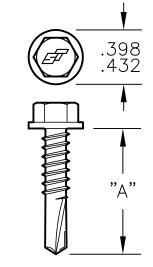
Engineering Drawings

LEGINATION STOLOSUITESTITO VICOSIONE STROLY Ureitaine Stitle Stealinder insuldifil" M600 milider Stocks Sche Lail Airchel Weedwinder Stragali LECTURE IN INGITAL TO INITIAL TOR 2001/ack Signalider Show11fax 1600 minder Rollackin Sielling STRONG PRODUCTS FROM A STRONG COMPANY adelide Rooffacksq Weelinde ROCHACKILO STEELINGES STRIVET ECLIPSE DE STOCKETS STERMINGE 15 Mecalination St. Medge/1101 200 miliole 1acky 1alse Steeling 1-Sealalit Wood-116el- SI-Sealalit Edwin StrolosureStrie Wooding T-1201/UreilianeStities Stealinder

DIMENSIONAL DATA

REF. DRWG. P-0034

LENGTH "A": 3/4"; 1"; 1 1/4"; 1 1/2"; 2"; 2 1/2"; 3"; 4"
PT. DIA. .177/.181
MAJOR DIAMETER .215/.209
MINOR DIAMETER .164/.157
HEAD — ACROSS FLATS .305/.311



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2900 LBS MIN. TORSIONAL STRENGTH: 92 IN-LBS NOM. SHEAR STRENGTH: 1962 LBS.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90 GALVANIZED				
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
YIELD (ksi)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	927	958	1678	729	787	1041	1372	

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

MATERIAL	DESIGNATION	AZ55	5 GALVALI	JME	G-90 GALVANIZED
	NOM. GAUGE	26	24	22	20
HEAD \	THICKNESS	.019	.024	.032	.038
CONFIGURATION \	BMT (INCHES)	.0175	.022	.030	.036
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	780	1078	1355	1608
NONE (.398/.432 HWH DIA.)	VALUE (LBS. ULT.)	722	1040	1197	1419



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#12-14	HWH	(5/16"	AF)
SELF DR	RILLING	FASTE	NER

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDS1-01

^{*} THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

DIMENSIONAL DATA

LENGTH "A": 1; 1-1/4"; 1-1/2"; 2"; 3"

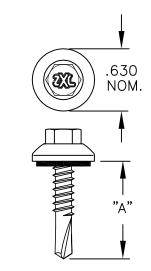
PT. DIA. .181/.177

MAJOR DIAMETER .215/.209

MINOR DIAMETER .164/.157

HEAD - ACROSS FLATS .305/.311

REF. DRWG. P-0166



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS.*
MIN. TORSIONAL STRENGTH: 92 IN-LBS
NOM. SHEAR STRENGTH: 1962 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)		G-90 GALVANIZED			
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
YIELD (KSI)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	927	958	1678	729	787	1041	1372	

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

MATERIAL	DESIGNATION	AZ55 GALVALUME					
	NOM. GAUGE	29	26	24	22		
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032		
TILAD DIAWLILIK	NOM. GAUGE 29 26 24 THICKNESS .015 .019 .024 BMT (INCHES) .013 .0175 .022	.030					
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	803	1091	1393	2159		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 No. 12-14 CHWH ZXL LONG LIFE SELF DRILL

DIMENSIONAL DATA

LENGTH "A": 3/4"; 1"; 1 1/4"; 1 1/2"; 2"; 2-1/2"; 3"

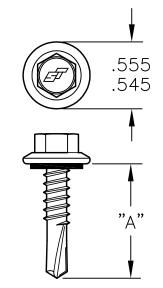
PT. DIA. .181/.177

MAJOR DIAMETER .215/.209

MINOR DIAMETER .164/.157

HEAD - ACROSS FLATS .305/.311

REF. DRWG. P-0132



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:2900 LBSMIN. TORSIONAL STRENGTH:92 IN-LBSNOM. SHEAR STRENGTH:1962 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90 GALVANIZED				
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
AIETD (kai)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	927	958	1678	729	787	1041	1372	

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	29	26	24	22	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	
TILAD DIAWLTLIN	NOM. GAUGE 29 26 2 THICKNESS .015 .019 .02 BMT (INCHES) .013 .0175 .02	.022	.030			
#12 CHWH	VALUE (LBS. ULT.)	687	1090	1299	1562	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-481 Fax 903-592-1583

#12-1	4 CHW	VH MAXX
SËLF DR	ILLING	FASTENER

ı				
- 1	DATE: 2-21-17	REVISION	ENGR. CHG.	No. PDST-03

DIMENSIONAL DATA

 LENGTH "A":
 7/8"

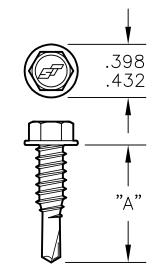
 PT. DIA.
 .156/.150

 MAJOR DIAMETER
 .246/.240

 MINOR DIAMETER
 .192/.185

 HEAD - ACROSS FLATS
 .305/.311

REF. DRWG. P-0124



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 3697 LBS.
MIN. TORSIONAL STRENGTH: 150 IN-LBS.
NOM. SHEAR STRENGTH: 2912 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	AZ-5	AZ-55 GALVALUME						G-90 GALVANIZED		
NOM. GAUGE	26	24	22	18			20			
THICKNESS (IN.)	.019	.024	.032	.0475			.038			
BMT (IN.)	.0175	.022	.030	.046			.036			
VALUE (LBS ULT.)	342	378	418	1038			620			

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	AZ	55 GAI	_VALUM	E	_	-90 NIZED
	NOM. GAUGE	26	24	22	18	20	
WASHER / \	THICKNESS	.019	.024	.032	.047	.038	
HEAD DIAMETER \	BMT (INCHES)	.0175	.022	.030	.046	.036	
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	892	1076	1243	2003	1916	
NONE (.398/.432 HWH DIA.)	VALUE (LBS. ULT.)	722	990	1088	1912	1825	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-4864 Fax 903-592-1583

#1/	4-14	HWH	(5/	16")
SELF	DRILL	ING F	FASTE	NER

J	REVISED	REVISION	ENGR.	CHG.	No. PDST_04
2-21-17					PD31-04

DIMENSIONAL DATA

LENGTH "A":	7/8"
PT. DIA.	.156/.150
MAJOR DIAMETER	.246/.240
MINOR DIAMETER	.192/.185
HEAD — ACROSS FLATS	.305/.311

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS. *
MIN. TORSIONAL STRENGTH: 150 IN-LBS.
NOM. SHEAR STRENGTH: 2850 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OUT STRENGTH

MAT'L		AZ-5	55 GAL	G-90	GALVAN	NZED		
NOM. GAUGE	26	24	22	18		20		
THICKNESS (IN.)	.019	.0245	.032	.0475		.038		
BMT (in.)	.0175	.022	.030	.046		.036		
VALUE (LBS ULT.)	342	378	418	1038		620		

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION		AZ55	GALVALUM	1E
	NOM. GAUGE	29	26	24	22
LIEAD DIAMETED	THICKNESS	.015	.019	.024	.032
HEAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	813	1439	1601	2037



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 No. 1/4-14 x 7/8" ZXL LAP SELF DRILL FASTENER

REF. DRWG. P-0167

RECOMMENDED TOOL SPEED

TECHNICAL DATA PROVIDED HEREIN IS TO BE

ALL STRENGTH VALUES SHOWN ARE ULTIMATE

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE

USED AS A GUIDE FOR TYPICAL STRENGTH

CHARACTERISTICS ONLY.

LIMITS FOR DESIGN.

VALUES, EXPRESSED IN POUNDS.

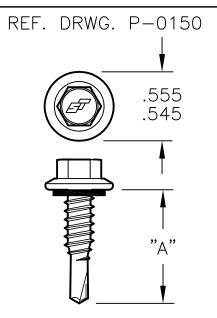
IS 2500 RPM MAXIMUM.

.630

.875

DIMENSIONAL DATA

LENGTH "A":	7/8"
PT. DIA.	.156/.150
MAJOR DIAMETER	.246/.240
MINOR DIAMETER	.192/.185
HEAD — ACROSS FLATS	.305/.311



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 3800 LBS.
MIN. TORSIONAL STRENGTH: 150 IN-LBS.
NOM. SHEAR STRENGTH: 2850 LBS.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L		AZ-	-55 GA	G-90	GALVAN	NZED		
NOM. GAUGE	26	24	22	18		20		
THICKNESS (IN.)	.019	.024	.032	.0475		.038		
BMT (IN.)	.0175	.022	.030	.046		.036		
VALUE (LBS ULT.)	342	378	418	1038		620		

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION		AZ	55 GAI	_VALUM	E	
	NOM. GAUGE	29	26	24	22		
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032		
TILAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030		
CHWH (.555 DIA.)	VALUE (LBS. ULT.)	746	960	1261	1376		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

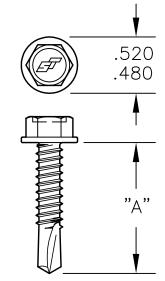
#1	/4-1	4 MA	XX
LAP	SELF	DRIL	LING

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-06
' ' '					ט כ

DIMENSIONAL DATA

REF. DRWG. P-0116

LENGTH "A": 3/4; 1 3/4"; 2"; 2 1/2"; 3"; 4"; 5"; 6"; 7"
PT. DIA. .210/.216
MAJOR DIAMETER .246/.240
MINOR DIAMETER .192/.185
HEAD - ACROSS FLATS .374/.367



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:3697 LBS.MIN. TORSIONAL STRENGTH:150 IN-LBSNOM. SHEAR STRENGTH:2912 LBS.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90 GALVANIZED				
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
YIELD (KSI)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	986	1070	2003	807	890	1107	1327	

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	AZ	55 GAL	_VALUM	E	
	NOM. GAUGE	26	24	22		
WASHER / \	THICKNESS	.019	.024	.032		
HEAD DIAMETER \	BMT (INCHES)	.0175	.022	.030		
BONDED WASHER (16mm OD)	VALUE (LBS. ULT.)	1001	1206	1649		
NONE .500 NOM. HWH DIA.	VALUE (LBS. ULT.)	878	1160	1503		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712

903-592-2826 1-800-352-4864 Fax 903-592-1583

#1/4-	-14	HWH	(3/8")	AF)
SELF	DRII	LLING	FASTE	NER

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-07

DIMENSIONAL DATA

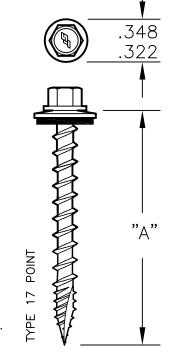
LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"

PT. DIA. 30° SHARP POINT

MAJOR DIAMETER .205/.191

MINOR DIAMETER .121/.116

HEAD - ACROSS FLATS NOMINAL 0.25"



REF. DRWG. P-0083

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1904 LBS.
MIN. TORSIONAL STRENGTH: 56 IN-LBS.
NOM. SHEAR STRENGTH: 1547 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

DUE TO CHANGES IN MANUFACTURING PROCEDURES USED BY LUMBER MILLS, INCLUDING LUMBER DENSITIES, FILLER MATERIAL, ADHESIVES, PLY QUANTITY AND THICKNESS, ETC. PULLOUT STRENGTHS HAVE BEEN UPDATED TO REFLECT THE VALUES USING MATERIAL AVAILABLE ON 4/21/15.

PULL OUT STRENGTH

SUBSTRATE	3/4	,	′	7/16		Y. PINE		4 /0"	2X OAK
	PLY	PLY	PLY	OSB	1"PENET.	1-1/2" PENET.	1"PENET.	PENET.	1"PENET.
VALUE (LBS ULT.)	609	443	352	226	735	1402	488	928	1101

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES SHOWN FOR 24 GA. WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24	
WASHER / \	THICKNESS	.015	.019	.024	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	
BONDED WASHER (12mm O.D.)	VALUE (LBS. ULT.)	378	629	721	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-486 Fax 903-592-1583 #10-16/8 HWH KWIKSEAL II WOODBINDER (TYPE 17 POINT)

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-08

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"

PT. DIA. 30° SHARP POINT; TYPE 17

MAJOR DIAMETER .210/.200

MINOR DIAMETER .130/.126

HEAD - ACROSS FLATS .305/.311

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1585 LBS.*
MIN. TORSIONAL STRENGTH: 60 IN-LBS.
NOM. SHEAR STRENGTH: 1574 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OUT STRENGTH

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

RFF. DRWG. P-0101

.500

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

SUBSTRATE	3/4	5/8	1/2	7/16	2X Y.	PINE	2x	SPF	2X OAK
SUBSTRATE						FULL PENET.			
VALUE (LBS ULT.)	609	443	352	226	735	1402	488	928	1101

DUE TO CHANGES IN MANUFACTURING PROCEDURES USED BY LUMBER MILLS, INCLUDING LUMBER DENSITIES, FILLER MATERIAL, ADHESIVES, PLY QUANTITY AND THICKNESS, ETC. PULLOUT STRENGTHS HAVE BEEN UPDATED TO REFLECT THE VALUES USING MATERIAL AVAILABLE ON 4/21/15.

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	29	26	24	22	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	
TILAD DIAWILTER \	BMT (INCHES)	.013	.0175	.022	.030	
ZXL (.500 DIA.)	VALUE (LBS. ULT.)	658	927	1035	1386	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-4 Fax 903-592-1583 #10-16/8 ZXL KWIKSEAL II LONG LIFE WOODBINDER; TYPE 17

DIMENSIONAL DATA

 LENGTH "A":
 1-1/4"

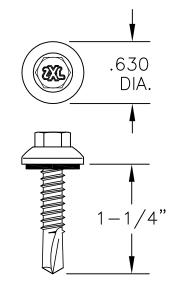
 PT. DIA.
 .198/.193

 MAJOR DIAMETER
 .246/.240

 MINOR DIAMETER
 .192/.185

 HEAD - ACROSS FLATS
 .305/.311

REF. DRWG. P-0111



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS.*
MIN. TORSIONAL STRENGTH: 150 IN-LBS
NOM. SHEAR STRENGTH: 2912 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES. EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)				G-90 GALVANIZED			
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
YIELD (KSI)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	1333	1430	2204	886	1142	1386	2150	

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

MATERIAL	DESIGNATION		AZ55	GALVALUME		
	NOM. GAUGE	29	26	24	22	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	
TILAD DIAWILTER \	BMT (INCHES)	.013	.0175	.022	.030	
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	791	1359	1444	1989	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #1/4-14 ZXL LONG LIFE SELF DRILLING FASTENER

DATE: 2-21-17 REVISED REVISION ENGR. CHG. PDST-10

DIMENSIONAL DATA

 LENGTH "A":
 1 1/4"

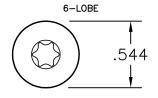
 POINT DIAMETER:
 .180/.175

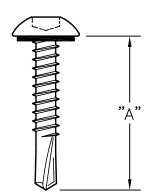
 HEAD DIAMETER:
 .544

 MAJOR DIAMETER
 .209-.215

 MINOR DIAMETER
 .157-.164

DRWG. REF. P-0013





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2900 LBS.
MIN. TORSIONAL STRENGTH: 92 in. lbs.
NOM. SHEAR STRENGTH: 1962 LBS.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)				G-90 GALVANIZED			
NOM. GAUGE	16	14	12	18	16	14	12	
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101	
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098	
YIELD (KSI)	57	57	57	50	50	50	50	
VALUE (LBS ULT.)	927	958	1678	729	787	1041	1372	

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME					
	NOM. GAUGE	29	26	24	22		
 HEAD DIAMETER \	THICKNESS	.015	.019	.024	.032		
TILAD DIAWLILIK	BMT (INCHES)	.013	.0175	.022	.030		
CHWH (.544)	VALUE (LBS. ULT.)	687	1090	1299	1562		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#12-14 ECLIPSE TRUSS HEAD SELF DRILLING FASTENER

DATE:	REVISED	REVISION	ENGR. CHG.	
2-21-17				PDST-11

DIMENSIONAL DATA

 LENGTH "A":
 7/8"

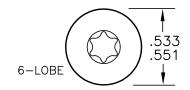
 POINT DIAMETER:
 .156/.150

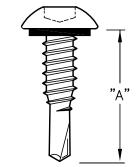
 HEAD DIAMETER:
 .551/.533

 MAJOR DIAMETER:
 .246/.240

 MINOR DIAMETER:
 .192/.185

DRWG. REF. P-0032





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 3697 LBS.
MIN. TORSIONAL STRENGTH: 150 IN-LBS.
NOM. SHEAR STRENGTH: 2912 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	AZ-5	AZ-55 GALVALUME						G-90 GALVANIZED		
NOM. GAUGE	26	24	22				20	18		
THICKNESS (IN.)	.019	.024	.032				.038	.0475		
BMT (in.)	.0175	.022	.030				.036	.046		
VALUE (LBS ULT.)	342	378	418				620	1038		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

	TYPE	AZ55 GALVALUME				
MATERIAL	NOM. GA.	29 ga	26 ga	24 ga.	22 ga	
	NOM. THICKNESS	.015	.019	.024	.032	
WASHER	BASE METAL (BMT)	.013	.017	.022	.030	
	YIELD STRENGTH (KSI)					
EPDM only	VALUE (LBS ULT.)	746	960	1261	1376	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#1/4-14 ECLIPSE TRUSS HEAD LAP SELF DRILLING FASTENER

DATE:	REVISED	REVISION	ENGR. CHO	S. No.
2-21-17				PDST-12

DRWG. REF. P-0123

DIMENSIONAL DATA:

LENGTH "A": 1", 1-1/2"

POINT TYPE: GIMLET

MAJOR DIAMETER: .280/.273

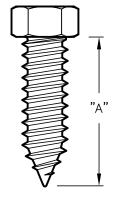
MINOR DIAMETER: .220 NOM.

HEAD - ACROSS FLATS: .374/.367



STRENGTH CHARACTERISTICS:

NOM. TENSILE STRENGTH: 5160 LBS. MIN. TORSIONAL STRENGTH: 220 MIN. NOM. SHEAR STRENGTH: 3952 LBS.



PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90 GALVANIZED			
NOM. GAUGE	16	14	12	18			
THICKNESS (IN.)	.060	.074	.105	.047			
BMT (IN.)	.060	.074	.105	.046			
PREDRILL DIA.	.187	.218	.234	.187			
VALUE (LBS ULT.)	1409	1429	2148	1119			

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OVER STRENGTH

MATERIAL	DESIGNATION		AZ	55 GAL	_VALUM	E	
	NOM. GAUGE	29	26	24	22		
WASHER / \	THICKNESS	.015	.019	.024	.032		
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030		
BONDED WASHER (16mm)	VALUE (LBS. ULT.)	556	890	1197	1270		

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #17-14 HHAB SELF-TAPPING SCREW

DATE:	REVISED	REVISION	ENGR. CH	IG. No.
2-21-17				PDST-13

DIMENSIONAL DATA

 LENGTH "A":
 1", 1-1/2"

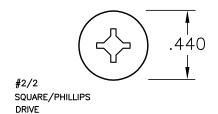
 POINT DIAMETER:
 .156/.151

 HEAD DIAMETER:
 .443/.423

 MAJOR DIAMETER:
 .189/.183

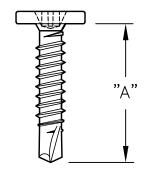
 MINOR DIAMETER:
 .141/.135

DRWG. REF. P-0028



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1920 LBS.
MIN. TORSIONAL STRENGTH: 61 IN-LBS.
NOM. SHEAR STRENGTH: 1633 LBS.



PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90 GALVANIZED			
NOM. GAUGE	16	14	12	18			
THICKNESS (IN.)	.065	.070	.106	.047			
BMT (IN.)	.065	.070	.106	.046			
VALUE (LBS ULT.)	830	1006	1495	731			

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	29	26	24	22	
WASHER / \	THICKNESS	.015	.019	.024	.032	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030	
NONE (.440 HEAD DIAMETER)	VALUE (LBS. ULT.)	529	779	1128	1512	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #10-16 PANCAKE HEAD SELF-DRILL #2/2 SQUARE/PHILLIPS RECESS

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-14

DIMENSIONAL DATA

DRAWING REF. P-0122

 LENGTH "A":
 3/4", 1"

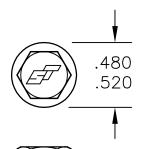
 POINT TYPE:
 30° GIMLET

 HEAD (ACROSS FLATS)
 .367/.375

 MAJOR DIAMETER:
 .240/.246

 MINOR DIAMETER:
 .185/.192

* FASTENERS 3" LONG OR LONGER SHALL HAVE A MIN. 3" THREAD LENGTH.



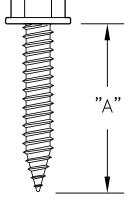
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 3697 LBS.
MIN. TORSIONAL STRENGTH: 150 IN-LBS
NOM. SHEAR STRENGTH: 2808 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)			G-90 GALVANIZED					
NOM. GAUGE	16	14	12	18	16	14	12		
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101		
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098		
YIELD (KSI)	57	57	57	50	50	50	50		
PREDRILL DIA.	.199	.199	.199	.156	.199	.199	.199		
VALUE (LBS ULT.)	1181	1265	2143	1055	1073	1396	1774		

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	AZ	55 GAl	_VALUM	E	
	NOM. GAUGE	26	24	22		
WASHER / \	THICKNESS	.019	.024	.032		
HEAD DIAMETER \	BMT (INCHES)	.0175	.022	.030		
BONDED WASHER (16mm OD)	VALUE (LBS. ULT.)	1001	1206	1649		
NONE .500 NOM.	VALUE (LBS. ULT.)	878	1160	1503		

NOTE: 26 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AND 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

1/4-14 HWH (3/8" AF) TYPE AB CARBON STEEL; SELF TAPPING

DATE:	REVISED	REVISION	ENGR.	CHG.	.,
2-21-17					PDST-15

DIMENSIONAL DATA

LENGTH "A":

PT. DIA.

MAJOR DIAMETER

MINOR DIAMETER

HEAD - ACROSS FLATS

1"

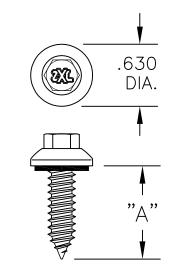
GIMLET

.282/.273

.220 NOM.

.305/.311

REF. DRWG. P-0094



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS.*
MIN. TORSIONAL STRENGTH: 220 MIN.
NOM. SHEAR STRENGTH: 3952 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)				G-90 GALVANIZED				
NOM. GAUGE	16	14	12	18					
THICKNESS (IN.)	.065	.070	.106	.047					
PRE-DRILL DIA.	3/16"	7/32"	15/64"	3/16"					
YIELD (KSI)	57	57	57	50					
VALUE (LBS ULT.)	1409	1429	2128	1119					

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING. ALL 29 GA. THRU 22 GA. PANELS WERE PREDRILLED USING 0.228 DIA. DRILL TO SIMULATE REPAIR CONDITIONS.

PULL OVER STRENGTH

MATERIAL	DESIGNATION		AZ55	GALVALUM	1E
	NOM. GAUGE	29	26	24	22
	THICKNESS	.015	.019	.024	.032
HEAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	696	1101	1205	1446



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583

#17-14	ZXL	LONG	LIFE
TYPE AB	SEL	F-TAP	PING

L						
	DATE:	REVISED	REVISION	ENGR. CI	HG.	
	2-21-17					PDST-16

DIMENSIONAL DATA

REF. DRWG. P-0069

LENGTH "A":

POINT DIAMETER:

MAJOR DIAMETER:

MINOR DIAMETER:

HEAD — ACROSS FLATS

SEE KEY BELOW

.195/.199
.215/.209
.215/.209
.305/.311

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2803 LBS.
MIN. TORSIONAL STRENGTH: 100 IN-LBS.
NOM. SHEAR STRENGTH: 1999 LBS.

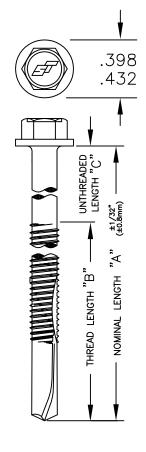
PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	HRS PLATE		
NOM. GAUGE		14	12	3/16"	1/4"	
THICKNESS (N.)		.070	.106	.187	.250	
BMT (in.)		.070	.106	.187	.250	
VALUE (LBS ULT.)		924	1627	2556	3298	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	26	24	22	
WASHER / \	THICKNESS	.019	.024	.032	
HEAD DIAMETER \	BMT (INCHES)	.0175	.022	.030	
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	801	996	1258	
NONE (.398/.432 HWH DIA.)	VALUE (LBS. ULT.)	775	956	1078	



KEY TO ILLUSTRATION:

6"	3"	3"
5"	3"	2"
4"	3"	1"
3"	FULL	N/A
2"	FULL	N/A
1 1/2"	FULL	N/A
1 1/4"	FULL	N/A
A LENGTH	B THREAD LENGTH	C UNTHREADED LENGTH (REF)

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#12-24 HWH HEAVY SELF-DRILLING FASTENER

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"

POINT DIAMETER: TYPE 17 GIMLET

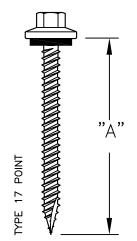
HEX ACROSS FLATS: .250/.244

MAJOR DIAMETER: .181/.175

MINOR DIAMETER: .133/.127

REF: DRAWING P-0036





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2100 POUNDS MIN. TORSIONAL STRENGTH: 48 IN-LBS NOM. SHEAR STRENGTH: 1800 POUNDS

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	1/2 PLY	7/16 OSB	2X SYP 1" PENETRATION	2X SYP 1-1/2' PENETRATION
VALUE (LBS ULT.)	661	363	200	708	1014

PULL OVER STRENGTH

.500 DIA.	ALLOY DESIGNATION	AZ55 GALVALUME	ALUMINUM
STAINLESS STEEL CAP	THICKNESS	0.019	.028
W/ EPDM	ВМТ	0.017	.028
WASHER	YIELD STRENGTH (KSI)	60	-
EPDM (UNDER CHWH)	VALUE (LBS ULT.)	726	380

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#9-15 ST-XL WOODBINDER STAINLESS STEEL CAPPED

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-18

DIMENSIONAL DATA

LENGTH "A":

POINT DIAMETER:

HEAD — ACROSS FLATS:

MAJOR DIAMETER:

MINOR DIAMETER:

1"; 1 1/2"; 2", 2 1/2"

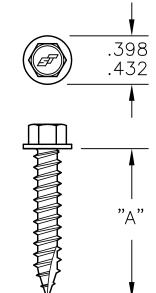
TYPE 17 GIMLET

.305/.312

.254/.248

.185/.178

DRWG. REF. P-0057



(1) FULL PENETRATION

(2) 1" PENETRATION

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 4270 LBS.
MIN. TORSIONAL STRENGTH: 125 IN-LBS
NOM. SHEAR STRENGTH: 2756 LBS.

PULL OUT STRENGTH

MATERIAL:		HRS		3/4	5/8	1/2	7/16	2x	2x	2x	1 x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
PREDRILL	#8(.199)	#8(.199)	#8(.199)	_	_	_					
VALUE	800	1250	2017	843	648	378	294	1187	669	651	746

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES FOR 24, 22, AND 20 GA WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	P	4Z55 G	IME	G- GALVA	-90 NIZED	
	NOM. GAUGE	29	26	24	22	20	
WASHER / \	THICKNESS	.015	.019	.024	.032	.038	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030	.036	
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	495	780	1078	1355	1608	
NONE (.398/.432 HWH DIA.)	VALUE (LBS. ULT.)	_	722	1040	1197	1419	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

14-10 HWH (5/16" AF) TYPE A SELF TAPPING W/ TYPE 17 POINT

DIMENSIONAL DATA

LENGTH "A":

3/4", 1",1 1/4", 1 1/2", 2"

POINT TYPE: GIMLET

MAJOR DIAMETER: .254/.248

MINOR DIAMETER: .185/.178

HEAD - ACROSS FLATS: .375/.367

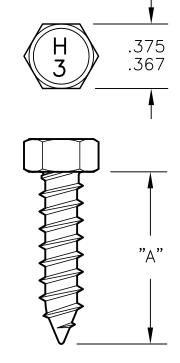
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2900 LBS.
MIN. TORSIONAL STRENGTH: 125 IN-LBS
NOM. SHEAR STRENGTH: 2387 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



DRWG. RFF. P-0134

PULL OUT STRENGTH

MATERIAL:		HRS		3/4	5/8	1/2	7/16	19/32	23/32	2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	OSB	OSB	SPF	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(2)	(1)
PREDRILL	#8(.199)	#8(.199)	#8(.199)	_								
VALUE	800	1250	2017	661	613	418	252	309	460	1978	1013	902

- (1) FULL PENETRATION
- (2) 1" PENETRATION

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OVER STRENGTH

	MATERIAL	G-90 GALVANIZED		AZ55 GALVALUME		
	NOM. GA.	18	20	22	24	26
STAINLESS	THICKNESS	.049	.035	.031	.023	.019
WASHER	BMT (INCHES)	.048	.036	.030	.022	.0175
5/8" OD BONDED	VALUE (LBS)	2336	1451	1325	1079	823

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES FOR 24, 22, & 20 GA WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



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Fax 903-592-1583

#14-10 HHA 304 S.S. SELF TAPPING FASTENER

DIMENSIONAL DATA

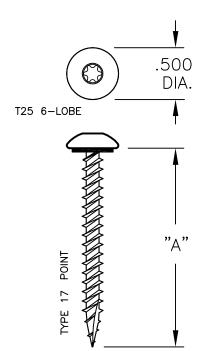
LENGTH "A": 1"; 1 1/2": 2", 2 1/2", 3"

POINT DIAMETER: 30° SHARP POINT

MAJOR DIAMETER: .206/.200

MINOR DIAMETER: .126/.122

HEAD DIAMETER: .500



REF DRWG.: P-0090

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2023 LBS.
MIN. TORSIONAL STRENGTH: 75 IN-LBS.
NOM. SHEAR STRENGTH: 1653 LBS.

PULL OUT STRENGTH

CUDCTDATE	3/4	5/8	1/2	7/16	2X Y. PINE		
SUBSTRATE	PLY	PLY	PLY	OSB	1" PENETR.	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	536	420	380	190	929	640	1451

DUE TO CHANGES IN MANUFACTURING PROCEDURES USED BY LUMBER MILLS, INCLUDING LUMBER DENSITIES, FILLER MATERIAL, ADHESIVES, PLY QUANTITY AND THICKNESS, ETC. PULLOUT STRENGTHS HAVE BEEN UPDATED TO REFLECT THE VALUES USING MATERIAL AVAILABLE ON 4/21/15.

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26		
WASHER / \	THICKNESS	.015	.019		
HEAD DIAMETER \	BMT (INCHES)	.013	.0175		
NONE (EPDM ONLY)	VALUE (LBS. ULT.)	688	879		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



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Fax 903-592-1583

#10-11 TRUSS HEAD ECLIPSE SELF TAPPING WOODBINDER

REF. DRWG. P-0161

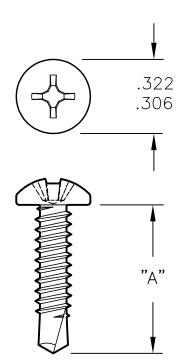
DIMENSIONAL DATA

LENGTH "A": 1/2"; 3/4"; 1"; 1 1/4"; 1 1/2"

POINT DIAMETER: .136/.131

MAJOR DIAMETER: .166/.161

MINOR DIAMETER: .122/.116



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1844 LBS.
MIN. TORSIONAL STRENGTH: 42 IN-LBS.
NOM. SHEAR STRENGTH: 1138 LBS.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ED ONLY) G-90 GALVANIZ			
NOM. GAUGE	16	14 12		18		
THICKNESS (IN.)	.065	.070	.106	.047		
BMT (in.)	.065	.070	.106	.046		
VALUE (LBS ULT.)	860	984	1636	604		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24	
WASHER / \	THICKNESS	.015	.019	.024	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	
NONE (.322 HEAD DIAMETER)	VALUE (LBS. ULT.)	421	636	854	

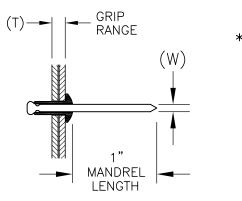
NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUE FOR 24 GA. WAS OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

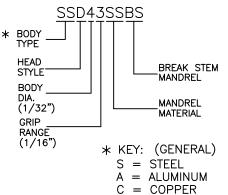


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Fax 903-592-1583

#8-18 PHILLIPS PAN HEAD SELF-DRILLING FASTENER





SS = STAINLESS STL.

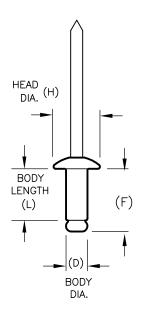


TABLE 1: DIMENSIONS OF ST FASTENING SYSTEMS STANDARD RIVETS:

RIVET NO	NOM.	D		H	1	W	F	Е	L
SERIES		BODY DI	AMETER	HEAD DI		MANDREL	BLIND SIDE	HEAD	BODY
No.	SIZE	MAX.	MIN.	MAX.	MIN.	DIAMETER	PROJ.	HEIGHT	LENGTH
4	1/8"	.128	.122	.262	.238	.076	L+.120	.040	SEE TABLE II

TABLE II: APPLICATION DATA

RIVET SERIES No.	NOM. RIVET SIZE	RECOMMENDED DRILL SIZE	RIVET No.	MATERIAL REFERENCE (**)	GRIP F RANGE MIN.	·· . · · ·	BODY LENGTH (L)
			42	S, A, C	.063	.125	.275
4	 1/8"	#30 (.129)	43	SS	.126	.187	.337
4 176	170	#30 (.129) 	44	S, A, C, SS	.188	.250	.400
			46	S	.313	.375	.525

ST FASTENING SYSTEMS STANDARDS (**)

S = STEEL BODY

STEEL MANDREL A = ALUMINUM BODY

ALUMINUM MANDREL

C = COPPER BODY STEEL MANDREL

SS = STAINLESS STEEL BODY STAINLESS STEEL MANDREL

TABLE III: MECHANICAL PROPERTIES OF ST FASTENING SYSTEMS RIVETS

GRADE DESIGNATION	RIVET BODY MATERIAL	MANDREL MATERIAL	ULTIMATE SHEAR (LBS. MIN.)	ULTIMATE TENSILE (LBS. MIN.)	PULL-OUT IN 18 GA. MIN. (ACTUAL TESTED TENSILE STRENGTH)
10	ALUMINUM	ALUMINUM	120	150	189 LBS.
30	STEEL	STEEL	260	310	437 LBS.
51	STAINLESS STEEL	STAINLESS STEEL	420	530	643 LBS
20	COPPER ALLOY #110	COATED STEEL	NO DATA	NO DATA	NO DATA

NOTE: PULL-OUT STRENGTH OF No. 4 DIAMETER RIVETS IN STEEL, STAINLESS STEEL, OR ALUMINUM BODY TYPES INSTALLED IN 18 GA. STEEL SUBSTRATES OR HEAVIER EXCEED THE TABULATED MINIMUM TENSILE STRENGTH AS SHOWN IN TABLE III.

NOTES:

1. TENSILE AND SHEAR DATA TABULATED (**
REPRESENTS MINIMUM ULTIMATE REQUIRED
VALUES AS TABULATED IN IFI-114 STANDARD
FOR BREAK MANDREL BLIND RIVETS.

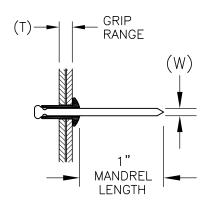
(**)2. ONLY ST FASTENING SYSTEMS STANDARD
RIVETS ARE SHOWN ON THIS DOCUMENT.
CONTACT ST FASTENING SYSTEMS FOR VALUES FOR RIVETS OF OTHER SIZES AND MATERIAL TYPES.

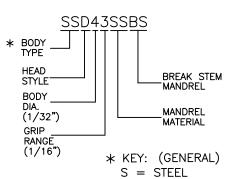


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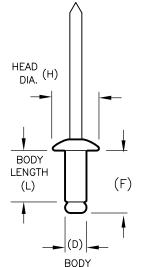
No. 4 SERIES BLIND RIVET DATA BREAK MANDREL TYPE

ı						
	DATE:	REVISED	REVISION	ENGR.	CHG.	No.
	2-21-17					PDST-23





A = ALUMINUM



DIA.

TABLE 1: DIMENSIONS OF ST FASTENING SYSTEMS STANDARD RIVETS:

RIVET NOM.		D		Н		W	F	E	L
SERIES		BODY DI	AMETER	HEAD DIA	AMETER	MANDREL	BLIND SIDE	HEAD	BODY
No.	SIZE	MAX.	MIN.	MAX.	MIN.	DIAMETER	PROJ.	HEIGHT	LENGTH
5	5/32'	.159	.153	.328	.296	.095	L+.140	.050	SEE TABLE II

TABLE II: APPLICATION DATA

RIVET SERIES No.	NOM. RIVET SIZE	RECOMMENDED DRILL SIZE	RIVET No.			GRIP RANGE RANGE (T) MIN. MAX.	
NO.	JIZL			()	WIIIN.	IVIAA.	(L)
			52		.020	.125	.300
5	5/32 "	 #20 (.161)	53	S, A	.126	.187	.362
	0, 02	<i> = 0 (0.01)</i>	54		.188	.250	.425
			56		.313	.375	.550

ST FASTENING SYSTEMS STANDARDS (**)

S = STEEL BODY
STEEL MANDREL
A = ALUMINUM BODY
ALUMINUM MANDREL

TABLE III: MECHANICAL PROPERTIES OF ST FASTENING SYSTEMS RIVETS

GRADE DESIGNATION	RIVET BODY MATERIAL	MANDREL MATERIAL	ULTIMATE SHEAR (LBS. MIN.)	ULTIMATE TENSILE (LBS. MIN.)	PULL—OUT IN 18 GA. MIN. (ACTUAL TESTED TENSILE STRENGTH)
10	ALUMINUM	ALUMINUM	190	230	254 LBS.
30	STEEL	STEEL	370	470	491 LBS.
51	STAINLESS STEEL	STAINLESS STEEL	650	820	886 LBS.
20	COPPER ALLOY #110	COATED STEEL	NO DATA	NO DATA	NO DATA

NOTE: PULL-OUT STRENGTH OF No. 5 DIAMETER RIVETS IN STEEL, STAINLESS STEEL, OR ALUMINUM BODY TYPES INSTALLED IN 18 GA. STEEL SUBSTRATES OR HEAVIER EXCEED THE TABULATED MINIMUM TENSILE STRENGTH AS SHOWN IN TABLE III.

NOTES:

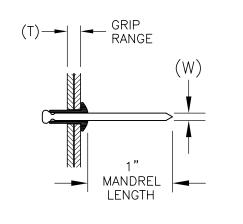
- 1. TENSILE AND SHEAR DATA TABULATED REPRESENTS MINIMUM ULTIMATE REQUIRED VALUES AS TABULATED IN IFI-114 STANDARD FOR BREAK MANDREL BLIND RIVETS.
- (**)2. ONLY ST FASTENING SYSTEMS STANDARD
 RIVETS ARE SHOWN ON THIS DOCUMENT.
 CONTACT ST FASTENING SYSTEMS FOR VALUES FOR
 RIVETS OF OTHER SIZES AND MATERIAL TYPES.

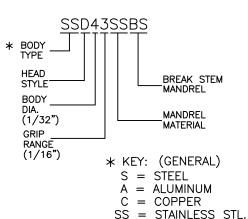


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No. 5 SERIES BLIND RIVET DATA BREAK MANDREL TYPE

DATE:	REVISED	REVISION	ENGR.	CHG.	
2-21-17					PDST-24





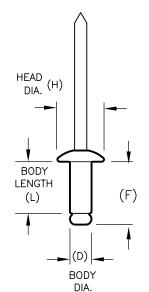


TABLE 1: DIMENSIONS OF ST FASTENING SYSTEMS STANDARD RIVETS:

RIVET	RIVET NOM.		D		Н		F	Е	L
SERIES	RIVET	BODY DI	AMETER	HEAD DI		MANDREL	BLIND SIDE	HEAD	BODY
No.	SIZE	MAX.	MIN.	MAX.	MIN.	DIAMETER	PROJ.	HEIGHT	LENGTH
6	3/16"	.191	.183	.394	.356	.114	L+.160	.060	SEE TABLE II

TABLE II: APPLICATION DATA

RIVET SERIES No.	NOM. RIVET SIZE	RECOMMENDED DRILL SIZE	RIVET No.	MATERIAL REFERENCE (**)	GRIP F RANGE MIN.		BODY LENGTH (L)
6	3/16"	16" #11 (101)	66	SS, A	.251	.375	.575
	6 3/16" #11 (.191)	# 1 1 (.191) 	68	SS, A	.376	.500	.700

ST FASTENING SYSTEMS STANDARDS (**)

A = ALUMINUM BODY ALUMINUM MANDREL

SS = STAINLESS STEEL BODY STAINLESS STEEL MANDREL

TARIF III. MECHANICAL PROPERTIES OF ST FASTENING SYSTEMS RIVETS

GRADE DESIGNATION	RIVET BODY MATERIAL	MANDREL MATERIAL	CUEAD TENGLE		PULL—OUT IN 14 GA. MIN. (ACTUAL TESTED TENSILE STRENGTH)
10	ALUMINUM	ALUMINUM	260	320	471
30	STEEL	STEEL	540	680	NO DATA
51	STAINLESS STEEL	STAINLESS STEEL	950	1200	1570
20	COPPER ALLOY #110	COATED STEEL	NO DATA	NO DATA	NO DATA

NOTE: PULL-OUT STRENGTH OF No. 6 DIAMETER RIVETS IN STEEL, STAINLESS STEEL, OR ALUMINUM BODY TYPES INSTALLED IN 14 GA. STEEL SUBSTRATES OR HEAVIER EXCEED THE TABULATED MINIMUM TENSILE STRENGTH AS SHOWN IN TABLE III.

NOTES:

- 1. TENSILE AND SHEAR DATA TABULATED REPRESENTS MINIMUM ULTIMATE REQUIRED VALUES AS TABULATED IN IFI-114 STANDARD FOR BREAK MANDREL BLIND RIVETS.
- (**)2. ONLY ST FASTENING SYSTEMS STANDARD
 RIVETS ARE SHOWN ON THIS DOCUMENT.
 CONTACT ST FASTENING SYSTEMS FOR VALUES FOR
 RIVETS OF OTHER SIZES AND MATERIAL TYPES.



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No.	6	SERIES	BLIND	RIVET	DATA
		BREAK M	ANDREL 1	YPE	

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-25

DIMENSIONAL DATA

LENGTH "A": 1", 1-1/2", 2"

POINT TYPE: 30° GIMLET SHARP POINT

HEAD DIAMETER: .447/.423

MAJOR DIAMETER: .204/.198

MINOR DIAMETER: .128/.122

REF. DRAWING P-0244

(W/ SPECIAL 1000 HR. SALT SPRAY COATING)



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1981 LBS.
MIN. TORSIONAL STRENGTH: 48 IN-LBS.
NOM. SHEAR STRENGTH: 1428 LBS.

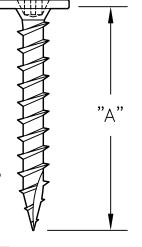
TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

MATERIAL: CARBON STEEL — HARDENED AND TEMPERED FINISH TO BE SILVER RUSPERT TYPE II OVER ZINC ELECTROPLATE. (1000 HRS. SALT SPRAY)
RESISTANCE; 15 CYCLES SFW 2.0S DIN 50018 KESTERNICH

RESISTANCE; 15 CYCLES SFW 2.0S DIN 50018 KESTERNICH MEETS THE REQUIREMENTS OF FLORIDA BUILDING CODE TAS 114 APPENDIX E, SECTION 2 ASTM G85-11, ANNEX A5



PULL OUT STRENGTH

	3/4"	1/2"	7/16"	2X Y. PINE	2X SPF
SUBSTRATE	PLY	PLY	OSB	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	678	352	178	868	597

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ:	55 GAL	VALUM	-
	NOM. GAUGE	29	26	24	22
WASHER / \	THICKNESS	.015	.019	.024	.032
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030
NONE	VALUE (LBS. ULT.)	529	778	1128	1512

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND/OR METALLIC PROTECTIVE COATING.

MIAMI-DADE COUNTY APPROVED

No. L 10-0331.10



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-9 PANCAKE HEAD; SQ./PHILLIPS DRIVE W/ SPECIAL 1000 HR. SALT SPRAY COATING

DIMENSIONAL DATA

LENGTH "A": * 3/4", 1",1 1/4", 1 1/2", 2"
POINT TYPE: TYPE B
MAJOR DIAMETER: .246/.240
MINOR DIAMETER: .185/.192
HEAD - ACROSS FLATS: .375/.367

LONGER LENGTHS AVAILABLE ON SPECIAL * ORDER. FASTENERS 3" LONG OR LONGER SHALL HAVE A MIN. 3" THREAD LENGTH.

* ORDER: FASIENERS 3 LONG OR LONGE SHALL HAVE A MIN. 3" THREAD LENGTH

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 3000 LBS.
MIN. TORSIONAL STRENGTH: 142 IN-LBS.
NOM. SHEAR STRENGTH: 2368 LBS

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MATERIAL:		HRS						
NOM. GA.	1/4"PL.	3/16" PL.	12 GA.	14 GA.				
THICKNESS	.250	.187	.105	.074				
PREDRILL	#2(.221) #2 (.221) #8(.1		#8(.199)	#8(.199)				
VALUE	3364	2598	1973	1018				

NOTE: RECOMMENDED INSTALLATION SPEED FOR TYPE 304 STAINLESS TAPPERS IS 600-1000 RPM. DO NOT USE IMPACT TOOLS.

PULL OVER STRENGTH

	AZ55 GALVALUME						
	NOM. GA.	18	20	22	24	26	
WASHER	THICKNESS	.047	.038	.032	.024	.019	
5/8" OD BONDED	VALUE (LBS)	2336	1451	1325	1079	823	

NOTE: VALUE SHOWN FOR 26 GA WAS OBTAINED USING 80 KSI STEEL. VALUES SHOWN FOR 24, 22, 20, AND 18 GA WAS OBTAINED USING 50 KSI MATERIAL.



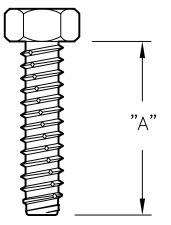
6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

592-2826 1-800-352-4864 Fax 903-592-1583 #1/4-14 HHB SELF TAPPING TYPE 304 STAINLESS STEEL

DATE: REVISED REVISION ENGR. CHG. No. PDST-27



DRWG. REF. P-0133



DIMENSIONAL DATA

 LENGTH "A":
 1 5/8"

 POINT DIAMETER:
 .156/.151

 HEAD DIAMETER:
 .440 NOM.

 MAJOR DIAMETER:
 .189/.183

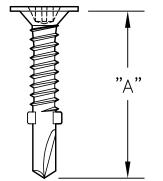
 MINOR DIAMETER:
 .141/.135

DRWG. REF. P-0039



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1920 LBS. MIN. TORSIONAL STRENGTH: 61 IN-LBS. NOM. SHEAR STRENGTH: 1633 LBS.



PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)			A36 HRS	G-90 GALVANIZED		
NOM. GAUGE	16	14	12	3/16" PL.	18		
THICKNESS (IN.)	.065	.070	.106	.187	.047		
BMT (IN.)	.065	.070	.106	.187	.046		
VALUE (LBS ULT.)	847	B47 916 1085		2371 *	587		

^{*} DENOTES TENSILE FAILURE OF FASTENER.

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	CDX PLYWOOD	
WASHER	THICKNESS	15/32" (NOM 1/2")	
NONE (.440 HEAD DIAMETER)	VALUE (LBS. ULT.)	680 (NOTE 1)	

NOTES:

- 1. WAFER HEAD FLANGES
 BROKE DURING PULLOVER
 TESTING IN NOM. 1/2"
 PLYWOOD. VALUE TABULATED
 FOR 1/2" PLYWOOD
 REPRESENTS THE ULTIMATE
 STRENGTH OF THE FASTENER.
 PULLOVER STRENGTH FOR
 PLYWOOD THICKNESSED
 GREATER THAN 1/2" CAN BE
 CONSIDERED SAME VALUE AS
 TABULATED (680 LBS. ULT.)
- 2. BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATINGS.
- TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.
 ALL STRENGTH VALUES SHOWN ARE ULTIMATE

VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFFTY MUST B

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

4.MAX. PLYWOOD THICKNESS FOR USE WITH THIS PLYMETAL FASTENER IS 3/4"



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #10-16 PLYMETAL SELF-DRILL 2/2 SQUARE/PHILLIPS RECESS

DATE:	REVISED	REVISION	ENGR.	CHG.	
2-21-17					PDST-28

DIMENSIONAL DATA

 LENGTH "A":
 2.75"

 POINT DIAMETER:
 .226 /.220

 HEAD DIAMETER:
 .507 /.452

 MAJOR DIAMETER:
 .250 /.242

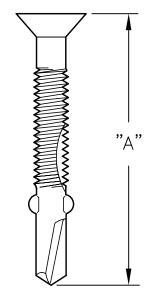
 MINOR DIAMETER:
 .187 REF.

DRWG. REF. P-0018



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 4270 LBS.
MIN. TORSIONAL STRENGTH: 168 IN-LBS.
NOM. SHEAR STRENGTH: 3000 LBS.



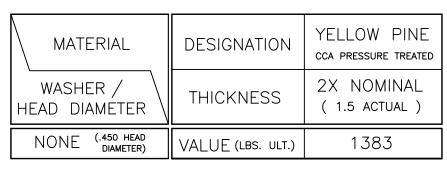
PULL OUT STRENGTH

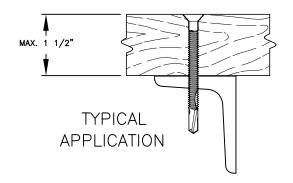
MAT'L	HRS	(PRIMED	ONLY)
NOM. GAUGE	16	14	12
THICKNESS (N.)	.065	.070	.106
BMT (in.)	.065	.070	.106
VALUE (LBS ULT.)	970	1165	1838

A36 HRS					
3/16" PL.	1/4" PL.				
.187	.250				
.187	.250				
3145	5240 *				

^{*} DENOTES TENSILE FAILURE OF FASTENER.

PULL OVER STRENGTH





NOTES:

- 1. YELLOW PINE USED IN PULLOVER
 TESTING WAS DENSE GRAIN, CCA
 PRESSURE TREATED MATERIAL
 NORMALLY USED FOR NAILERS
 THAT ARE SECURED TO BAR JOISTS
 WITH HEADER SELF DRILLS.
- 2. BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATINGS.
- 3. TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

592-2826 1-800-352-486 Fax 903-592-1583

#1/4-20 FLAT HEAD REAMER SELF-DRILLING FASTENER

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-29

DIMENSIONAL DATA

 LENGTH "A":
 2", 2 1/2"

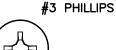
 POINT DIAMETER:
 .191/.197

 HEAD DIAMETER:
 .389 NOM.

 MAJOR DIAMETER:
 .216/.209

 MINOR DIAMETER:
 .165 REF.

DRWG. REF. P-0017





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2800 LBS.
MIN. TORSIONAL STRENGTH: 100 IN-LBS.
NOM. SHEAR STRENGTH: 2000 LBS.

"A"

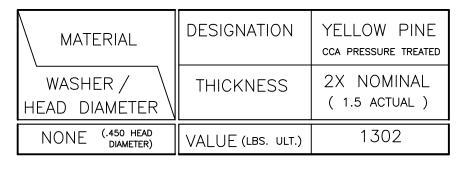
PULL OUT STRENGTH

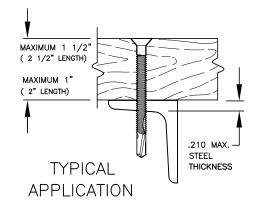
MAT'L	HRS	(PRIMED	ONLY)	
NOM. GAUGE	16	14	12	3,
THICKNESS (IN.)	.065	.070	.106	
BMT (in.)	.065	.070	.106	
VALUE (LBS ULT.)	832	947	1480	

A36 HRS					
3/16" PL.	1/4" PL.				
.187	.250				
.187	.250				
2582	3494 *				

* DENOTES TENSILE FAILURE OF FASTENER.

PULL OVER STRENGTH





NOTES:

- 1. YELLOW PINE USED IN PULLOVER
 TESTING WAS DENSE GRAIN, CCA
 PRESSURE TREATED MATERIAL
 NORMALLY USED FOR NAILERS
 THAT ARE SECURED TO BAR JOISTS
 WITH HEADER SELF DRILLS.
- 2. BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATINGS.
- 3. TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#12-24 FLAT HEAD REAMER SELF-DRILLING FASTENER

DIMENSIONAL DATA

LENGTH "A":

1"; 1 1/2"

POINT TYPE: 30° GIMLET SHARP POINT

HEAD DIAMETER: .440 NOM.

MAJOR DIAMETER: .194/.188

MINOR DIAMETER: .133/.126

DRWG. REF. P-0136

#2/2 SQUARE/PHILLIPS DRIVE

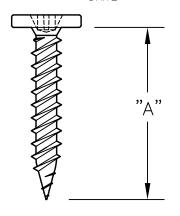
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1450 LBS.
MIN. TORSIONAL STRENGTH: 48 IN-LBS.
NOM. SHEAR STRENGTH: 1113 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

0110070175	3/4	5/8	1/2	7/16	2X Y. PINE	2X SPF
SUBSTRATE	PLY	PLY	PLY	OSB	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	656	518	358	274	988	510

ALL PULL-OUT TESTING INTO PLYWOOD AND OSB REPRESENTS FULL DIAMETER THREAD ENGAGEMENT.

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24	22
WASHER / \	THICKNESS	.015	.019	.024	.032
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030
NONE	VALUE (LBS. ULT.)	529	778	1128	1512

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-12 PANCAKE HEAD TYPE A 304 STAINLESS STL.; SQ./PHILLIPS DR.

DIMENSIONAL DATA

LENGTH "A": 1" , 1-1/2", 2"

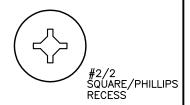
POINT TYPE: 30° GIMLET SHARP POINT

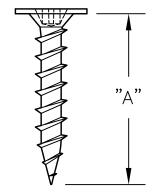
HEAD DIAMETER: .450 NOM.

MAJOR DIAMETER: .204/.198

MINOR DIAMETER: .128/.122







STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1981 LBS.
MIN. TORSIONAL STRENGTH: 66 IN-LBS.
NOM. SHEAR STRENGTH: 1428 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

CUDCTDATE	1/2	7/16	2X Y. PINE	2X SPF	2X HEMFIR
SUBSTRATE	PLY	OSB	1" PENETR.	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	478	293	952	665	538

PULL OVER STRENGTH

MATERIAL	DESIGNATION	SLOT-EDGE PANEL	
	NOM. GAUGE	29 GA.	
WASHER \	THICKNESS	.0175	
WASHER	BMT (INCHES)	.014	
NONE	VALUE (LBS. ULT.)	685	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-9 WAFER HEAD; SQ./PHILLIPS SELF-TAPPING SHARP POINT

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-32

DIMENSIONAL DATA

LENGTH "A":

POINT TYPE:

HEAD DIAMETER:

MAJOR DIAMETER:

MINOR DIAMETER:

1", 1-1/2", 2"

30° TYPE 17 POINT

.447/.423

.204/.198

.128/.122

REF. DRAWING P-0290



#2/2 SQUARE/PHILLIPS RECESS

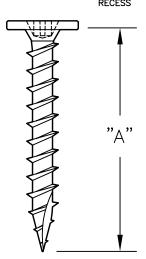
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1981 LBS.
MIN. TORSIONAL STRENGTH: 66 IN-LBS.
NOM. SHEAR STRENGTH: 1428 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

CUDCTDATE	1/2	7/16	2X Y. PINE	2X SPF	2X HEMFIR
SUBSTRATE	PLY	OSB	1" PENETR.	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	478	293	952	665	538

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24	22
WASHER / \	THICKNESS	.015	.019	.024	.032
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030
NONE	VALUE (LBS. ULT.)	529	778	1128	1512

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND/OR METALLIC PROTECTIVE COATING.



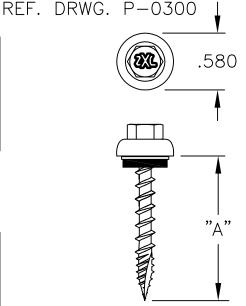
6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-9 PANCAKE HEAD; TYPE 17 POINT 2/2 SQUARE/PHILLIPS RECESS

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3" 30° SHARP POINT; TYPE 17 PT. DIA. MAJOR DIAMETER .210/.200 .130/.126 MINOR DIAMETER HEAD - ACROSS FLATS



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1585 LBS.* MIN. TORSIONAL STRENGTH: 60 IN-LBS. NOM. SHEAR STRENGTH: 1574 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OUT STRENGTH

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

SUBSTRATE	3/4	5/8	1/2	7/16	2X Y.	PINE	2x	SPF	2X OAK
	PLY	PLY	PLY	OSB	1" PENET.	FULL PENET.	1" PENET.	FULL PENET.	1" PENET.
VALUE (LBS ULT.)	707	591	400	310	1052	1552	492	1042	1585 *

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	29	26	24	22	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	
	BMT (INCHES)	.013	.0175	.022	.030	
ZXL (.580 DIA.)	VALUE (LBS. ULT.)	686	946	1080	1532	



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712

903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-16/8 ZXL 580 WOODBINDER

W/ 12MM ALUMINUM BONDED WASHER; TYPE 17

REVISION ENGR. CHG. No. PDST-34 REVISED DATE: 2-21-17

DIMENSIONAL DATA

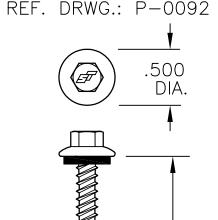
LENGTH "A": 1"; 1 1/2": 2", 2 1/2", 3"

POINT TYPE: 30° SHARP POINT

HEAD DIAMETER: .500

MAJOR DIAMETER: .189/.183

MINOR DIAMETER: .141/.139



"A"

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1135 LBS.
MIN. TORSIONAL STRENGTH: 48 IN-LBS.
NOM. SHEAR STRENGTH: 1034 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	1/2 PLY	7/16 OSB	1x4 Y.P. PRESSURE TREATED	2X Y. 1" PENETR.	1-1/2"	2x SPF 1" PENETR.
VALUE (LBS ULT.)	633	415	390	785	918	1521	685

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	AZ55 GALVALUM		
	NOM. GAUGE	29	26	
WASHER / \	THICKNESS	.015	.019	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	
NONE (EPDM ONLY)	VALUE (LBS. ULT.)	683	870	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-16 CHWH TYPE AB 304 S/S SELF-TAPPING

DATE:	REVISED	REVISION	ENGR.	CHG.	
2-21-17					PDST-35

DIMENSIONAL DATA

DRAWING REF. P-0121

LENGTH "A": * 3/4", 1", 1-1/4", 1-1/2", 1-3/4", 2", 2-1/2",3",4",5",6"

POINT TYPE: 30° GIMLET

HEAD (ACROSS FLATS) .367/.375

MAJOR DIAMETER: .254/.248

MINOR DIAMETER: .185/.178

.480 .520

STRENGTH CHARACTERISTICS

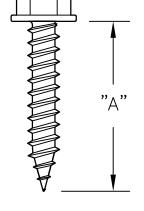
* FASTENERS 3" LONG OR LONGER SHALL HAVE A MIN. 3" THREAD LENGTH.

ULT. TENSILE STRENGTH:4270 LBS.MIN. TORSIONAL STRENGTH:125 IN-LBSNOM. SHEAR STRENGTH:2756 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

(1) FULL PENETRATION(2) 1" PENETRATION

MATERIAL:		HRS		3/4	5/8	1/2	7/16	2x	2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
PREDRILL	#8(.199)	#8(.199)	#8(.199)	_							
VALUE	800	1250	2017	843	648	378	294	1187	669	651	746

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	P	AZ55 GAI		G-90 GALVANIZED		
	NOM. GAUGE	29	26	24	22	20	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	.038	
TIE/O BI/WIETER	BMT (INCHES)	.013	.0175	.022	.030	.036	
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	495	780	1078	1355	1608	
BONDED WASHER (16mm OD)	VALUE (LBS. ULT.)		1001	1206	1649		

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, AND 20 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

14-10 HWH (3/8" AF) TYPE A CARBON STEEL; SELF TAPPING

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-36

DIMENSIONAL DATA

 LENGTH "A":
 1-1/4"

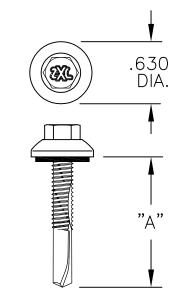
 PT. DIA.
 .199/.195

 MAJOR DIAMETER
 .215/.209

 MINOR DIAMETER
 .164 REF.

 HEAD - ACROSS FLATS
 .305/.311

REF. DRWG. P-0178



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS. *
MIN. TORSIONAL STRENGTH: 100 IN-LBS.
NOM. SHEAR STRENGTH: 1999 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	HRS PLATE		
NOM. GAUGE		14	12	3/16"	1/4"	
THICKNESS (IN.)		.070	.106	.187	.250	
BMT (in.)		.070	.106	.187	.250	
YIELD (ksi)		57	57	50	50	
VALUE (LBS ULT.)		924	1627	2240	LBS.*	

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

RECOMMENDED TOOL SPEED 1800-2000 RPM MAXIMUM.

DO NOT USE IMPACTING TYPE TOOLS.

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME					
	NOM. GAUGE	29	26	24	22		
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032		
TILAD DIAWILTER \	BMT (INCHES)	.013	.0175	.022	.030		
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	637	1045	1303	1958		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #12-24 ZXL HEAVY SELF-DRILLING FASTENER

DATE: REVISED REVISION ENGR. CHG. PDST-37

DIMENSIONAL DATA

 LENGTH "A":
 1-1/2"

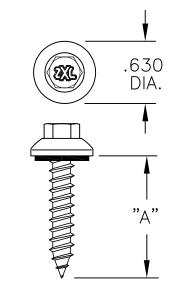
 PT. DIA.
 30° GIMLET

 MAJOR DIAMETER
 .254/.248

 MINOR DIAMETER
 .185/.178

 HEAD - ACROSS FLATS
 .305/.311

REF. DRWG. P-0169



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS.*
MIN. TORSIONAL STRENGTH: 125 IN-LBS
NOM. SHEAR STRENGTH: 2756 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

(1) FULL PENETRATION(2) 1" PENETRATION

MAT'L	HRS (PRIMED ONLY)			3/4 PLY	5/8 PLY	1/2 PLY	7/16 osb	2x Y. PINE	2x HEM.FIR	2x SPF	1x Y. PINE
NOM. GAUGE	16	14	12	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
THICKNESS (IN.)	.065	.070	.106	(')	(')		(')	(2)	(2)	(2)	(')
PRE-DRILL DIA.	#8(.199)	#8(.199)	#8(.199)								
YIELD (KSI)	57	57	57			_	—			_	
VALUE (LBS ULT.)	800	1250	2017	843	648	378	294	1187	669	651	746

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME PULL OVER VALUES OBTAINED WITHOUT PREDRILL					
	NOM. GAUGE	29	26	24	22		
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032		
TILAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030		
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	886	1287	1572	2029		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#14-10 TYPE A (5/16 AF)
ZXL SELF-TAPPING FASTENER

DATE: 2-21-17 REVISED REVISION ENGR. CHG. No. PDST-38

DIMENSIONAL DATA

LENGTH "A": 3/4:, 1", 1-1/4"

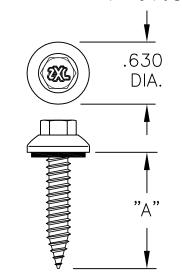
PT. DIA. GIMLET POINT

MAJOR DIAMETER .246/.240

MINOR DIAMETER .192/.185

HEAD - ACROSS FLATS .305/.311

REF. DRWG. P-0168



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS. *
MIN. TORSIONAL STRENGTH: 150 IN-LBS
NOM. SHEAR STRENGTH: 2808 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)			G-90 GALVANIZED					
NOM. GAUGE	16	14	12	18	16	14	12		
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101		
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098		
YIELD (KSI)	57	57	57	50	50	50	50		
PREDRILL DIA.	.199	.199	.199	.156	.199	.199	.199		
VALUE (LBS ULT.)	1181	1265	2143	1055	1073	1396	1774		

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME PULL OVER VALUES OBTAINED WITHOUT PREDRILL					
	NOM. GAUGE	29	26	24	22		
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032		
TILAD DIAWILTER \	BMT (INCHES)	.013	.0175	.022	.030		
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	886	1287	1572	2029		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 #1/4-14 ZXL LONG LIFE TYPE AB SELF-TAPPING

DATE: REVISED REVISION ENGR. CHG. PDST-39

REF: DRAWING P-0204

DIMENSIONAL DATA

 LENGTH "A":
 1", 1-1/2", 2"

 POINT TYPE:
 SHARP GIMLET

 HEAD (ACROSS FLATS):
 .250/.244

 MAJOR DIAMETER:
 .173/.180

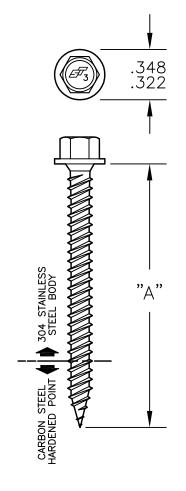
 MINOR DIAMETER:
 .123/.129



ULT. TENSILE STRENGTH: 1875 LBS.
MIN. TORSIONAL STRENGTH: 50 IN-LBS.
NOM. SHEAR STRENGTH: 1210 LBS.



SUBSTRATE	3/4" PLY	5/8" PLY	1/2" PLY	7/16" OSB	2X SYP 1" PENETRATION	2X SYP 1-1/2" PENETRATION
VALUE (LBS ULT.)	725	576	424	246	892	1436



PULL OVER STRENGTH USING 80 KSI STEEL SH WERE OBTAINED USING 9

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
\	NOM. GAUGE	29	26		
WASHER \	THICKNESS	.015	.019		
WYOTIER	BMT* (INCHES)	.013	.0175		
BONDED WASHER (1/2" 0.D. STAINLESS)	VALUE (LBS. ULT.)	579	654		

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#9-15 WOODBINDER-ACQ
BI-METAL STAINLESS STEEL

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-40

DIMENSIONAL DATA

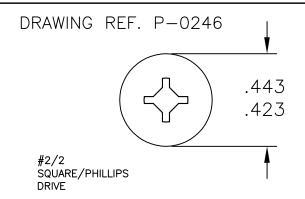
 LENGTH "A":
 1", 1-1/2"

 POINT DIAMETER:
 .151/.156

 HEAD DIAMETER:
 .443/.423

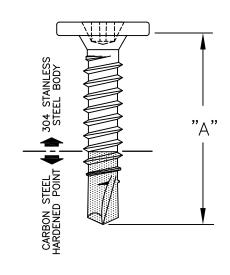
 MAJOR DIAMETER:
 .189/.183

 MINOR DIAMETER:
 .135/.141



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1472 LBS MIN. TORSIONAL STRENGTH: 56 IN-LBS. NOM. SHEAR STRENGTH: 1358 LBS.



PULL OUT STRENGTH

MAT'L			G-90 GALVANIZED			
NOM. GAUGE	16	14	20	18		
THICKNESS (IN.)	.065	.071	.037	.0475		
BMT (IN.)	.065	.071	.037	.046		
VALUE (LBS ULT.)	1173	1441	399	858		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

MATERIAL	FRΙΔΙ	TYPE	AZ55 GALVALUME				
		NOM. GA.	29	26	24	22	
		NOM. THICKNESS	.015	.019	.024	.032	
WAS	HER \	BASE METAL (BMT)	.013	.017	.022	.030	
		YIELD STRENGTH (KSI)	80	80	50	50	
NC	NE	VALUE (LBS ULT.)	353	959	1302	1632	



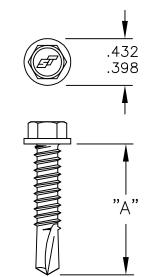
6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-16 PANCAKE HD. BI-METAL SELF DRILLING; SQ./PHILLIPS RECESS

DATE:	REVISED	REVISION	ENGR.	CHG.	
2-21-17					PDST-41

DIMENSIONAL DATA



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:3697 LBS.MIN. TORSIONAL STRENGTH:150 IN-LBSNOM. SHEAR STRENGTH:2912 LBS.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

REF. DRWG. P-0256

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS	HRS (PRIMED ONLY) G-90 GALVANIZED					
NOM. GAUGE	16	14	12	18	16	14	12
THICKNESS (IN.)	.065	.070	.106	.047	.060	.072	.101
BMT (IN.)	.065	.070	.106	.046	.056	.069	.098
YIELD (KSI)	57	57	57	50	50	50	50
VALUE (LBS ULT.)	986	1070	2003	807	890	1107	1327

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	26	24	22		
WASHER / \	THICKNESS	.019	.024	.032		
HEAD DIAMETER \	BMT (INCHES)	.0175	.022	.030		
BONDED WASHER (16mm OD)	VALUE (LBS. ULT.)	925	1135	1443		
NONE .398/.432 HWH DIA.	VALUE (LBS. ULT.)	656	832	1114		



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-486 Fax 903-592-1583 #1/4-14 HWH (5/16" AF)
SELF DRILLING FASTENER (3-POINT)

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-42

DIMENSIONAL DATA

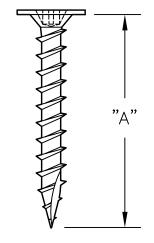
REF. DRAWING P-0249

LENGTH "A": 1-1/2", 2-1/2"
POINT TYPE: 30° GIMLET SHARP POINT
HEAD DIAMETER: .450/.430
MAJOR DIAMETER: .204/.198
MINOR DIAMETER: .128/.122



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1981 LBS.
MIN. TORSIONAL STRENGTH: 66 IN-LBS.
NOM. SHEAR STRENGTH: 1428 LBS.



TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

CUDCTDATE	1/2	7/16	2X Y. PINE	2X SPF	2X HEMFIR
SUBSTRATE	PLY	OSB	1" PENETR.	1" PENETR.	1" PENETR.
VALUE (LBS ULT.)	478	293	952	665	538

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	SLOT-EDGE PANEL			
	NOM. GAUGE	29 GA.			
WASHER \	THICKNESS	.0175			
WASTIER	BMT (INCHES)	.014			
NONE	VALUE (LBS. ULT.)	685			

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

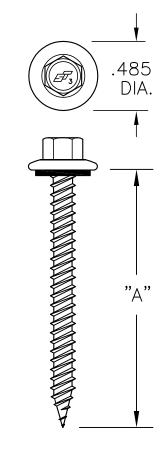
#10-9 WAFER HEAD TYPE A SQUARE/PHILLIPS DRIVE

DATE: REVISED REVISION ENGR. CHG. No. PDST-43

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"
POINT DIAMETER: SHARP POINT
HEX ACROSS FLATS: .250/.244
MAJOR DIAMETER: .181/.175
MINOR DIAMETER: .133/.127

REF: DRAWING P-0302



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2768 lbf
MIN. TORSIONAL STRENGTH: 80 lbf—in
NOM. SHEAR STRENGTH: 1918 lbf

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	1/2 PLY	7/16 OSB	2X SYP 1" PENETRATION	2X SYP 1-1/2' PENETRATION
VALUE (LBS ULT.)	667	395	239	892	1436

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ55	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24		
HEAD DIAMETER	THICKNESS	.015	.019	.024		
	BMT (INCHES)	.013	.0175	.0215		
NONE (EPDM ONLY)	VALUE (LBS. ULT.)	678	863	898		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#9 CHWH TWIN LEAD SHARP POINT, SPECIAL 304 HARDENED

ı						
	DATE:	REVISED	REVISION	ENGR.	CHG.	No.
	2-21-17					PDST-44

DIMENSIONAL DATA

DRAWING REF. P-0314

LENGTH: 3-3/4"
POINT TYPE: SELF-DRILL
HEAD (ACROSS FLATS) .250 NOM.
MAJOR DIAMETER: .215 NOM.
MINOR DIAMETER: .130 NOM.

STRENGTH CHARACTERISTICS

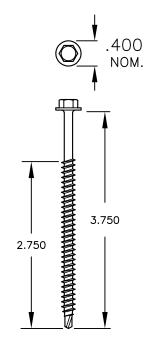
ULT. TENSILE STRENGTH: 2154 lbf *
MIN. TORSIONAL STRENGTH: 125 lbf-in
NOM. SHEAR STRENGTH: 2756 lbf

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

* TENSILE STRENGTH SHOWN REPRESENTS ULTIMATE TENSILE STRENGTH IN THE THREAD AREA.



PULL OUT STRENGTH

(1) FULL PENETRATION(2) 1" PENETRATION

MATERIAL:	: GALVANIZED STEEL				3/4	5/8	1/2	7/16	2x	2x	
NOM. GA.	18	20	22	24	26	PLY	PLY	PLY	OSB	Y. PINE	Y. PINE
THICKNESS	.047	.038	.031	.024	.019	(1)	(1)	(1)	(1)	(1)	(2)
BMT (INCHES)	.046	.036	.0285	.0215	.0175	n/a	n/a	n/a	n/a	n/a	n/a
VALUE	653	489	406	319	263	795	564	457	177	1605	976

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

PULL OVER STRENGTH

MATERIAL	DESIGNATION		
	NOM. GAUGE	29	26
HEAD DIAMETER	THICKNESS	.015	.019
TIEAD DIAMETER	BMT (INCHES)	.013	.0175
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	671	845

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, 20 AND 18 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

No. 12-13 HWH SELF-DRILLING ELECTRO-COATED DECKING FASTENER

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-45

DIMENSIONAL DATA

LENGTH "A": 5/8"; 3/4"; 1"; 1 1/4"; 1 1/2"

.151/.156 PT. DIA. .183/.189 MAJOR DIAMETER .135/.141 MINOR DIAMETER

HEAD - ACROSS FLATS



1920 ULT. TENSILE STRENGTH:

61 IN-LBS MIN. TORSIONAL STRENGTH: 1633 LBS. NOM. SHEAR STRENGTH:

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY. ALL STRENGTH VALUES SHOWN ARE ULTIMATE

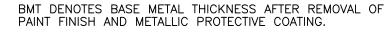
VALUES, EXPRESSED IN POUNDS.

RFF. DRWG. P-0119

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

> 26 .019 .0175 50

> > 158



PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)			G-90 GA	ALVANIZED	AZ55 GALVALUME			
NOM. GAUGE	16	14	12	18	20	22	24		
THICKNESS (IN.)	.065	.070	.106	.047	.038	.032	.024	.(
BMT (IN.)	.065	.070	.106	.046	.036	.030	.022	.(
YIELD (KSI)	57	57	57	50	50	50	50		
VALUE (LBS ULT.)	830	1006	1/05	664	306	260	210		

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55	GALVALU	ME	G-90 GALVANIZED
	NOM. GAUGE	26	24	22	20
HEAD \	THICKNESS	.019	.024	.032	.038
CONFIGURATION \	BMT (INCHES)	.0175	.022	.030	.036
BONDED WASHER (12mm OD)	VALUE (LBS. ULT.)	688	944	1314	1473



P.O. Box 4515 6357 Reynolds Road Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-16 HWH (5/16" AF) SELF DRILLING FASTENER

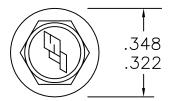
DATE: REVISED REVISION ENGR. CHG. No. PDST-46 2-21-17

REF. DRWG. P-0125

DIMENSIONAL DATA

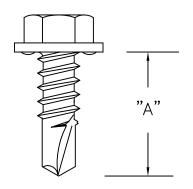
LENGTH "A": 1/2"; 5/8"

POINT DIAMETER: .136/.131
MAJOR DIAMETER: .166/.161
MINOR DIAMETER: .122/.116



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1844 LBS.
MIN. TORSIONAL STRENGTH: 42 IN-LBS.
NOM. SHEAR STRENGTH: 1138 LBS.



PULL OUT STRENGTH

MAT'L	HRS	(PRIMED	ONLY)	G-90	O GALVANIZED		
NOM. GAUGE	16	14	12	18			
THICKNESS (IN.)	.065	.070	.106	.047			
BMT (IN.)	.065	.070	.106	.046			
VALUE (Les ULT.)	860	984	1636	604			

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OVER STRENGTH

MATERIAL	DESIGNATION	AZ55	GALVA	LUME
	NOM. GAUGE	29	26	24
WASHER / \	THICKNESS	.015	.019	.024
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022
NONE (.322 HEAD DIAMETER)	VALUE (LBS. ULT.)	421	636	854

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUE FOR 24 GA. WAS OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#8-18 HWH w/ 6 NIBS SELF-DRILLING FASTENER

DATE: REVISED REVISION ENGR. CHG. No. PDST-47

DIMENSIONAL DATA

LENGTH "A": 1"

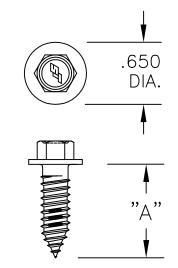
PT. DIA. GIMLET

MAJOR DIAMETER .361/.370

MINOR DIAMETER .282 NOM.

HEAD - ACROSS FLATS .420/.431

REF. DRWG. P-0128



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 7525 LBS.
MIN. TORSIONAL STRENGTH: 500 IN-LBS
NOM. SHEAR STRENGTH: 5950 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

MAT'L	HRS (PRIMED ONLY)				G-90 GALVANIZED				
NOM. GAUGE	16	14	12	18					
THICKNESS (IN.)	.065	.070	.106	.047					
PRE-DRILL DIA.	9/32"	9/32"	9/32"	9/32"					
YIELD (KSI)	57	57	57	50					
VALUE (LBS ULT.)	1595	1736	2405	945					

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION		AZ55	GALVALUM	1E
	NOM. GAUGE	26	24	22	
HEAD DIAMETER	THICKNESS	.019	.024	.032	
TILAD DIAWLILIK	BMT (INCHES)	.0175	.022	.030	
	VALUE (LBS. ULT.)	811	990	1373	

NOTE: PULL OVER VALUES OBTAINED USING 3/8" X 18.3MM EPDM BONDED WASHER
BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.
26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING.
24 AND 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864 Fax 903-592-1583 3/8-12 TRI-LOBULAR 7/16" HWH
TYPE AB SELF-TAPPING

DATE: REVISED ENGR. CHG. PDST-48

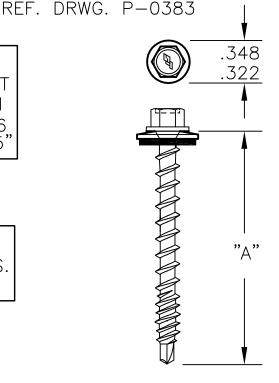
DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"

PT. DIA. SELF DRILL POINT .205/.191

MINOR DIAMETER .121/.116

HEAD — ACROSS FLATS NOMINAL 0.25"



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1904 LBS.
MIN. TORSIONAL STRENGTH: 56 IN-LBS.
NOM. SHEAR STRENGTH: 1547 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

PULL OVER STRENGTH

SUBSTRATE	3/4	5/8	1/2	7/16	2X	Y. PINE	2x	SPF	2X OAK
SUBSTRATE	PLY	PLY	PLY	OSB	1"PENET.	1-1/2" PENET.	1"PENET.	1-1/2" PENET.	1"PENET.
VALUE (LBS ULT.)	636	441	368	210	713	1526	466	1216	1114

TBD - FULL PENETRATION VALUES TO BE DETERMINED

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES SHOWN FOR 24 GA WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

DESIGNATION AZ55 GALVALUME MATERIAL 26 29 24 NOM. GAUGE WASHER / .015 .019.024 **THICKNESS** HEAD DIAMETER BMT (INCHES) .013 .0175 .022 BONDED WASHER 629 378 VALUE (LBS. ULT.) (12mm 0.D.)

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-16/8 HWH KWIKSEAL WOODBINDER; MB POINT

DATE: 2-21-17 REVISED REVISION ENGR. CHG. No. PDST-49

DIMENSIONAL DATA

LENGTH "A": 3/4"

PT. DIA.

MAJOR DIAMETER

MINOR DIAMETER

SELF DRILL POINT
.209/.215
.153/.160
HEAD — ACROSS FLATS

NOMINAL 0.25"

.432 .409

REF. DRWG. P-0117

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2900 LBS.
MIN. TORSIONAL STRENGTH: 88 IN-LBS.
NOM. SHEAR STRENGTH: 1962 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	'	,	7/16 OSB	2X Y. PINE 3/4" PENETRATION
VALUE (LBS ULT.)	573	297	349	206	399

TBD - PULLOUT VALUES TO BE DETERMINED

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES SHOWN FOR 24 GA WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26	24	
WASHER / \	THICKNESS	.015	.019	.024	
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022	
BONDED WASHER (14.3mm O.D.)	VALUE (LBS. ULT.)	687	1090	1299	

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

03-592-2826 1-800-352-486 Fax 903-592-1583 #12-14 TWIN LEAD SHARP POINT; LARGE WASHER; HIGH HWH

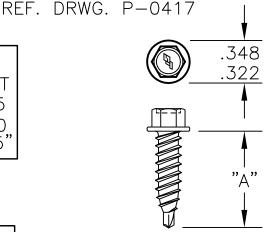
DATE: REVISED REVISION ENGR. CHG. No. PDST-50

DIMENSIONAL DATA

LENGTH "A": 3/4"

PT. DIA. SELF DRILL POINT MAJOR DIAMETER .209/.215 MINOR DIAMETER .153/.160

HEAD - ACROSS FLATS NOMINAL 0.25



STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2900 LBS.
MIN. TORSIONAL STRENGTH: 88 IN-LBS.
NOM. SHEAR STRENGTH: 1962 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

DUE TO CHANGES IN MANUFACTURING PROCEDURES USED BY LUMBER MILLS, INCLUDING LUMBER DENSITIES, FILLER MATERIAL, ADHESIVES, PLY QUANTITY AND THICKNESS, ETC. PULLOUT STRENGTHS HAVE BEEN UPDATED TO REFLECT THE VALUES USING MATERIAL AVAILABLE ON 4/21/15.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	·	1/2 PLY		2X Y. PINE 3/4" PENETRATION
VALUE (LBS ULT.)	TBD	369	301	218	495

TBD - PULLOUT VALUES TO BE DETERMINED

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. VALUES SHOWN FOR 24 GA WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME				
	NOM. GAUGE	29	26	24		
WASHER / \	THICKNESS	.015	.019	.024		
HEAD DIAMETER \	BMT (INCHES)	.013	.0175	.022		
BONDED WASHER (12mm 0.D.)	VALUE (LBS. ULT.)	378	629	721		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#12-14, TWIN LEAD, HIGH HWH KWIKSEAL FLANGE, MB POINT

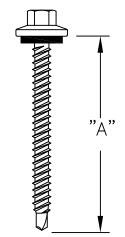
DATE: 2-21-17 REVISED REVISION ENGR. CHG. No. PDST-51

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"
POINT DIAMETER: .105/.110
HEX ACROSS FLATS: .250/.244
MAJOR DIAMETER: .181/.175
MINOR DIAMETER: .133/.127

REF: DRAWING P-0436





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2100 POUNDS MIN. TORSIONAL STRENGTH: 48 IN-LBS NOM. SHEAR STRENGTH: 1800 POUNDS

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	1/2 PLY	7/16 OSB	2X SYP 1" PENETRATION	2X SYP 1-1/2' PENETRATION
VALUE (LBS ULT.)	668	242	224	852	1030

PULL OVER STRENGTH

.500 DIA.	ALLOY DESIGNATION	AZ55 GALVALUME	ALUMINUM
STAINLESS STEEL CAP	THICKNESS	0.019	.028
W/ EPDM	ВМТ	0.017	.028
WASHER	YIELD STRENGTH (KSI)	60	
EPDM (UNDER CHWH)	VALUE (LBS ULT.)	726	380

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-4864 Fax 903-592-1583 #9-15 CHWH (1/4 AF) STAINLESS STEEL CAP TWIN LEAD, MB PT

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-53

DIMENSIONAL DATA

LENGTH "A":

PT. DIA.

MAJOR DIAMETER

MINOR DIAMETER

HEAD — ACROSS FLATS

LENGTH AS SPECIFIED

TYPE 17 GIMLET

.254/.248

.185/.178

NOM. 0.3125

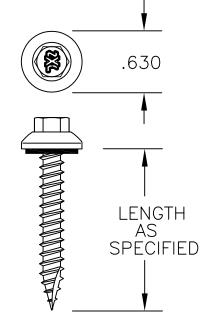
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2240 LBS.*
MIN. TORSIONAL STRENGTH: 125 IN-LBS
NOM. SHEAR STRENGTH: 2756 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

REF. DRWG. P-0340



TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

(1) THROUGH PENETRATION(2) 1" PENETRATION

MATERIAL:		HRS		3/4	5/8	1/2	7/16	2x	2×	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
VALUE	800	1250	2017	843	648	378	294	1187	669	651	746

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME						
	NOM. GAUGE	29	26	24	22			
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032			
	BMT (INCHES)	.013	.0175	.022	.030			
ZXL (.630 DIA.)	VALUE (LBS. ULT.)	813	1439	1601	2037			



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-4864 Fax 903-592-1583 #14-10 TYPE A T-17 30° 30° GIMLET POINT 0.630 ZXL

DATE: 2-21-17 REVISED REVISION ENGR. CHG. No.: PDST-54

DIMENSIONAL DATA

LENGTH "A": 1"; 1 1/2"; 2"; 2 1/2"; 3"

PT. DIA. SELF-DRILL POINT MICROBIT MAJOR DIAMETER .210/.200

MINOR DIAMETER .130/.126

HEAD - ACROSS FLATS .305/.311

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 1585 LBS.*
MIN. TORSIONAL STRENGTH: 60 IN-LBS.
NOM. SHEAR STRENGTH: 1574 LBS.

* THE TABULATED VALUE REPRESENTS THE ULTIMATE TENSILE LOAD AT WHICH THE ZXL HEAD BREAKS FROM THE CARBON STEEL FASTENER BODY.

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

RFF. DRWG. P-0401

.500

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 5/8 1/2 7/16 2X Y.		2X Y. PINE		SPF	2X OAK			
SOBSIKALE				OSB		1-1/2" PENET.			
VALUE (LBS ULT.)	636	441	368	210	713	1526	466	1216	1114

PULL OVER STRENGTH

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24 AMD 22 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.

\ MATERIAL	DESIGNATION	AZ55 GALVALUME						
	NOM. GAUGE	29	26	24	22			
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032			
	BMT (INCHES)	.013	.0175	.022	.030			
ZXL (.500 DIA.)	VALUE (LBS. ULT.)	658	927	1035	1386			



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

903-592-2826 1-800-352-Fax 903-592-1583

#10-16/8 ZXL KWIKSEAL

LONG LIFE WOODBINDER; MB PT

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-55

REF DRWG.: P-0490

DIMENSIONAL DATA

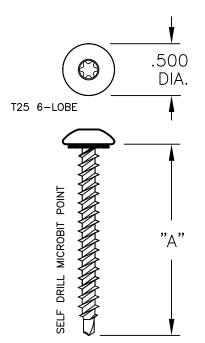
LENGTH "A": 1"; 1 1/2": 2", 2 1/2", 3"
POINT DIAMETER: SELF-DRILL POINT MICROBIT

MAJOR DIAMETER: .206/.200 MINOR DIAMETER: .126/.122

HEAD DIAMETER: .500

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 2023 LBS.
MIN. TORSIONAL STRENGTH: 75 IN-LBS.
NOM. SHEAR STRENGTH: 1653 LBS.



PULL OUT STRENGTH

	3/4	5/8	1/2	7/16	2X Y. PINE		2x SPF		2X OAK
SUBSTRATE	PLY	PLY	PLY	OSB	1" PENET.	1-1/2" PENET.	1" PENET.	1-1/2" PENET.	1" PENET.
VALUE (LBS ULT.)	454	382	397	169	766	1619	606	1105	1412

ALL PULL OUT VALUES USED FULL PENETRATION OR AS NOTED 1-1/2" PENETRATION IS THROUGH A NOMINAL 2X THICK BOARD

PULL OVER STRENGTH

\ MATERIAL	DESIGNATION	AZ55 GALVALUME			
	NOM. GAUGE	29	26		
WASHER / \	THICKNESS	.015	.019		
HEAD DIAMETER \	BMT (INCHES)	.013	.0175		
NONE (EPDM ONLY)	VALUE (LBS. ULT.)	688	879		

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



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Fax 903-592-1583

#10-11 TRUSS HEAD ECLIPSE WOODBINDER MB POINT

DATE: REVISED REVISION ENGR. CHG. No. PDST-56

DIMENSIONAL DATA

LENGTH "A": 2" & 2-1/2"

POINT TYPE:

TYPE 17 GIMLET .367/.375 HEAD (ACROSS FLATS) .254/.248 MAJOR DIAMETER:

MINOR DIAMETER: .185/.178



DRAWING REF. P-0261

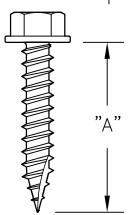
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH: 4270 LBS. MIN. TORSIONAL STRENGTH: 125 IN-LBS NOM. SHEAR STRENGTH: 2756 LBS.

> TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

(1) THROUGH PENETRATION (2) 1" PENETRATION

MATERIAL:		HRS		3/4	5/8	1/2	7/16	2x	2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
PREDRILL	#8(.199)	#8(.199)	#8(.199)	_							
VALUE	800	1250	2017	843	648	378	294	1187	669	651	746

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

\ MATERIAL	DESIGNATION	,	AZ55 GAI	LVALUME		G- GALVA	–90 NIZED
	NOM. GAUGE	29	26	24	22	20	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	.038	
TIEAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030	.036	
NONE (.398/.432 HWH DIA.)	VALUE (LBS. ULT.)		722	1040	1197	1419	
BONDED WASHER (14mm OD)	VALUE (LBS. ULT.)	495	780	1078	1355	1608	
BONDED WASHER (16mm OD)	VALUE (LBS. ULT.)		1001	1206	1649		

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, AND 20 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



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Fax 903-592-1583

14-10 HWH (3/8" AF) TYPE A SELF TAPPING W/ TYPE 17 POINT

REVISION ENGR. CHG. No. DATE: REVISED PDST-57 2-21-17

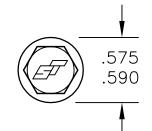
DIMENSIONAL DATA

LENGTH "A": 1-1/2", 2" & 2-1/2"

POINT TYPE:

HEAD (ACROSS FLATS) .305/.311 MAJOR DIAMETER: .254/.248

MINOR DIAMETER: .185/.178



DRAWING REF. P-0367

STRENGTH CHARACTERISTICS

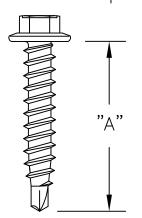
ULT. TENSILE STRENGTH:TBDLBS.MIN. TORSIONAL STRENGTH:125 IN-LBSNOM. SHEAR STRENGTH:TBDLBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

TYPE SD POINT

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

(1) THROUGH PENETRATION(2) 1" PENETRATION

MATERIAL:		HRS		3/4	5/8	1/2	7/16		2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	(2)	(1)
PREDRILL	#8(.199)	#8(.199)	#8(.199)								
VALUE											

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

MATERIAL	DESIGNATION	,	AZ55 GAI	_VALUME		GALVA	-90 NIZED
	NOM. GAUGE	29	26	24	22	20	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	.038	
TILAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030	.036	
NONE (.575/.590 NONE CHWH DIA.)	VALUE (LBS. ULT.)						

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, AND 20 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



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Fax 903-592-1583

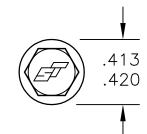
14-10 HWH (5/16" AF) (410 STAINLESS) SELF TAPPING W/ TYPE SD POINT

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-58

DIMENSIONAL DATA

LENGTH "A": 1-1/2"

POINT TYPE: TYPE SD POINT
HEAD (ACROSS FLATS) .310/.317 (8mm)
MAJOR DIAMETER: .215/.222 (5.5mm)
MINOR DIAMETER: .155/.160 (4 mm)



DRAWING REF. N/A

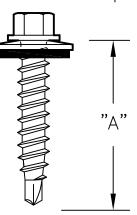
STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:878 LBS.MIN. TORSIONAL STRENGTH:36 IN-LBSNOM. SHEAR STRENGTH:851 LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.



PULL OUT STRENGTH

MATERIAL:		HRS		3/4	5/8	1/2	7/16		2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105								
PREDRILL											
VALUE					505						

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

MATERIAL	DESIGNATION	,	AZ55 GAI	_VALUME		GALVA	-90 NIZED
	NOM. GAUGE	29	26	24	22	20	
HEAD DIAMETER	THICKNESS	.015	.019	.024	.032	.038	
TIEAD DIAMETER	BMT (INCHES)	.013	.0175	.022	.030	.036	
NONE (.575/.590 NONE CHWH DIA.)	VALUE (LBS. ULT.)						



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

5.5 mm X 35 mm HWH (5/16" AF) ALUMINUM FARMER SCREWS (SD POINT)

DATE:	REVISED	REVISION	ENGR.	CHG.	No.
2-21-17					PDST-59

DIMENSIONAL DATA

LENGTH "A": 3/4" & 1" 30° SHARP POINT POINT TYPE:

HEAD (ACROSS FLATS) .250 NOMINAL

.245/.252 MAJOR DIAMETER: .125/.132 MINOR DIAMETER:



ULT. TENSILE STRENGTH: 1850 LBS. MIN. TORSIONAL STRENGTH: 86 IN-LBS NOM. SHEAR STRENGTH: 2050 LBS.

> TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

350

DRAWING REF. P-0339

PULL OUT STRENGTH

MATERIAL:		HRS		3/4	5/8	1/2	7/16	2x	2x	
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	SPF	TBD
THICKNESS (IN)	.059	.074	.105	(1)	(1)	(1)	(1)	(2)	(2)	
VALUE (LBS)				606	437	342	192	875	520	

(1) THROUGH PENETRATION

(2) 1" PENETRATION

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

MATERIAL	DESIGNATION	A	AZ55 GAI	_VALUME	
	NOM. GAUGE	29	26	24	22
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	THICKNESS (IN)	.015	.019	.024	.032
WASHER DIAMETER\	BMT (INCHES)	.013	.0175	.022	.030
0.475	VALUE (LBS. ULT.)	378	629	721	

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, AND 20 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

6357 Reynolds Road P.O. Box 4515 | #14-5 HWH (1/4"AF) SINGLE LEAD SHARP POINT (BUTTRESS THREAD)

DATE:	REVISED	REVISION	ENGR.	CHG.	No.	PDS-60
12-8-16						PD3-00

DIMENSIONAL DATA

LENGTH "A": 3-1/2"

POINT TYPE: 30° SHARP POINT

 HEAD (TORX) : $\mathsf{T}\mathsf{-30}$

MAJOR DIAMETER: .294/.300 MINOR DIAMETER: .194/.200

STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:

MIN. TORSIONAL STRENGTH:

NOM. SHEAR STRENGTH:

LBS.

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

.642 .610

DRAWING REF. P-0338

PULL OUT STRENGTH

MATERIAL:		HRS		3/4	5/8	1/2	7/16		2x	2x	1x
NOM. GA.	16	14	12	PLY	PLY	PLY	OSB	Y. PINE	HEM.FIR	SPF	Y. PINE
THICKNESS	.059	.074	.105								
PREDRILL											
VALUE											

PULL OVER STRENGTH

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.

MATERIAL	DESIGNATION	A	AZ55 GAI	_VALUME	
	NOM. GAUGE	29	26	24	22
DOME HEAD \	THICKNESS	.015	.019	.024	.032
DIAMETER \	BMT (INCHES)	.013	.0175	.022	.030
0.610 / 0.642	VALUE (LBS. ULT.)				

NOTE: 26 AND 29 GA. VALUES SHOWN WERE OBTAINED USING 80 KSI STEEL SHEETING. 24, 22, AND 20 GA. VALUES WERE OBTAINED USING 50 KSI MINIMUM STEEL SHEETING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

5/16" TORX WASHER HEAD 30° SHARP POINT (3/8" SHOULDER)

DATE:	REVISED	REVISION	ENGR.	CHG.	
2-8-16					PDST-61

DIMENSIONAL DATA

LENGTH "A": 1", 1 1/2", 2", 2 1/2", 3"

POINT DIAMETER: .105/.110

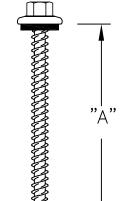
HEX ACROSS FLATS: Nom. .250

MAJOR DIAMETER: .189/.183

MINOR DIAMETER: .122/.127

REF: DRAWING P-0432





STRENGTH CHARACTERISTICS

ULT. TENSILE STRENGTH:2050 POUNDSMIN. TORSIONAL STRENGTH:56 IN-LBSNOM. SHEAR STRENGTH:1800 POUNDS

TECHNICAL DATA PROVIDED HEREIN IS TO BE USED AS A GUIDE FOR TYPICAL STRENGTH CHARACTERISTICS ONLY.

ALL STRENGTH VALUES SHOWN ARE ULTIMATE VALUES, EXPRESSED IN POUNDS.

AN APPROPRIATE FACTOR OF SAFETY MUST BE APPLIED BY THE USER TO OBTAIN ALLOWABLE LIMITS FOR DESIGN.

PULL OUT STRENGTH

SUBSTRATE	3/4 PLY	1/2 PLY	7/16 OSB	2X SYP 1" PENETRATION	2X SYP 1-1/2' PENETRATION
VALUE (LBS ULT.)	614	276	188	710	1323

PULL OVER STRENGTH

.500 DIA. STAINLESS STEEL CHWH W/ EPDM	ALLOY DESIGNATION	AZ55 GALVALUME	ALUMINUM
	THICKNESS	0.019	.028
	ВМТ	0.017	.028
WASHER	YIELD STRENGTH (KSI)	80	
EPDM (UNDER CHWH)	VALUE (LBS ULT.)	726	380

BMT DENOTES BASE METAL THICKNESS AFTER REMOVAL OF PAINT FINISH AND METALLIC PROTECTIVE COATING.



6357 Reynolds Road P.O. Box 4515 Tyler, Texas 75712 903-592-2826 1-800-352-4864

Fax 903-592-1583

#10-15 CHWH (1/4 AF) HARDENED STAINLESS STEEL, TWIN LD, MB PT

DATE:	REVISED	REVISION	ENGR.	CHG.	
1-4-17					PDST-62