARRANTIES

PRO OAK FIBERGLASS DOORS



PRO OAK FIBERGLASS DOOR WARRANTY

Subject to the limitations and conditions established below, ODL® Doors warrants that from the date of the original installation, its door panel, when used in residential application will be free of manufacturing defects in the material and workmanship for a period of:

PRO OAK WHITE OAK FIBERGLASS DOORS 25 YEARS
PRO OAK TAN OAK FIBERGLASS DOORS LIMITED LIFETIME
COMMERCIAL AND/OR MULTIFAMILY USE 3 YEARS – ALL DOORS

ODL grants these warranties only to the original purchaser of the door and the original purchaser of the building where the door was installed.

THIS WARRANTY IS NOT TRANSFERABLE.

This warranty excludes any defects in applied coatings, any glass inserts (where a glass insert is factory installed please refer to the appropriate glass warranty) or other accessories. Also excluded from this warranty are defects resulting from:

- (a) minor scratches or minor visual imperfections
- (b) exposure to air pollutants
- (c) exposure to chemicals, acid or fumes
- (d) improper handling, storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions or other casualties
- (e) installation or maintenance not conducted in strict adherence to the manufacturer's written instructions (including failure to maintain the finish, see note below)
- (f) air and water infiltration during severe weather conditions
- (g) any failure of the structure/building/foundation into which the door was installed
- (h) damage caused by exposure to excessive heat (e.g. installed behind a non-ventilated storm door that is exposed to the sun)
- (i) modification and/or the installation of hardware, locks, door lites or any other component must not cause any infiltration of water
- (j) damage caused by freight carriers, common carriers, private transportation or any other means of transportation or handling occurring after shipping from ODL
- (k) any other cause beyond the manufacturer's control and not related to the actual manufacturing process.

NOTE: All ODL Pro Oak fiberglass doors must be finished within six (6) months of the installation date for continued warranty coverage. All doors must have all six (6) sides finished and on out swing doors, the sides, top and bottom must be inspected and maintained as regularly as all other surfaces.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, MOREOVER, IN NO EVENT WILL ODL BE LIABLE OR RESPONSIBLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This warranty gives you specific legal rights. Other rights vary from province/state to province/state and may apply to you. Some provinces/states and federal laws do not allow the exclusion of implied warranties. In the event these laws apply, then the length of any implied warranty shall be one (1) year of the shortest time, in excess of one year permitted under applicable law. Similarly, some provinces or states do not allow the exclusion or limitation of consequential damages and if applicable, this limitation will not apply.

If a defect occurs, ODL, at its sole discretion, will furnish a replacement door, repair the door or refund the original purchase price. If ODL chooses to provide a replacement, the Limited Warranty of the replacement will extend only for the balance of the original warranty period.

MAXIMUM LIABILITY IS LIMITED TO THE AMOUNT OF THE ORIGINAL PURCHASE PRICE.

ODL will not pay for the costs of labor, installation or finishing for any replacement door. No representative of ODL or any other person has any authority whatsoever to assume for ODL any other liability or responsibility in connection with the door warranted herein.

If you have a warranty claim, please notify ODL within 30 days of discovering the defect. Include in the claim, a description of the door, the name and address of owner and installer, proof of purchase and a detailed explanation of the defect.

WARRANTIES

WOOD-EDGE STEEL DOORS



WOOD-EDGE STEEL DOOR WARRANTY

Subject to the limitations and conditions established below, ODL warrants that from the date of the original installation, its **STEEL DOOR PANELS**, when used in residential application will be free of manufacturing defects in the material and workmanship for a period of:

STEEL PRO® DOORS 5 YEARS
STEEL MARK® DOORS 10 YEARS
STEEL MARK PLUS DOORS 20 YEARS

Deflection up to ¼" inch, minor scratches or other visual imperfections will not be considered defects. ODL grants these warranties only to the original purchaser of the door and the original purchaser of the building where the door was installed.

THIS WARRANTY IS NOT TRANSFERABLE.

This warranty excludes any defects caused by applied coatings, any glass inserts or other accessories. Also excluded from this warranty are defects resulting from:

- (a) exposure to air pollutants
- (b) exposure to chemicals, acid or fumes
- (c) improper handling, storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions or other casualties
- (d) installation or maintenance not conducted in strict adherence to the manufacturer's written instructions
- (e) air and water infiltration during severe weather conditions
- (f) any failure of the structure/building/foundation into which the door was installed
- (g) damage caused by exposure to excessive heat (e.g. installed behind a non-ventilated storm door that is exposed to the sun)
- (h) modification and/or the installation of hardware, locks, door lites or any other component must not cause any infiltration of water
- (i) any other cause beyond the manufacturer's control and not related to the actual manufacturing process.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, MOREOVER, IN NO EVENT WILL ODL BE LIABLE OR RESPONSIBLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

This warranty gives you specific legal rights. Other rights vary from province/state to province/state and may apply to you. Some provinces/states and federal laws do not allow the exclusion of implied warranties. In the event these laws apply, then the length of any implied warranty shall be one (1) year of the shortest time, in excess of one year permitted under applicable law. Similarly, some provinces or states do not allow the exclusion or limitation of consequential damages and if applicable, this limitation will not apply.

If a defect occurs, ODL, at its sole discretion, will furnish a replacement door, repair the door or refund the original purchase price. If ODL chooses to provide a replacement, the Limited Warranty of the replacement will extend only for the balance of the original warranty period.

MAXIMUM LIABILITY IS LIMITED TO THE AMOUNT OF THE ORIGINAL PURCHASE PRICE.

ODL will not pay for the costs of labor, installation or finishing for any replacement door. No representative of ODL or any other person has any authority whatsoever to assume for ODL any other liability or responsibility in connection with the door warranted herein.

If you have a warranty claim, please notify ODL within 30 days of discovering the defect. Include in the claim, a description of the door, the name and address of owner and installer, proof of purchase and a detailed explanation of the defect.

WARRANTIES

STEEL-EDGE STEEL DOORS



STEEL-EDGE STEEL DOOR WARRANTY

Subject to the limitations and conditions established below, ODL® Doors warrants that from the date of the original installation, its **STEEL DOOR PANELS**, when used in residential application will be free of manufacturing defects in the material and workmanship for a period of:

STEEL MARK® DOORS 10 YEARS
STEEL MARK PLUS DOORS 20 YEARS

Deflection up to ¼" inch, minor scratches or other visual imperfections will not be considered defects. ODL grants these warranties only to the original purchaser of the door and the original purchaser of the building where the door was installed.

THIS WARRANTY IS NOT TRANSFERABLE.

This warranty excludes any defects caused by applied coatings, any glass inserts or other accessories. Also excluded from this warranty are defects resulting from:

- (a) exposure to air pollutants
- (b) exposure to chemicals, acid or fumes
- (c) improper handling, storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions or other casualties
- (d) installation or maintenance not conducted in strict adherence to the manufacturer's written instructions
- (e) air and water infiltration during severe weather conditions
- (f) any failure of the structure/building/foundation into which the door was installed
- (g) damage caused by exposure to excessive heat (e.g. installed behind a non-ventilated storm door that is exposed to the sun)
- (h) modification and/or the installation of hardware, locks, door lites or any other component must not cause any infiltration of water
- (i) any other cause beyond the manufacturer's control and not related to the actual manufacturing process.

THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, INCLUDING IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY, MOREOVER, IN NO EVENT WILL ODL BE LIABLE OR RESPONSIBLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES. .

This warranty gives you specific legal rights. Other rights vary from province/state to province/state and may apply to you. Some provinces/states and federal laws do not allow the exclusion of implied warranties. In the event these laws apply, then the length of any implied warranty shall be one (1) year of the shortest time, in excess of one year permitted under applicable law. Similarly, some provinces or states do not allow the exclusion or limitation of consequential damages and if applicable, this limitation will not apply

If a defect occurs, ODL, at its sole discretion, will furnish a replacement door, repair the door or refund the original purchase price. If ODL chooses to provide a replacement, the Limited Warranty of the replacement will extend only for the balance of the original warranty period.

MAXIMUM LIABILITY IS LIMITED TO THE AMOUNT OF THE ORIGINAL PURCHASE PRICE.

ODL will not pay for the costs of labor, installation or finishing for any replacement door. No representative of ODL or any other person has any authority whatsoever to assume for ODL Doors any other liability or responsibility in connection with the door warranted herein.

If you have a warranty claim, please notify ODL within 30 days of discovering the defect. Include in the claim, a description of the door, the name and address of owner and installer, proof of purchase and a detailed explanation of the defect.

WARRANTIES

TRU ELEGANCE® DECORATIVE GLASS



TRU ELEGANCE DECORATIVE GLASS WARRANTY

WARRANTY COVERAGE

Subject to the limitation, conditions and exclusions established below, ODL® warrants that its product is free from defects in material and workmanship that would render the product unfit for its normal and recommended use.

ODL grants these warranties only to the original purchaser of the product from ODL.

THIS WARRANTY IS NOT TRANSFERABLE OR ASSIGNABLE.

The duration of this warranty begins on the date of purchase by the Customer and extends for the following periods:

1. Twenty year warranty for the sealed glass unit.
2. One year warranty for all other components of the product.

EXCLUSIONS

This warranty excludes any of the following: (a) discoloration of coming in door lites; (b) defects or damages arising out of shipment by common carriers, private transportation or other means of transportation; (c) defects or damages arising out of improper handling, cleaning, installation, maintenance, finishing, defective or improper glazing, (including glazing, installation or finishing not in accordance with ODL instructions) storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions and/or any other circumstances beyond the control of ODL; (d) product that has been installed in or submitted to high heat conditions, high moisture conditions, high vibration, and/or extreme temperature changes or frames not painted in accordance with ODL instructions or installed behind a non-ventilated screen door; (e) product installed in sloped glazing; (f) product subjected to stress resulting from localized application of heat, movement of building and/or building components, or expansion or contraction of framing members; (g) bubbles, lines, slight surface imperfections and slight discoloration are characteristics of fine hand-crafted glass and are not considered defects; (h) labour, shipping or other charges incurred or claimed by the Customer.

INSPECTION AND DISCOVERY OF DEFECT

It is the Customer's responsibility to inspect the product immediately upon receipt of shipment. If a defect is identified upon inspection and covered under this warranty, the Customer is to file a claim in accordance with the procedures established herein.

ODL shall have no obligation under this warranty with respect to any defect reasonably discoverable upon immediate inspection, when the defective product has been installed (or otherwise used). Should a defect occur after receipt of shipment and within the warranty period, then the Customer shall file a claim according to the procedure described below.

WARRANTY CLAIM PROCEDURES

The Customer must adhere to the procedure to file a proper claim under this warranty:

1. The Customer must present a written claim to ODL within 30 days upon discovering the defect.

2. The Customer shall provide the following in the written claim:
 - a. Adequate description of the defect(s);
 - b. Identification of product design or pattern;
 - c. Date of purchase, place of purchase, the purchase price and the date of delivery to the Customer.
3. The Customer must, if requested by ODL, permit ODL or its representatives to inspect the product, or if requested, return product freight prepaid for inspection.

REMEDIES

After receiving a valid claim, ODL will, at its option, either:

- a. Repair the product, or
- b. Provide a replacement product (or part, as appropriate) of like kind and design.

Replacement of the insulated glass component of the product will result in the following charge to the Customer based on a percentage of ODL then current wholesale price for a comparable product:

Period After Purchase (Years)	Amount of Charge to Customer
0 – 5	0%
6 – 8	25%
9-10	50%
10+	70%

Should ODL elect to provide a replacement product, the limited warranty on the replacement product will last for the balance of the warranty on the original product. If the Customer fails to provide satisfactory proof of the date of purchase, the date the product was manufactured shall be used instead.

DISCLAIMER OF WARRANTY

ODL makes no other expressed or implied warranties, statutory or otherwise with respect to its product (or any replacement product), including any warranties for merchantability or fitness for a particular purpose, except to the extent provided herein.

LIMITATION OF REMEDIES

The remedies set forth above are the Customer's exclusive remedies for breach of warranty or negligence.

In no case shall ODL be liable to the Customer or any other person for any general, incidental or consequential damages. ODL will not pay for the costs of labor, installation or finishing for any replacement unit. No representative of ODL or any other person has any authority whatsoever to assume for ODL any other liability or responsibility in connection with the Tru Elegance decorative glass warranted herein.

Unless modified in writing and signed by both ODL and the Customer, this warranty is the complete and exclusive warranty related to the product and it supersedes all earlier agreements. No employee of ODL and/or any other party is authorized to make any additional warranty. Invalidity of any one or more of the provisions of this warranty shall not invalidate or affect any of the other provisions.

WARRANTIES

ARTEFERRO® WROUGHT IRON GLASS



ARTEFERRO WROUGHT IRON GLASS WARRANTY

WARRANTY COVERAGE

Subject to the limitation, conditions and exclusions established below, ODL® warrants that its product is free from defects in material and workmanship that would render the product unfit for its normal and recommended use.

ODL grants these warranties only to the original purchaser of the Product from ODL.

THIS WARRANTY IS NOT TRANSFERABLE OR ASSIGNABLE.

The duration of this warranty begins on the date of purchase by the Customer and extends for the following periods:

1. Twenty year warranty for the sealed glass unit.
2. One year warranty for all other components of the product.

EXCLUSIONS

This warranty excludes any of the following: (a) defects or damages arising out of shipment by common carriers, private transportation or other means of transportation; (b) defects or damages arising out of improper handling, cleaning, installation, maintenance, finishing, defective or improper glazing, (including glazing, installation or finishing not in accordance with ODL instructions) storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions and/or any other circumstances beyond the control of ODL; (c) product that has been installed in or submitted to high heat conditions, high moisture conditions, high vibration, and/or extreme temperature changes or frames not painted in accordance with ODL instructions or installed behind a non-ventilated screen door; (d) product installed in sloped glazing; (e) product subjected to stress resulting from localized application of heat, movement of building and/or building components, or expansion or contraction of framing members; (g) labour, shipping or other charges incurred or claimed by the Customer.

NOTE: THE ARTEFERRO WROUGHT IRON GLASS COLLECTION IS A HANDCRAFTED FORMED PRODUCT AND NO TWO UNITS ARE ALIKE. ODL WILL ENDEAVOUR TO MANUFACTURE THE PRODUCT WHERE TWO UNITS ARE AS SIMILAR AS POSSIBLE.

INSPECTION AND DISCOVERY OF DEFECT

It is the Customer's responsibility to inspect the product immediately upon receipt of shipment. If a defect is identified upon inspection and covered under this warranty, the Customer is to file a claim in accordance with the procedures established herein.

ODL shall have no obligation under this warranty with respect to any defect reasonably discoverable upon immediate inspection, when the defective product has been installed (or otherwise used). Should a defect occur after receipt of shipment and within the warranty period, then the Customer shall file a claim according to the procedure described below.

WARRANTY CLAIM PROCEDURES

The Customer must adhere to the procedure to file a proper claim under this warranty:

1. The Customer must present a written claim to ODL within 30 days upon discovering the defect.

2. The Customer shall provide the following in the written claim:
 - a. Adequate description of the defect(s);
 - b. Identification of product design or pattern;
 - c. Date of purchase, place of purchase, the purchase price and the date of delivery to the Customer.
3. The Customer must, if requested by ODL, permit ODL or its representatives to inspect the product, or if requested, return product freight prepaid for inspection.

REMEDIES

After receiving a valid claim, ODL will, at its option, either:

- a. Repair the product, or
- b. Provide a replacement product (or part, as appropriate) of like kind and design.

Replacement of the insulated glass component of the product will result in the following charge to the Customer based on a percentage of ODL then current wholesale price for a

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0 – 5	0%
6 – 8	25%
9-10	50%
10+	70%

Should ODL elect to provide a replacement product, the limited warranty on the replacement product will last for the balance of the warranty on the original product. If the Customer fails to provide satisfactory proof of the date of purchase, the date the product was manufactured shall be used instead.

DISCLAIMER OF WARRANTY

ODL Doors makes no other expressed or implied warranties, statutory or otherwise with respect to its product (or any replacement product), including any warranties for merchantability or fitness for a particular purpose, except to the extent provided herein.

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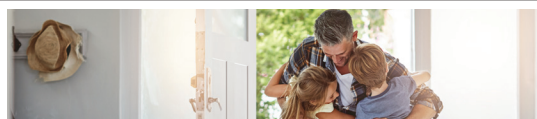
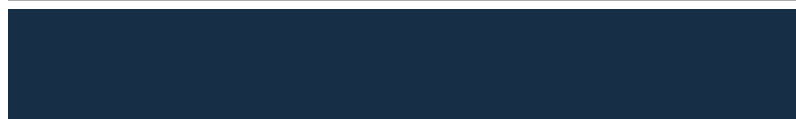
ODL will not pay for the costs of labor, installation or finishing for any replacement unit. No representative of ODL Doors or any other person has any authority whatsoever to assume for ODL Doors any other liability or responsibility in connection with the Arteferro Wrought Iron Glass warranted herein.

Unless modified in writing and signed by both ODL and the Customer, this warranty is the complete and exclusive warranty related to the product and it supersedes all earlier agreements. No employee of ODL and/or any other party is authorized to make any additional warranty.

Invalidation of any one or more of the provisions of this warranty shall not invalidate or affect any of the other provisions.

WARRANTIES

MINI BLINDS



MINI BLINDS WARRANTY

WARRANTY COVERAGE

Subject to the limitation, conditions and exclusions established below, ODL® warrants that its product is free from defects in material and workmanship that would render the product unfit for its normal and recommended use.

ODL grants these warranties only to the original purchaser of the Product from ODL.

THIS WARRANTY IS NOT TRANSFERABLE OR ASSIGNABLE.

The duration of this warranty begins on the date of purchase by the Customer and extends for the following periods:

1. Twenty year warranty for the sealed glass unit.
2. Twenty years on the operation of the blind and the external control mechanism attached to the glass.
3. One year warranty for all other components of the product.

EXCLUSIONS

This warranty excludes any of the following: (a) defects or damages arising out of shipment by common carriers, private transportation or other means of transportation; (b) defects or damages arising out of improper handling, cleaning, installation, maintenance, finishing, defective or improper glazing, (including glazing, installation or finishing not in accordance with ODL instructions) storage, abuse, vandalism, misuse, impact by a foreign object, natural disasters, fire, explosions and/or any other circumstances beyond the control of ODL; (c) product that has been installed in or submitted to high heat conditions, high moisture conditions, high vibration, and/or extreme temperature changes or frames not painted in accordance with ODL instructions or installed behind a non-ventilated screen door; (d) product installed in sloped glazing; (e) product subjected to stress resulting from localized application of heat, movement of building and/or building components, expansion or contraction of framing members; (f) labour, shipping or other charges incurred or claimed by the Customer.

INSPECTION AND DISCOVERY OF DEFECT

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ODL shall have no obligation under this warranty with respect to any defect reasonably discoverable upon immediate inspection, when the defective product has been installed (or otherwise used). Should a defect occur after receipt of shipment and within the warranty period, then the Customer shall file a claim according to the procedure described below.

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The remedies set forth above are the Customer's exclusive remedies for breach of warranty or negligence.

In no case shall ODL be liable to the Customer or any other person for any general, incidental or consequential damages.

ODL will not pay for the costs of labor, installation or finishing for any replacement unit. No representative of ODL Doors or any other person has any authority whatsoever to assume for ODL Doors any other liability or responsibility in connection with the Arteferro Wrought Iron Glass warranted herein.

Unless modified in writing and signed by both ODL and the Customer, this warranty is the complete and exclusive warranty related to the product and it supersedes all earlier agreements. No employee of ODL and/or any other party is authorized to make any additional warranty.

Invalidation of any one or more of the provisions of this warranty shall not invalidate or affect any of the other provisions.



Protecting our environment and its natural resources is a commitment we make to ourselves and to our customers. We believe it is our obligation to ensure products remain energy efficient by implementing corporate policies that reflect responsible environmental standards.



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