



# PHILLIPS

MANUFACTURING CO.

*Engineered to Perform*

## WET WALL PRODUCTS

*Metal Lath & Stucco, Veneer & Plaster Beads & Trims*



**PHILLIPSMFG.COM**  
**800.822.5055**



### - About Us -

Phillips Manufacturing Co. is a national single source manufacturer for all drywall finishing accessories including beads, trims, channels and framing components, lath and stucco accessories, roofing metals and siding accessories. We stand above the competition as specialists in beads, trims and accessories focusing on continual quality improvements and innovations providing the highest quality products. We are a privately owned and operated company proudly serving the entire nation with our extensive product lines through our many distribution channels.

### - Our Mission -

*"Lead the industry in delivering innovative products and services that add value to our customers and build their long-term success."*

### - Our Guarantee -

Phillips stands behind our product quality 100%. Our material and fabrication standards are the highest in the industry. Phillips products are manufactured by an organization devoted to customer satisfaction.



**Innovation and Quality:** Phillips engineering, research and development, and production teams are driven towards value added products and services.

**Product Value:** Phillips delivers innovative products with distinct features and benefits at competitive prices for a strong competitive advantage.

**Service:** Phillips employs highly qualified and knowledgeable sales and sales support teams to ensure excellent customer service. We provide efficient national distribution with manufacturing and operating space of nearly 500,000 square feet. Customer-satisfaction survey results rated Phillips above the competition as a very strong supplier by current customers, excelling in understanding your needs, timely responses, resolving complaints and accessibility of service representatives.

**Relationships:** We understand the importance of the customer and recognize that success is achieved through partnerships and loyalty.

**Brand Loyalty:** Our national presence and well-recognized Phillips brand names are known throughout the industry.



**- PHILLIPS LOCATIONS -**



Headquarters & Manufacturing Plant  
Omaha, Nebraska



Office & Manufacturing Plant  
Niles, Ohio



Office & Distribution Warehouse  
Phoenix, Arizona



Manufacturing Plant  
Tampa, Florida



Manufacturing Plant  
Umatilla, Florida

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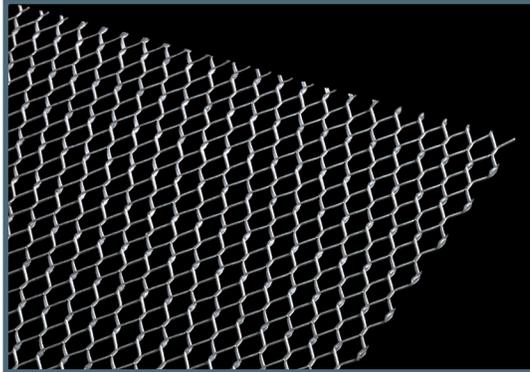
**- PHILLIPS FAMILY OF BRANDS -**



**ALL PHILLIPS PRODUCTS ARE**  
**MADE IN THE USA**

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# METAL LATH



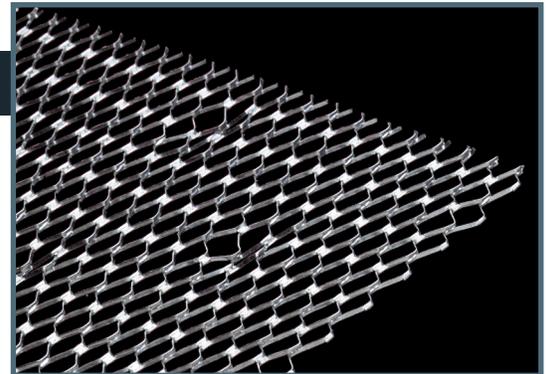
PART NUMBER: SEE TEXT

## FLAT DIAMOND MESH LATH

Phillips Flat Diamond Mesh Lath is used as a plaster base and reinforcement on almost all types of walls and ceilings, over wood or steel framing, flat or curved surfaces. The large number of openings provide for better stucco bonding in both pumped and troweled applications. This product is widely used as a reinforcement for base coat in ceramic tile work. This product is manufactured to specified weight with hot-dipped galvanized steel. Available in 1.75 (175GLHDG8), 2.5 (25GLHDG8) and 3.4 (34GLHDG8).

## SELF-FURRING DIMPLED DIAMOND MESH LATH

Phillips Self-Furring Dimpled Diamond Mesh Lath is used extensively in stucco work as plaster reinforcement over interior masonry walls as well as in steel column fireproofing. It is also widely used as a reinforcement for base coat in ceramic tile work. Self-Furring Diamond Mesh Lath is used over solid surfaces like concrete, cement board, column fireproofing, masonry and replastering over old surfaces. The self-furring dimples hold the metal lath 1/4" away from the surface to be plastered. The dimpled raised lath substrate provides superior mechanical bond over solid surfaces. This product is easily shaped for curved or contoured surfaces. The self-furring nature of the product helps applicators maintain plaster depths. This product features a hot-dipped galvanized finish. To maintain the designed furring characteristics, fasteners must be applied within the dimple cavity. Available in 1.75 (175SLHDG8), 2.5 (25SLHDG8) and 3.4 (34SLHDG8).



PART NUMBER: SEE TEXT

### SIZES AND PACKAGING

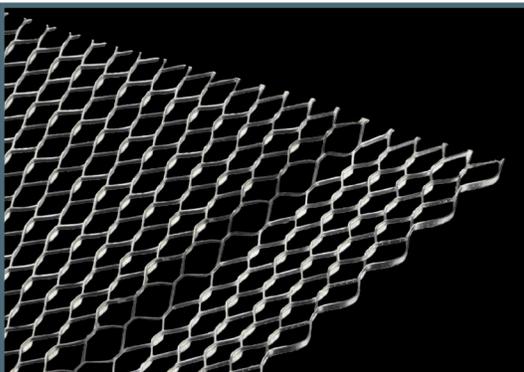
#### Self-Furring & Flat Diamond Mesh Lath

Std Wt./ Sq. Yd.	Sheet Size	Pieces Per Bundle	Bundles Per Pallet	Sq. Yds. Per Bundle
1.75	27" x 97"	10	25	20
2.50	27" x 97"	10	25	20
3.40	27" x 97"	10	25	20

UPC labeling available upon request

## SELF-FURRING V-GROOVE DIAMOND MESH LATH

Phillips Self-Furring V-Groove Diamond Mesh Lath is manufactured with approximately 1/4" deep grooves and 5 grooves per sheet to ensure thorough plaster penetration and strong mechanical bond. V-Groove Lath is easily shaped for curved or contoured surfaces like concrete, cement board, column fireproofing, masonry and replastering over old surfaces while maintaining consistent plaster depths and eliminating need for added furring strips. Available in 2.5 (25LHDG8VG) and 3.4 (34LHDG8VG) weight.



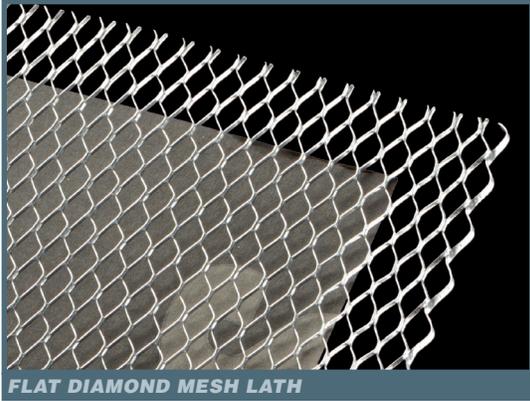
PART NUMBER: SEE TEXT

### SIZES AND PACKAGING

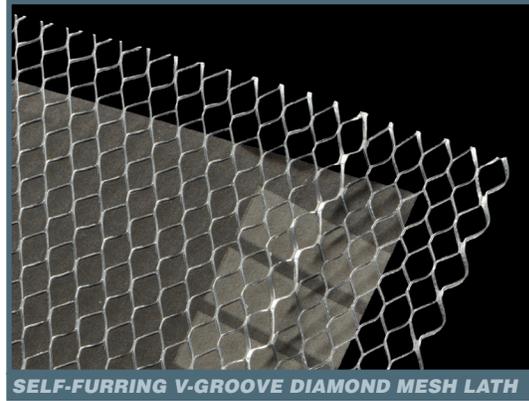
#### Self-Furring V-Groove Mesh Lath

Std Wt./ Sq. Yd.	Sheet Size	Pieces Per Bundle	Bundles Per Pallet	Sq. Yds. Per Bundle
2.50	27" x 97"	10	25	20
3.40	27" x 97"	10	25	20

UPC labeling available upon request



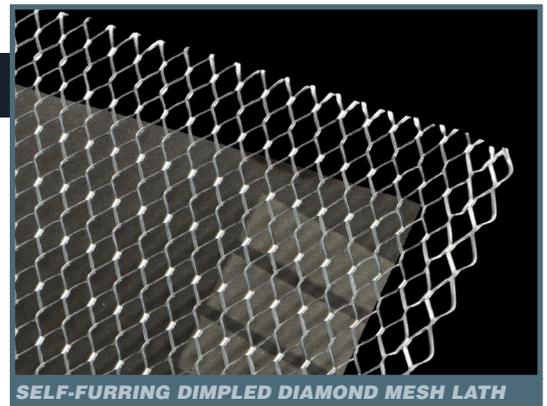
FLAT DIAMOND MESH LATH



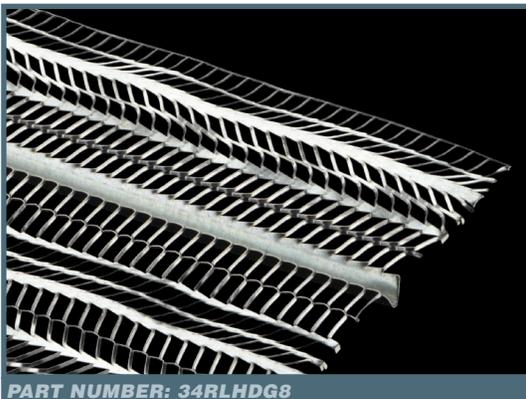
SELF-FURRING V-GROOVE DIAMOND MESH LATH

## PAPER BACK LATH

Asphalt saturated kraft building paper has been applied to the lath to control moisture, air flow and reduce air infiltration resulting in improved energy efficiency. Paper Back Lath is easy to install and ideal as a base for stone, ceramic tile and traditional stucco. The paper backing aids in plaster keying and stucco curing, protection of the sheathing during curing and forms the vertical surface behind the exterior wall cladding (stucco, brick, siding, etc.) that allows moisture to safely drain out of the wall system. The asphalt paper back breather sheet complies with Federal Specification UU-B-790A: Type 1, Grade D, Style 2 which is printed on the paper for easy identification. Paper Back is available with Flat Diamond Mesh Lath, Self-Furring Dimpled Diamond Mesh Lath and Self-Furring V-Groove Diamond Mesh Lath. For paper back, add PB1-2 to the end of the regular part number.



SELF-FURRING DIMPLED DIAMOND MESH LATH



PART NUMBER: 34RLHDG8

## HIGH RIB LATH

Phillips High Rib Lath is ideal for horizontal applications with its seven, 3/8" deep, longitudinal V-shaped ribs running the length of the sheet at 4 1/2" intervals. Eight flat ribs provide additional rigidity. High Rib Lath is the most rigid of all laths and provides the added support required when framing more than 16" o.c. up to 24" o.c. The herringbone mesh pattern provides excellent bonding of the stucco to the lath for soffits and ceilings under steel or wood joist construction and metal-reinforced concrete floors. Available in 3.4 weight.

### SIZES AND PACKAGING

#### High Rib Lath

Std Wt./ Sq. Yd.	Sheet Size	Pieces Per Bundle	Bundles Per Pallet	Sq. Yds. Per Bundle
3.40	27" x 97"	10	25	20

UPC labeling available upon request

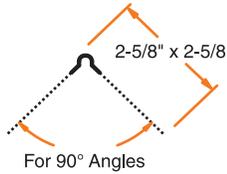
# STUCCO AND PLASTER CASING BEADS



PART NUMBER: 01ECB

## #1 EXPANDED CORNER BEAD

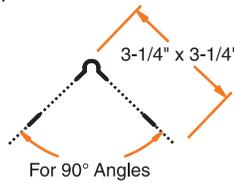
Phillips #1 Expanded Corner Bead is designed to provide strong corner reinforcement for conventional plaster applications. A solid metal nose provides a straight, rigid ground, and the 2-5/8" flanges can be easily flexed over irregular, uneven surfaces (3" special order, minimum quantities may apply). Easily install using standard industry practice. Plaster keys near solid nose provide reinforcement where needed most to ensure straight corners. Phillips offers this product in both galvanized steel (HDG) and zinc\* (ZNC).



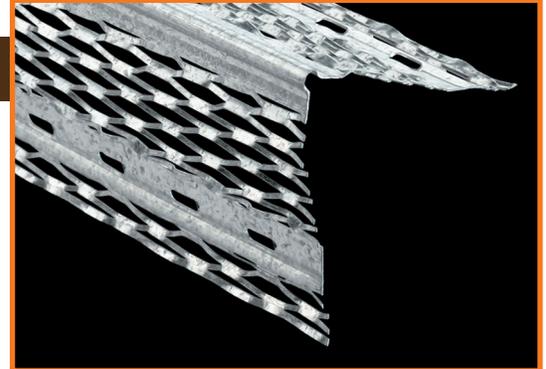
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## #33 WIDE EXPANDED FLANGE BEAD

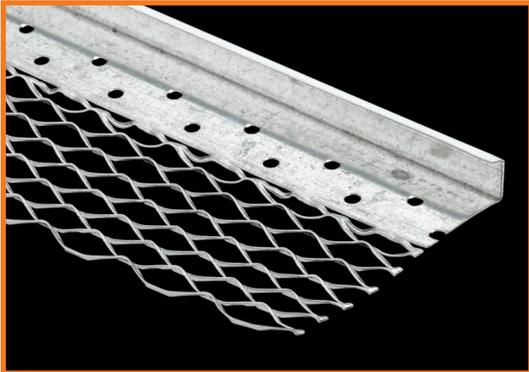
Phillips #33 Wide Expanded Flange Bead provides additional rigidity and strength with its reinforced flanges. This product is for use on masonry, beams and column fireproofing. Combination of expanded flanges and pronounced bead nose ensures successful corner alignment and efficient plaster keying from edge to nose. Manufactured with full stiffening ribs to enhance durability. This product is produced with galvanized steel (HDG) and zinc\* (ZNC).



Drawing not to scale



PART NUMBER: 33WFC



PART NUMBER: SEE TEXT

## #66 EXPANDED FLANGE SQUARE CASING

Phillips #66 Expanded Flange Square Casing is designed as a universal plaster stop used at wall terminations, door and window openings and intersections. This product protects edges from damage and helps cover shrinkage cracks. The expanded flange grounds 3/8" (66EFC3), 1/2" (66EFC5), 5/8" (66EFC6), 3/4" (66EFC7), 7/8" (66EFC8) and 1" (66EFC1) (1-1/4" and 1-1/2" special order, minimum quantities may apply). Phillips offers #66 Expanded Flange Square Casing in both galvanized steel (HDG) or zinc\* (ZNC). Also available with weep holes (66EFW).



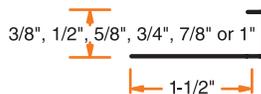
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## #66 SHORT FLANGE SQUARE CASING

Phillips #66 Short Flange Square Casing provides a short 90° angle return at plaster surface which serves as a plastering stop to ensure a neat finish. Phillips #66 Short Flange Square Casing's perforated flanges aid attachment and plaster keying. This product features short and solid flanges for those who prefer it. This product is available with 3/8" (66SFC3), 1/2" (66SFC5), 5/8" (66SFC6), 3/4" (66SFC7), 7/8" (66SFC8) and 1" (66SFC1) grounds (1-1/4" and 1-1/2" special order, minimum quantities may apply). Available with either galvanized steel (HDG) or zinc\* (ZNC). Also available with weep holes (66SFW).



PART NUMBER: SEE TEXT



Drawing not to scale

\*Zinc (ZNC) available special order, minimum quantities may apply.

SIZES AND PACKAGING			
#66 Short & Expanded Flange (Standard Sizes)			
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	30	40	300

UPC labeling available upon request

## SIZES AND PACKAGING

### #1 & #33

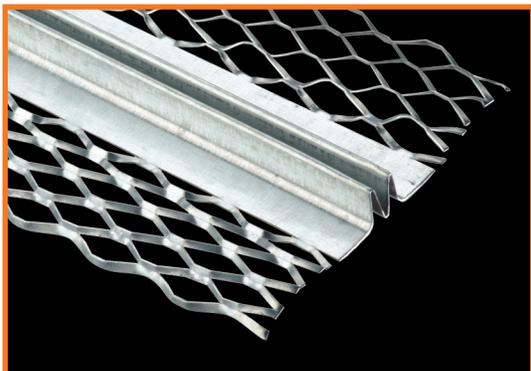
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	30	30	240
9'	30	30	270
10'	30	30	300
12'	30	30	360

UPC labeling available upon request

### "Engineered to Perform"

#### Phillips Stucco, Veneer & Plaster Accessories:

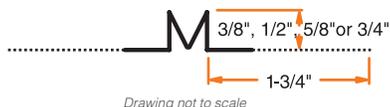
- » Strong, durable finishes resistant to dents, gouges, abrasions and scuffs
- » Expanded flanges and rigid pronounced edges provide quality keying, exacting grounds and superior bonding
- » Control joints minimize cracking



PART NUMBER: SEE TEXT

### #15 DOUBLE V EXPANSION JOINT

Phillips #15 Double V Expansion Joint relieves the stresses of expansion and contraction associated with natural shrinkage during stucco curing and basic thermal changes. Phillips #15 minimizes cracking in large plaster areas and provides ground to assure proper plaster or stucco thickness. Expanded flanges allow for quality keying. Phillips offers this product in 3/8" (15ECJ3), 1/2" (15ECJ5), 5/8" (15ECJ6) and 3/4" (15ECJ7) (1/4" and 7/8" special order, minimum quantities may apply). Phillips #15 is available in either galvanized steel (HDG) or zinc\* (ZNC).



#### SIZES AND PACKAGING

#15 Double V (1/2", 3/8")			
Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	24	40	240
#15 Double V (5/8", 3/4")			
10'	24	30	240

UPC labeling available upon request

### #40 EXPANSION JOINT

Phillips #40 Expansion Joint controls stresses in walls, ceilings, abutments, columns and partitions. Material will expand and contract from 1/4" to 5/8" openings. This two-piece versatile product works great with a variety of applications. Phillips offers this product in 1/2" (40ECJ5), 3/4" (40ECJ7) and 7/8" (40ECJ8) ground heights for your convenience with your choice of galvanized steel (HDG) or zinc\* (ZNC).

\*Zinc (ZNC) available special order, minimum quantities may apply.

#### SIZES AND PACKAGING

##### #40 (All Sizes)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	15	25	150

UPC labeling available upon request



PART NUMBER: 40ECJ

\*Zinc (ZNC) available special order, minimum quantities may apply.

# VENEER BEADS AND TRIMS



Vinyl Corner Bead

## "Engineered to Perform"

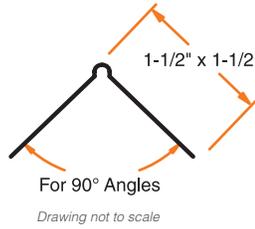
Phillips gripSTIK® vinyl products work great for interior veneer applications. Visit [phillipsmfg.com](http://phillipsmfg.com) to see the full line of gripSTIK® vinyl products.



PART NUMBER: KALZRC

## Kal-Korner® BEAD

Phillips Kal-Korner® bead is formed of galvanized steel to protect exterior corners with veneer plastering. Install using standard industry practice. This product is an alternative to the mini veneer bead. Kal-Korner® is a proven durable performer and can also be used in interior plaster applications.



### SIZES AND PACKAGING

#### Kal-Korner® Bead

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	80	28	640
9'	60	28	540
10'	60	28	600
12'	60	28	720

UPC labeling available upon request

## MINI VENEER BEAD

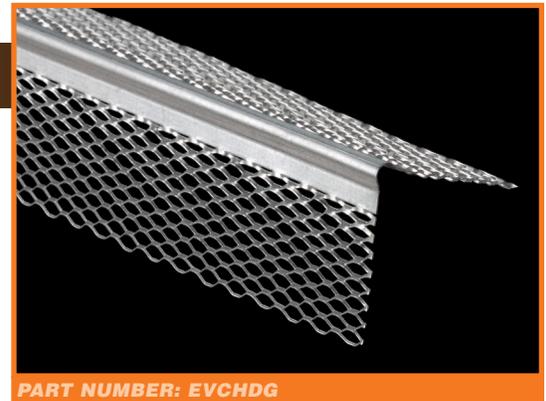
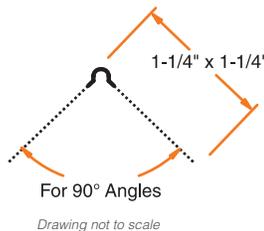
Phillips Mini Veneer Bead features fine mesh formed from hot-dipped galvanized steel to ensure clean, straight edges with veneer plastering. This product provides strong, durable finishes resistant to dents, gouges, abrasions and scuffs. Fully expanded flanges and rigid pronounced edges provide quality keying, superior bonding and eliminate shadowing. Install using standard industry practice.

### SIZES AND PACKAGING

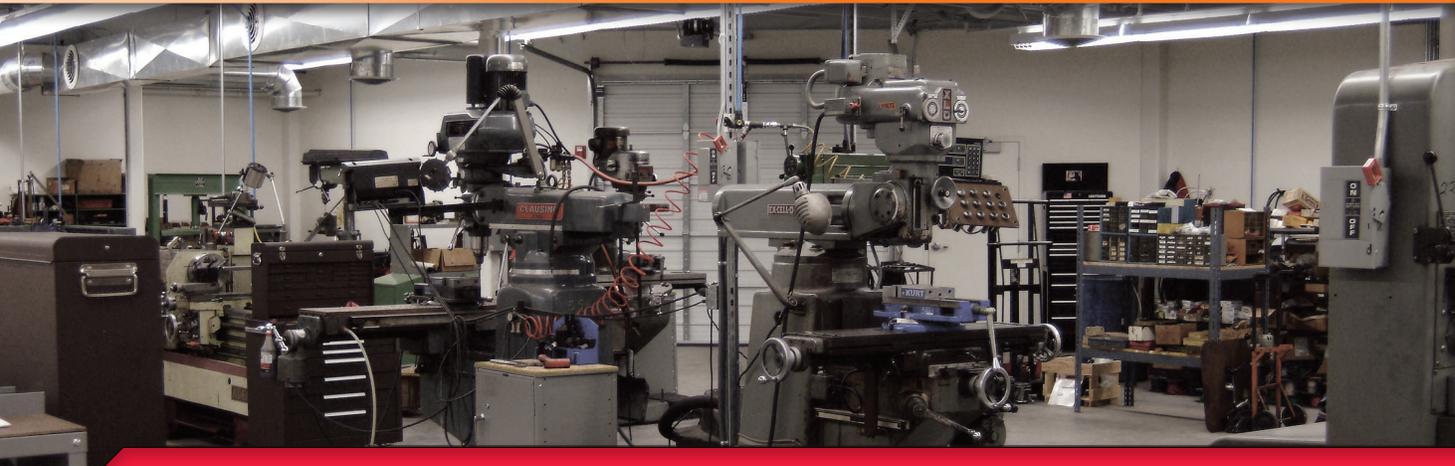
#### Mini Veneer Bead

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
8'	60	25	480
10'	60	25	600

UPC labeling available upon request



PART NUMBER: EVCHDG



### "Engineered to Perform"

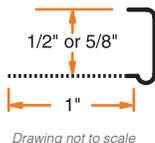
Phillips uses the latest technologies and equipment to ensure our products are "Engineered to Perform"



PART NUMBER: SEE TEXT

### J-TRIM CASING BEAD

Phillips veneer J-Trim Casing Bead finishes edges at door and window jambs by slipping over the edge of plaster base. This galvanized steel product features a mini-mesh flange for plaster keying. Phillips offers this galvanized steel product in both 1/2" (VJ5HDG) and 5/8" (VJ6HDG) to suit many needs.



#### SIZES AND PACKAGING

##### J-Trim (All Sizes)

Length	Pieces Per Carton	Carton Per Pallet	Feet Per Carton
10'	50	63	500

UPC labeling available upon request

### L-TRIM CASING BEAD

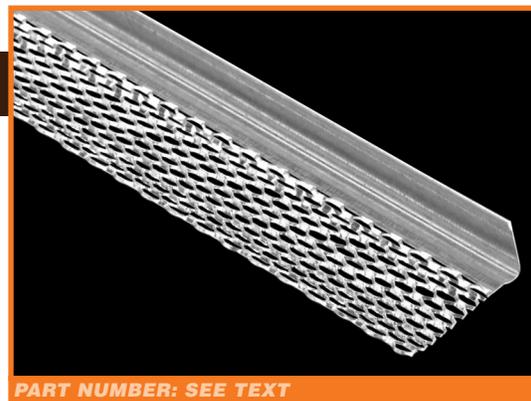
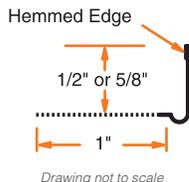
Phillips veneer L-Trim Casing Bead finishes edges at door and window jambs and features a hemmed edge for easy installation. This product features fully expanded mini-mesh for quality keying. Phillips offers this galvanized steel product in both 1/2" (VL5HDG) and 5/8" (VL6HDG) for your convenience.

#### SIZES AND PACKAGING

##### L-Trim (All Sizes)

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	50	60	500

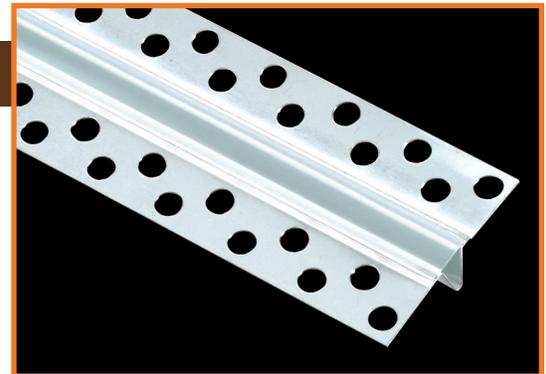
UPC labeling available upon request



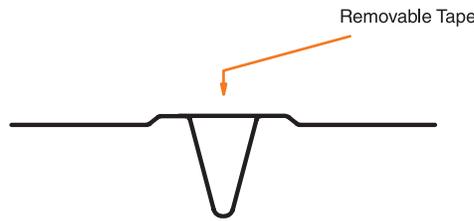
PART NUMBER: SEE TEXT

## 093 EXPANSION CONTROL JOINT

Phillips 093 zinc expansion control joints are manufactured from the highest quality solid zinc coil stock for superior corrosion resistance. An excellent product for interior or exterior applications, Phillips 093 expansion control joints relieve stresses of expansion and contraction across ceilings and wall areas. The opening is protected by plastic tape which can be removed after joint compound or plaster has been applied. Perforated flanges provide for excellent joint compound adhesion as the joint compound penetrates through the flanges to the wallboard for long lasting adhesion. The perforated flanges also allow for faster drying. This product fits standard 1/4" openings.



PART NUMBER: ECJ093ZNC



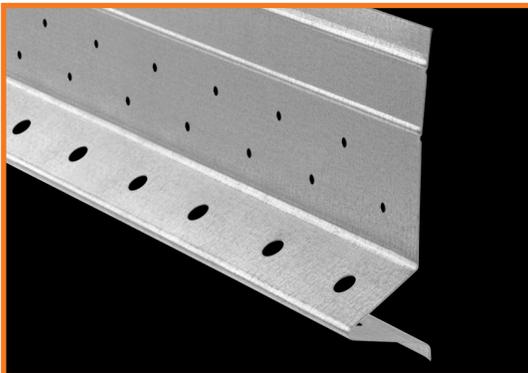
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### SIZES AND PACKAGING

#### 093 Expansion Control Joint

Length	Pieces Per Carton	Cartons Per Pallet	Feet Per Carton
10'	25	20	250

UPC labeling available upon request



PART NUMBER: SEE TEXT

## #7 FOUNDATION WEEP SCREED

Phillips #7 Foundation Weep Screed provides a stucco stop and screed for wood and masonry in exterior stucco applications. This product features a 3-1/2" nailing flange which serves as a straight-edge stop at the sill plate line and flashing when water-resistant paper or paper backed lath is installed over the flange. Phillips #7 Foundation Weep Screed is punched with holes which enable keying as well as moisture weeping. This galvanized steel product is available in 1/2" (WS5HDG), 7/8" (WS8HDG) and 1-3/8" (WS13HDG) grounds (5/8", 3/4" and 1" special order, minimum quantities may apply). \* The 7/8" product is typically used with 7/8" three coat cement stucco systems while the 1-3/8" product is typically used with one inch foam on one coat plaster systems or in exterior insulation and finish systems.

### SIZES AND PACKAGING

#### #7 Foundation Weep Screed\*

Length	Pieces Per Bundle	Bundles Per Pallet	Feet Per Bundle
10'	10	50	100

UPC labeling available upon request

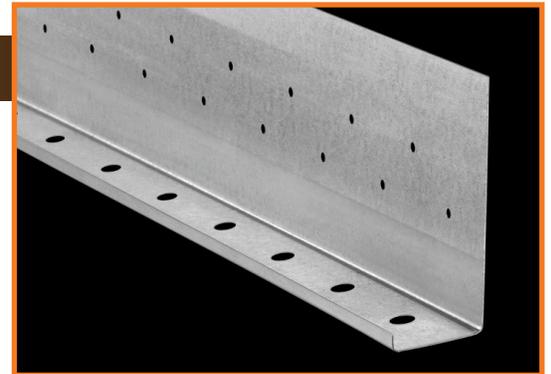


1/2", 7/8" or 1-3/8"

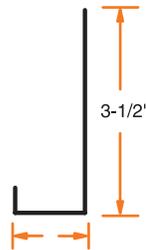
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## J-WEEP

Phillips J-Weep is a versatile product used in several applications. J-Weep is commonly used as a casing bead or plaster stop in stucco applications. The punched weep holes allow for usage as a sill weep screed in exterior stucco applications. This product features a 3-1/2" nailing flange meeting applicable code requirements. Perforated flanges aid attachment and plaster keying. This galvanized steel product is available in 3/8" (JW3HDG), 1/2" (JW5HDG), 7/8" (JW8HDG), and 1-3/8" (JW13HDG) grounds (3/4" special order, minimum quantities may apply).\*

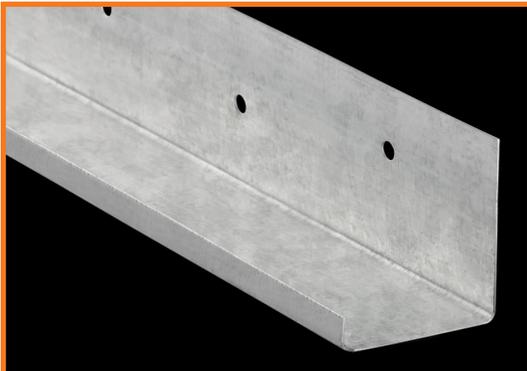


PART NUMBER: SEE TEXT



3/8", 1/2", 7/8" or 1-3/8"

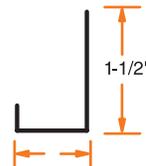
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PART NUMBER: JLB13HDG

## J-LOW BACK CASING

Phillips J-Low Back Casing is designed to be used as a plaster or casing stop bead with stucco at the top of doors and windows. J-Low Back Casing can be nailed, screwed or stapled to the frame or sheathing before installing metal lath over it. The extended ridge will provide a straight-edge stop for stucco. This galvanized steel product features a 1-1/2" nailing flange and is available in 1-3/8" ground. Available with weep holes upon request (JLW13HDG).



1-3/8"

Drawing not to scale

### SIZES AND PACKAGING

#### J-Weep & J-Low Back Casing

Length	Pieces Per Bundle	Bundles Per Pallet	Feet Per Bundle
10'	10	50	100

UPC labeling available upon request

\*Packaging of special order grounds may vary.



Headquarters & Manufacturing Plant:  
Omaha, NE

Office & Manufacturing Plant:  
Niles, OH

Manufacturing Plant:  
Tampa, FL

Manufacturing Plant:  
Umatilla, FL

Office & Distribution Warehouse:  
Phoenix, AZ

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