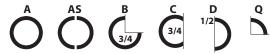
PRECISION CRAFTSMANSHIP

Turncraft Wood Colonial columns begin with the milling of finger-jointed or solid staves to exacting dimension. The staves are then assembled into a raw shaft using the strongest Type-I waterproof glue. Torque bands are wrapped around the shaft applying 90 to 100 pounds of pressure per square inch, transforming the individual staves into a single unit, ready for precision turning.

PLAN TYPES

Colonial columns are available in the following plan types. Please specify when you order. Columns other than Plan Type A are not load bearing. Split or reassembled columns are not load bearing.















			Shaft Dim	ensions		Fluti	ng Dime	ensions	Maximum
Nominal shaft	Available	Outside diameter		Inside d	Inside diameter		Flutes	Flute length	Load (pounds)
diameter *		Bottom	Тор	Bottom	Тор	Number of flutes	width	(A)	Capacity
6"	6' 8' 10' 12'	5 %	4 1/4	3	1 ¾	15	1/2	4'-2" 6'-2" 8'-2" 10'-2"	2,095 lb.
8"	6' 8' 10' 12'	7 %	6 1/4	5	3 ½	15	7∕8	4'-2" 6'-2" 8'-2" 10'-2"	3,258 lb.
10"	6' 8' 10' 12'	9 %	8 1⁄4	7 1/8	5 ½	18	7∕8	4'-2" 6'-2" 8'-2" 10'-2"	4,268 lb.
12"	6' 8' 10' 12'	11 5/8	10 ¼	9	7 ½	20	7∕8	4'-2" 6'-2" 8'-2" 10'-2"	5,173 lb.

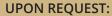
^{*} Shaft net diameters are 3/8" less than nominal.

^{**} For wood columns, inside sizes are based on the inside diameter of the polyurethane cap. Other caps (wood and ornamental capitals) have different sizes and these numbers will not apply.

	Taper	ed **
Column diameter	Inside round	Inside square
6"	1 ½"	1 ½16"
8"	3"	2 1/4"
10"	5"	3 %"
12"	7"	5"

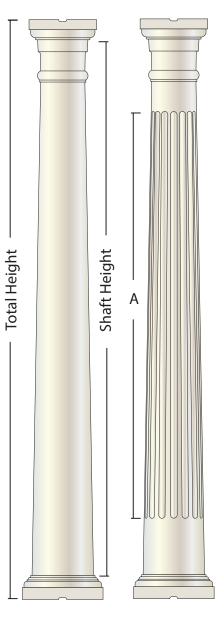
Turncraft manufactures a full selection of Colonial design columns in finger-joint western pine. Other species may be available upon request.

Columns from 14" to 24" diameter are available. Call for more information.



Priming is applied in two coats, using a specially formulated primer developed exclusively for Turncraft. The column is sanded before each coat.

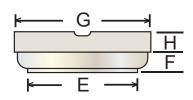
Asphalt coating of the shaft interior is applied to the bottom three feet of the shaft.

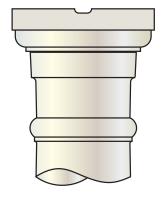


POLYURETHANE CAP AND BASE

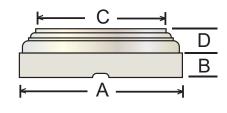
Colonial polyurethane cap and bases are specially designed to provide increased durability. They are load bearing, and contain no wood components to warp, rot or decay. They are manufactured with vents to allow air flow for expansion and contraction.

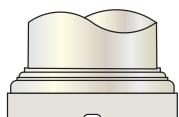
0.1	Tapered Polyurethane Cap											
Column nominal	Cap r	ound	Aba	Сар								
diameter *	Е	F	G	Н	height							
6"	5 1/8"	1 ¾16"	6 ¾"	1 1/4"	2 1/16"							
8"	6 ¾"	1 3/16"	8 ¾"	1 1/4"	2 1/16"							
10"	8 %"	1 1/16"	10 ½"	1 1/16"	2 %"							
12"	10 %"	1 1/16"	12"	1 ½16"	2 1/8"							





	Tapered Polyurethane Base											
Column nominal	Pli	nth	Base	Base								
diameter *	Α	В	С	D	height							
6"	8 1/8"	1 ½16"	6 1/8"	1 ½16"	2 %"							
8"	10"	1 1/16"	8"	1 1/16"	2 %"							
10"	12"	1 1/16"	10"	1 1/16"	2 %"							
12"	14"	1 1/16"	12"	1 ½6"	2 1/8"							

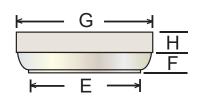


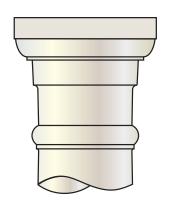


WOOD CAP AND BASE

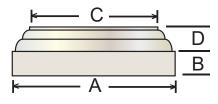
Finger-joint pine caps and bases are for interior use only.

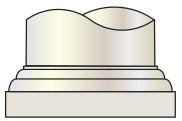
0.1	Tapered Wood Cap										
Column nominal	Сарт	ound	Aba	Сар							
diameter *	Е	F	G	Н	height						
6"	5 1/8"	1 1/4"	6 ¾"	1 1/4"	2 ½"						
8"	6 ¾"	1 1/4"	8 ¾"	1 1/4"	2 ½"						
10"	8 %"	1 ½"	10 %"	1 ½"	3"						
12"	10 %"	1 ½"	12"	1 ½"	3"						





0.1	Tapered Wood Base										
Column nominal	Pli	nth	Base	Base							
diameter *	Α	В	С	D	height						
6"	8 1/8"	1 ½"	6 1/8"	1 ½"	3"						
8"	10"	1 ½"	8"	1 ½"	3"						
10"	12"	1 ½"	10"	1 ½"	3"						
12"	14"	1 ½"	12"	1 ½"	3"						





Designed with crisp, true architectural detail, ornamental capitals artfully capture natural themes and images. Capitals for wood Colonial columns are crafted from poly/resin material, providing a waterproof, strong, loadbearing product. These ornamental capitals are specifically for Turncraft's tapered wood Colonial column shafts. Each style is proportionally scaled for the diameter of the shaft when the shaft is trimmed according to the architecturally correct location on the astragal. See the diagram at right for determining where the column shaft should be trimmed. Due to this trimming, the overall height of the column will need to be adjusted by the "Height Adjust" value in the following tables.



Empire



Empire with Necking



Greek Angular Ionic



Greek Erectheum



Greek Erectheum with Necking



Modern Composite



Roman Corinthian



Roman Doric **Ornamental**



Roman Ionic



Scamozzi



Temple of Winds

Nominal		Emį	oire		Е	mpire wit	h Neckii	ng	Greek Angular Ionic				
bottom diameter	Capital height	Abacus width	Scroll width	Height adjust	Capital height	Abacus width	Scroll width	Height adjust	Capital height	Abacus width	Scroll width	Height adjust	
6"	2 ½"	7 ½" 6 ¾" -4 ¾"		5"	7 ½"	6 ¾"	-1 1/4"	2 ¾"	7 ½"	6 ¾"	-4 1/8"		
8"	3 ¾"	3 3/4" 10" 9"		-3 1/8"	7 3/4"	10"	9"	+1 ½"	3 5⁄8"	9 1/4"	9"	-3 1/4"	
10"	5 1/4"	10 ¾"	12 1/4"	-2"	10"	13 ½"	12 1/4"	+3 ¾"	5 1/8"	14 1/4"	13 ¾"	-2 1/8"	
12"	6 1/4" 18" 17" -1"		-1"	11"	11" 18" 17" +4 %"		+4 3/8"	6"	17 1/4"	17"	-1 1/4"		
		Greek F	recthe	ım	Gr	eek Frec	theum w	rith Neck	cking Modern Composite				

Nominal	Greek Erectheum									
bottom diameter	Capital height	Abacus width	Scroll width	Height adjust	Ca					
6"	3 1/4"	6 ¾"	8 ½"	-3 %"	Г					
8"	3 ¾"	7 3/4"	11¾"	-3 1/8"	į					
10"	5 1/4"	10 ½"	15"	-2"	-					
12"	6 1/4"	14 1/3"	21"	-1"	8					

Greek	Erectneu	m with in	wodern Composite					
Capital height	Abacus width	Scroll width	Height adjust	Capital height	Abacus width	Height adjust		
	n,	/a	6 ½"	7 ½"	+1/4"			
5 ¾"	7 ¾"	11 ¾"	-1/2"	8 ½"	10 ¾"	+2 1/4"		
7 ½"	10 ½"	15"	+7/8"	11 ½"	16 ½"	+4 %"		
8 ½"	12"	17 1/4"	+1 %"	12 1/4"	16 ½"	+5 %"		

	12"	1/ 1/4"	+1 1/8	" 12	. 1/4"	16 1/2	2" -	+5 %″		
		Romar	n Ionic			5	Scam	ozzi		
	Capital height	Abacus width	Scroll width	Height adjust	Capi heig		acus ridth	Scroll width	Height adjust	
l	2 1/4"	6 1/8"	8 1/16"	-4 %"	2 ½	ź" 6	1/2"	5 1/4"	-4 ¾"	ıΓ
l	3"	8 1/4"	10 ½"	-3 %"	2 7	ś" -	10"	8"	-4"	
l	3 %"	10 ½"	13 ½"	-3 %"	3 ½	2"	11"	9 ¾"	-3 ¾"	ı[
ı	4 1 / 11	40 1/11	40 1/11	0 2/11	4 7	/11 4 4	0 0 / 11	4 - 5 / 11	0 0 / 11	

	For Empire with Necking, Greek Erectheum with Necking, Modern Composite, Roman Corinthian, and Temple of Winds capitals, trim at this point:	
	trim at this point:	
Į.	For all other capital styles, trim at this point:	

	Nominal	Roman Corinthian			Roman Doric Ornamental				Roman Ionic			Scamozzi				Temple of Winds		
	bottom diameter	Capital height	Abacus width		Capital height	Abacus width	Height adjust	Capital height	Abacus width				Abacus width	Scroll width		Capital height	Abacus width	Height adjust
Γ	6"	5 ¾"	7 %"	-1/2"	4"	8 ¾"	-2 1/4"	2 1/4"	6 1/8"	8 1/16"	-4 %"	2 ½"	6 ½"	5 1/4"	-4 %"	6"	6"	-1/4"
	8"	8"	9 3/8"	+1 3/4"	4 ½"	10 ½"	-1 ¾"	3"	8 1/4"	10 ½"	-3 %"	2 %"	10"	8"	-4"	7"	8"	+3/4"
	10"	11"	13"	+4 %"	6"	14 1/4"	-5/8"	3 %"	10 ½"	13 ½"	-3 %"	3 ½"	11"	9 ¾"	-3 ¾"	10"	13 5/8"	+3 %"
	12"	13 %"	17 ¾"	+7 1/4"	7"	16 1/4"	+3/8"	4 ½"	12 ½"	16 ½"	-2 3/4"	4 %"	16 %"	15 %"	-2 %"	11 ³ / ₈ "	16 ½"	+4 ¾"

PRECISION CRAFTSMANSHIP

Turncraft Wood Colonial columns begin with the milling of finger-jointed or solid staves to exacting dimension. The staves are then assembled into a raw shaft using the strongest Type-I waterproof glue. Torque bands are wrapped around the shaft applying 90 to 100 pounds of pressure per square inch, transforming the individual staves into a single unit, ready for precision turning.

PLAN TYPES

Colonial columns are available in the following plan types. Please specify when you order. Columns other than Plan Type A are not load bearing. Split or reassembled columns are not load bearing.











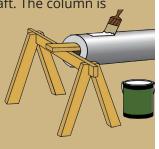




UPON REQUEST:

Priming is applied in two coats, using a specially formulated primer developed exclusively for Turncraft. The column is sanded before each coat.

Asphalt coating of the shaft interior is applied to the bottom three feet of the shaft.



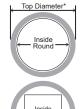
Total Height Total Height	Shaft Height ————————————————————————————————————	A	ļ
			h

		Shaft Dimensions		Flu	iting Dimensio	Maximum	
Nominal shaft	Available	Outside	Inside	Number of		Flute length	Load (pounds)
diameter *	heights	diameter	diameter	flutes	Flutes width	(A)	Capacity
	6'					4'-10"	
6"	8'	5 %	3	15	1/2	6'-10"	2,095 lb.
	10'					8'-10"	
	6'					4'-10"	
8"	8'	7 %	5	15	7/8	6'-10"	3,258 lb.
	10'					8'-10"	
	6'					4'-10"	
10"	8'	9 5/8	7 1/8	18	7/8	6'-10"	4,268 lb.
'0	10'	3 / 8	, , ,	10	/ *	8'-10"	+,200 ib.
	12'					10'-10"	
	6'					4'-10"	
12"	8'	11 5%	9	20	7/8	6'-10"	5,173 lb.
	10'					8'-10"	

^{*} Shaft net diameters are 3/8" less than nominal.

^{**} For wood columns, inside sizes are based on the inside diameter of the polyurethane cap. Other caps (wood and ornamental capitals) have different sizes and these numbers will not apply.

	Non-tapered **				
Column diameter	Inside round	Inside square			
6"	2 %"	1 1/8"			
8"	4 5/8"	3 1/8"			
10"	6 %"	4 ¾"			
12"	8 5/8"	6"			



Actual lengths of the flutes for standard configurations are shown in the accompanying tables.

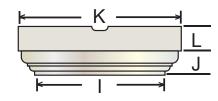
The extra few inches above the base allow the installer to adjust heights as needed to accommodate the variations in porch heights and slopes. Custom flute lengths are available upon request, for the same price as

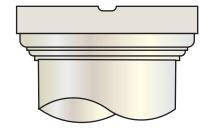
standard fluted columns. Fluting typically ends 4" from the base on custom fluted columns. If using standard height columns with custom height columns, it is best to order the standard height columns custom fluted as well to match the 4" bottom spacing.

POLYURETHANE CAP AND BASE

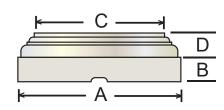
Colonial polyurethane cap and bases are specially designed to provide increased durability. They are load bearing, and contain no wood components to warp, rot or decay. They are manufactured with vents to allow air flow for expansion and contraction.

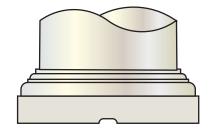
0.1	Non-tapered Polyurethane Cap					
Column nominal	Cap Round		Abacus		Сар	
diameter *	- 1	J	K	L	height	
6"	6 1⁄8"	1 ½16"	8 1/8"	1 ½6"	2 %"	
8"	8"	1 ½16"	10"	1 ½16"	2 %"	
10"	10"	1 ½16"	12"	1 ½6"	2 %"	
12"	12"	1 1/16"	14"	1 1/16"	2 %"	





0.1	Non-tapered Polyurethane Base					
Column nominal	Plinth		Base	Base		
diameter *	Α	В	С	D	height	
6"	8 1/8"	1 1/16"	6 1/8"	1 ½16"	2 %"	
8"	10"	1 1/16"	8"	1 1/16"	2 %"	
10"	12"	1 1/16"	10"	1 1/16"	2 %"	
12"	14"	1 1/16"	12"	1 ½6"	2 %"	

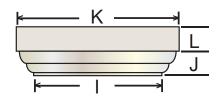


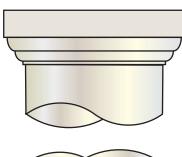


WOOD CAP AND BASE

Finger-joint pine caps and bases are for interior use only.

0.1	Non-tapered Wood Cap					
Column nominal	Cap Round		Abacus		Сар	
diameter *	- 1	J	K	L	height	
6"	6 1/8"	1 1/2"	8 1/8"	1 ½"	3"	
8"	8"	1 ½"	10"	1 ½"	3"	
10"	10"	1 ½"	12"	1 ½"	3"	
12"	12"	1 ½"	14"	1 ½"	3"	





0.1	Non-tapered Wood Base					
Column nominal	Plinth		Base round		Base	
diameter *	Α	В	С	D	height	
6"	8 1/8"	1 ½"	6 1/8"	1 ½"	3"	
8"	10"	1 ½"	8"	1 ½"	3"	
10"	12"	1 ½"	10"	1 ½"	3"	
12"	14"	1 ½"	12"	1 ½"	3"	

