

gripSTIK®

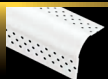
VINYL DRYWALL PRODUCTS



VINYL CORNER BEADS



VINYL INSIDE ADJUSTABLE & EXPANSION JOINT



BULLNOSE VINYL CORNER BEADS



BULLNOSE CORNER CAPS & TRANSITION ADAPTORS



VINYL TRIMS, FINISHING & INSTALLATION PRODUCTS





- About Us -

Phillips Manufacturing Co. is a national single source manufacturer for all drywall finishing accessories including beads, trims, channels and framing components, as well as stucco accessories and roofing metals. We stand above the competition as specialists in beads, trims and accessories focusing on continual quality improvements and innovations providing the highest quality products. We are a privately owned and operated company proudly serving the entire nation with our extensive product line through our many distribution channels.

INSTALLATION RECOMMENDATIONS

Phillips gripSTIK® vinyl beads and trims can be installed using a variety of methods. The methods listed below are guidelines. Phillips recommends you test which method works best for you. Some vinyl products require more detailed installation instructions than are listed here.

Method 1: Stapling

1. For 1-1/2" and 3/4" radius bullnose corner beads, drywall must be set back so it does not interfere with bullnose radius.
2. Install transition adaptors and/or molded corner caps first if they are required for your project.
3. For doors, windows or special lengths, cut the bead to length and dry fit.
 - a) Prevent overlap of the mud flanges by snipping back.
 - b) Dry fit the bead.
4. Staple each mud flange every 6-10".
5. No primer is needed. Finish as usual.
6. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 40° or warmer.

Method 2: gripSTIK® Spray Adhesive

1. Follow steps 1, 2 and 3 above.
2. Put a coat of gripSTIK® spray adhesive on the back of the bead and then on the drywall.
 - a) Immediately apply bead to drywall and position in place.
 - b) If the adhesive dries too long, it will be hard to reposition.
 - c) At some point the adhesive will lose tackiness and will not bond. If this happens, reapply adhesive to both surfaces.
3. The rate at which the adhesive dries varies depending on heat and humidity. Test in your conditions.
4. Use handle of your taping knife or installation tool to apply pressure along both mud flanges. Bond strength is greatly enhanced with this crucial step.
5. Staple mud flanges to assist bonding between bead and wallboard.
6. Pressure the mud flanges again (See step 4).
7. No primer is needed. Finish as usual.
8. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 50° or warmer.

Method 3: Mud Setting

1. Follow steps 1, 2 and 3 from Method 1.
2. Apply a layer of compound to the wall. Mud set Phillips beads with multi-purpose compound.
3. Set the bead in the compound.
 - a) The compound should squeeze through the holes in the corner bead.
 - b) Wipe off the excess.
4. Apply the first coat of mud.
5. No primer is needed. Finish as usual.
6. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 50° or warmer.

With Phillips gripSTIK® vinyl beads and trims:

- » *No mud additives needed*
- » *No primer needed*

The information and recommendations contained herein are, to the best of Phillips Manufacturing Company's knowledge and belief, accurate and reliable as of the date issued. Phillips Manufacturing Company has no control over the conditions of handling and use, and makes no warranty regarding the results obtained from the use of this data. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to determine that they are suitable and complete for its particular use. Phillips reserves the right to make alterations and amendments to the detailed specifications at its discretion. Phillips disclaims responsibility for all actions, proceedings, liabilities, claims, damages, costs, losses, and expenses in relation to, or arising out of, incorrect utilization of this information.

ASTM CERTIFICATION

All Phillips gripSTIK® Vinyl Beads and Trims meet or exceed ASTM C1047 Standard Specification for Accessories for Gypsum Wallboard, ASTM D3678-97 and ASTM D1784-03.



- Our Mission -

"Lead the industry in delivering innovative products and services that add value to our customers and build their long-term success."



- Our Guarantee -

Phillips stands behind our product quality 100%. Our material and fabrication standards are the highest in the industry. Phillips products are manufactured by an organization devoted to customer satisfaction.

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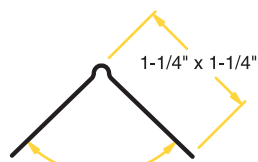
ALL PHILLIPS  **PRODUCTS ARE**
MADE IN **THE USA**



VINYL CORNER BEADS



PART NUMBER: CBRVYL



For 90° Angles

Drawing not to scale

VINYL CORNER BEAD

Phillips gripSTIK® corner bead provides a rigid protection for the exposed edges of wallboard. This easy-to-install 90° corner support can be nailed, stapled or installed with Phillips gripSTIK® high tack spray adhesive (see page 21 for product details). Flanges feature many perforations and deeply knurled mud anchors for excellent joint compound adhesion. The entire product is specially textured to enhance paint and mud adhesion. The standard flange length for this product is 1-1/4".

SIZES AND PACKAGING

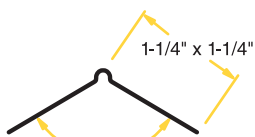
Corner Bead

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	50	400
9'	50	50	450
10'	50	50	500

UPC labeling available upon request



PART NUMBER: CBSVYL



Open Angle

Drawing not to scale

SPLAY CORNER BEAD

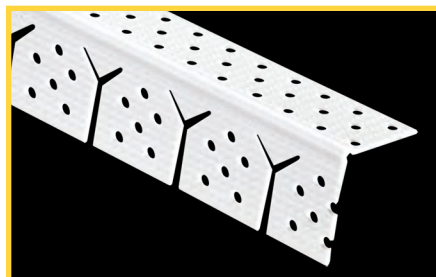
Phillips gripSTIK® splay bead offers a flush fit on a variety of open angle applications from exceeding 120°, making this a very versatile product. Easily install using standard industry practice with nails, staples or high tack spray adhesive (see page 15 for product details). Flanges feature many perforations and deeply knurled mud anchors for excellent joint compound adhesion. The entire product is specially textured to enhance paint and mud adhesion. The standard flange length for this product is 1-1/4".

SIZES AND PACKAGING

Splay Corner Bead

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	50	400
9'	50	50	450
10'	50	50	500

UPC labeling available upon request



PART NUMBER: CBAVYL



For 90° Angles

Drawing not to scale

MAX-Flex® ARCHWAY

Phillips gripSTIK® MAX-Flex® archway bead is designed for maximum flexibility as our unique design allows it to conform to almost any radius. Phillips unique MAX-Flex® cut features "Y" shaped slits on the notched flange allowing for superior flexibility without kinking. This product features many perforations, deeply knurled mud anchors and the entire product is specially textured which all greatly enhance paint and mud adhesion. The standard flange length for this product is 1-1/4". Phillips gripSTIK® spray adhesive eases installation (see page 15 for details).

SIZES AND PACKAGING

MAX-Flex® Archway

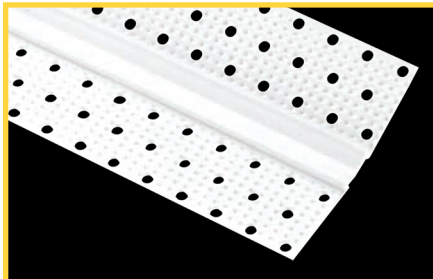
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	50	400
9'	50	50	450
10'	50	50	500

UPC labeling available upon request

"Engineered to Perform"

Phillips gripSTIK® Vinyl Products:

- » Textured and knurled to enhance joint compound adhesion
- » Durable, impact and corrosion resistant
- » Perforated flanges for faster drying
- » Tapered flanges for seamless finish work
- » Use for both drywall and interior veneer applications
- » U.S. Patents: 6,691,476 & 7,013,610



PART NUMBER: ICBVYL

INSIDE CORNER ADJUSTABLE

Phillips gripSTIK® inside corner adjustable has a unique flexible angle design that easily adjusts to any degree inside corner. This Phillips product is the best for finishing inside corners because it is durable, maintains shape when settlement occurs and reduces call backs. This extremely versatile product has been specially engineered to flex to virtually any degree inside or outside corner without breaking. Flanges feature many perforations, and deeply knurled mud anchors to greatly enhance paint and mud adhesion.



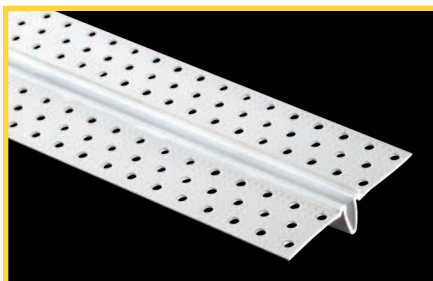
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SIZES AND PACKAGING

Inside Corner Adjustable

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	70	50	560
9'	70	50	630
10'	70	50	700

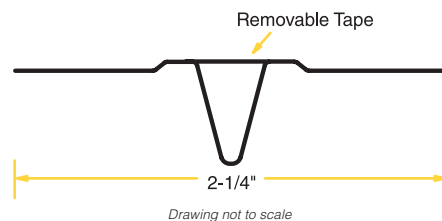
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PART NUMBER: EZSVYL

E-Z Strip® EXPANSION CONTROL JOINT

Phillips gripSTIK® 093 E-Z Strip® expansion control joint is designed to relieve the stresses of contraction and expansion. The expansion control joint groove is protected by plastic tape that can be easily removed after the joint finishing material has dried, leaving a clean well-formed joint. Easily install this durable and impact resistant product using standard industry practice. The perforated and knurled flanges allow for faster drying and enhance mud adhesion.



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SIZES AND PACKAGING

E-Z Strip® Expansion Control Joint

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	25	45	250

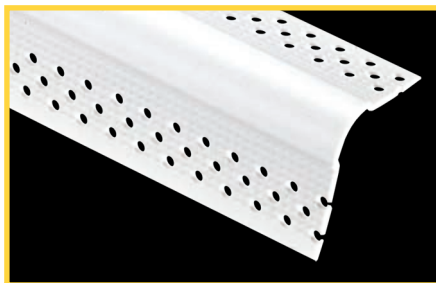
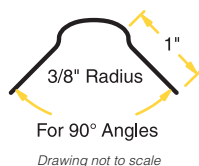
UPC labeling available upon request



BULLNOSE VINYL CORNER BEADS

**"Engineered to Perform"****Phillips gripSTIK® Vinyl Products:**

- » See pages 8-9 for Splay and Kerf products
- » Textured bullnose products greatly enhance mud and paint adhesion

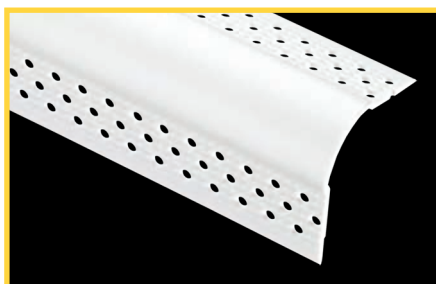
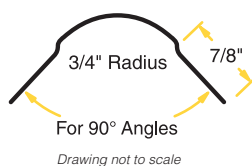
**PART NUMBER: MBLVYL****3/8" BULLNOSE (MINI)**

Phillips gripSTIK® Mini Bullnose is great for accenting detail in niches, layers, outside corners, windows and other areas. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. Easily install Phillips Mini Bullnose products like regular corner bead; no special drywall preparation is needed. See page 8 for Mini Bullnose Splay.

SIZES AND PACKAGING**Mini Bullnose (Regular & Splay)**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

UPC labeling available upon request

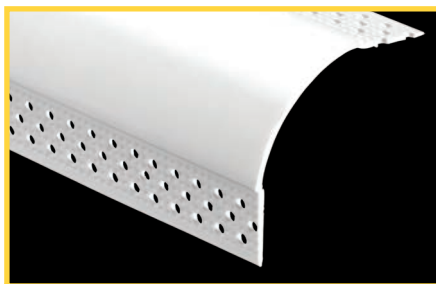
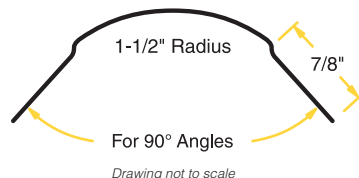
**PART NUMBER: BN3VYL****3/4" BULLNOSE**

Phillips gripSTIK® bullnose corner beads create a smooth, rounded look to drywall corners and are easily installed using standard industry practice. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. See page 8 for 3/4" bullnose splay.

SIZES AND PACKAGING**3/4" Bullnose (Regular, Splay & Archway)**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

UPC labeling available upon request

**PART NUMBER: BN5VYL****1-1/2" BULLNOSE**

Phillips gripSTIK® 1-1/2" bullnose corner beads provide a larger radius for a more pronounced smooth and modern look. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. See page 8 for 1-1/2" bullnose splay.

SIZES AND PACKAGING**1-1/2" Bullnose (Regular, Splay & Archway)**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	50	240
9'	30	50	270
10'	30	50	300

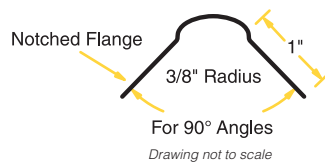
UPC labeling available upon request



Use gripSTIK® Spray Adhesive with Phillips Vinyl Beads & Trims for perfect adhesion. See page 15 for product details.

3/8" MAX-Flex® BULLNOSE ARCHWAY (MINI)

Phillips gripSTIK® 3/8" MAX-Flex® bullnose archway (mini) bead is designed for maximum flexibility allowing it to conform to almost any radius creating a round edge on arches. This product works great accenting details in niches, layers, windows and other areas. 3/8" MAX-Flex® bullnose archway (mini) features our unique "Y" shaped slits on the notched flange allowing for superior flexibility without kinking. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. Easily install Phillips MAX-Flex® Mini Bullnose archway like regular 90° archway; no special drywall preparation is needed.

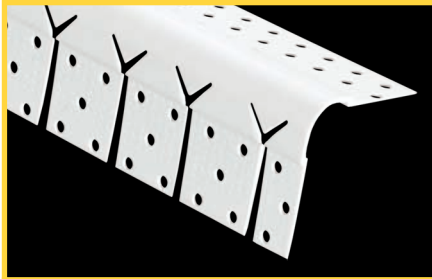


SIZES AND PACKAGING

3/8" Bullnose Archway (Mini)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	25	50	200
9'	25	50	225
10'	25	50	250

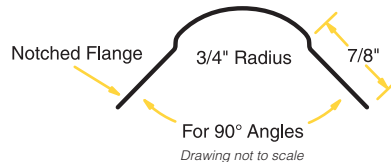
UPC labeling available upon request



PART NUMBER: MBAVYL

3/4" MAX-Flex® BULLNOSE ARCHWAY

Phillips gripSTIK® 3/4" MAX-Flex® bullnose archway bead is designed for maximum flexibility allowing it to conform to almost any radius creating a round, elegant look. This product features a straight-cut design for minimal fill-in. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion.



SIZES AND PACKAGING

3/4" Bullnose Archway

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

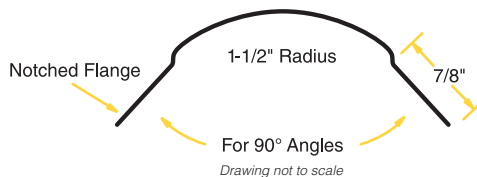
UPC labeling available upon request



PART NUMBER: BA3VYL

1-1/2" MAX-Flex® BULLNOSE ARCHWAY

Phillips gripSTIK® 1-1/2" MAX-Flex® bullnose archway bead is designed for maximum flexibility allowing it to conform to almost any radius creating a more pronounced round appearance adding a modern look to rooms. This product features a straight-cut design for minimal fill-in. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion.

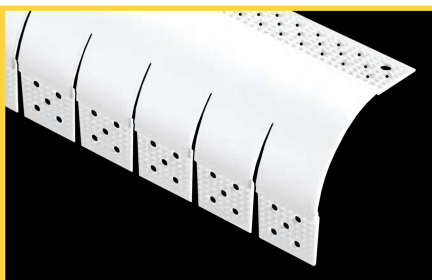


SIZES AND PACKAGING

1-1/2" Bullnose Archway

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	50	240
9'	30	50	270
10'	30	50	300

UPC labeling available upon request



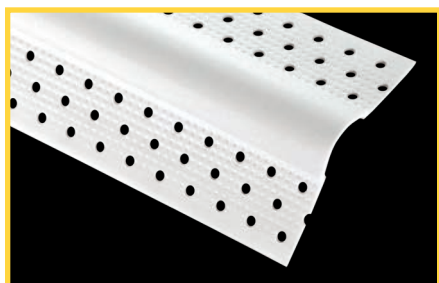
PART NUMBER: BA5VYL



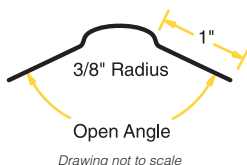
BULLNOSE VINYL CORNER BEADS

**"Engineered to Perform"****Phillips gripSTIK® Corner Beads:**

- » Perforated flanges for excellent joint compound adhesion as the joint compound penetrates through the bead to the drywall to support long-lasting adhesion
- » Deeply knurled mud anchors on flanges enhance joint compound adhesion
- » Works great for both drywall and interior veneer applications

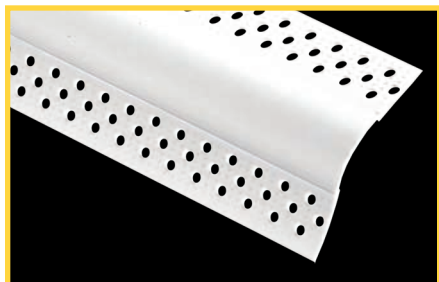
**PART NUMBER: MBSVYL****3/8" BULLNOSE SPLAY (MINI)**

Phillips gripSTIK® 3/8" bullnose splay (mini) corner beads create a smooth, rounded look to a variety of open angles exceeding 120°. This product is great for accenting detail in niches, layers, outside corners, windows and other areas. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. Easily install Phillips Mini Bullnose splay like regular splay bead; no special drywall preparation is required.

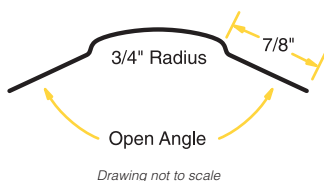
**SIZES AND PACKAGING****Mini Bullnose Splay**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

UPC labeling available upon request

**PART NUMBER: BS3VYL****3/4" BULLNOSE SPLAY**

Phillips gripSTIK® 3/4" bullnose splay corner beads create a smooth, rounded look to a variety of open angles exceeding 120°. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion.

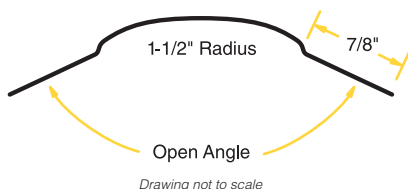
**SIZES AND PACKAGING****3/4" Bullnose Splay**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

UPC labeling available upon request

**PART NUMBER: BS5VYL****1-1/2" BULLNOSE SPLAY**

Phillips gripSTIK® 1-1/2" bullnose splay corner beads create a smooth, rounded look to a variety of open angles exceeding 120°. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. The 1-1/2" radius provides a more pronounced round appearance adding a modern look to rooms.

**SIZES AND PACKAGING****1-1/2" Bullnose Splay**

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	48	240
9'	30	48	270
10'	30	48	300

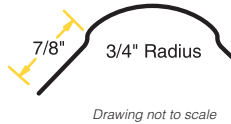
UPC labeling available upon request



PART NUMBER: BK3VYL

3/4" BULLNOSE KERF

Phillips gripSTIK® 3/4" bullnose kerf has a unique shortened back flange allowing for easy insertion into grooved door jambs and window trims. Install using standard industry practice. This product is always a great fit and provides the smooth, round appearance associated with bullnose trims. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion.



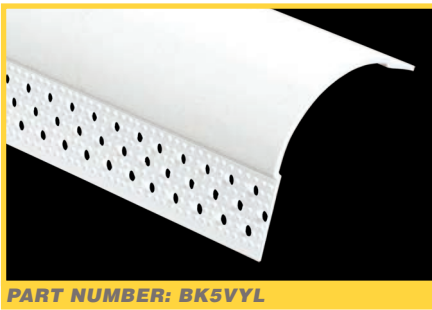
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SIZES AND PACKAGING

3/4" Bullnose Kerf

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	50	280
9'	35	50	315
10'	35	50	350

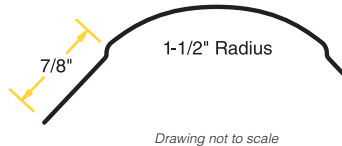
UPC labeling available upon request



PART NUMBER: BK5VYL

1-1/2" BULLNOSE KERF

Phillips gripSTIK® 1-1/2" bullnose kerf has a unique shortened back flange allowing for easy insertion into grooved door jambs and window trims. Install using standard industry practice. This product is always a great fit and provides the smooth, round appearance associated with bullnose trims. Flanges feature many perforations, deeply knurled mud anchors, and the entire product is specially textured to greatly enhance paint and mud adhesion. The 1-1/2" radius provides a more pronounced round appearance adding a modern look to rooms.



Drawing not to scale

SIZES AND PACKAGING

1-1/2" Bullnose Kerf

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	70	240
9'	30	70	270
10'	30	70	300

UPC labeling available upon request

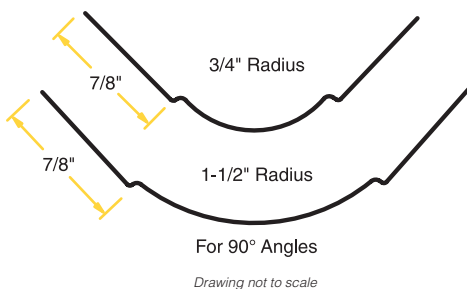


3/4" Bullnose Inside Bead

PART NUMBER: SEE TEXT

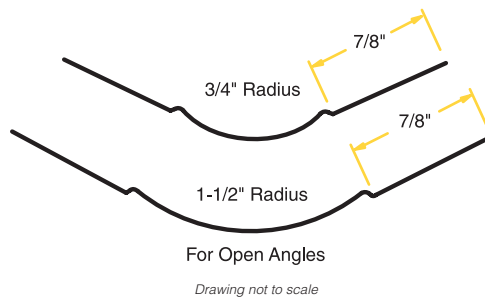
BULLNOSE INSIDE BEADS

Phillips gripSTIK® bullnose inside beads create a smooth, round appearance to inside corners. This product is a great way to finish off a room elegantly. Phillips provides this product in both 3/4" (BI3VYL) and 1-1/2" (BI5VYL) radius. In addition, Phillips also provides the splay or open angle version of this product in both 3/4" (BIS3VYL) and 1-1/2" (BIS5VYL) radius. Ask your sales representative for more information.



For 90° Angles

Drawing not to scale



For Open Angles

Drawing not to scale

SIZES AND PACKAGING

3/4" Inside Bead (Regular & Splay)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	35	70	280
9'	35	70	315
10'	35	70	350

1-1/2" Inside Bead (Regular & Splay)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	70	240
9'	30	70	270
10'	30	70	300

UPC labeling available upon request

PHILLIPS



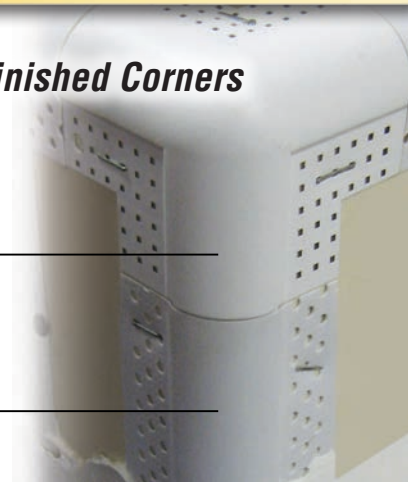
BULLNOSE CORNER CAPS



Fast, Easy, Professionally Finished Corners

Vinyl 3-Way Corner

3/4" Vinyl Bullnose Corner Bead



PART NUMBER: CAP385

3/4" 3-WAY CORNER

Phillips gripSTIK® 3/4" 3-way corner is designed to easily finish three intersecting bullnose 90° outside corners. This product eliminates the need for mitering and corner filling, saving time and reducing waste. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Perforated to enhance mud adhesion. Also available in 3/8" (Mini) radius and 1-1/2" (CAP387 - see below) radius. Packaging is 50 pieces per carton.



PART NUMBER: CAP387

1-1/2" 3-WAY CORNER

Phillips gripSTIK® 1-1/2" 3-way corner is designed to easily finish three intersecting bullnose 90° outside corners. This product eliminates the need for mitering and corner filling, saving time and reducing waste. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Perforated to enhance mud adhesion. Also available in 3/8" radius (Mini) and 3/4" (CAP385 - see above) radius. Packaging is 50 pieces per carton.



PART NUMBER: CAP135

3/4" 3-WAY SPLAY CORNER

Phillips gripSTIK® 3/4" 3-way splay corner is designed to easily finish where two 90° outside 3/4" bullnose corners intersect with one outside bullnose splay corner. This product eliminates the need for mitering and corner filling, saving time and reducing waste. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Perforated to enhance mud adhesion. Also available in 3/8" (Mini) radius and 1-1/2" (CAP187 - see below) radius. Packaging is 50 pieces per carton.



PART NUMBER: CAP187

1-1/2" 3-WAY SPLAY CORNER

Phillips gripSTIK® 1-1/2" 3-way off-angle corner is designed to easily finish where two 90° outside 1-1/2" bullnose corners intersect with one outside bullnose splay corner. This product eliminates the need for mitering and corner filling, saving time and reducing waste. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Perforated to enhance mud adhesion. Also available in 3/8" (Mini) radius and 3/4" (CAP135 - see above) radius. Packaging is 50 pieces per carton.



PART NUMBER: CAP190

3-WAY SPLAY CORNER

Phillips gripSTIK® 3-way splay corner cap is designed to finish where two square corner beads and one splay corner bead intersect. Corner caps eliminate the need for mitering and corner filling, saving time and reducing waste. This product is specially designed for finishing intersecting paper faced metal corner beads and metal corner beads. Phillips corner caps install quickly and easily using standard industry practice and this corner cap works great with Phillips metal and paper faced metal corner beads. This product is perforated to enhance mud adhesion. Packaging is 50 pieces per carton.



PART NUMBER: CAP390

90 DEGREE 3-WAY CORNER

Phillips gripSTIK® 3-way corner cap is designed to finish where three outside corner beads intersect at a 90° corner. Corner caps eliminate the need for mitering and corner filling, saving time and reducing waste. This product is specially designed for finishing intersecting paper faced metal corner beads and metal corner beads. Phillips corner caps install quickly and easily using standard industry practice. This product is perforated to enhance mud adhesion. Packaging is 50 pieces per carton.



PART NUMBER: CAP285

3/4" 2-WAY CORNER

Phillips gripSTIK® 2-way corners are designed to easily finish two intersecting 90° outside bullnose corners. This product works great to cap corners of windows, closets, doorways, skylights and other areas. Corner caps eliminate the need for mitering and corner filling, saving time and reducing waste. Perforated to enhance mud adhesion. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Available in 3/8" (Mini), 3/4" (CAP285) and 1-1/2" (CAP287). 3/8" (Mini) is a special order product. Packaging is 50 pieces per carton.



PART NUMBER: CAP287

1-1/2" 2-WAY CORNER

Phillips gripSTIK® 2-way corners are designed to easily finish two intersecting 90° outside bullnose corners. This product works great to cap corners of windows, closets, doorways, skylights and other areas. Corner caps eliminate the need for mitering and corner filling, saving time and reducing waste. Perforated to enhance mud adhesion. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Available in 3/8" (Mini), 3/4" (CAP285) and 1-1/2" (CAP287). 3/8" (Mini) is a special order product. Packaging is 50 pieces per carton.



PART NUMBER: CAP235

3/4" 2-WAY SPLAY CORNER

Phillips gripSTIK® 2-way splay corners are designed to easily finish where two 90° outside corners intersect at angles greater than 90° or open angles. This product works great to corner cap windows, closets, doorways, skylights and other areas. Corner caps eliminate the need for mitering and corner filling, saving time and reducing waste. Perforated to enhance mud adhesion. Alignment tabs make it easy to match with Phillips metal, vinyl or paper faced metal bullnose corner beads. Available in 3/8" (Mini), 3/4" (CAP235) and 1-1/2" (CAP197 - not pictured). The 3/8" (Mini) is a special order product. Packaging is 50 pieces per carton.



BULLNOSE TRANSITION ADAPTORS

"Engineered to Perform"**Phillips gripSTIK® Corner and Transition Caps:**

- » Over 50 different corner and transition caps available
- » Works great with Phillips metal, vinyl or paper faced metal bullnose corner beads
- » U.S. Patents: RE34,547; 6,438,914; D487,520; D487,156; D501,050 and D486,920

Transition adaptors allow clean, professional bullnose corner bead to baseboard transitions



PART NUMBER: SEE TEXT

3/4" TRANSITION ADAPTORS

Phillips gripSTIK® transition caps are designed to eliminate gaps between bullnose corner bead and baseboard or crown molding by transitioning bullnose corners to 90° corners. This product is perforated to enhance mud adhesion. Phillips transition caps install quickly and easily using standard industry practice and can be used with Phillips metal, vinyl or paper faced metal corner beads. Available in both 3/4" overlap transition cap (TRN790) and 3/4" transition cap with alignment tab (TRN8590). See below for 1-1/2" overlap transition cap (TRN890) and 1-1/2" transition cap with alignment tab (TRN8790). 3/8" (Mini) is also available as a special order product. Packaging is 50 pieces per carton.



PART NUMBER: SEE TEXT

1-1/2" TRANSITION ADAPTORS

Phillips gripSTIK® transition caps are designed to eliminate gaps between bullnose corner bead and baseboard or crown molding by transitioning bullnose corners to 90° corners. Perforated to enhance mud adhesion. Phillips transition caps install quickly and easily using standard industry practice and can be used with Phillips metal, vinyl or paper faced metal beads. Available in both 1-1/2" overlap transition cap (TRN890) and 1-1/2" transition cap with alignment tab (TRN8790). See above for 3/4" overlap transition cap (TRN790) and 3/4" transition cap with alignment tab (TRN8590). 3/8" (Mini) is also available as a special order product. Packaging is 50 pieces per carton.

DIDN'T FIND THE CORNER OR TRANSITION CAP YOU WERE SEEKING?

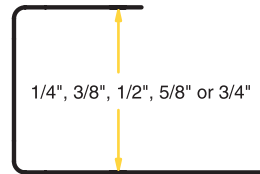
Phillips has over 50 different corner and transition caps available.

Call your sales representative at 800.822.5055 or visit www.phillipsmfg.com for more information.



VINYL J-TRIM

Phillips gripSTIK® J-Trim provides a finished edge at door and window openings along with other various wallboard intersections. This durable and impact resistant trim was designed with ease of installation in mind. J-Trim does not require any joint compound and can be nailed or slipped on. Install using standard industry practice. Phillips offers this product in 1/4" (JT2VYL), 3/8" (JT3VYL), 1/2" (JT5VYL), 5/8" (JT6VYL) and 3/4" (JT7VYL).



Drawing not to scale

SIZES AND PACKAGING

J-Trim (All Sizes)

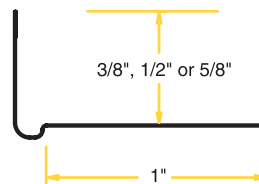
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	48	400
9'	50	48	450
10'	50	48	500

UPC labeling available upon request



L-TRIM

Phillips gripSTIK® L-Trim provides a clean, sharp edge at door, window, ceiling and other terminations. Install using standard industry practice. The many perforations and raised shoulder enhance strong compound adhesion and provide for a flush finish. Its deeply knurled mud anchors and specially textured surface provide superior paint and mud adhesion. Phillips offers this product in 3/8" (LT3VYL), 1/2" (LT5VYL) and 5/8" (LT6VYL).



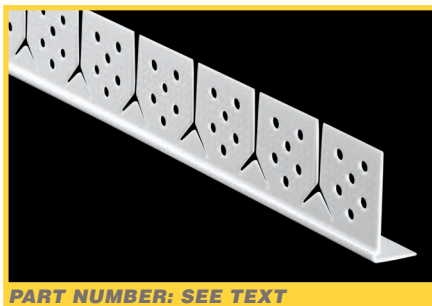
Drawing not to scale

SIZES AND PACKAGING

L-Trim (All Sizes)

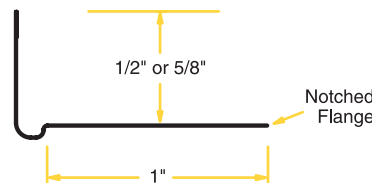
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	80	48	640
9'	80	48	720
10'	80	48	800

UPC labeling available upon request



MAX-Flex® L-TRIM ARCHWAY

Phillips gripSTIK® MAX-Flex® L-Trim archway is designed for maximum flexibility, conforming to almost any radius. This product features "Y" shaped slits on the notched flange for superior flexibility without kinking. The entire product is specially textured to enhance paint and mud adhesion. This product works great to provide a clean edge at door, window, ceiling and other terminations. This product is available in 1/2" (LA5VYL) and 5/8" (LA6VYL) sizes.



Drawing not to scale

SIZES AND PACKAGING

MAX-Flex® L-Trim Archway (All Sizes)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	80	48	640
9'	80	48	720
10'	80	48	800

UPC labeling available upon request



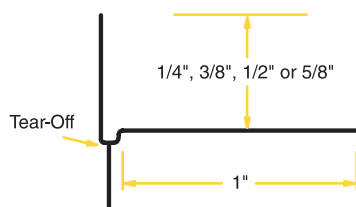
VINYL TRIMS



PART NUMBER: SEE TEXT

L-TEAR STRIP

Phillips gripSTIK® L-Tear Strip provides a clean line at a variety of wallboard intersections. The tear-off strip provides a protective edge and a guide for drywall finishing knives. Once joint compound is applied, finished and painted, the tear-off strip is removed to form a clean, crisp edge. Its deeply knurled mud anchors, many perforations, and specially textured surface provide superior paint and joint compound adhesion. Phillips offers this product in 1/4" (TS2VYL), 3/8" (TS3VYL), 1/2" (TS5VYL) and 5/8" (TS6VYL).



Drawing not to scale

SIZES AND PACKAGING

L-Tear Strip (All Sizes)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	48	400
9'	50	48	450
10'	50	48	500

UPC labeling available upon request



PART NUMBER: FTSVYL

FLAT L-TEAR STRIP

Phillips gripSTIK® Flat L-Tear Strip provides a clean line at a variety of wallboard intersections. A one-size-fits-all product, the Flat L-Tear Strip is used where a straight edge is needed and there is not enough room at the intersection for the leg. The tear-off strip provides a protective edge and a guide for drywall finishing knives. Once joint compound is applied, finished and painted, the tear-off strip is removed to form a clean, crisp edge. This product features deeply knurled mud anchors, many perforations, and specially textured surface to provide superior paint and joint compound adhesion.



Drawing not to scale

SIZES AND PACKAGING

Flat L-Tear Strip

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	50	48	400
10'	50	48	500

UPC labeling available upon request



gripSTIK® SPRAY ADHESIVE

Phillips gripSTIK® spray adhesive is a high tack web based spray adhesive is a versatile product used in many different applications but is ideal for adhering vinyl corner bead to drywall. This product works great when applying Phillips gripSTIK® vinyl beads and trims with an adjustable nozzle for desired spray strength and width. The spray is tinted to help prevent overspray. This quality product is available in 17 oz. cans. Packaging is 12 cans per case, 80 cases per pallet.

VINYL BEAD & TRIM INSTALLATION TIPS

- » For 3/4" and 1-1/2" bullnose corner beads, drywall must be set back so it does not interfere with bullnose radius.
- » Install transition caps and/or corner caps first if they are required for your project. See pages 10-11 for more information.
- » Phillips vinyl corner beads and trims are easily installed using standard industry practice with spray adhesive, staples or mud setting (not pictured).

gripSTIK® Spray Adhesive	gripSTIK® Spray Adhesive	gripSTIK® Spray Adhesive	Staples Only
 <p>1. Apply a coat of spray adhesive on the back of the bead.</p>	 <p>2. Apply a coat of spray adhesive on the drywall. Immediately attach bead to drywall.</p>	 <p>3. Staple each mud flange with 1/2" crown staples to assist bonding.</p>	 <p>Staple each mud flange every 6-10" with 1/2" crown staples.</p>

- » With Phillips gripSTIK® vinyl beads and trims, no mud additives or primer is needed.
- » For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 50° or warmer for spray adhesive and mud setting or 40° or warmer for staples.

The information and recommendations contained herein are, to the best of Phillips Manufacturing Company's knowledge and belief, accurate and reliable as of the date issued. Phillips Manufacturing Company has no control over the conditions of handling and use, and makes no warranty regarding the results obtained from the use of this data. The information and recommendations are offered for the user's consideration and examination, and it is the user's responsibility to determine that they are suitable and complete for its particular use. Phillips reserves the right to make alterations and amendments to the detailed specifications at its discretion. Phillips disclaims responsibility for all actions, proceedings, liabilities, claims, damages, costs, losses, and expenses in relation to, or arising out of, incorrect utilization of this information.





FREE FULL-LINE PRODUCT CATALOG AVAILABLE

- » METAL BEADS & TRIMS
- » VINYL BEADS & TRIMS
- » PAPER FACED FLEXIBLE CORNER TRIM
 - » PAPER FACED BEADS & TRIMS
- » METAL CHANNELS & INTERIOR FRAMING
 - » STRUCTURAL FRAMING
 - » I-STUDS & FIRE RATED ASSEMBLIES
- » STUCCO, VENEER & PLASTER BEADS & TRIMS
 - » METAL LATH
 - » ROOFING METALS

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