



woodgrain doors

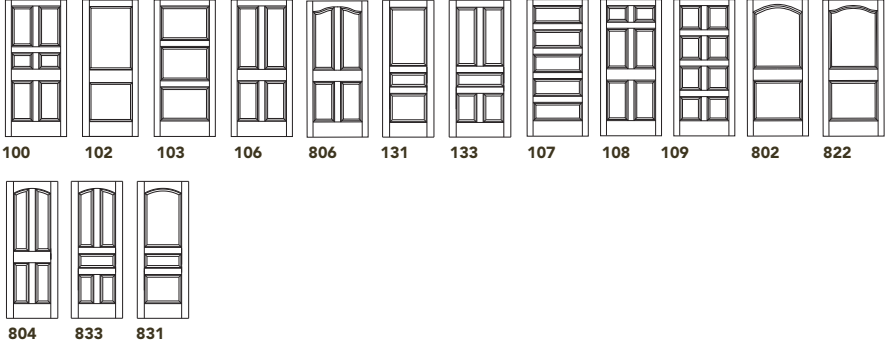
PRM 4020

PRIMED DOOR COLLECTION



RAISED PANEL DOORS

Specifications
 Heights: 6'8", 7'0", 8'0"
 Width: 1'0" - 3'0"
 Thickness: 1 3/8", 1 3/4"

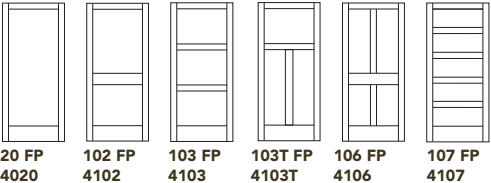


PANEL OPTIONS



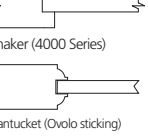
FLAT PANEL DOORS

Specifications
 Heights: 6'8", 7'0", 8'0"
 Width: 1'0" - 3'0"
 Thickness: 1 3/8", 1 3/4"



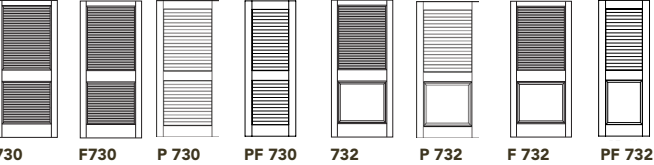
WHITEBOARD OR CHALKBOARD

PANEL OPTIONS



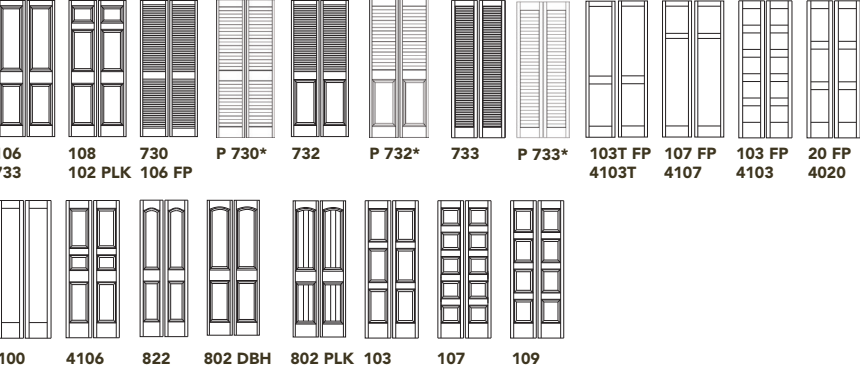
LOUVER DOORS

Specifications
 Heights: 6'8", 7'0", 8'0"
 Width: 1'0" - 3'0"
 Thickness: 1 3/8", 1 3/4"



BIFOLD DOORS

Specifications
 Heights: 6'8", 7'0", 8'0"
 Width: 1'0" - 3'0"
 Thickness:
 Premium = 1 3/8"
 Gallery = 1 1/8"



GLASS DOORS

Specifications
 Heights: 6'8", 7'0", 8'0"
 Width: 1'0" - 3'0"
 Thickness: 1 3/8", 1 3/4"



20-, 60- and 90-minute Fire Doors available

WOODGRAIN PRIMED DOOR COLLECTION

Woodgrain's Primed Door Collection includes our Classic Collection, stile and rail primed interior doors, and the Design Collection, premium router carved MDF doors. These doors all adhere to Woodgrains high manufacturing standards and offer a wide range of styles to fit any décor.

CLASSIC COLLECTION – AUTHENTIC STILE AND RAIL PRIMED INTERIOR DOORS

Woodgrain's stile and rail primed doors are assembled with a durable MDF veneer laminated over engineered wood core stiles and rails and MDF panels. Every door is delivered with acrylic base latex primer, applied at a rate of two-mil thickness through our fully automated priming system and sanded after each coat. Each door is ready to accept its final paint finish in your choice of color — either water or solvent based enamel paint.

- Stile and rail construction
- MDF Veneer laminated over pine core
- MDF Panels
- Primed on all six sides
- Smooth surface
- Ready for final paint finish





DESIGN COLLECTION DOORS

PREMIUM ROUTER CARVED MDF DOORS

Woodgrain’s Design Collection MDF Doors are made of medium density fiberboard (MDF) and include both 1 3/8” and 1 3/4” doors available in panel, bifold and fire-rated doors. Design Collection MDF doors offer infinite design options by combining cutting edge technology and old-fashioned craftsmanship. Not simply an MDF producer, Woodgrain uses its well-honed techniques from decades of wood door manufacturing to build a better door.

Design Collection MDF doors offer:

- Exceptionally smooth surface for excellent paint adhesion
- Unlimited design options, including most graphics and text
- Resists shrinkage, expansion or warping
- Environmentally friendly
- SureEdge design

Design Collection MDF doors with expanded polystyrene (EPS) core offer several advantages:

- 40% lighter than the standard 2’6” x 6’8” MDF door
- Easier to handle and hang
- Exerts less stress on the hinges
- Improve sound transmission properties

DOOR SPECIFICATIONS

Heights: 6’8”, 7’0”, 8’0”

Width: 1’0” - 4’0”

Thickness: 1 3/8”, 1 3/4”

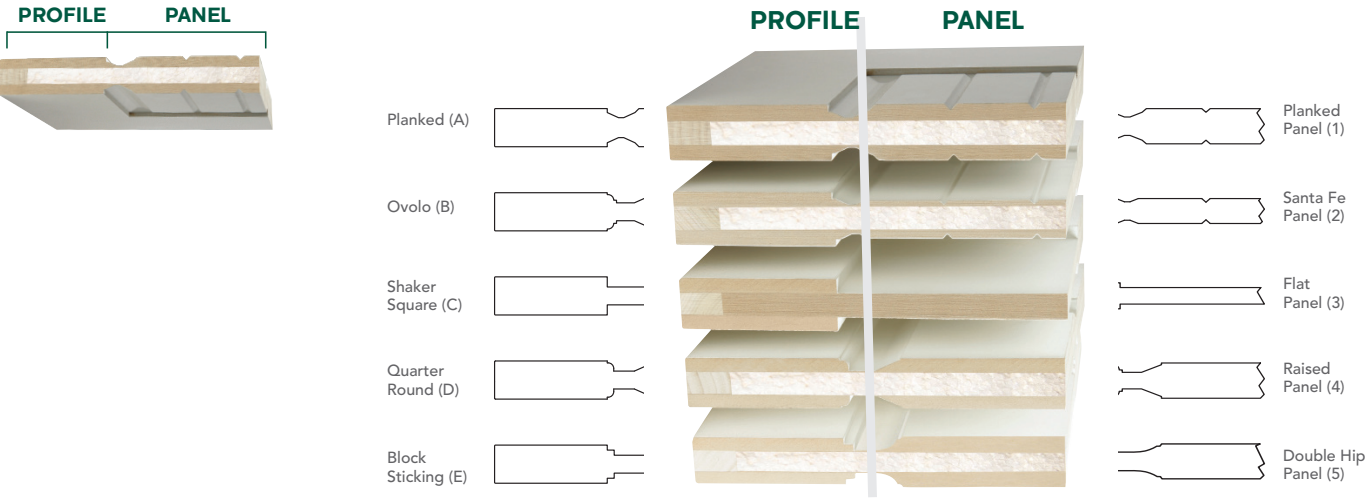
- Bifold doors available

 20-, 60- and 90-minute Fire Doors available

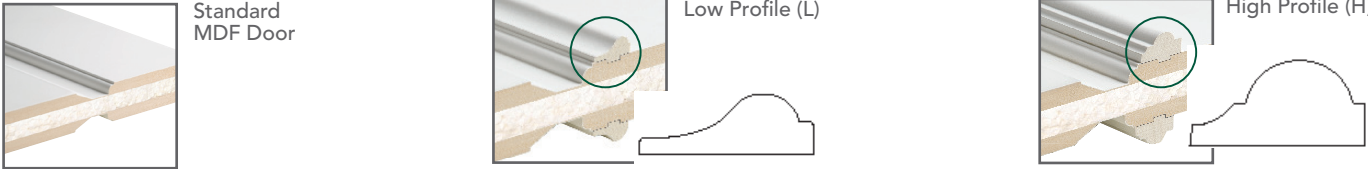


PROFILE AND PANEL OPTIONS

Mix and match any of our five profile options or two raised moulding options.

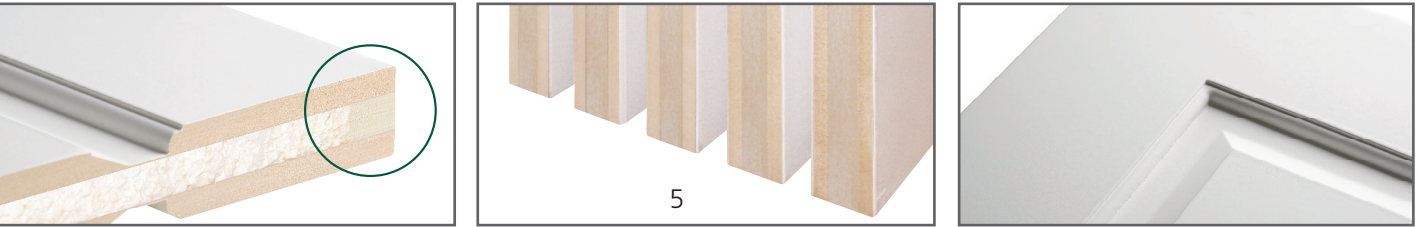


RAISED MOULDING



THE SUREEDGE ADVANTAGE:

SureEdge solid wood edge band is a feature in each MDF door. Installed in each stile, the SureEdge system allows maximum screw holding power and ease of hinge mortising.



SureEdge

SureEdge

Precision Routing Technology provides crisp lines

SCREW HOLDING CAPACITY

	DUTY LEVEL		
	Extra Heavy	Heavy	Standard
WDMA I.S. 1A Performance Requirement	>550 lbs.	>475 lbs.	>400 lbs.
Woodgrain Premium MDF Door with Radiata SureEdge	>800 lbs.		

The Window and Door Manufacturers Association (WDMA) has established a performance-based standard to judge the screw-holding capacity of doors for use in commercial settings.

The current standard (I.S. 1A) contains three classifications of “Duty Level.” In independent tests conducted at Washington State University, Woodgrain’s Premium MDF doors made with a Radiata SureEdge outperformed the “Extra Heavy Duty” level with more than 45% greater screw holding capacity.

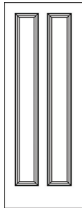
WDMA suggested uses for “Extra Heavy Duty” doors: classroom, patient room, public bathroom, dorm room, auditorium entry, detention/correctional, bullet-resistant, gymnasium/locker room, surgical entry, assembly area, and trauma center.



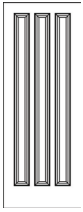
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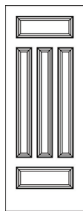
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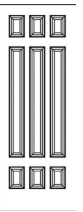
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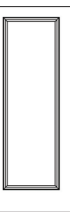
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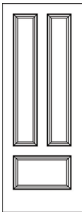
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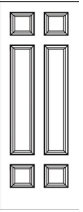
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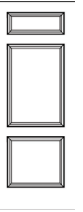
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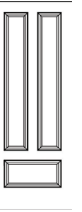
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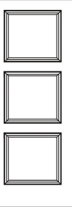
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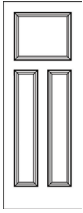
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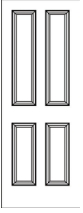
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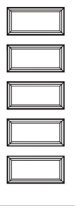
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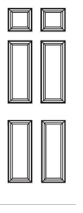
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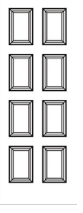
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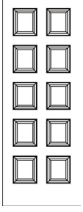
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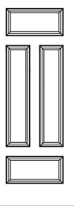
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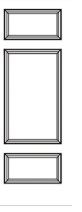
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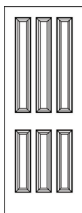
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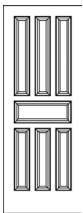
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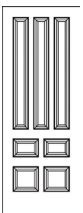
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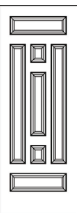
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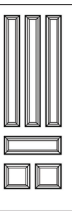
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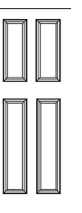
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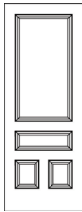
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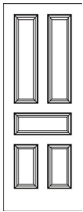
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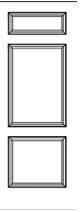
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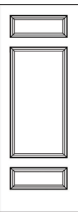
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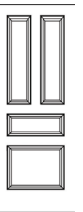
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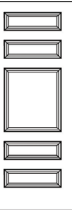
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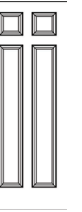
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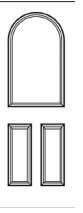
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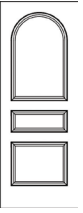
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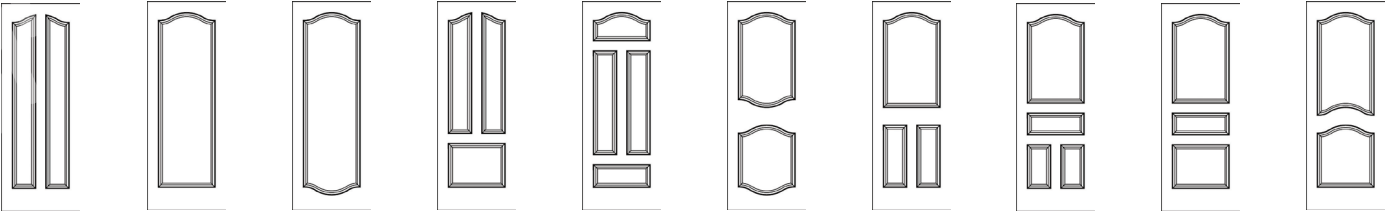
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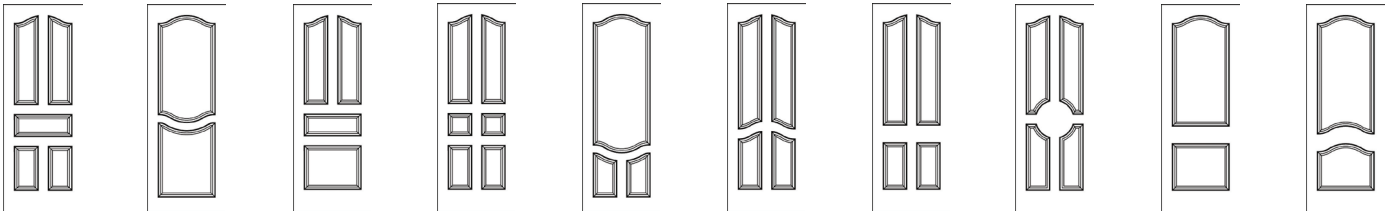
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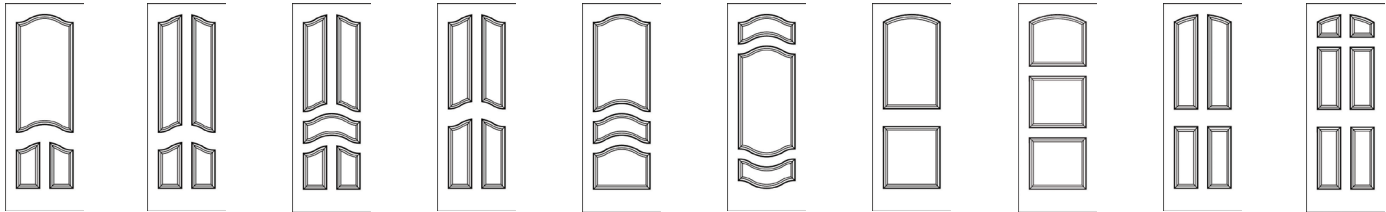
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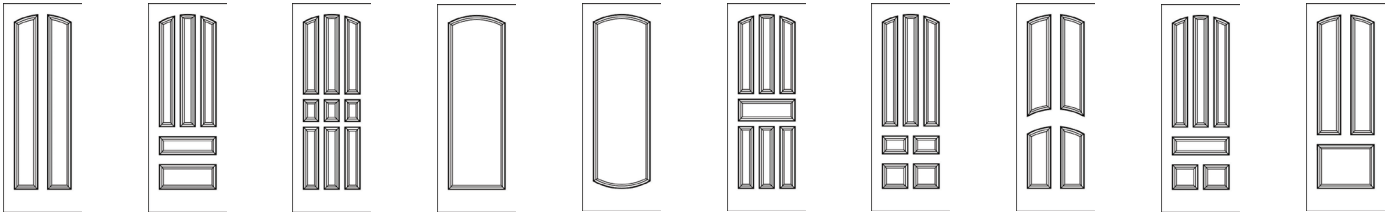
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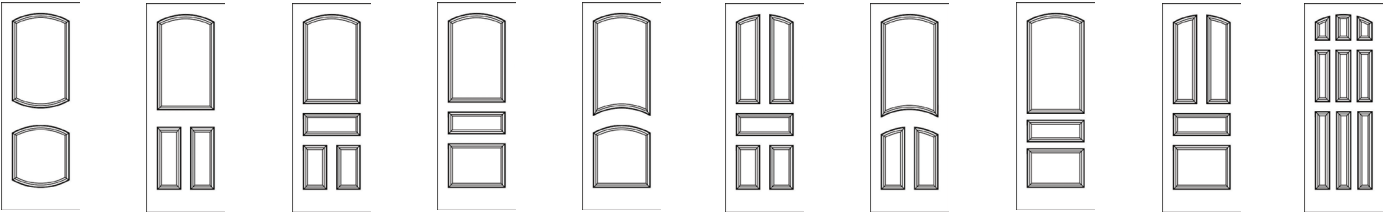
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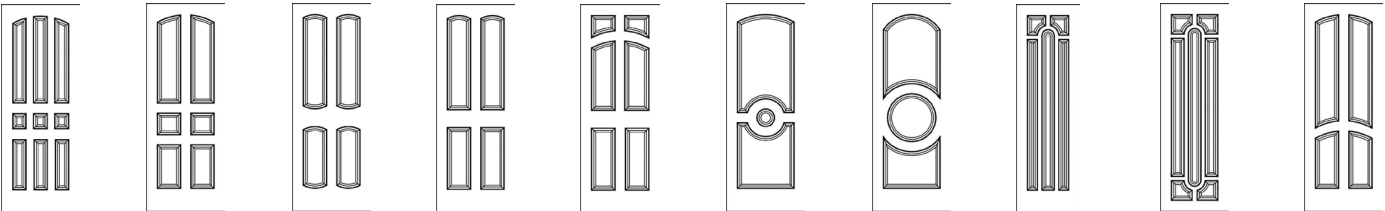
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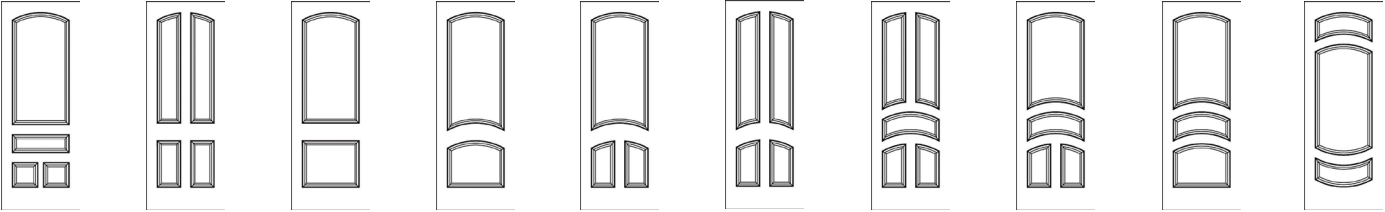
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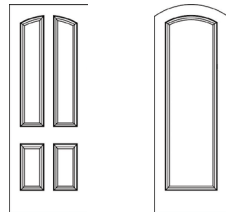
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5879 PRM 5920 PRM

 20-, 60- and 90-minute Fire Doors available

FINISHING OPTIONS

BECAUSE WOODGRAIN DOORS ARE CRAFTED WITH ONLY THE FINEST MATERIALS, AND PREPRIMED, ALL YOU HAVE TO DO IS PREPARE THE DOOR FOR THE APPLICATION OF A HIGH QUALITY PAINT.

HANDLING

- Do not walk on any door units. Some units contain glass.
- Avoid dragging doors across one another.
- Keep doors clean.
- Store doors flat on a level surface in a dry, well ventilated interior space.
- Doors should be conditioned to average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
- Doors should be delivered to the building site only after the concrete, plaster, stucco, sheet rock work and paint are completely dry.
- Doors should not be subject to extreme or rapid changes in heat or humidity. Avoid sudden changes such as forced heat to dry out a building.
- If the doors are to be stored on the job site, all ends and edges must be sealed with quality oil-base sealer in order to prevent undue moisture absorption.

PREPARATION FOR FINISHING

- Before applying the first coat of finish: thoroughly sand the entire surface of the door with 5/0 (180 grit) sandpaper. This crucial step helps remove handling marks, fingerprints, possible water or liquid marks (if exposed during shipping or while on the job-site during the construction phase) and evenly prepares open wood pores to help produce a more uniform finish.
- Clean door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using compressed air to blow off door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
- Hang door before finishing it, then remove it to finish properly.
- All surfaces of the door must be properly finished. The edges (top, bottom and sides) should be coated with each and every coat of finish that is applied to each face of the door.

MAINTENANCE

- Your Woodgrain door has been handcrafted to last for years to come. But, like any fine piece of furniture, its finish will require, periodic maintenance to keep it looking great and provide proper protection against the elements. Regular finish maintenance is also a requirement of the warranty that is included with every Woodgrain door.
- Here are some signs to watch for that may indicate it is time for maintenance:

1. Hairline cracks in the top coat of finish.
2. Changes in the color of the finish.
3. Changes in the texture of the finish, such as flaking or scaling.
4. Dullness or chalkiness in the finish.

If you live in a severe climate or your entry receives a lot of direct sunlight from a southern or western exposure, you will want to examine your door's finish often.

Depending on these conditions, you may also need to refinish the door more frequently.



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